

SERVICE MANUAL (TROUBLESHOOTING)

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9-888-901-21

LCD TV

SONY®

Sony EMCS (Malaysia) Sdn. Bhd. HES-M
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MODEL LISTS

THIS SERVICE MANUAL CONTAINS **TROUBLESHOOTING** INFORMATION FOR BELOW REGIONS AND MODELS:



MODEL

XR-55X90K	XR-65X90K	XR-75X90K	XR-85X90K
XR-55X90CK	XR-65X90CK	XR-75X90CK	XR-85X90CK

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Self Diagnosis
Supported model

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Please refer Service Manual (Disassembly) for below information:

- Tools and Equipments
- FFC Precautions
- Disassembly and Removal Caution
- Wire Dressing
- Circuit Board Location
- Exploded Views and Part Lists
- Smart Core
- Appendix - Sharp Edge
- FFC Replacement Cautions

Note: Pictures provided in this manual may have difference from actual sets

SAFETY NOTES

1-1. Warnings and Caution.

- 1) CAUTION: These servicing instructions are for use by qualified service personnel only.
- 2) To reduce the risk of electric shock, do not perform any servicing other than that stated in the operating instructions unless you are qualified to do so.
- 3) WARNING!!: An isolation transformer should be used during any service to avoid possible shock hazard, because of live chassis. The chassis of this receiver is directly connected to the ac power line.

The replaceable fuse should be in the neutral of the mains supply. When replacing the fuse, the mains must be disconnected to de-energize the phase conductors.

(*Except AC ADAPTOR, Because it does not carry out replacing an internal fuse.)

- 4) CARRYING THE TV: be sure to follow these guidelines to protect your property and avoid causing serious injury:

- Carry the TV with an adequate number of people; larger size TVs require two or more people.
- Correct hand placement while carrying the TV is very important for safety and to avoid damages.

- 5) SAFETY-RELATED COMPONENT WARNING!!: Components identified by shading and ! mark on the exploded views, and in the parts list are critical for safe operations. Replace these components with Sony parts whose part numbers appear as shown in this manual or in supplements published by Sony. Circuit adjustments that are critical for safe operations are identified in this manual. Follow these procedures whenever critical components are replaced or improper operation is suspected.

6) IMPORTANT REMINDER FOR TV MAIN BOARD REPLACEMENT:

It is mandatory for service centers to confirm the TV's system information after each repair is carried out with Main board replacement.

Whenever a TV Main board is replaced, the correct TV Model and Serial number must be reinserted into memory.

This is a MANDATORY procedure that each service center must apply.

Please refer to the chapter of ADJUSTMENT in this service manual to find out how to set the model number and serial number in service mode.

1-2. Caution Handling of LCD Panel.

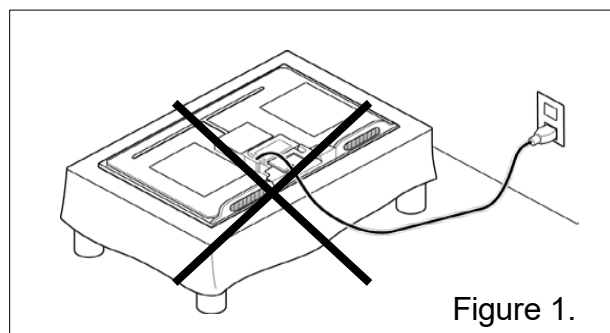
When repairing the LCD Panel, make sure you are grounded with a wrist band.

When repairing the LCD Panel on the wall, the panel must be secured using the 4 mounting holes on the rear cover.

- 1) Do not press the panel or frame edge to avoid the risk of electric shock.
- 2) Do not scratch or press on the panel with any sharp objects.
- 3) Do not leave the module in high temperature or in areas of high humidity for an extended period of time.
- 4) Do not expose the LCD panel to direct sunlight.
- 5) Avoid contact with water. It may cause short circuit within the module.
- 6) Disconnect the AC power when replacing the backlight.
- 7) Always clean the LCD panel with a soft cloth material.
- 8) Handle the wires or connectors of the backlight circuit with care. Damaging the wires may cause a short circuit.
- 9) Protect the panel from ESD to avoid damaging the electronic circuit (C-MOS).

SAFETY NOTES

10) During the repair, DO NOT leave the POWER ON or Burn-in period for more than 1 hour while the TV is facing down on a cloth. Refer Figure 1.



1-3. Caution_for_Board_handling.

The following problems will occur due to handling of the IC mounted on the board

- Solder crack due to substrate handling (stress).
- IC breakdown due to static electricity (ESD).

When repairing the TV at the customer's home or service station or Repair of defect board, please pay attention to the handling of the board.

Substrate that needs attention for handling :

- Main Board (B** Board)
- Backend Board (D** Board)

※ Things to prepare in advance.



※ Caution: ESD wrist-strap to be checked daily.

Use Multi-meter to make sure resistance of ESD wrist-strap is OK.
(R=750K Ohms to 35Mega Ohms)

SAFETY NOTES

ESD cushion / sheet
Please use a bag containing the board or a special seat



1) Caution for Board handling(Stress).Be sure to observe the following contents.

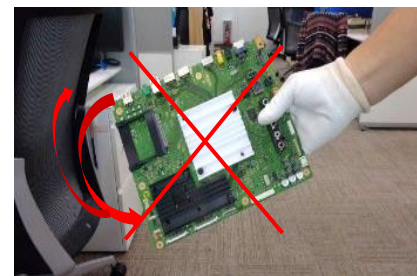
① Hold the board with both hands



② Do not hold/push Heat-Sink



③ Handle with care. Do not swing



④ Regardless of Good board or Defective board, always put it on ESD cushion / sheet slowly.



⑤ Do not stack up

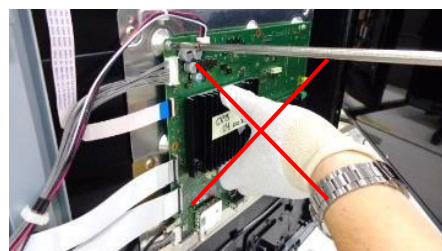


SAFETY NOTES

- ⑥ Keep vertical position and put in/take out from Box.
Always put into ESD bag then place into Box/Container Box



- ⑦ After take defective board out from TV, put it into ESD bag. Do not place on floor mat/carpet direct and always put it on ESD cushion



2) Caution for Board handling (ESD). Be sure to observe the following contents

- ① When take off Rear-Cover, do not touch to board

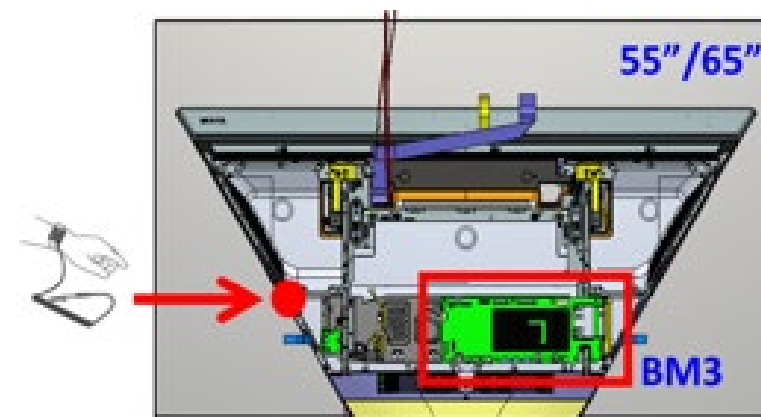


- ② Use ESD wrist-strap

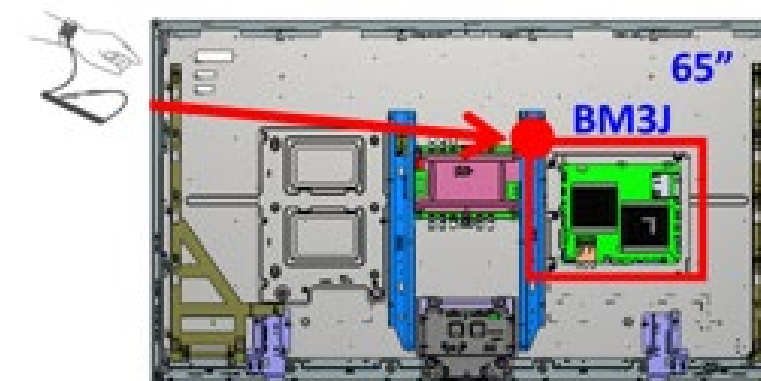


※Installation example of wrist-strap.

Please connect the clip to the metal part of the chassis of the TV with the wristband grounded. Below is a grounding example of each model.



<K*-65Z9F>



※Caution : ESD wrist-strap to be checked daily.
Use Multi-meter to make sure resistance of ESD wrist-strap is OK.
(R=750K Ohms to 35Mega Ohms)

SAFETY NOTES

- ③ When holding board, do not hit or touch to Plastic part(s)



- ④ After take defective board out from TV, put it into ESD bag.
Do not place on floor mat/carpet direct. And, always put it on ESD cushion



1-4. Caution About the Lithium Battery.

- 1) Danger of explosion if battery is incorrectly replaced.
Replace only with the same or equivalent type.
- 2) Outer case broken battery should not contact to water.

SAFETY NOTES

1-5. Safety Check-Out

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:-

- 1) Check the area of your repair for unsoldered or poorly soldered connections. Check the entire board surface for solder splashes and bridges.
- 2) Check the inter board wiring to ensure that no wires are pinched or contact high-wattage resistors.
- 3) Check all control knobs, shields, covers, ground straps and mounting hardware have been replaced. Be certain you have replaced all the insulators.
- 4) Look for unauthorized replacement parts, particularly transistors that were installed during a previous repair. Point them out to the customer and recommend their replacement.
- 5) Look for parts which show obvious signs of deterioration even though functioning. Point them to the customer and recommend for replacement.
- 6) Check the line cords for cracks and abrasion. Recommend the replacement of any such line cord to the customer.
- 7) Check the antenna terminals, metal trim, metalized knobs, screws and all other exposed metal parts for AC leakage. Check leakage test as described next.
- 8) For safety reasons, repairing the Power board and/or Inverter board is prohibited.

1-6. Leakage Test.

(To protect electric shock when customer touch the terminal.). Leakage current can be measured by V: Voltmeter or oscilloscope (r.m.s or peak reading).

Stabilized power supply instrument and isolated voltage transformer:

Use too much current capacity and isolated voltage transformer does not need to use stabilized power supply equipment.

Specification of RMS voltmeter: Input resistance > 1 Mohm, Input capacitance < 200 pF, Frequency range: 15 Hz – 1MHz . Refer Figure 2. Isolated type voltmeter (FLUKE 8921A etc *1).

*1 Not use FLUKE 8920A that connected to protective earth by diode.

Leakage current of measurement instrument is less than 10µArms when under test equipment AC plug is opened.

Set up the following condition and turn on the set. Applied voltage: Nominal input voltage (Description on Nameplate).

Measure the leakage current between one phase conductor and neutral for terminal A and terminal B.

Read rms value, and then calculate to peak value PEAK VALUE = $\sqrt{2}$ RMS VALUE.

Comply with the following requirement.

Class II equipment (2-pin plug): for each terminal, the worst value of measurement must not exceed AC 350uA peak).

Note: including AC adaptor, AC adaptor/DC operated unit combination.

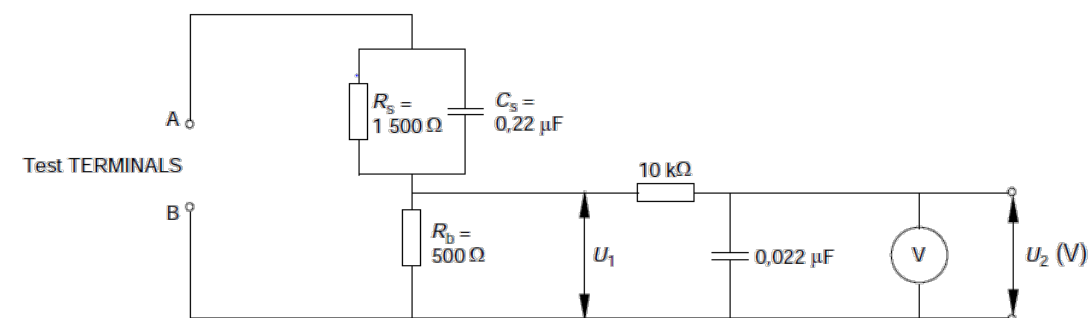


Figure 2 – Measuring network for Leakage Current

IEC 802/98

SAFETY NOTES

1-7. How to Find a Good Earth Ground.

- 1) A cold-water pipe is a guaranteed earth ground; the cover-plate retaining screw on most AC outlet boxes is also at earth ground.
- 2) If the retaining screw is to be used as your earth ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero ohms.
- 3) If a cold-water pipe is not accessible, connect a 60- to 100-watt trouble-light (not a neon lamp) between the hot side of the receptacle and the retaining screw. Try both slots, if necessary, to locate the hot side on the line; the lamp should light at normal brilliance if the screw is at ground potential (see Figure 3).

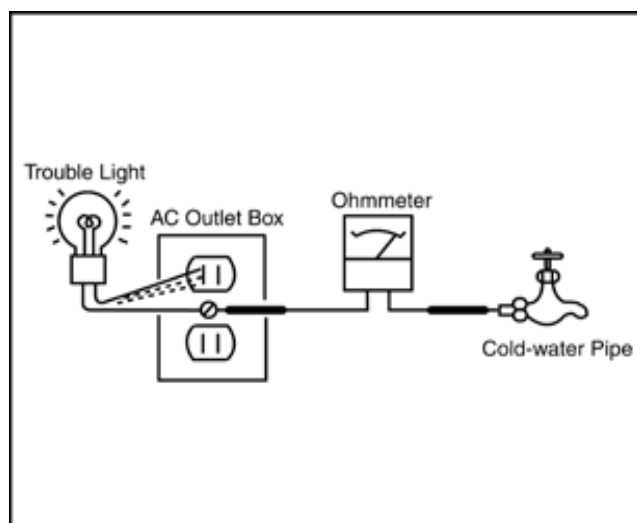


Figure 3. Checking for earth ground.

1-8. Lead Free Information

The circuit boards used in these models have been processed using Lead Free Solder. The boards are identified by the LF logo located close to the board designation.



Figure 4: LF Logo

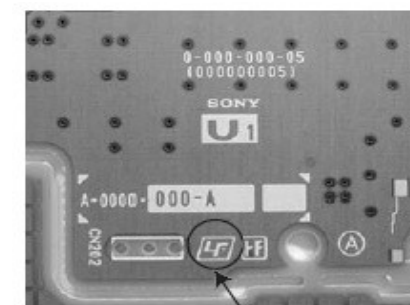


Figure 5: LF logo on circuit board

The servicing of these boards requires special precautions. It is strongly recommended to use Lead Free Solder material in order to guarantee optimal quality of new solder joints.

SELF DIAGNOSIS FUNCTION

The units in this manual contain a self-diagnostic function. If an error occurs, the Smart Core Red LED will automatically begin to flash. The number of times the LED flashes translates to a probable source of the problem.

A definition of the Smart Core Red LED flash indicators is listed in the instruction manual for the user's knowledge and reference.

If an error symptom cannot be reproduced, the remote commander can be used to review the failure occurrence data stored in memory to reveal past problems and how often these problems occur.

DIAGNOSTIC TEST INDICATORS

When an error occurs, the Smart Core Red LED will flash a set number of times to indicate the possible cause of the problem. If there is more than one error, the LED will identify the first of the problem areas.

Result for all of the following diagnostic items are displayed on screen. If the screen displays a "0", no error has occurred .

Self Diag. Quick Reference (LED blinking)

Smart Core RED LED blinking count	Error Item	Detection Items
2x	MAIN_POWER	<B/G> Main 12V over voltage
3x	DC_ALERT	<B/G> Main 5.0V failure
	AUD_ERR	<B/S> Audio amp. protection
4x	LD_ERR	<LD/P/B/G> LED driver failure/LED voltage protection
	BCM_ERR	<LD/B> LD IC initialize failed.
5x	P_ID_ERR	<B/T/P/G> <i>Panel ID EEPROM I2C No ACK (Also panel power failure is a suspect)</i>
6x	BACKLIGHT_ERR	<B/G/P/LD> Backlight failure
7x	TEMP_ERR	<B/H/P> Over temperature protection
8x	4KBE_ERR	 4KBE WDT

Blue italic: detect at startup sequence only.

<G>: Power Supply board, : Main board, <T>: T-con board, <LD>: LD board, <Tu>: Tuner board, <A>: Power Adapter, <P>: Panel module, <S>: Speaker, <H>: H-board

SELF DIAGNOSIS FUNCTION

Self Diag. Quick Reference (Not LED blinking [Record Only])

Error Item	Detection Items
TCON_ERR	<T> T-CON device I2C communication failure
AUD_ERR_I2C	 Audio amp I2C communication failure
TEMP_ERR_I2C	<B/H> Temp sensor I2C communication failure
TU_DEMOD_I2C	 Tuner & Demodulator I2C communication failure

: Main board, <T>: T-con board, <H>: H-board

SELF DIAGNOSIS FUNCTION

Retry Limitation by Remote/Power Key

Smart Core Red LED blinking count	Error Name	Retry Permission Times *1	Note
2x	MAIN_POWER	STDWN_RTRY_LIMIT_MAINPOWER = 1	
3x	DC_ALERT (5V)	STDWN_RTRY_LIMIT = 2	
	AUD_ERR	STDWN_RTRY_LIMIT = 2	
4x	LD_ERR	STDWN_RTRY_LIMIT = 2	
	BCM_ERR	STDWN_RTRY_LIMIT = 2	
5x	P_ID_ERR	STDWN_RTRY_LIMIT = 2	
6x	BACKLIGHT	STDWN_RTRY_LIMIT = 2	
7x	TEMP_ERR	STDWN_RTRY_LIMIT = 2	
8x	4KBE_ERR	STDWN_RTRY_LIMIT = 2	

Number of off/on action for MAIN_POWER shutdown is recorded to STDWN_OFFON_CNT_MAIN_POWER.

Number of off/on action during the error shutdown is recorded to STDWN_OFFON_CNT.

*1) If $STDWN_OFFON_CNT \leq STDWN_RTRY_LIMIT$, and $STDWN_OFFON_CNT_MAIN_POWER \leq STDWN_RTRY_LIMIT_MAINPOWER$, you can turn the set on by a remote/power key. At this time, if the error occurs again, the $STDWN_OFFON_CNT$ is incremented by 1.

*2) When the main micro operates normally for $STDWN_OFFON_CLR = 60$ minutes, $STDWN_OFFON_CNT$ and $STDWN_OFFON_CNT_MAIN_POWER$ are cleared.

TROUBLESHOOTING

Triage Chart

Before you make the service call:

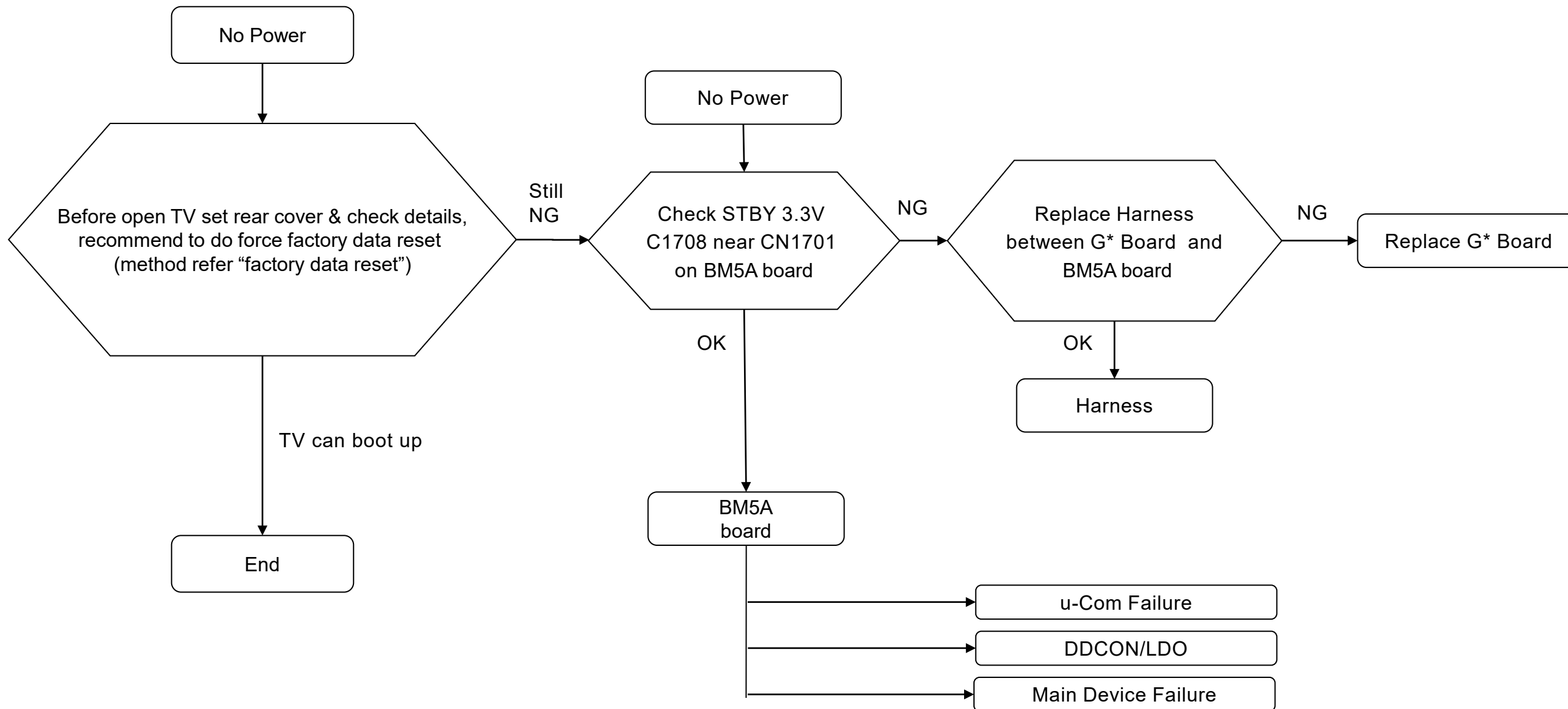
1. Confirm the symptom from the customer.
2. Select that symptom from the chart.
3. Bring all the boards and cables listed for that symptom.
4. Follow the troubleshooting charts in the technical guides to isolate the board.

5. Chart Color Code: ● : Most likely defective part ■ : Tertiary possible defective part
▲ : Secondary possible defective part BLACK TEXT: Board that may correct the symptom

Reference	Symptoms - Shutdown. Power LED blinking red diagnostics sequences							Symptoms - no shutdown Error log record only							No Power	Video - missing or distorted					Remote	Network	Audio	Smart Core	Bluetooth (BT)		
	2	3	4	5	6	7	8	TU_DEMOD	TU_DEMOD_I2C	TCON_ERR	FRCTC_I2C	AUD_ERR_I2C	4KPQ_ERR_I2C	TEMP_ERR_I2C	EARC_ERR_I2C	AMB_ERR_I2C	No White Power LED & does not respond to remote (Dead Set)	Stationary colored lines or dots	No video One of Inputs	NO RF input	No video of Camera	No video all Inputs	No Remote Operation	Cannot connect to Wireless Network	No Audio	Smart Core no LED (Set is still alive)	Bluetooth / One Step Remote (OSR) can't connect
Main Board	▲	●	■	■	■	●	●		●	▲		●		▲			▲	▲	●	●	▲	●	▲	▲	▲	▲	▲
Power Board	●	▲	■	■	■												●					▲			▲		
Receiver Board														●			▲						●		●		
Speaker		▲																							●		
Wi-fi & BT Module																								●			●
LD-Board			▲																								
V By One FFC				▲						▲							▲					▲					
T-con				●						●							▲					■					
LCD Panel			●	▲	●	▲				■							●					■					
Camera (bundle or accessory)																					●						
Problem	Power	Power	Panel	Panel (Communication)	Panel (Backlight)	TEMP	4KBE																				
		Audio	LD	T-con																							

TROUBLESHOOTING

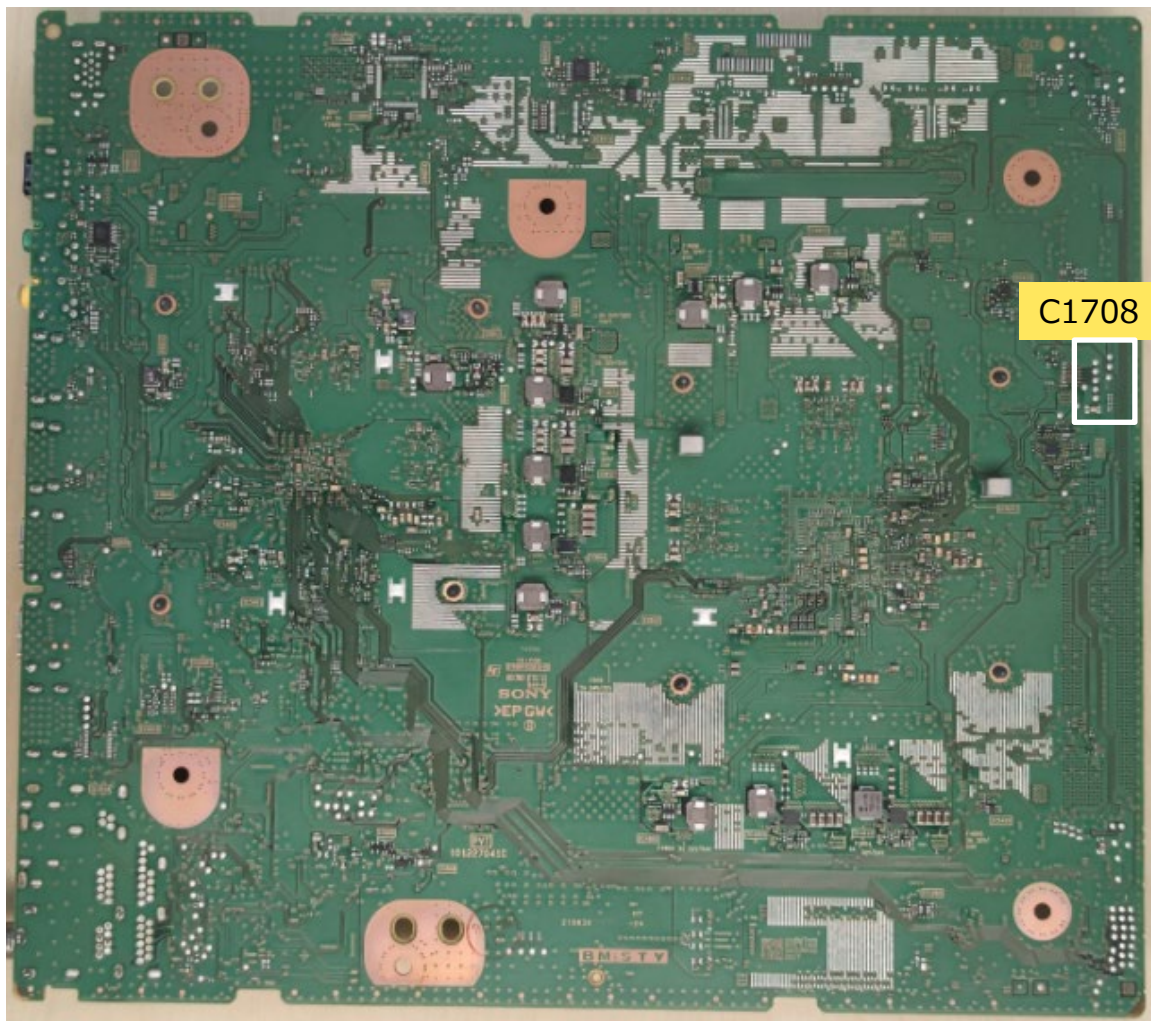
1.0 No Power - PSU



TROUBLESHOOTING

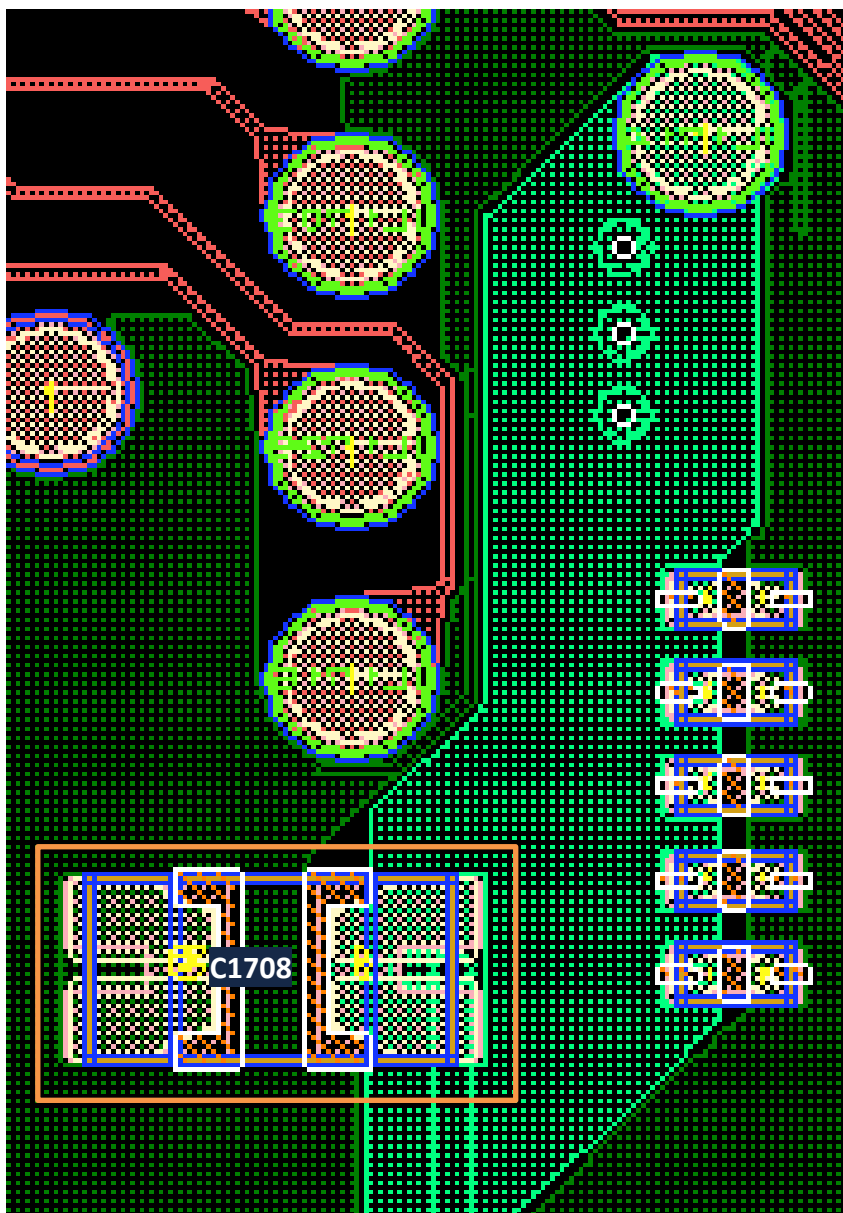
Board View

B-Side



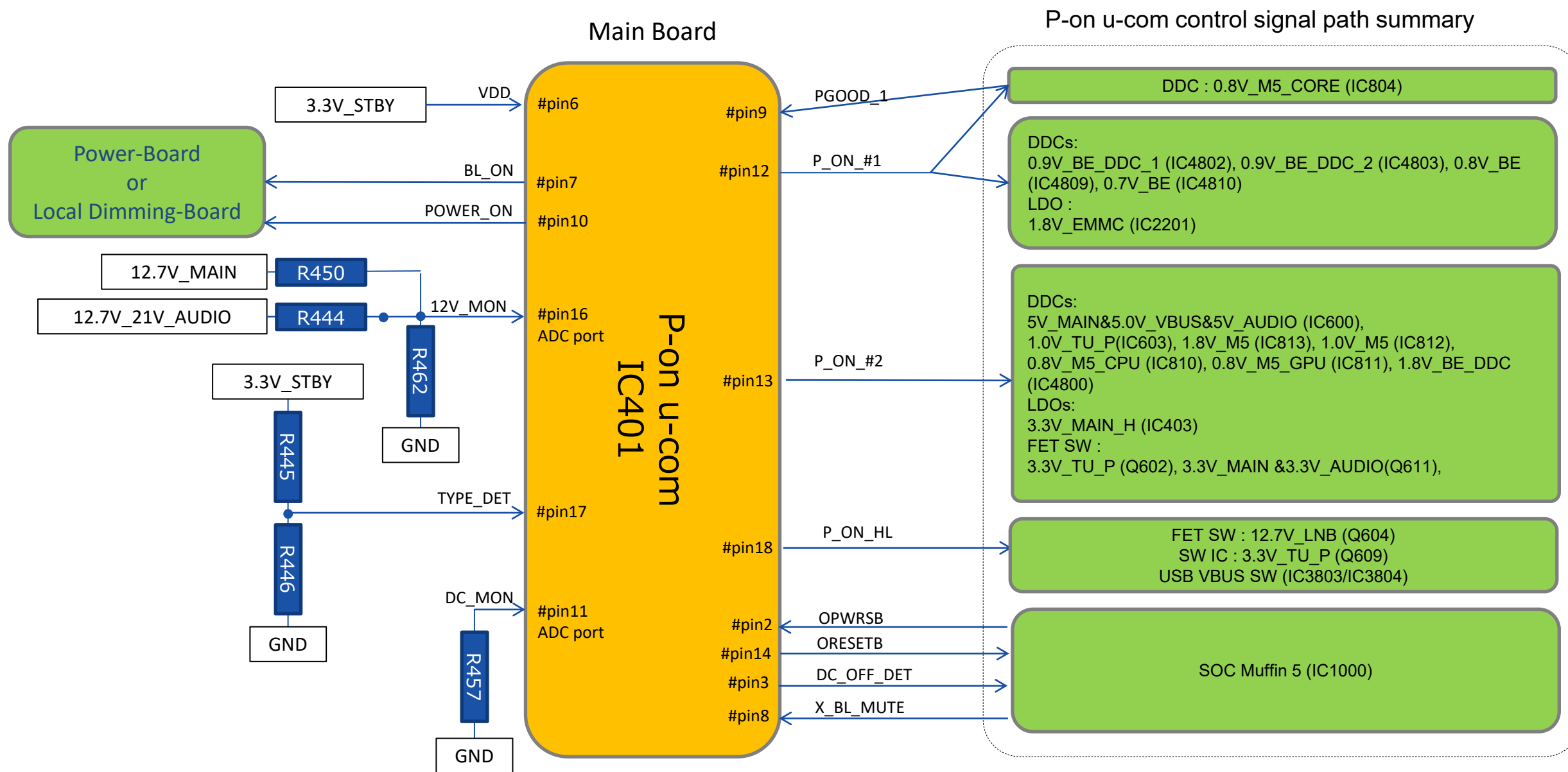
TROUBLESHOOTING

Checking Point



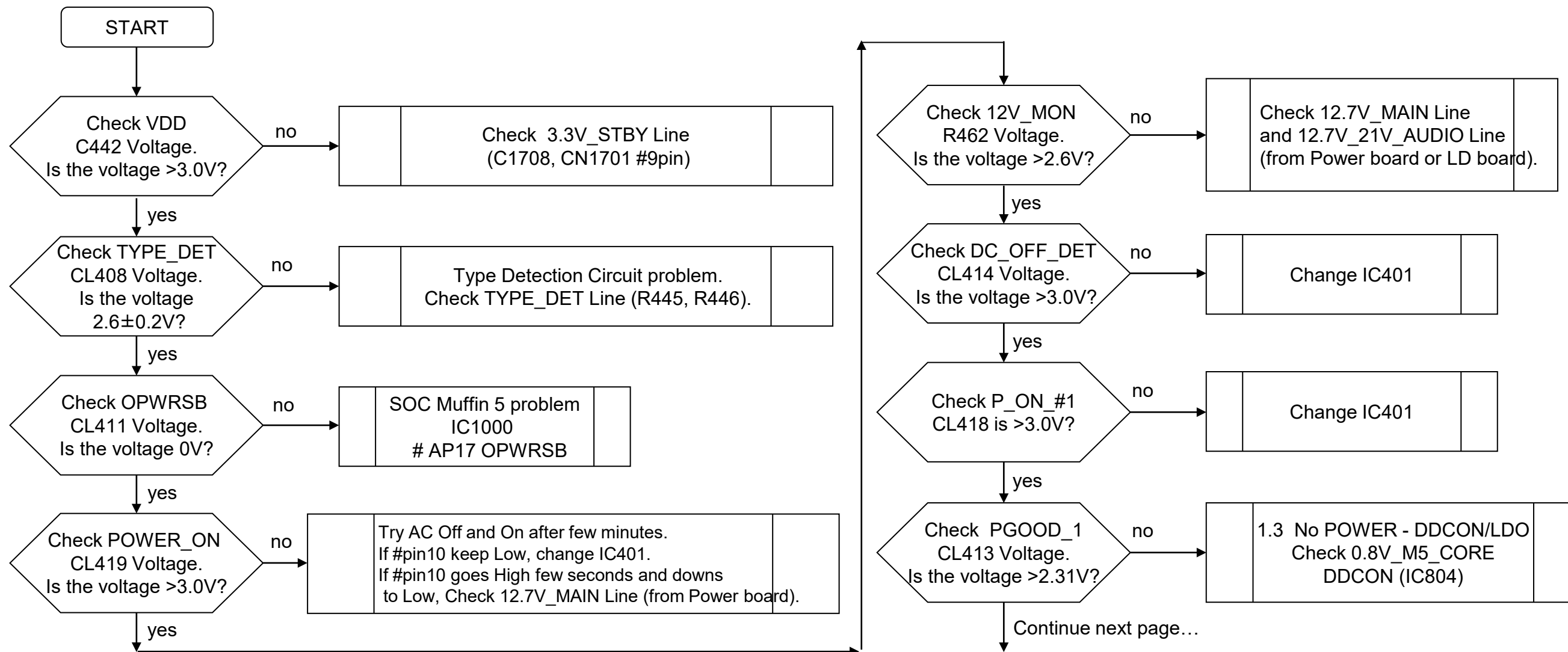
TROUBLESHOOTING

1.2 No Power u-com Failure



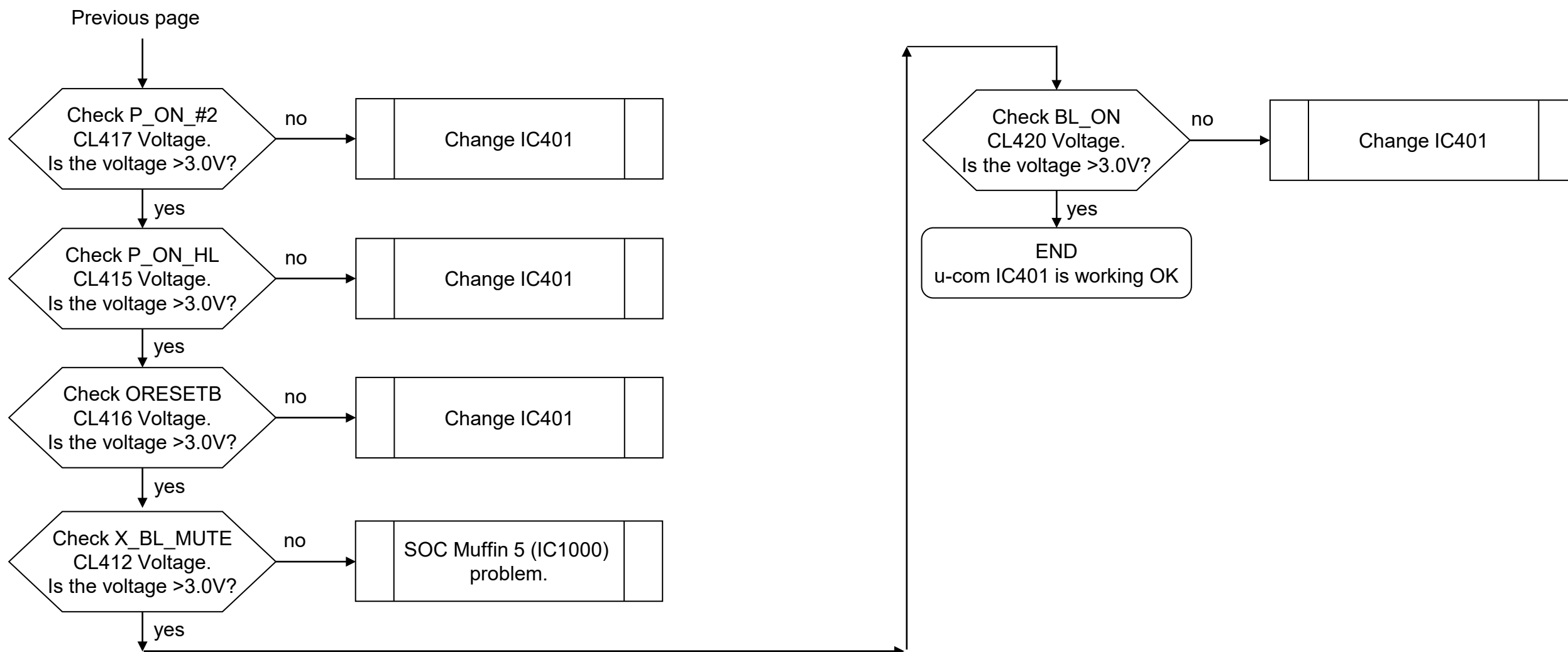
TROUBLESHOOTING

1.2 No Power u-com Failure



TROUBLESHOOTING

1.2 No Power u-com Failure

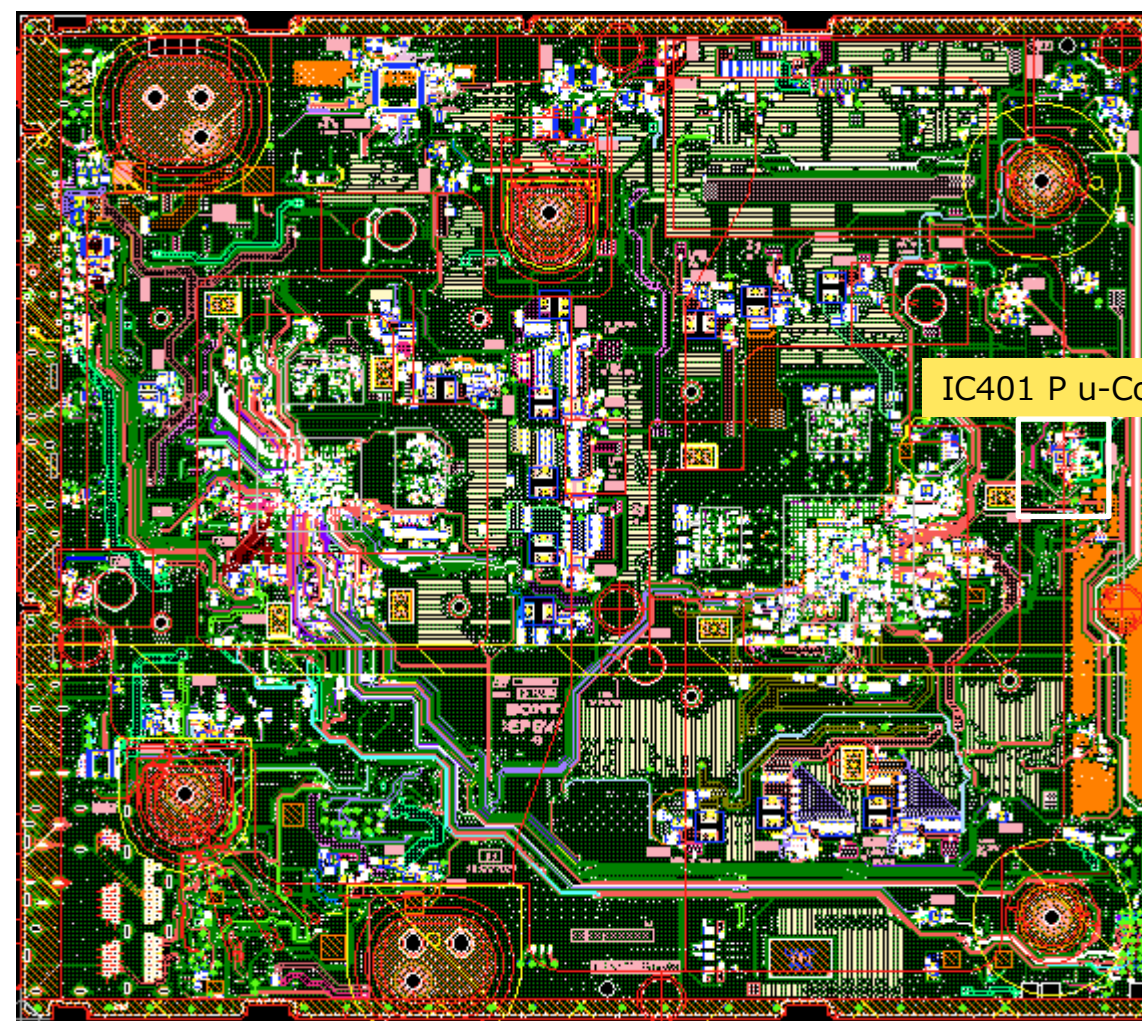
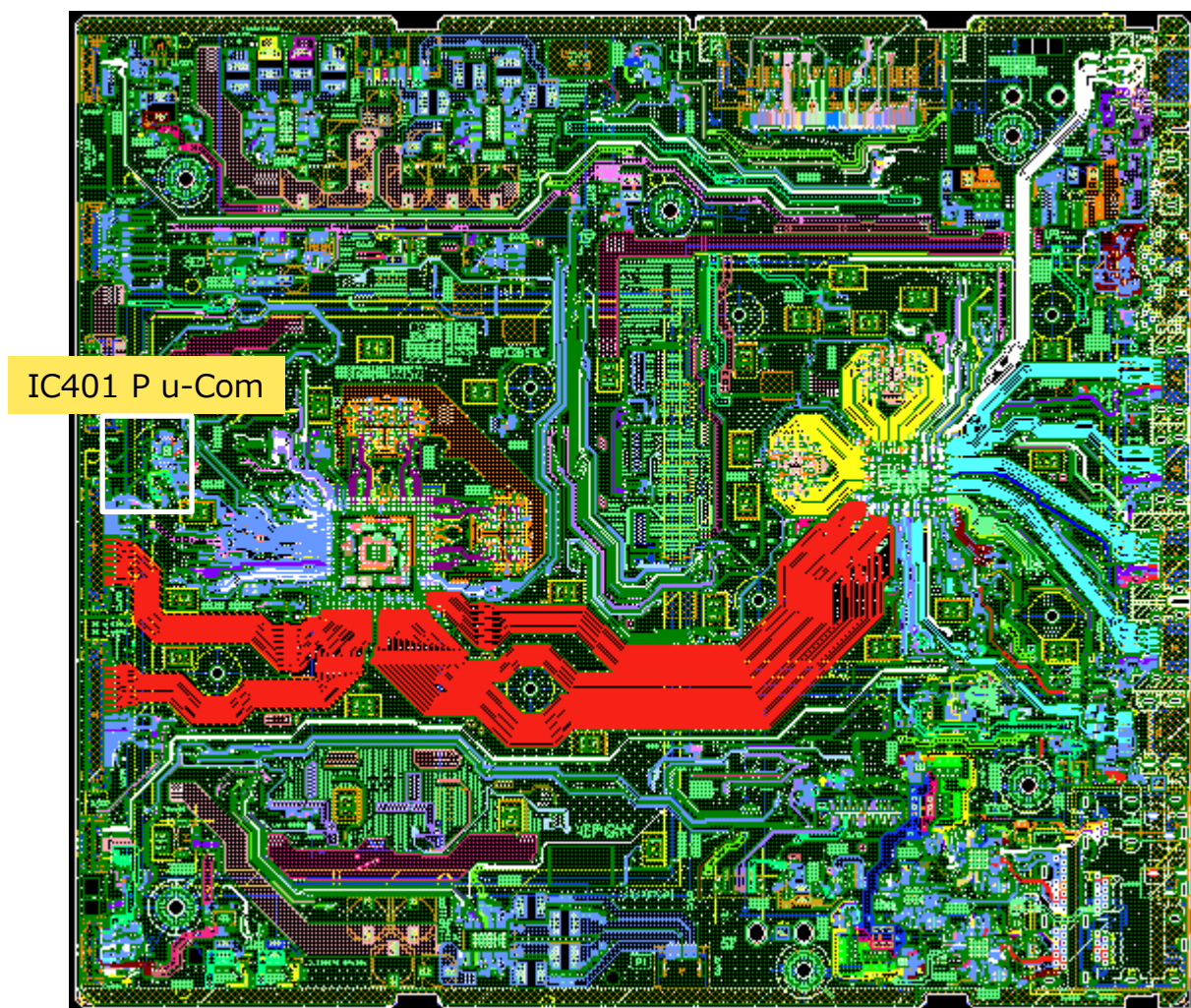


TROUBLESHOOTING

Board View

Top Side

B-Side

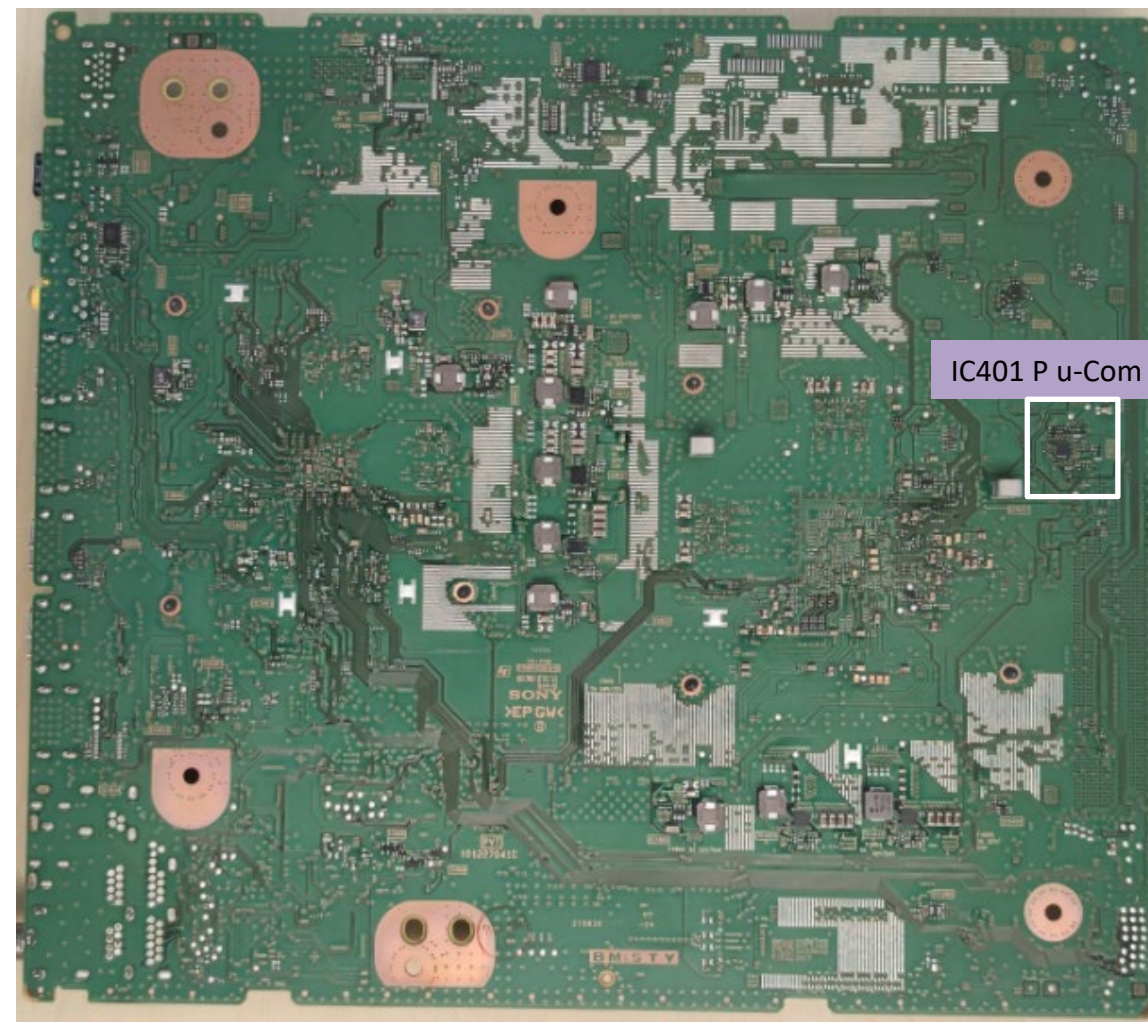
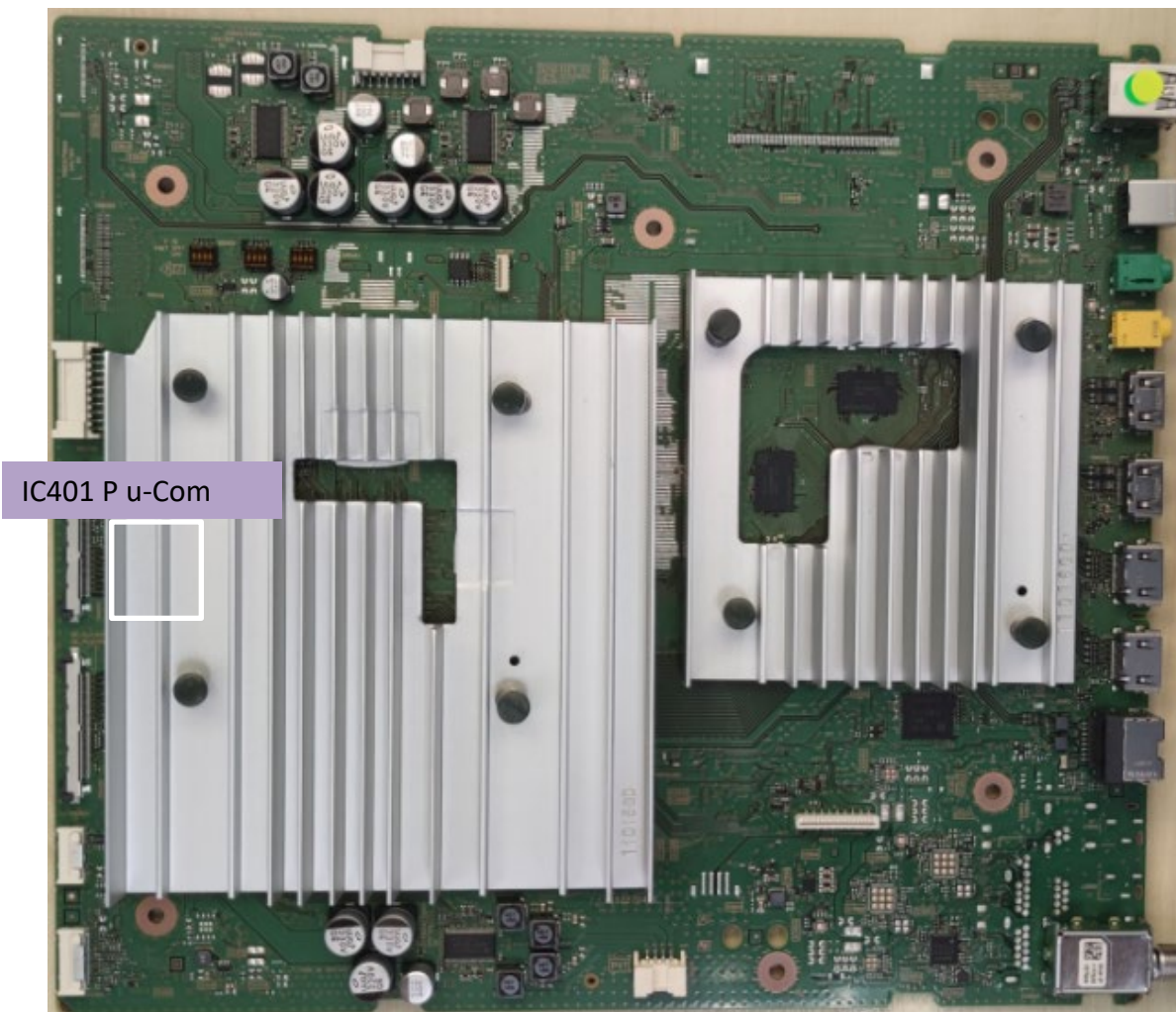


TROUBLESHOOTING

Board View

Top Side

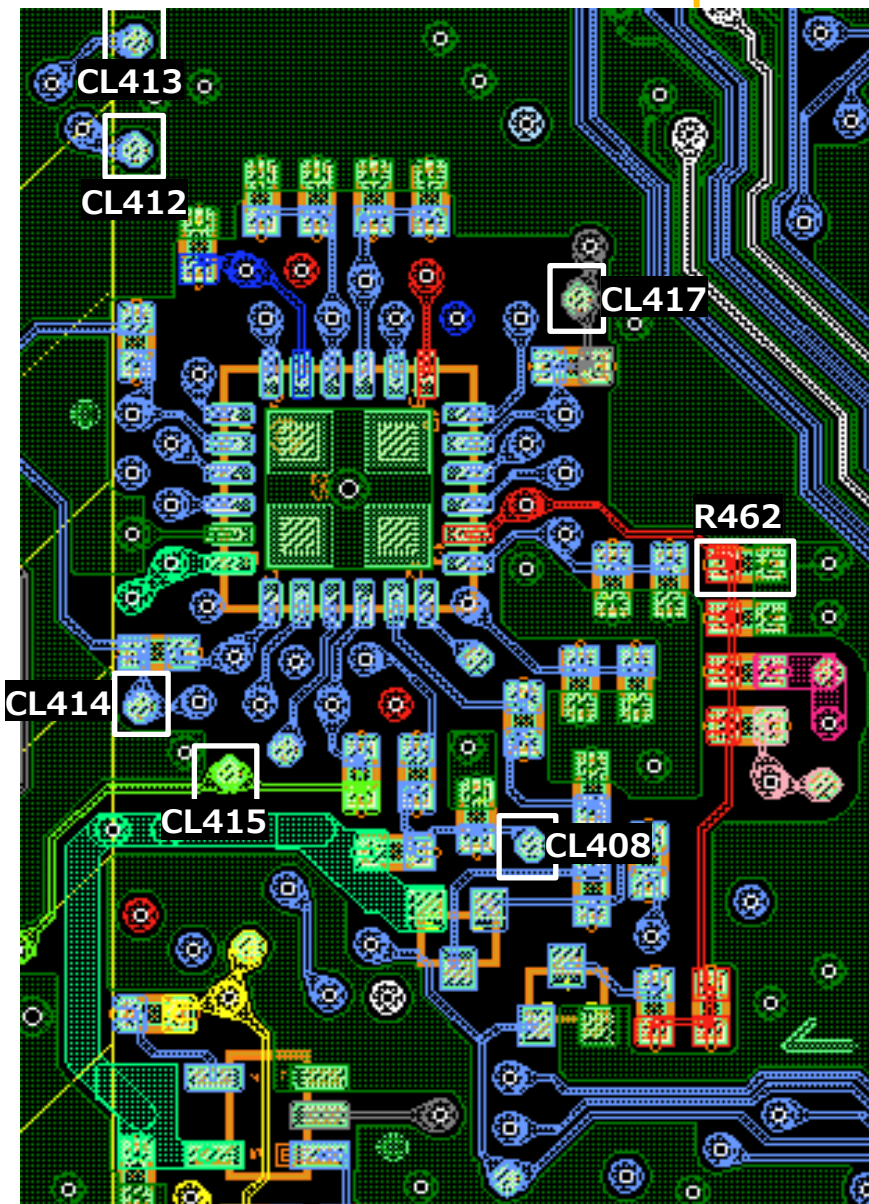
B-Side



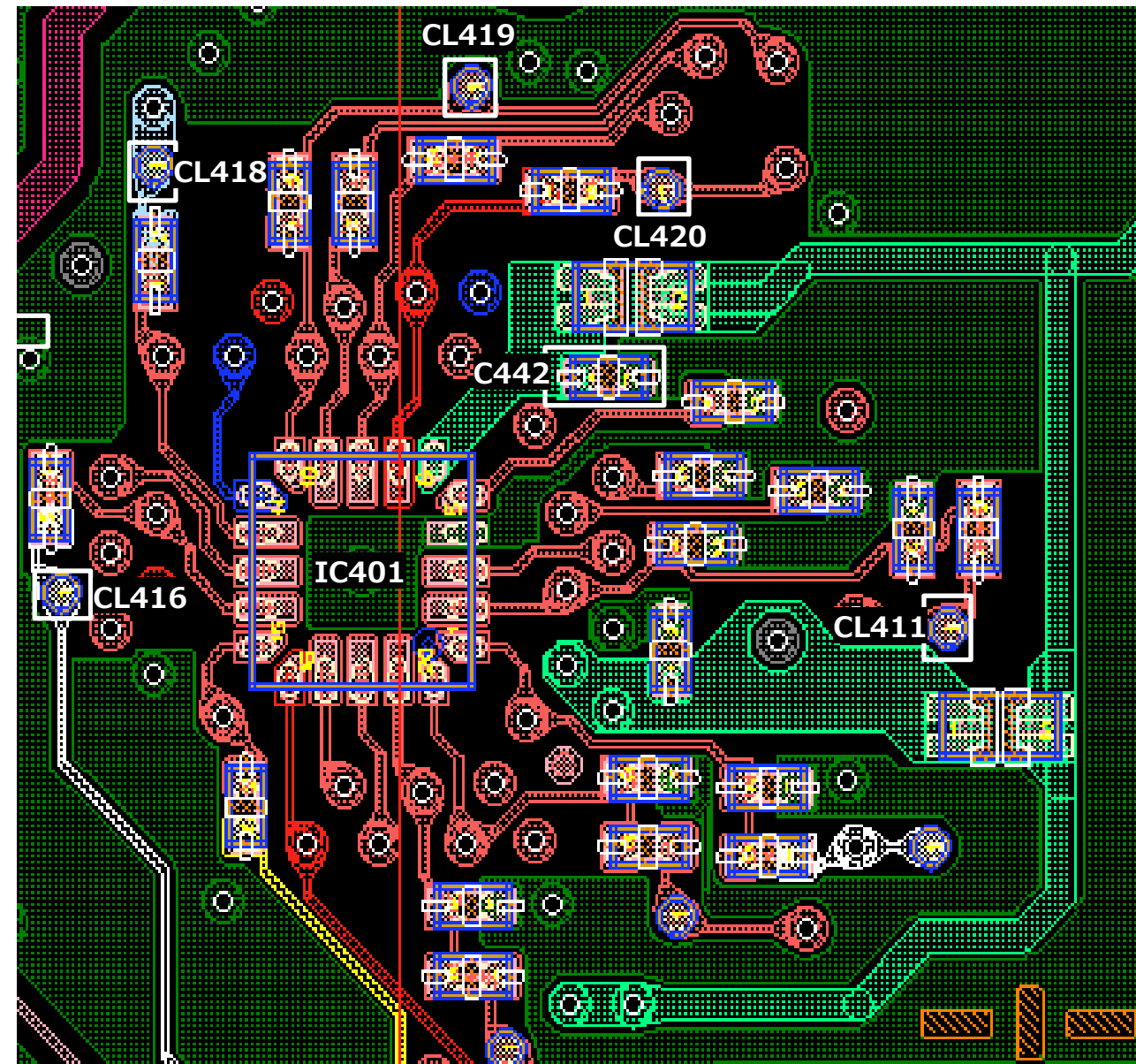
TROUBLESHOOTING

Checking Point

Top Side



B-Side



TROUBLESHOOTING

1.3 No Power DDCON/LDO

Board	Operation	IC Ref	Voltage supply	Output ref.	Enable pin	Enable source	Fuse	Vcc ref.
BM5STY	DC/DC	IC418	5.0V_STBY_H	C510	R557	Vin	-	C505
	LDO	IC403	3.3V_MAIN_H	C416	IC403 Pin#3	P_ON_#2	-	C415
	DC/DC	IC600	5V_MAIN/5.0V_VBUS/5V_AUDIO	C610	IC600 Pin#15	P_ON_#2	F600	C601
	DC/DC	IC618	3.3V_MAIN	C727	IC618 Pin#4	1.8V_BE_DDC	F609	C726
	DC/DC	IC603	1.0V_TU_P	C630	IC603 Pin#4	P_ON_#2 or IC1000 #AL18 (EWS_PWR_ON)	-	C628
	DC/DC	IC801	1.1V_M5_DDR	C806	IC801 Pin#4	R804/R907 (3.3V_STBY)	-	C801
	DC/DC	IC802	0.9V_M5_STBY	C809	IC802 Pin#4	R804/R907 (3.3V_STBY)	-	C807
	DC/DC	IC803	1.8V_STBY	C812	IC803 Pin#4	R804 (3.3V_STBY)	-	C810
	DC/DC	IC804	0.8V_M5_CORE	C846	IC804 Pin#8	P_ON_#1	F802	C831
	LDO	IC806	1.8V_M5_ET_STBY	C818	IC806 Pin#3	IC1000 #AN19 (ETHER_PWR_EN)	-	C817
	DC/DC	IC813	1.8V_M5	C904	IC813 Pin#4	P_ON_#2	F807	C902
	DC/DC	IC812	1.0V_M5	C898	IC812 Pin#4	P_ON_#2	F805	C896
	LDO	IC809	3.3V_M5_STBY	C816	R917	R917 (3.3V_STBY)	-	C815
	DC/DC	IC810	0.8V_M5_CPU	C861	IC810 Pin#19	P_ON_#2	F803	C855
	DC/DC	IC811	0.8V_M5_GPU	C874	IC811 Pin#19	P_ON_#2	F804	C868
	LDO	IC2201	1.8V_EMMC	C2216	IC2201 Pin#3	P_ON_#1 or ORESETB	-	C2214
	DC/DC	IC4800	1.8V_BE_DDC	C4805	IC4800 Pin#4	P_ON_#2	F4800	C4803
	DC/DC	IC4801	1.1V_BE	C4813	IC4801 Pin#4	1.8V_BE_DDC	F4801	C4812
	DC/DC	IC4802	0.9V_BE_DDC_1	C4820	IC4802 Pin#4	P_ON_#1	F4802	C4819
	DC/DC	IC4803	0.9V_BE_DDC_2	C4828	IC4803 Pin#4	P_ON_#1	F4803	C4827
DC/DC	IC4809	0.8V_BE	C4860	IC4809 Pin#8	P_ON_#1	F4804	C4845	
DC/DC	IC4810	0.7V_BE	C4876	IC4810 Pin#8	P_ON_#1	F4805	C4863	

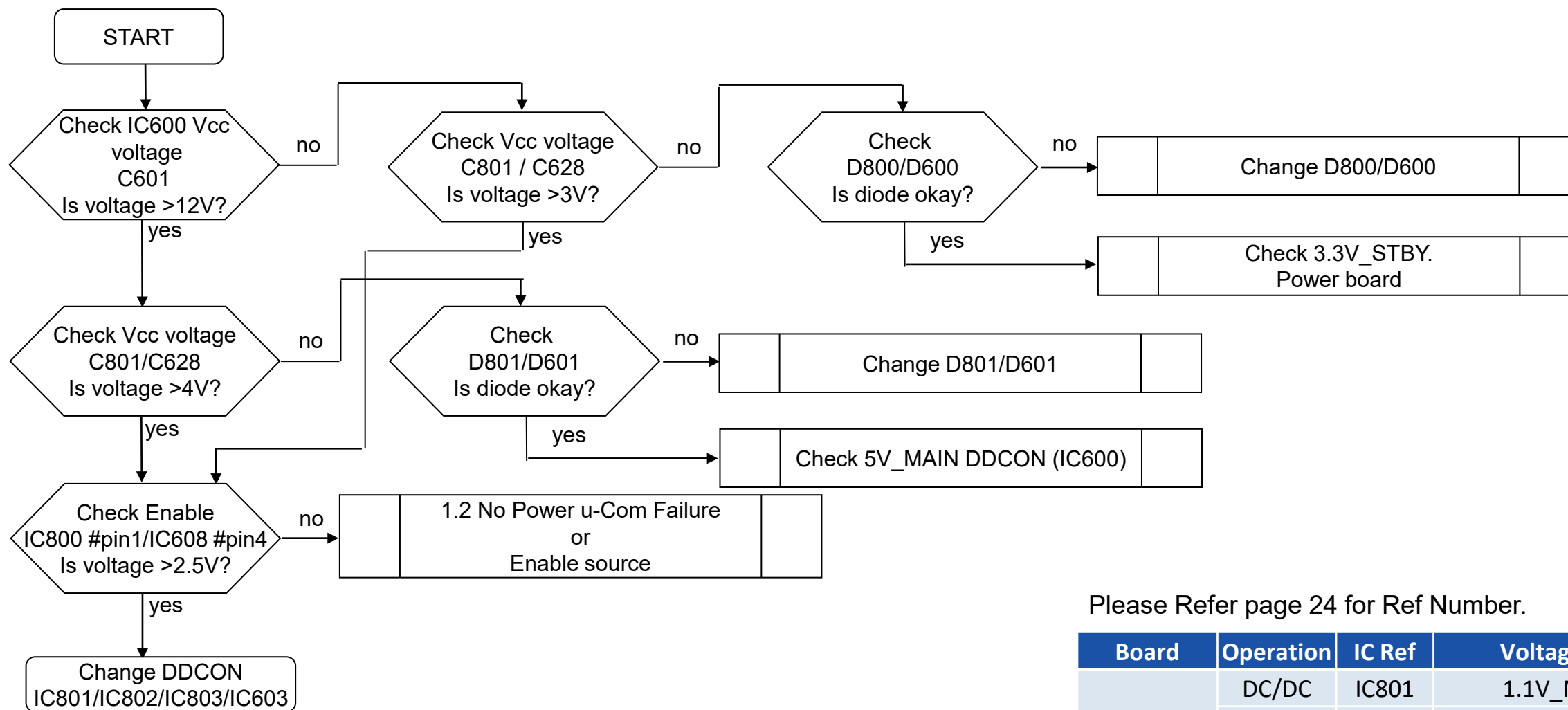
P_ON_#1 : P-on u-com IC401 #pin12

P_ON_#2 : P-on u-com IC401 #pin13

ORESETB : P-on u-com IC401 #pin14

TROUBLESHOOTING

1.3 No Power DDCON/LDO (DDCON Check)

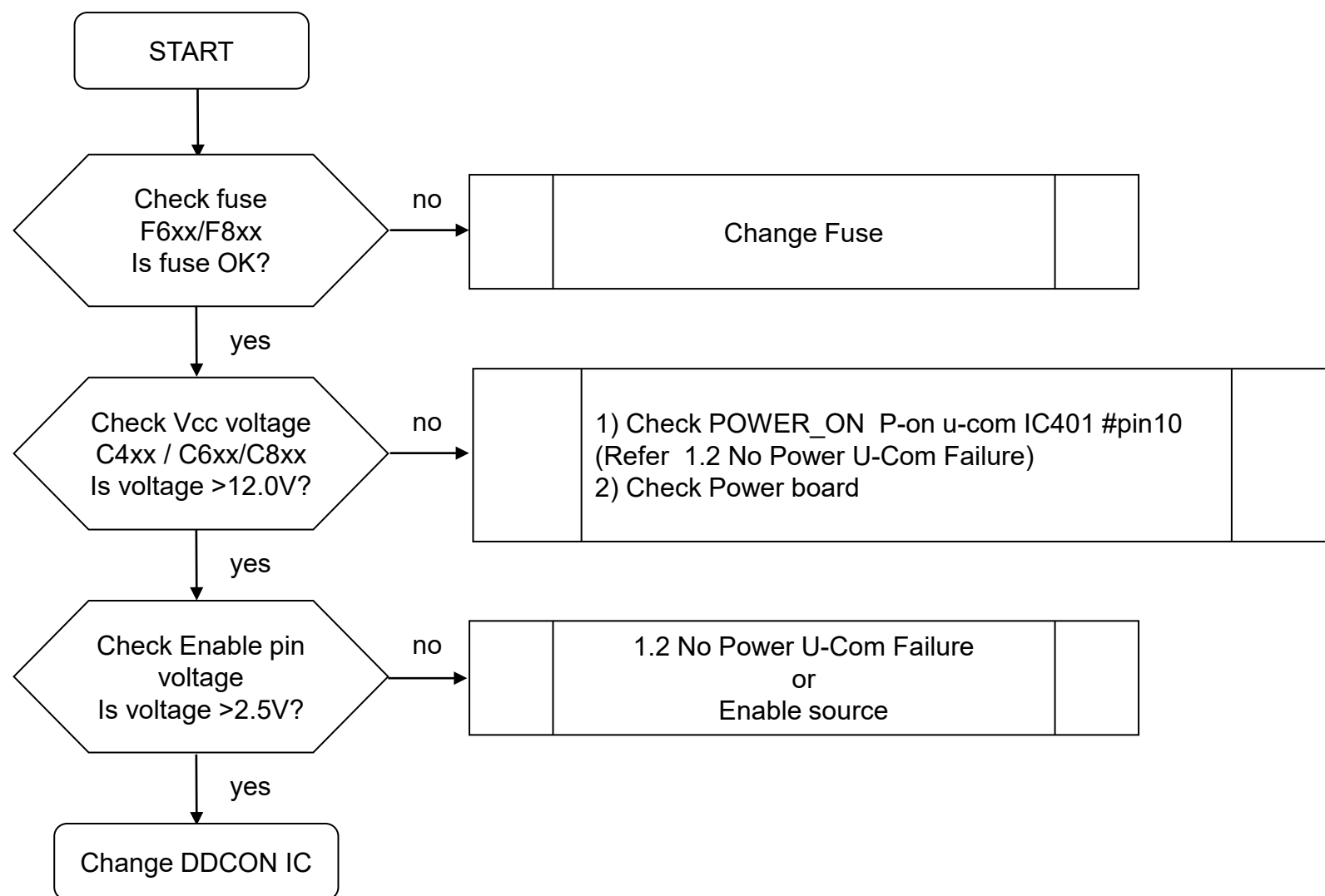


Please Refer page 24 for Ref Number.

Board	Operation	IC Ref	Voltage supply
BM5ST	DC/DC	IC801	1.1V_M5_DDR
	DC/DC	IC802	0.9V_M5_STBY
	DC/DC	IC803	1.8V_STBY
	DC/DC	IC603	1.0V_TU_P

TROUBLESHOOTING

1.3 No Power DDCON/LDO (DDCON Check)



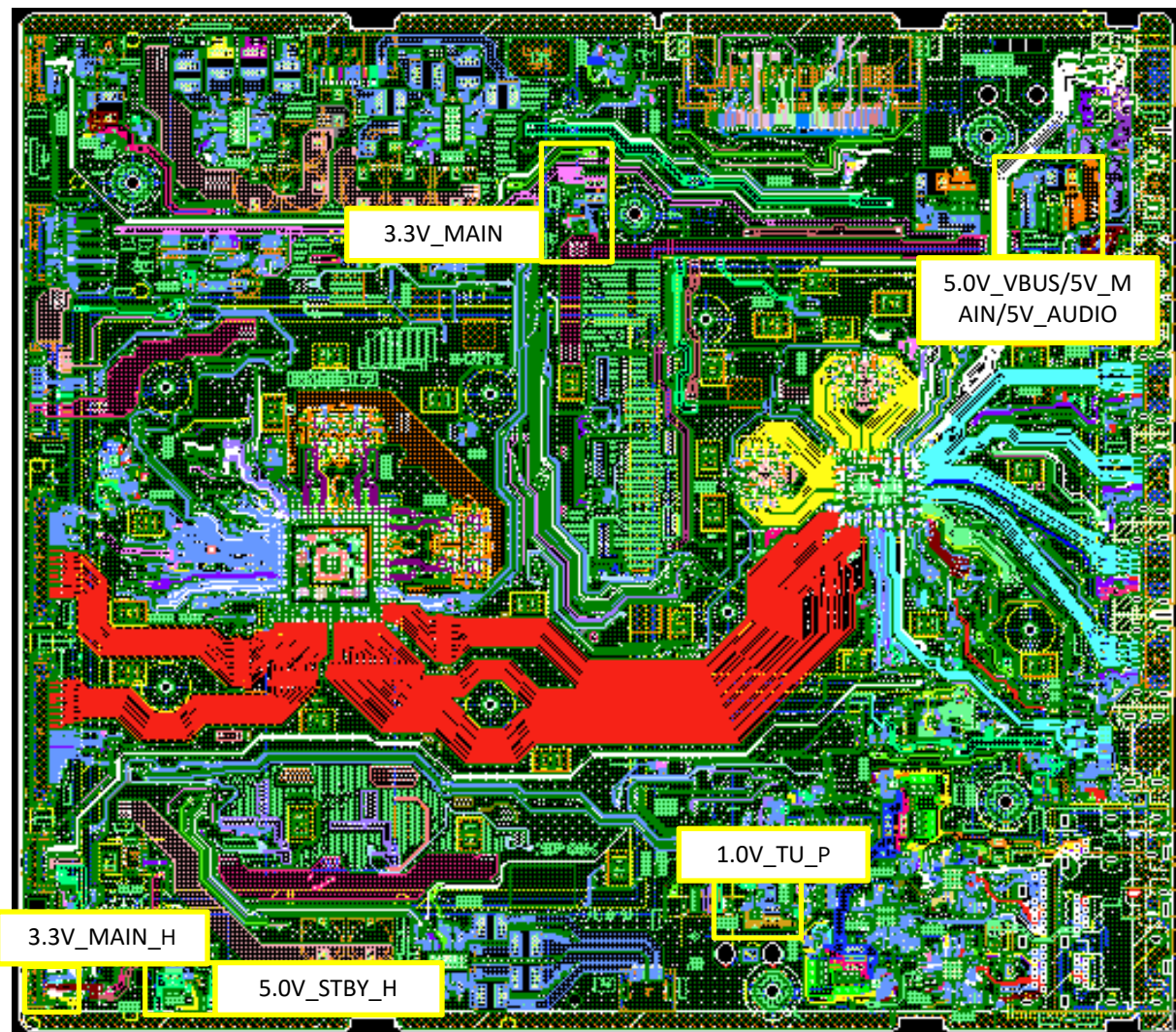
Please Refer page 24 for Ref Number.

Board	Operation	IC Ref	Voltage supply
BM5STY	DC/DC	IC418	5.0V_STBY_H
	DC/DC	IC600	5V_MAIN/5V_AUDIO
	DC/DC	IC618	3.3V_MAIN
	DC/DC	IC804	0.8V_M5_CORE
	DC/DC	IC813	1.8V_M5
	DC/DC	IC812	1.0V_M5
	DC/DC	IC810	0.8V_M5_CPU
	DC/DC	IC811	0.8V_M5_GPU
	DC/DC	IC4800	1.8V_BE_DDC
	DC/DC	IC4801	1.1V_BE
	DC/DC	IC4802	0.9V_BE_DDC_1
	DC/DC	IC4803	0.9V_BE_DDC_2
	DC/DC	IC4809	0.8V_BE
DC/DC	IC4810	0.7V_BE	

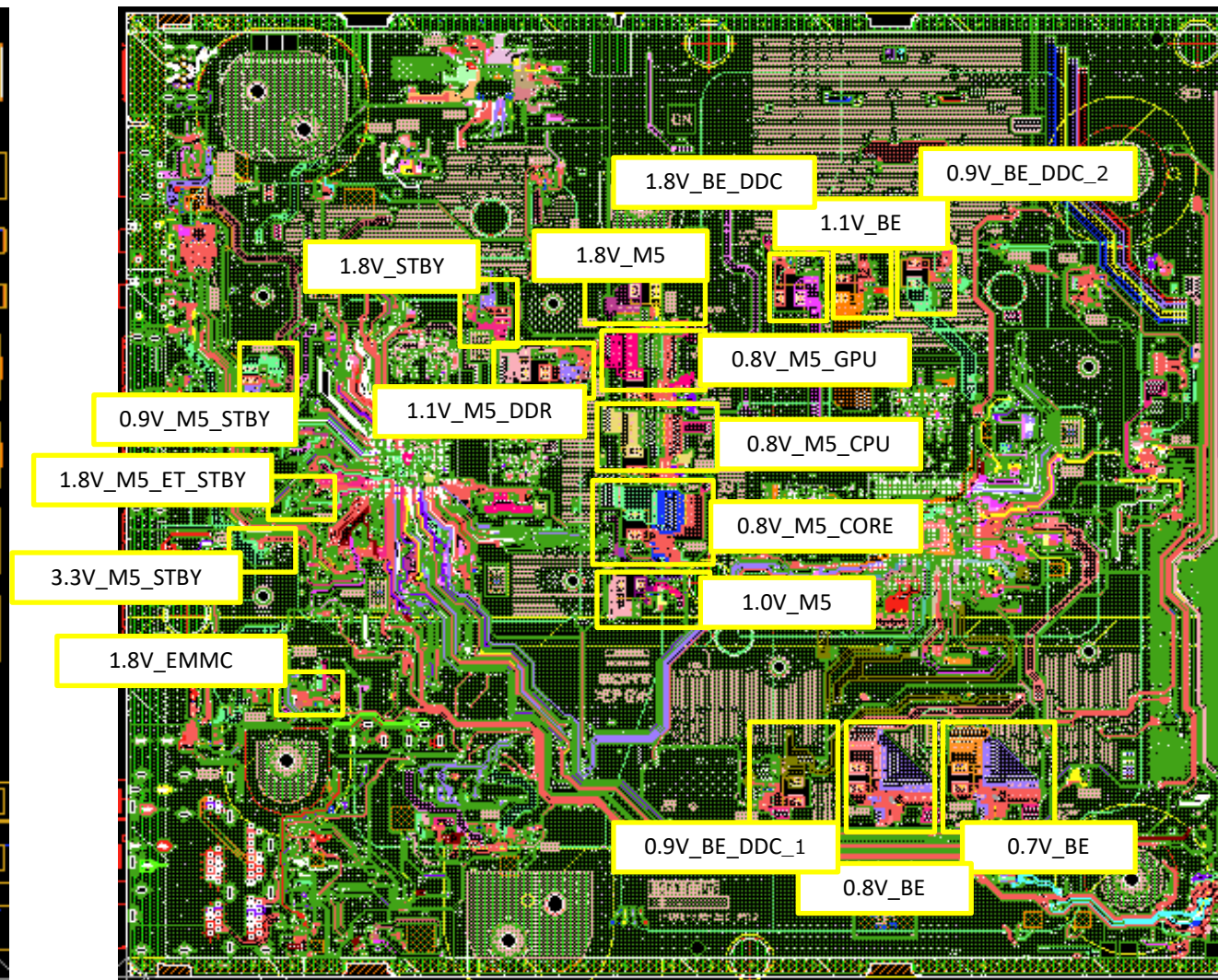
TROUBLESHOOTING

Board View

Top Side



B-Side

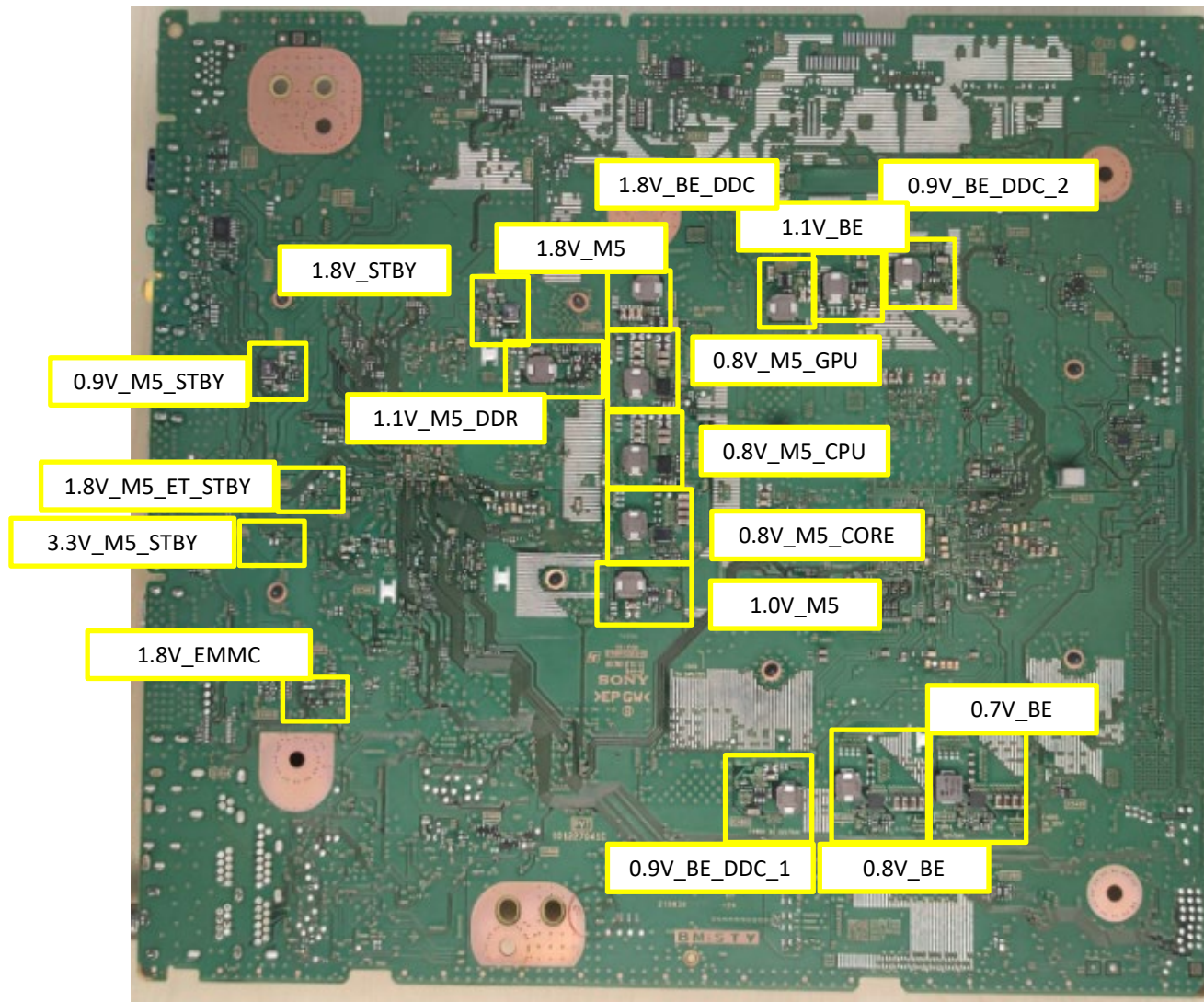
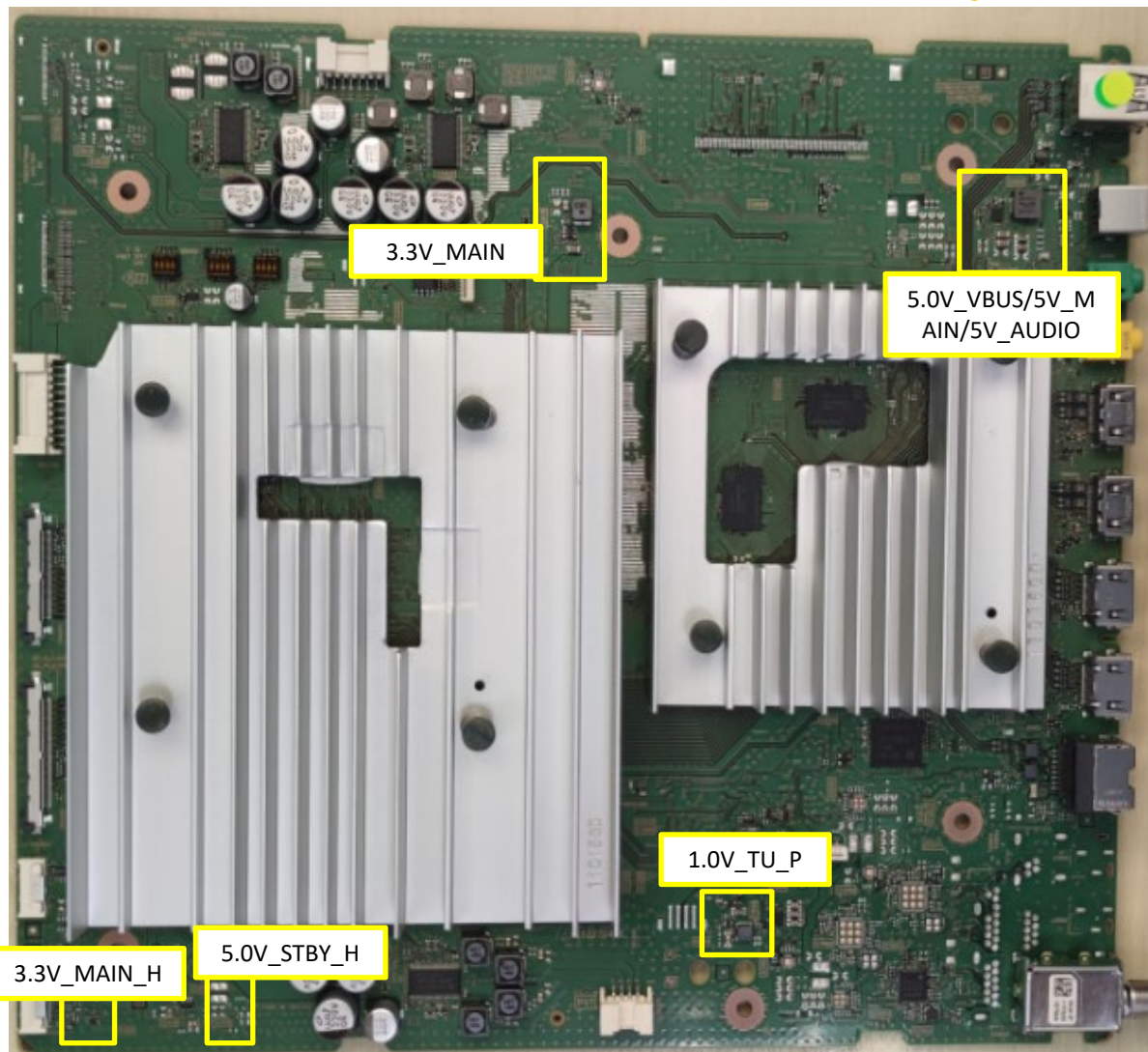


TROUBLESHOOTING

Board View

Top Side

B-Side

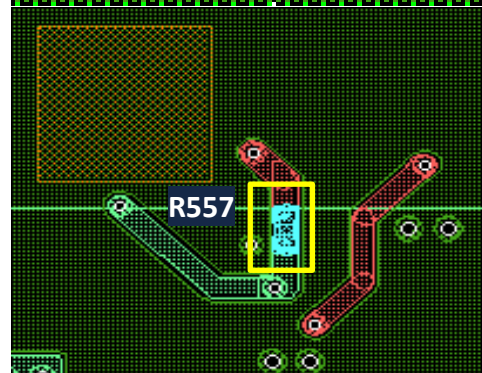
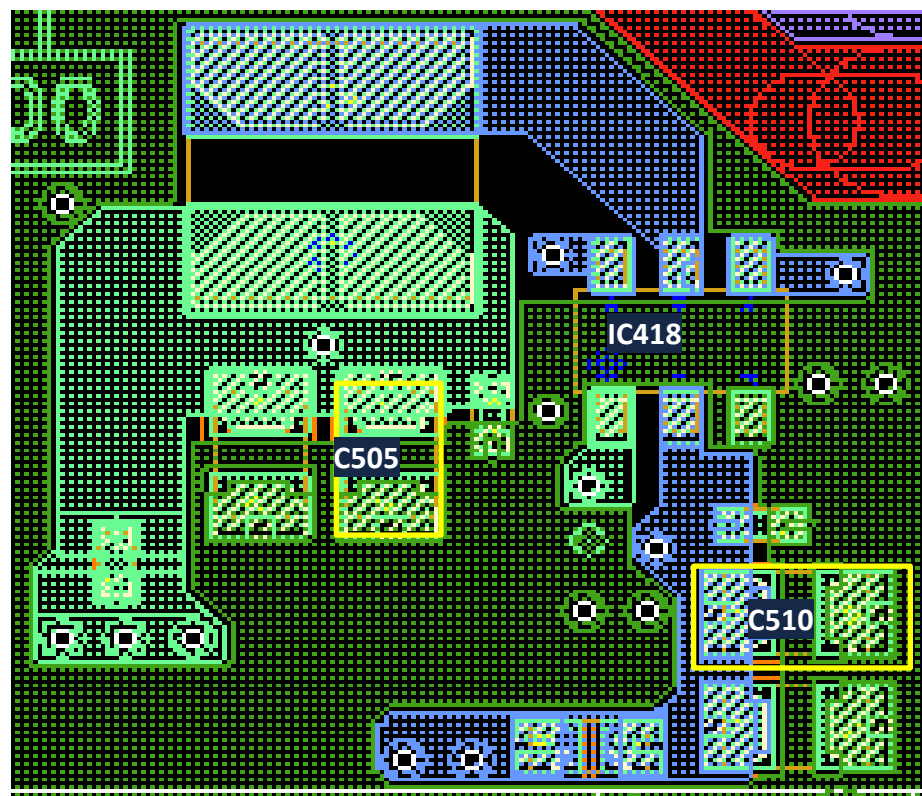


TROUBLESHOOTING

Checking Point

5.0V_STBY_H

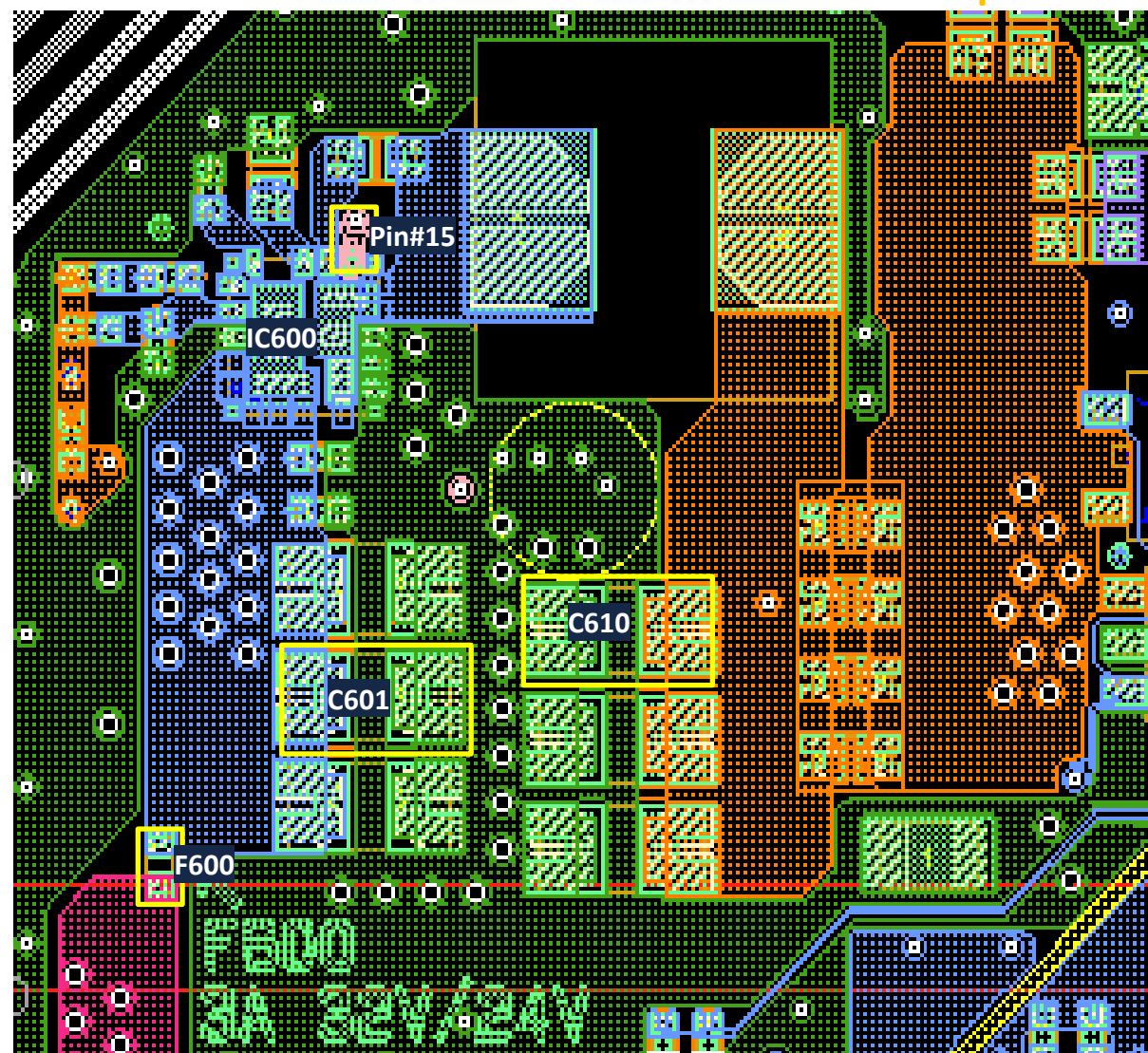
A-Side



B-Side

5.0V_VBUS/5V_MAIN/5V_AUDIO

Top Side

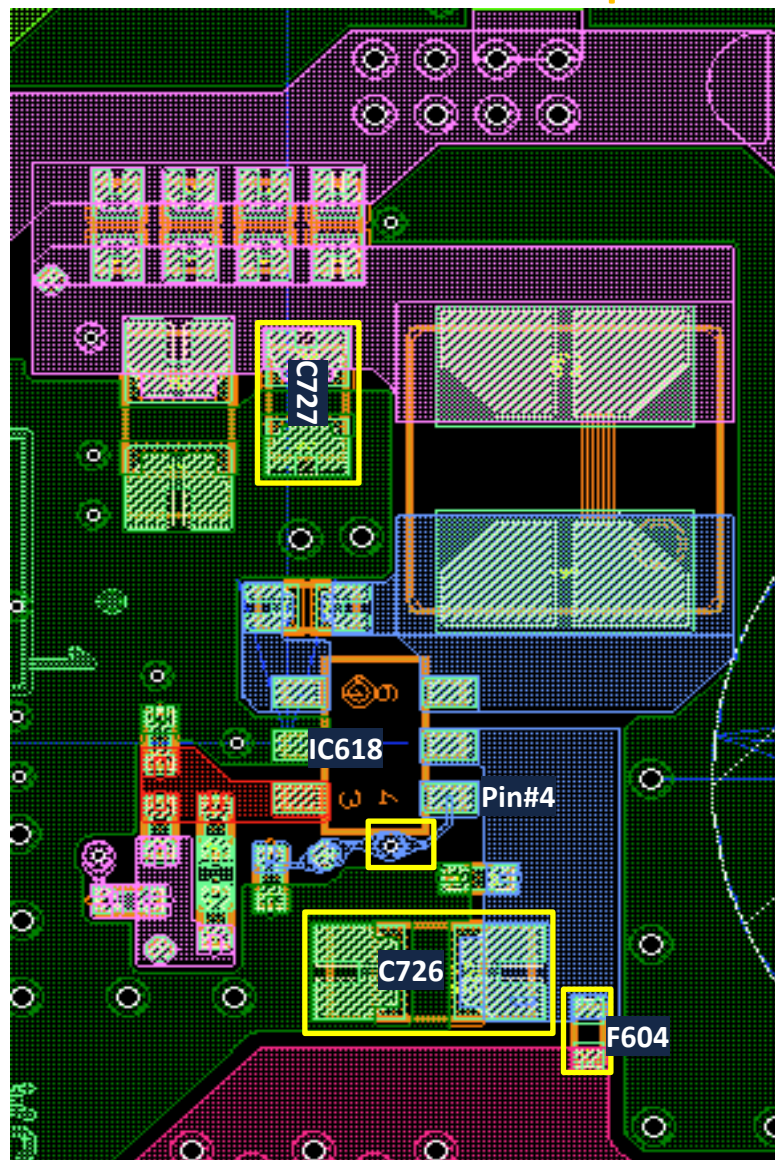


TROUBLESHOOTING

Checking Point

3.3V_MAIN

Top Side

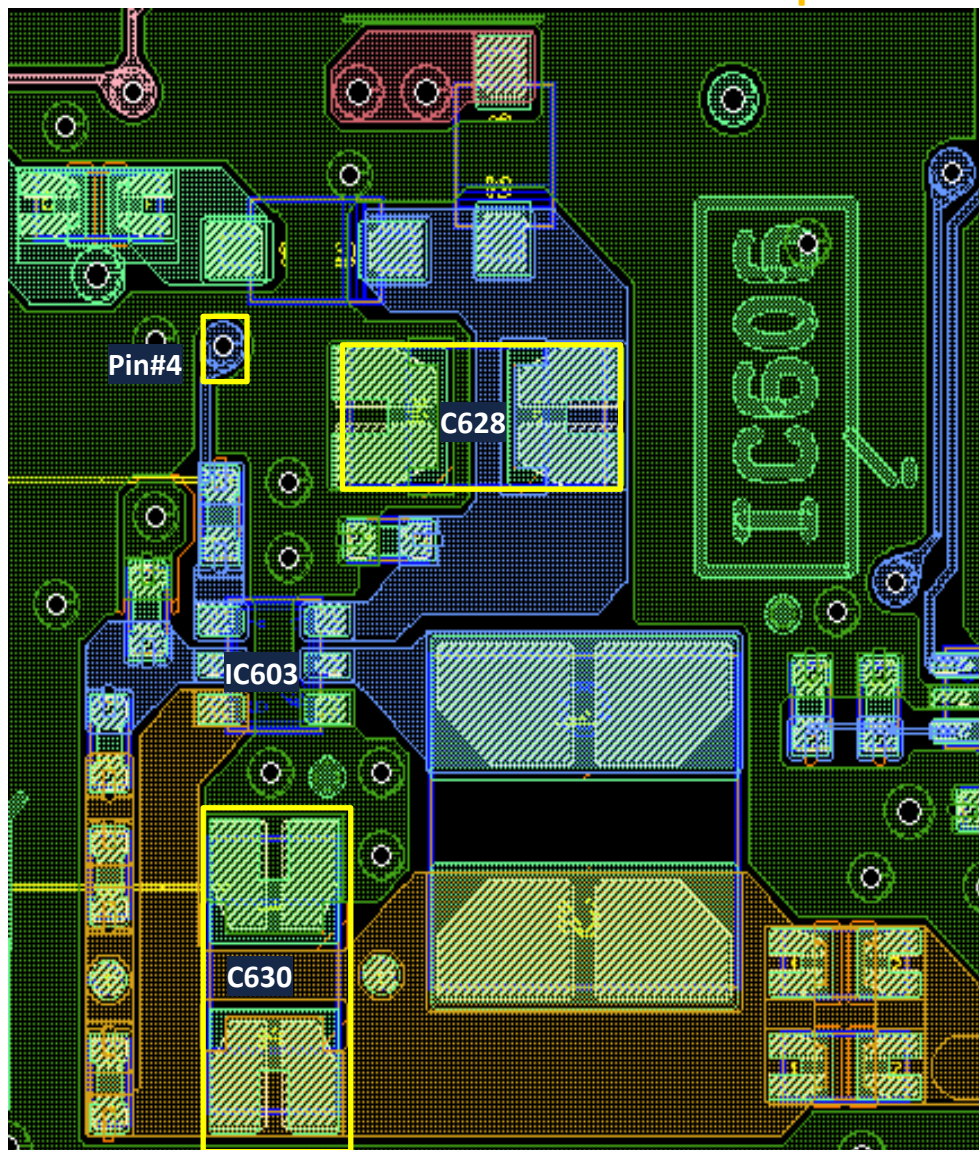


TROUBLESHOOTING

Checking Point

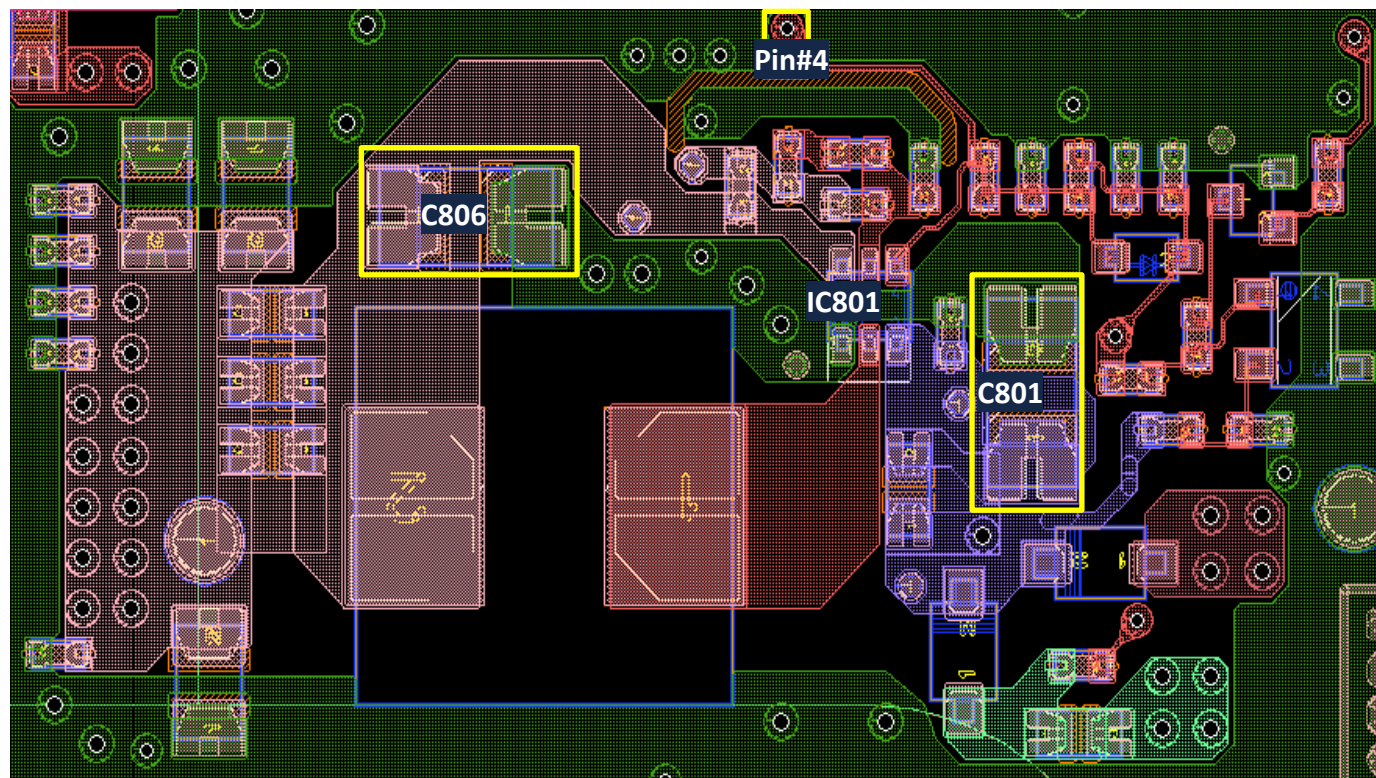
1.0V_TU_P

Top Side



1.1V_M5_DDR

B-Side

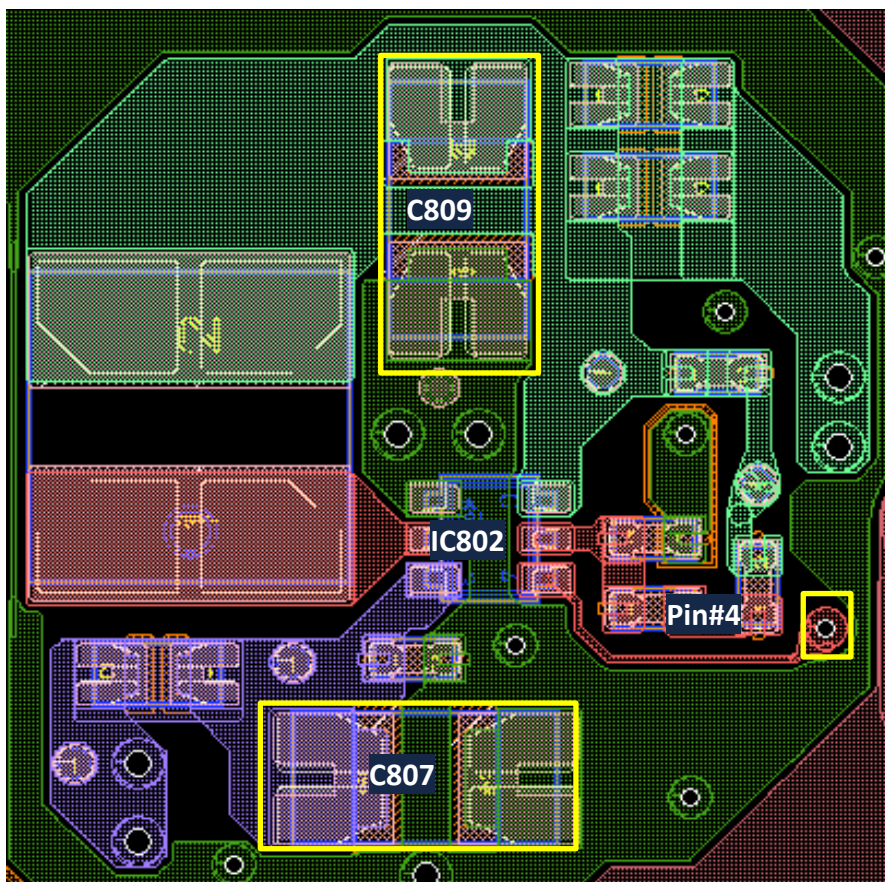


TROUBLESHOOTING

Checking Point

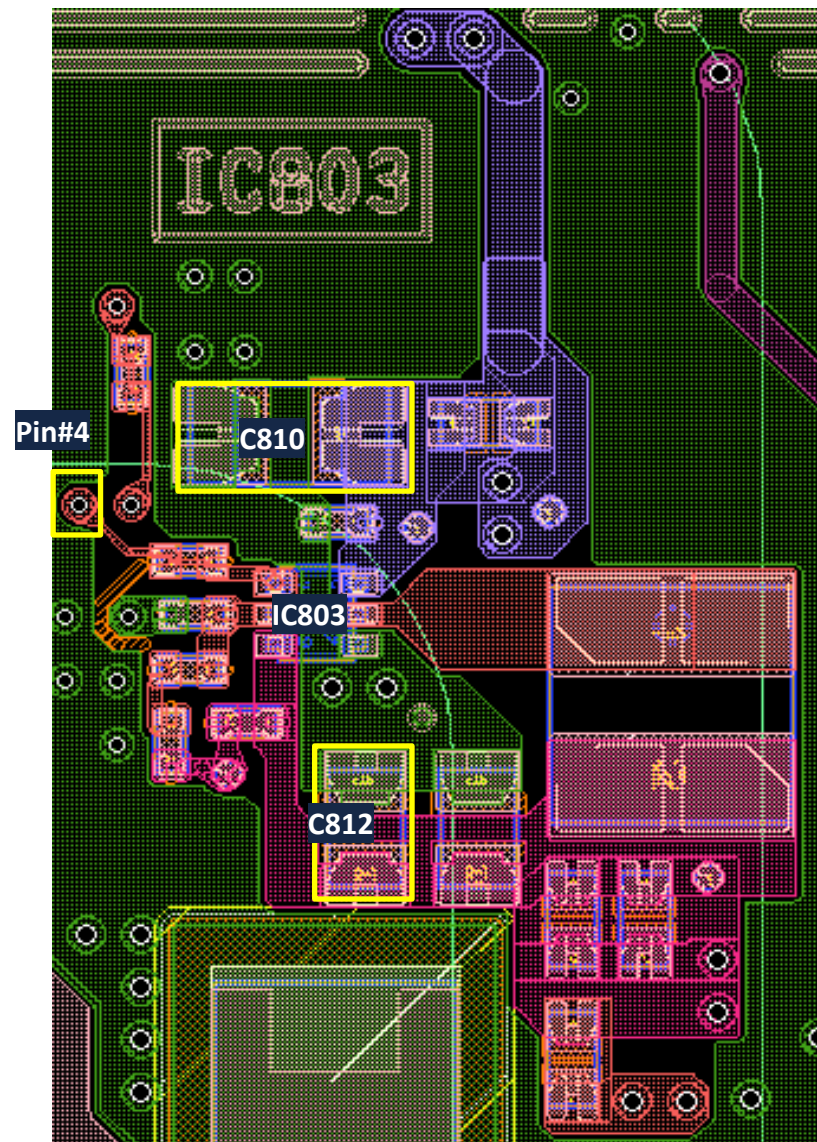
0.9V_M5_STBY

B-Side



1.8V_STBY

B-Side

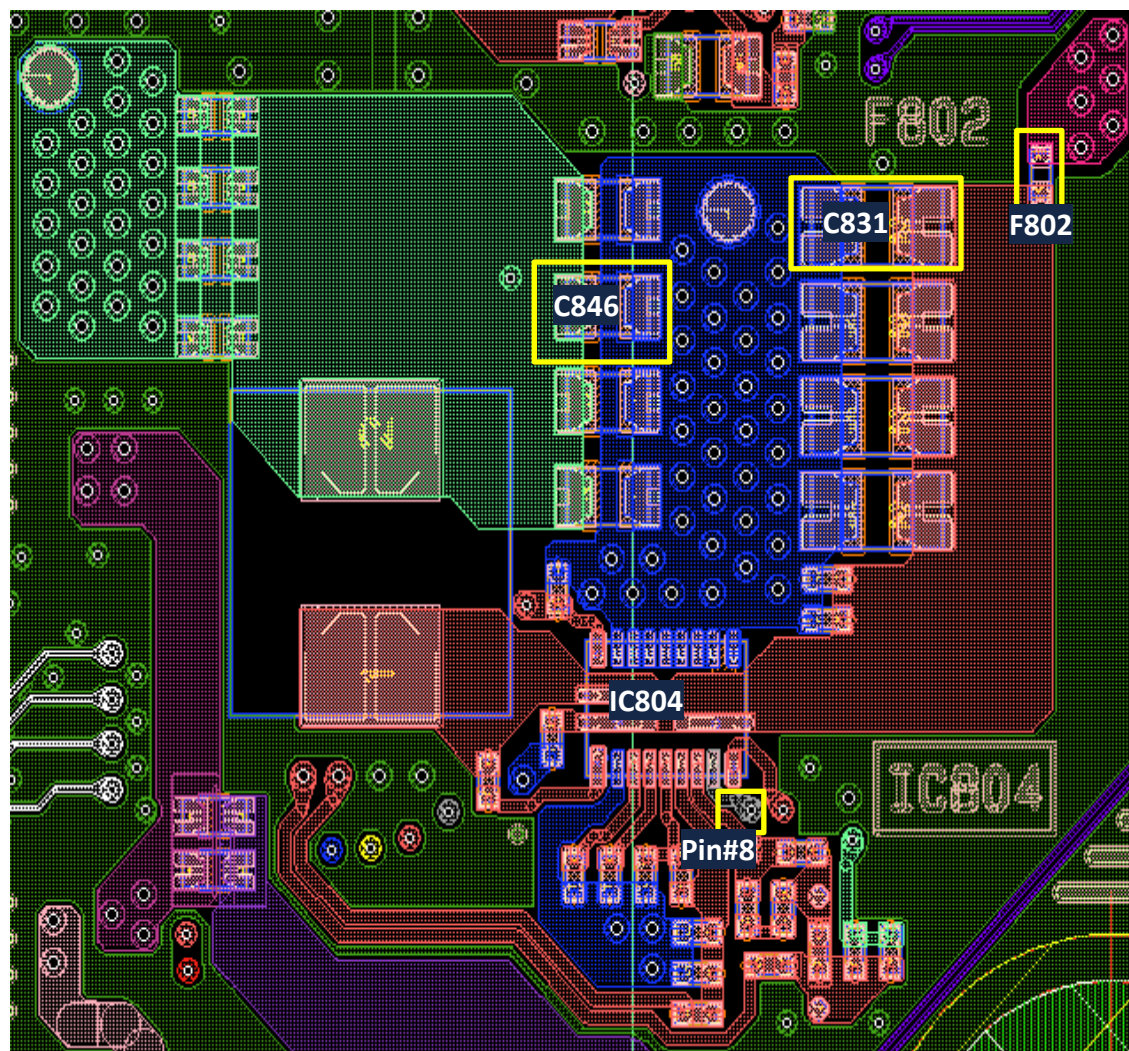


TROUBLESHOOTING

Checking Point

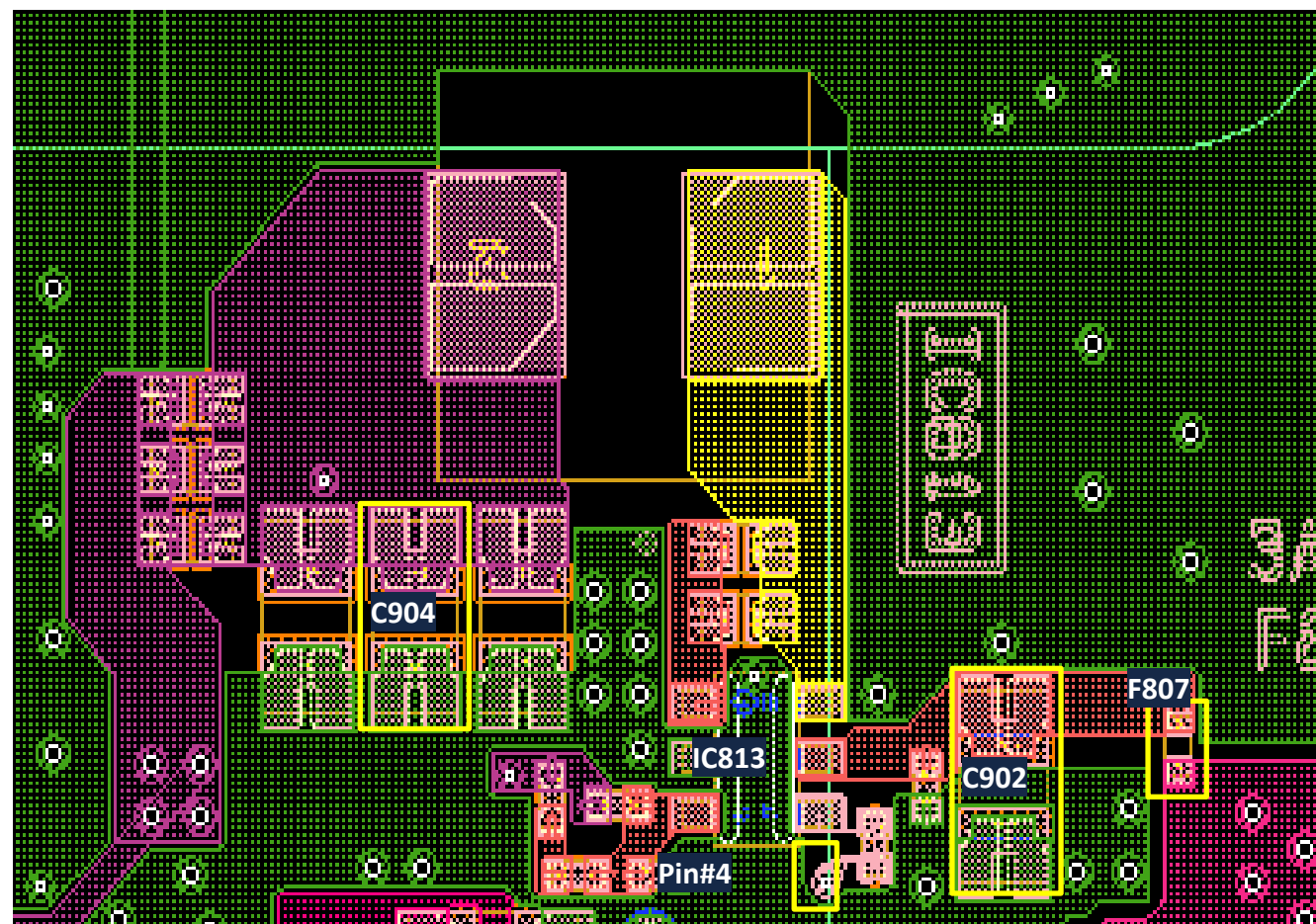
0.8V_M5_CORE

B-Side



1.8V_M5

B-Side

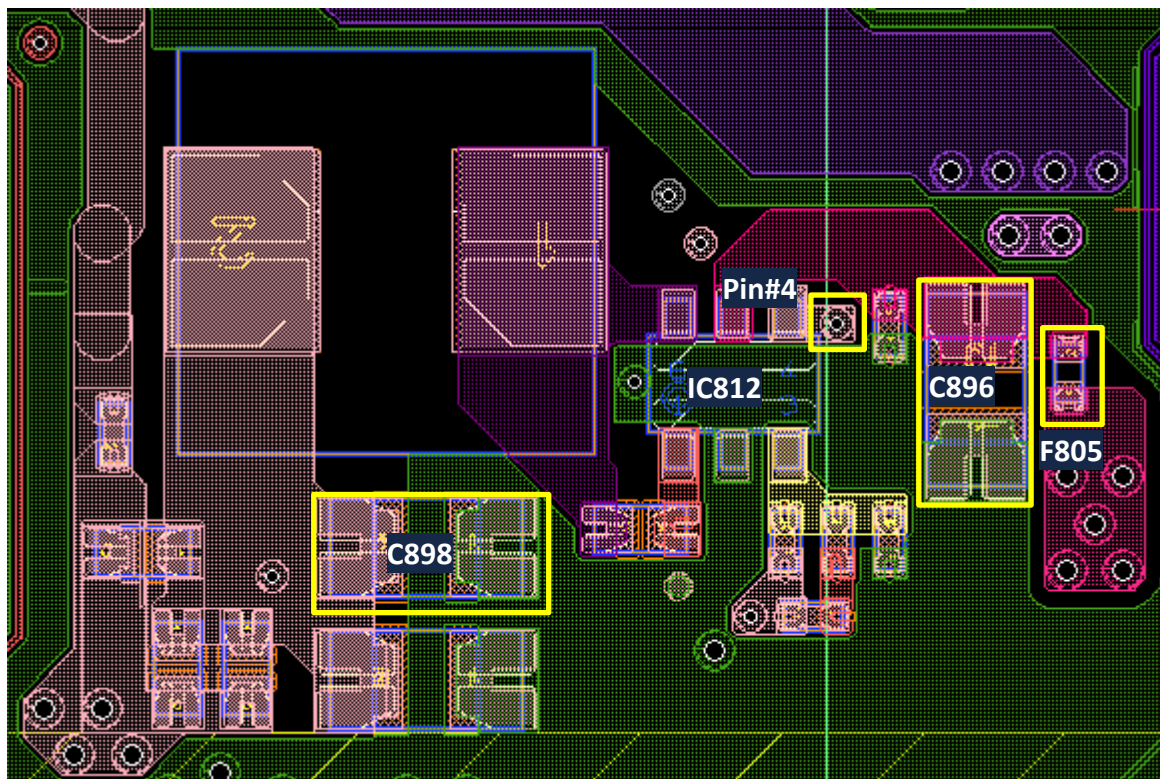


TROUBLESHOOTING

Checking Point

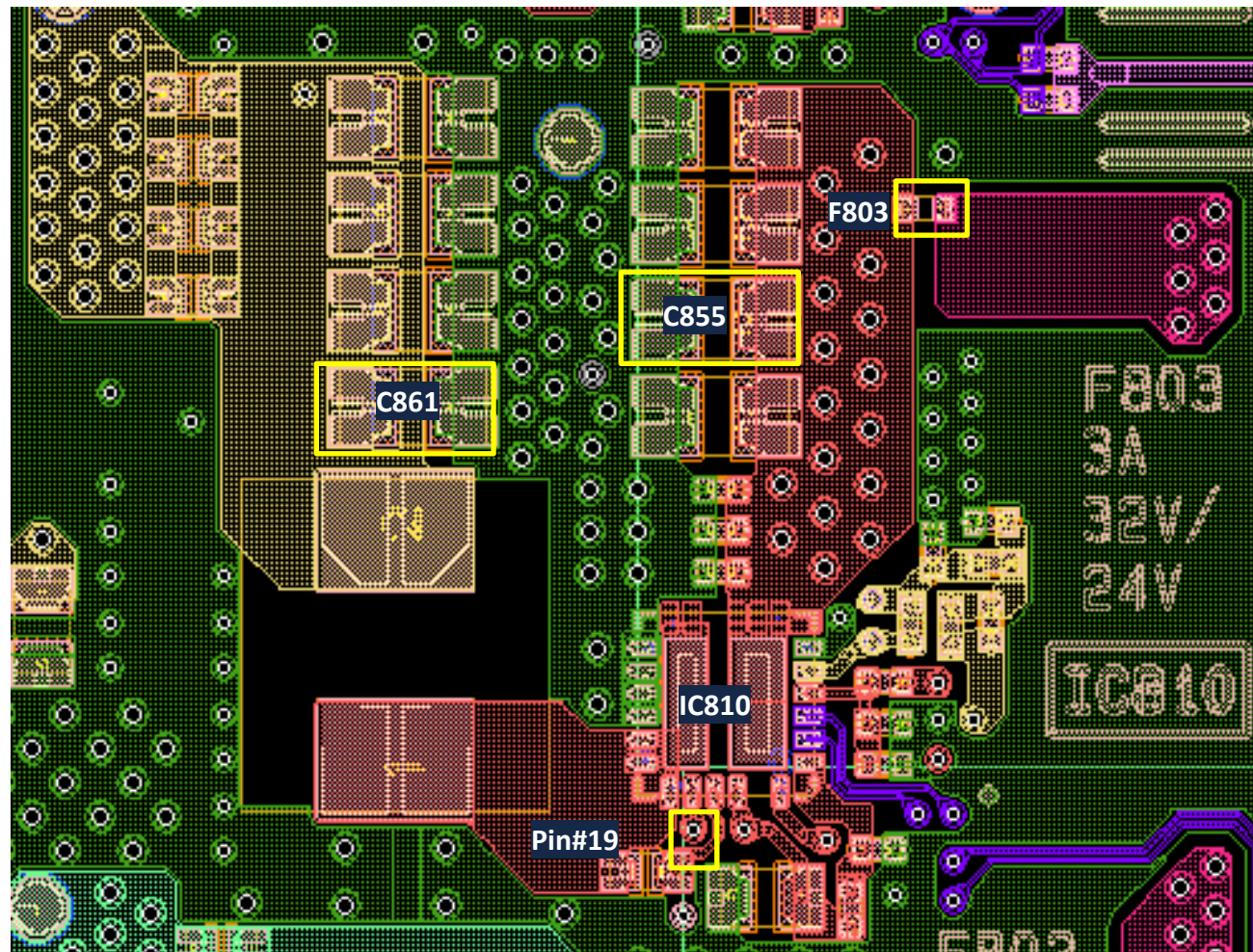
1.0V_M5

B-Side



0.8V_M5_CPU

B-Side

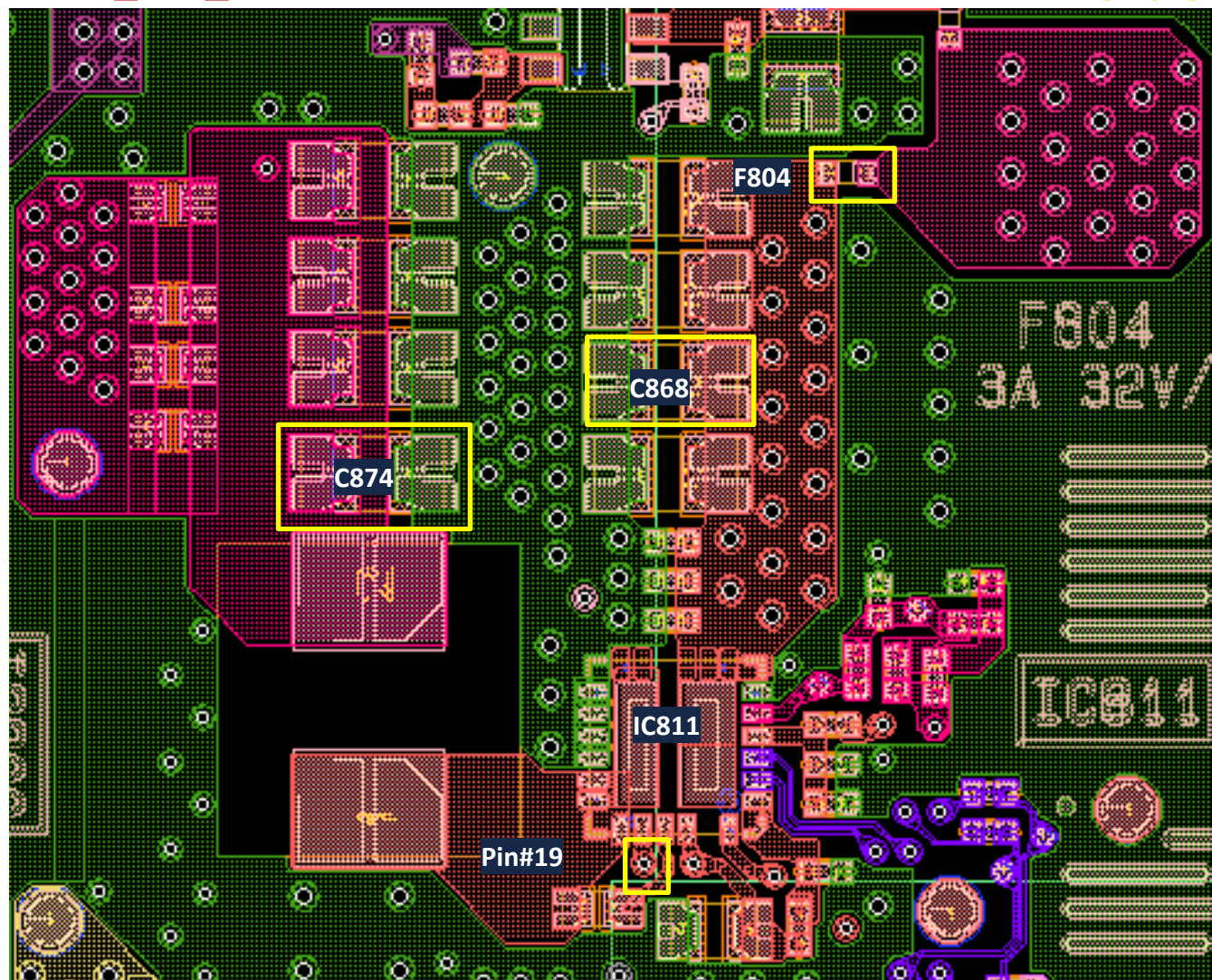


TROUBLESHOOTING

Checking Point

0.8V_M5_GPU

B-Side

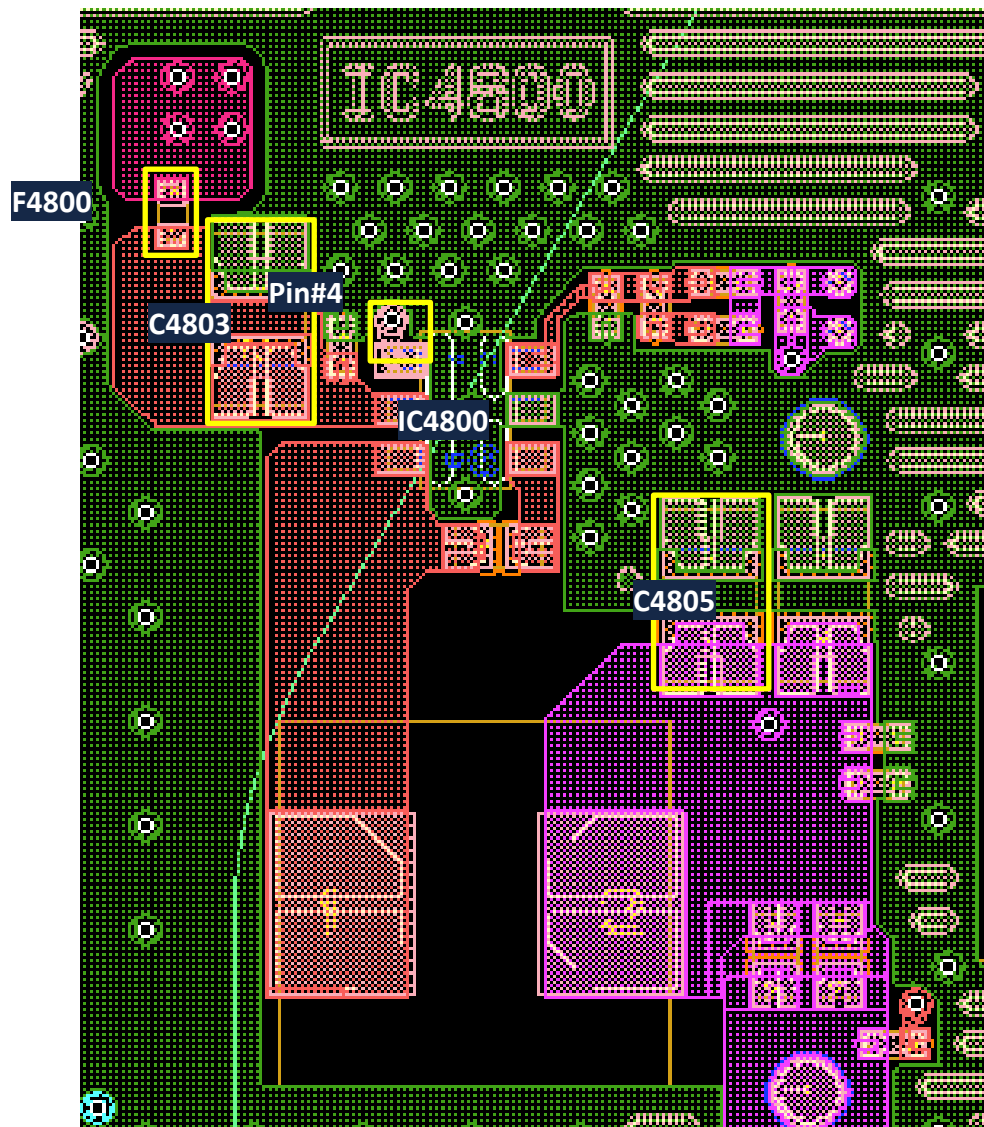


TROUBLESHOOTING

Checking Point

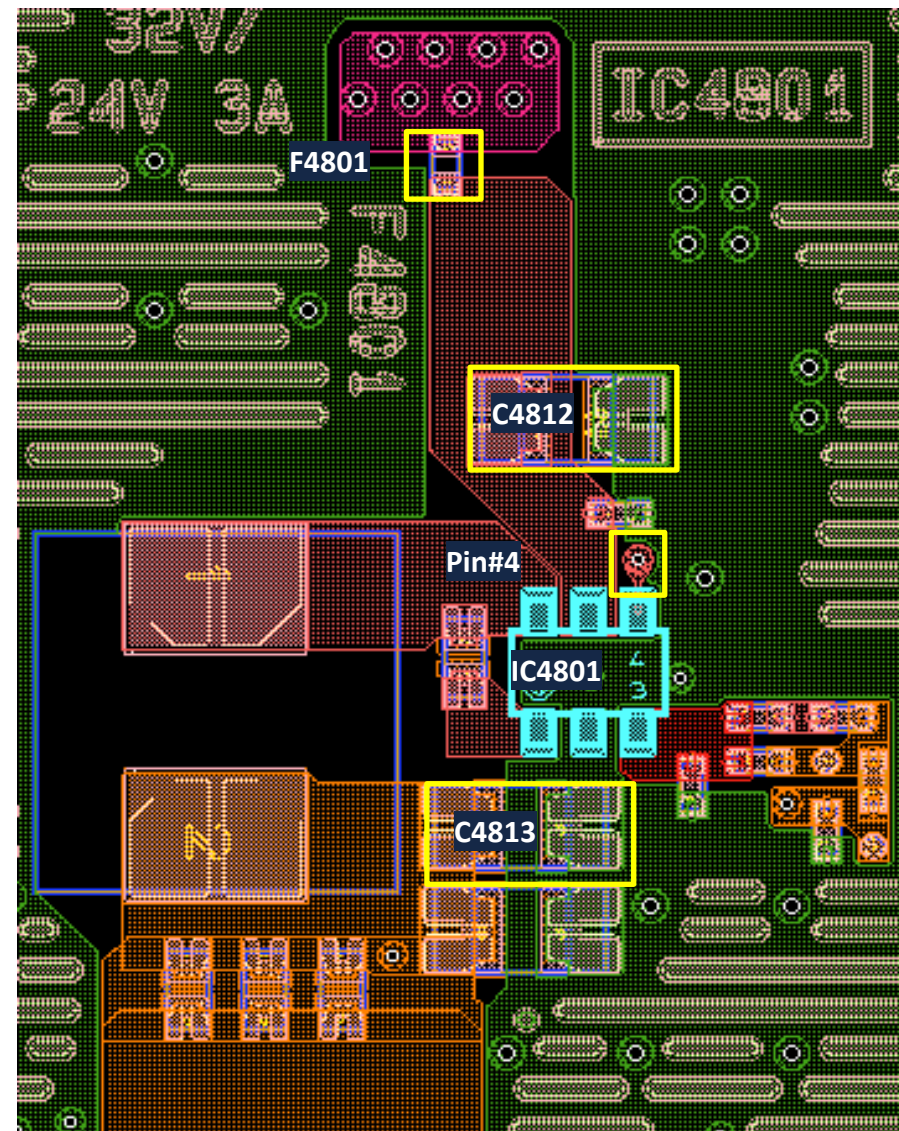
1.8V_BE_DDC

B-Side



1.1V_BE

B-Side

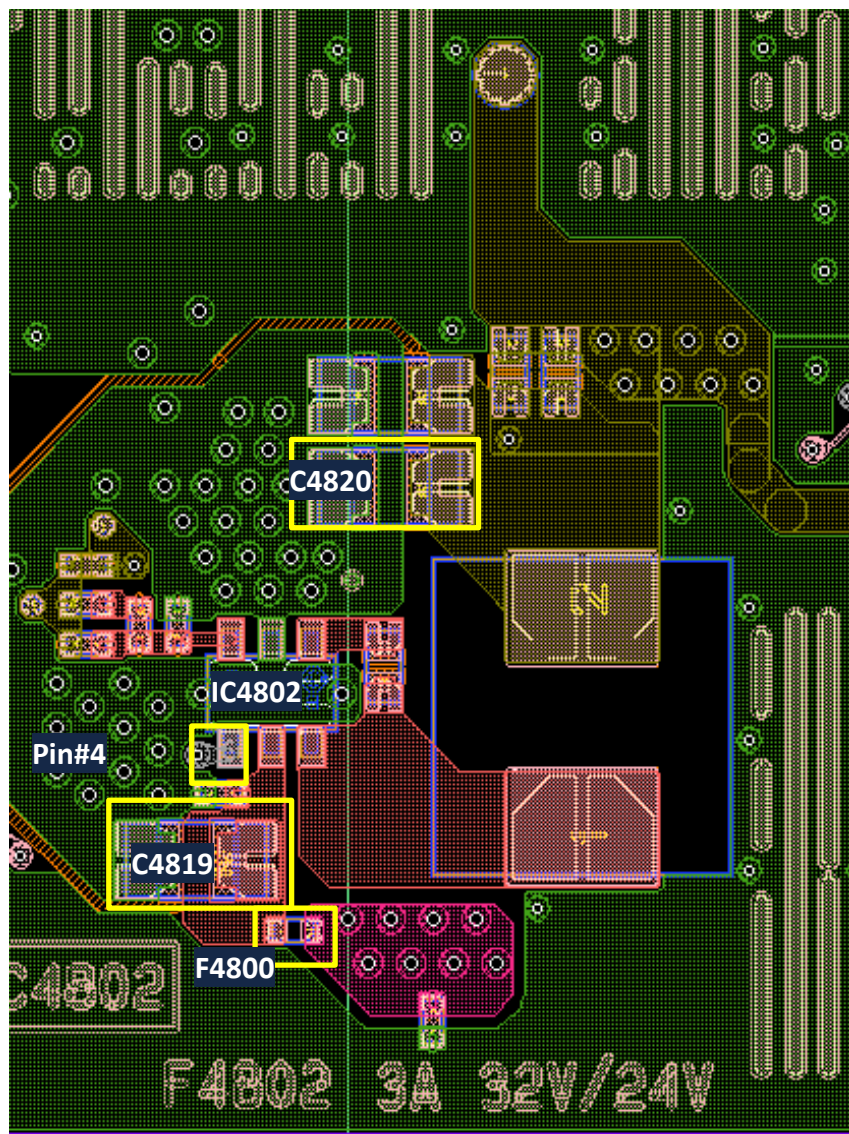


TROUBLESHOOTING

Checking Point

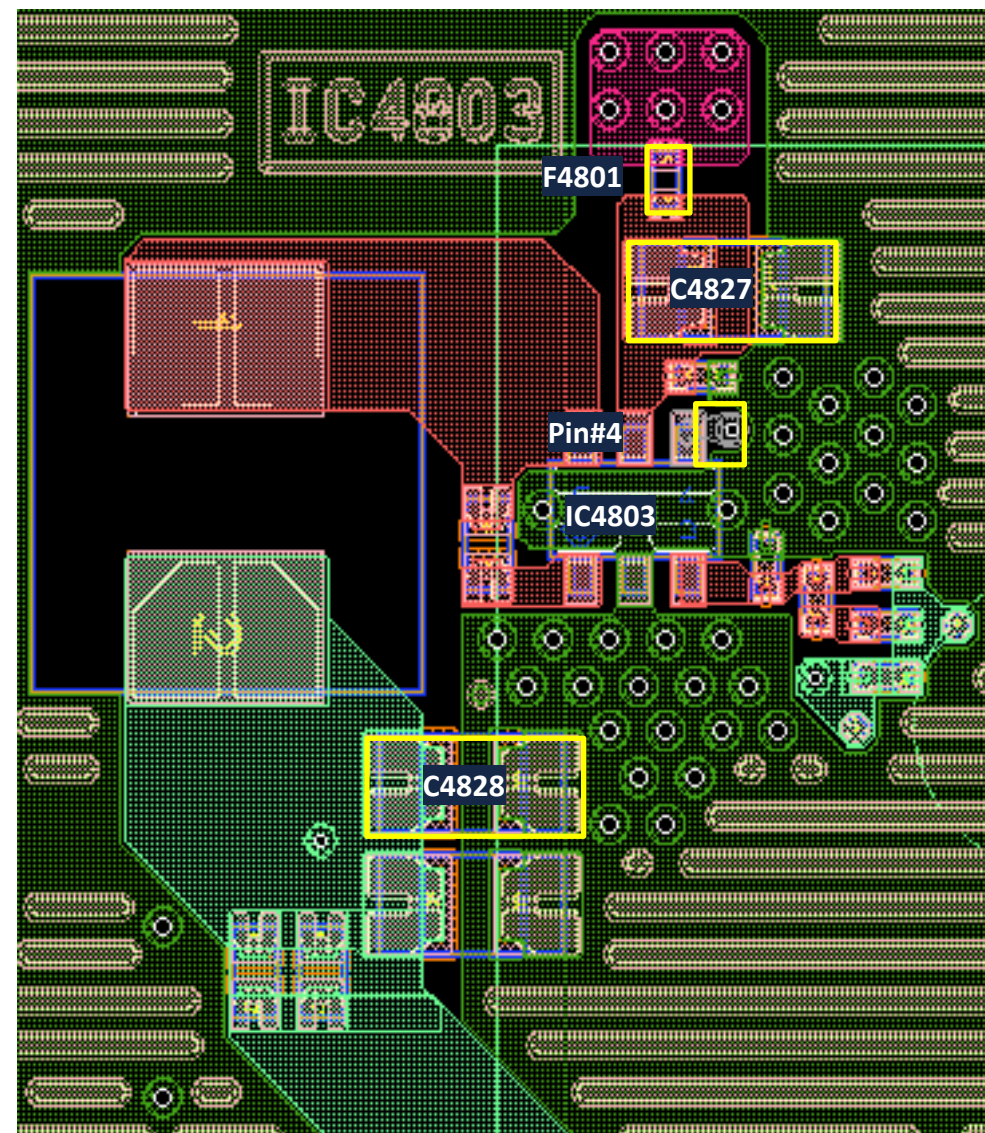
0.9V_BE_DDC_1

B-Side



0.9V_BE_DDC_2

B-Side

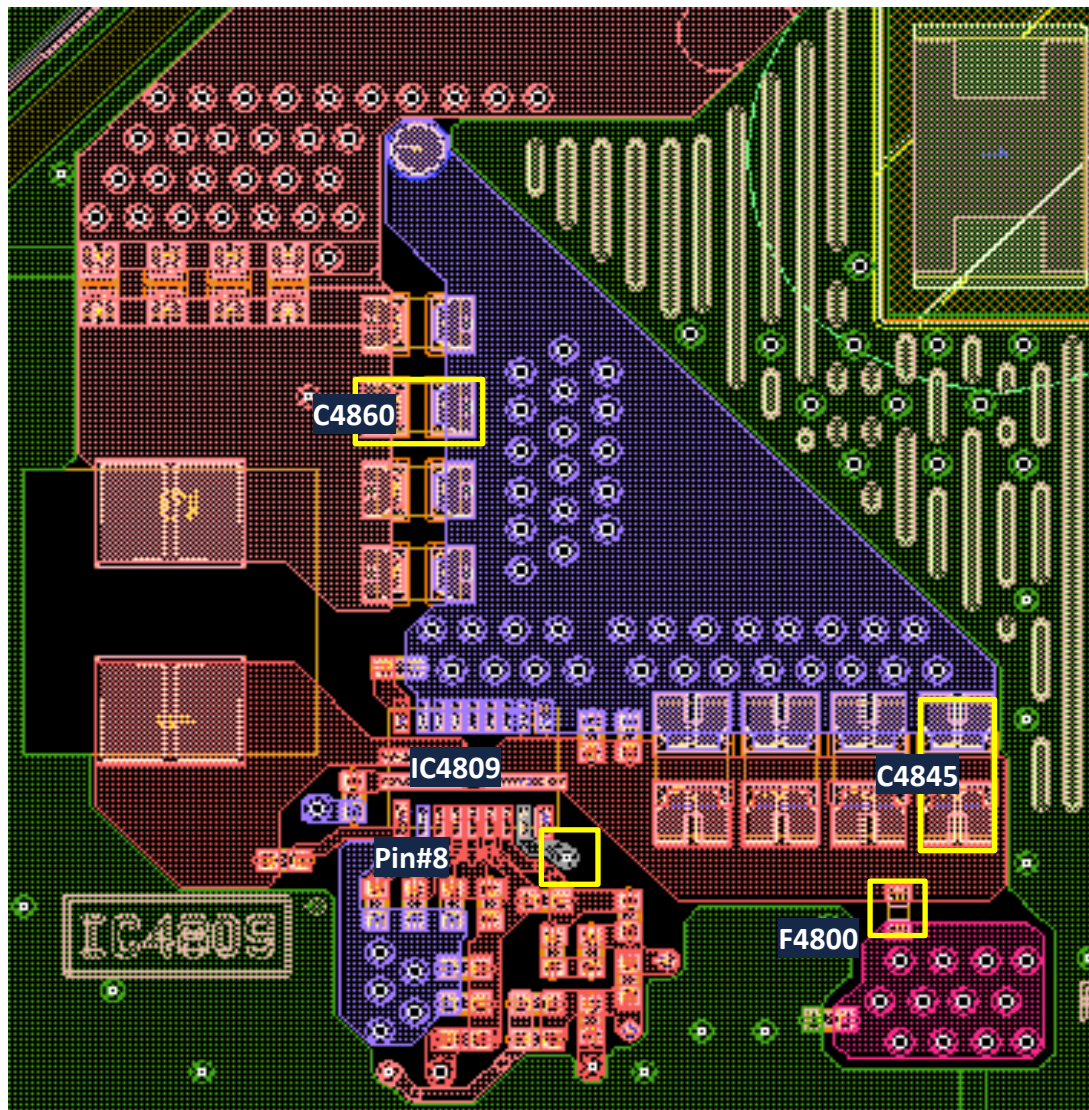


TROUBLESHOOTING

Checking Point

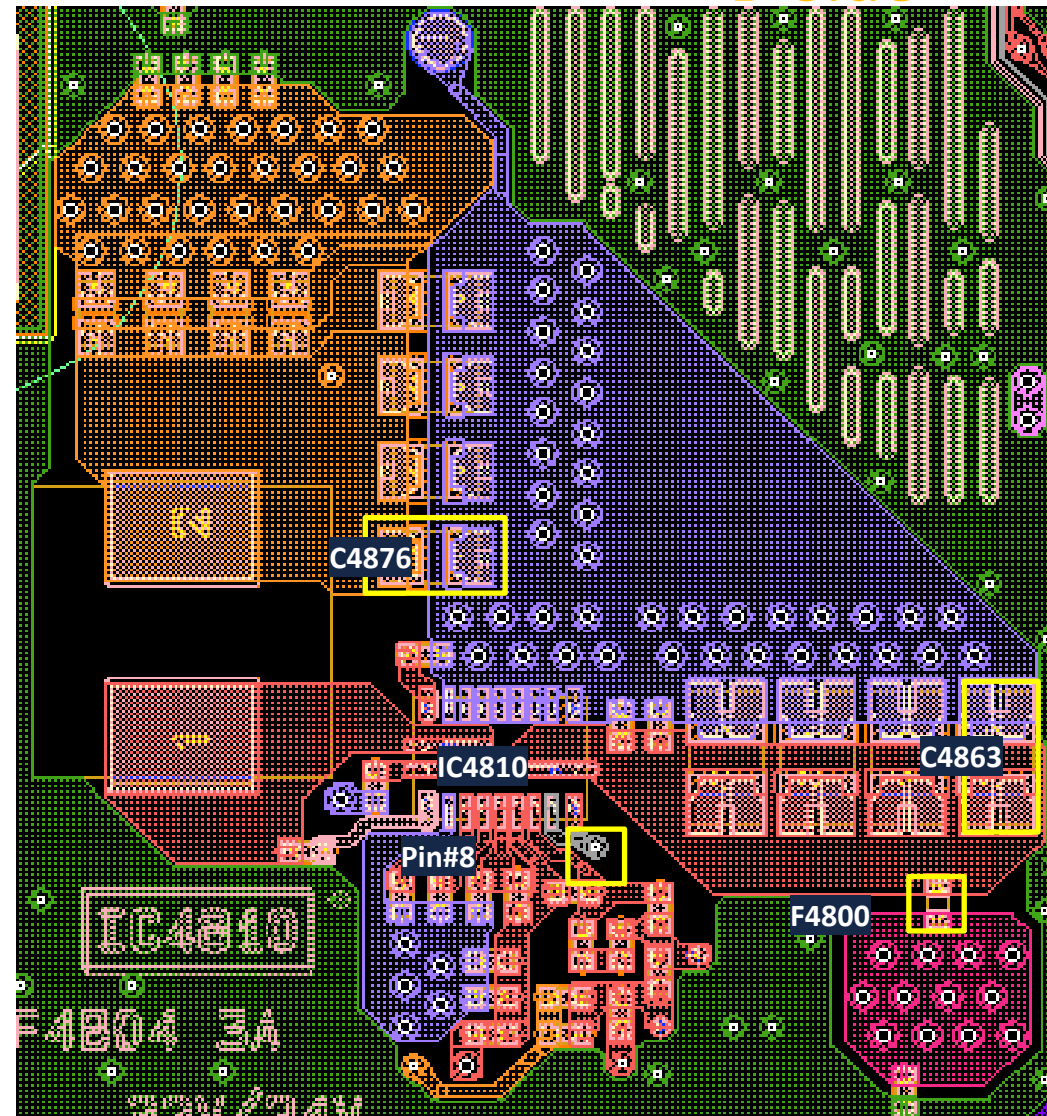
0.8V_BE

B-Side



0.7V_BE

B-Side

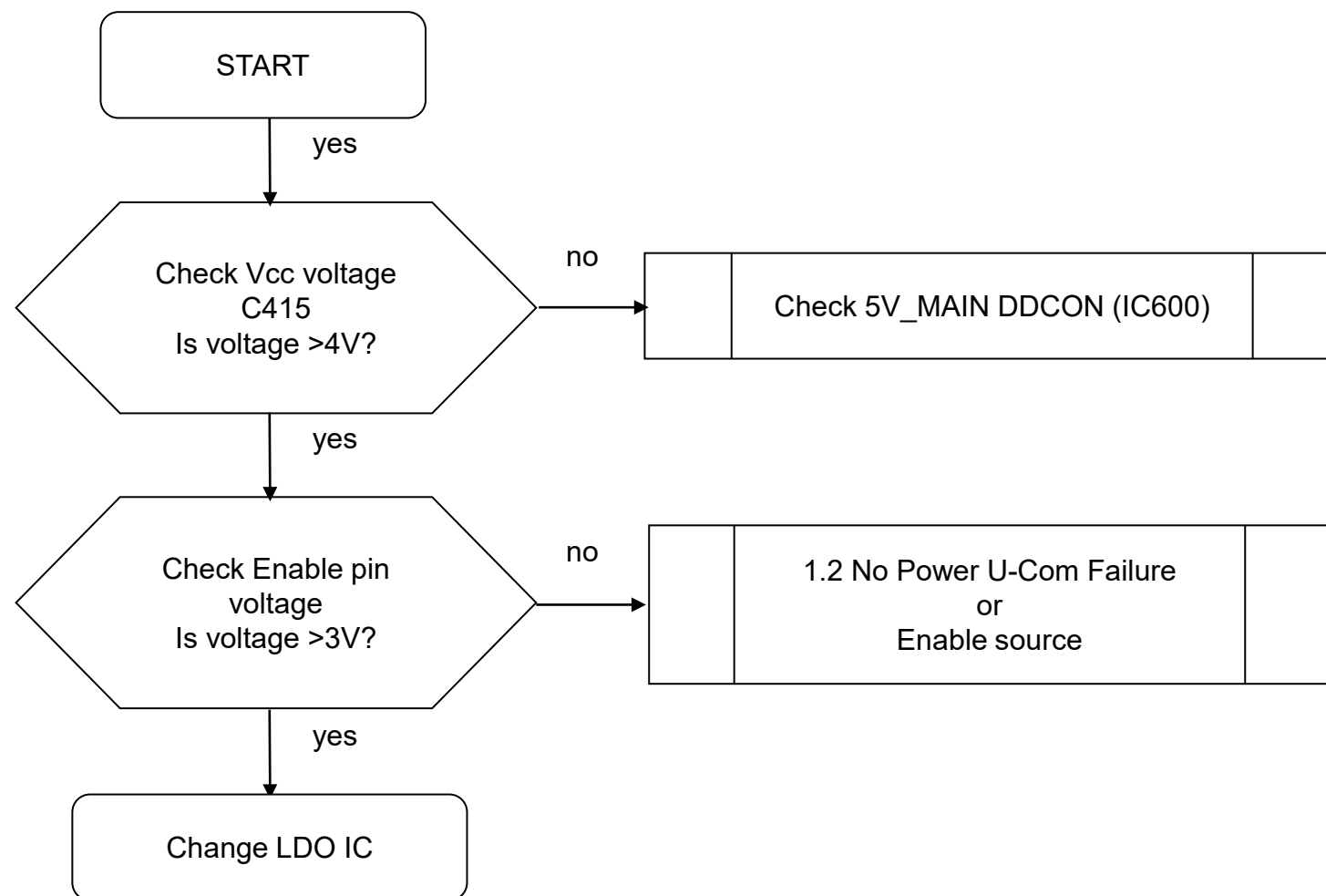


TROUBLESHOOTING

1.3 No Power DDCON/LDO (LDO Check)

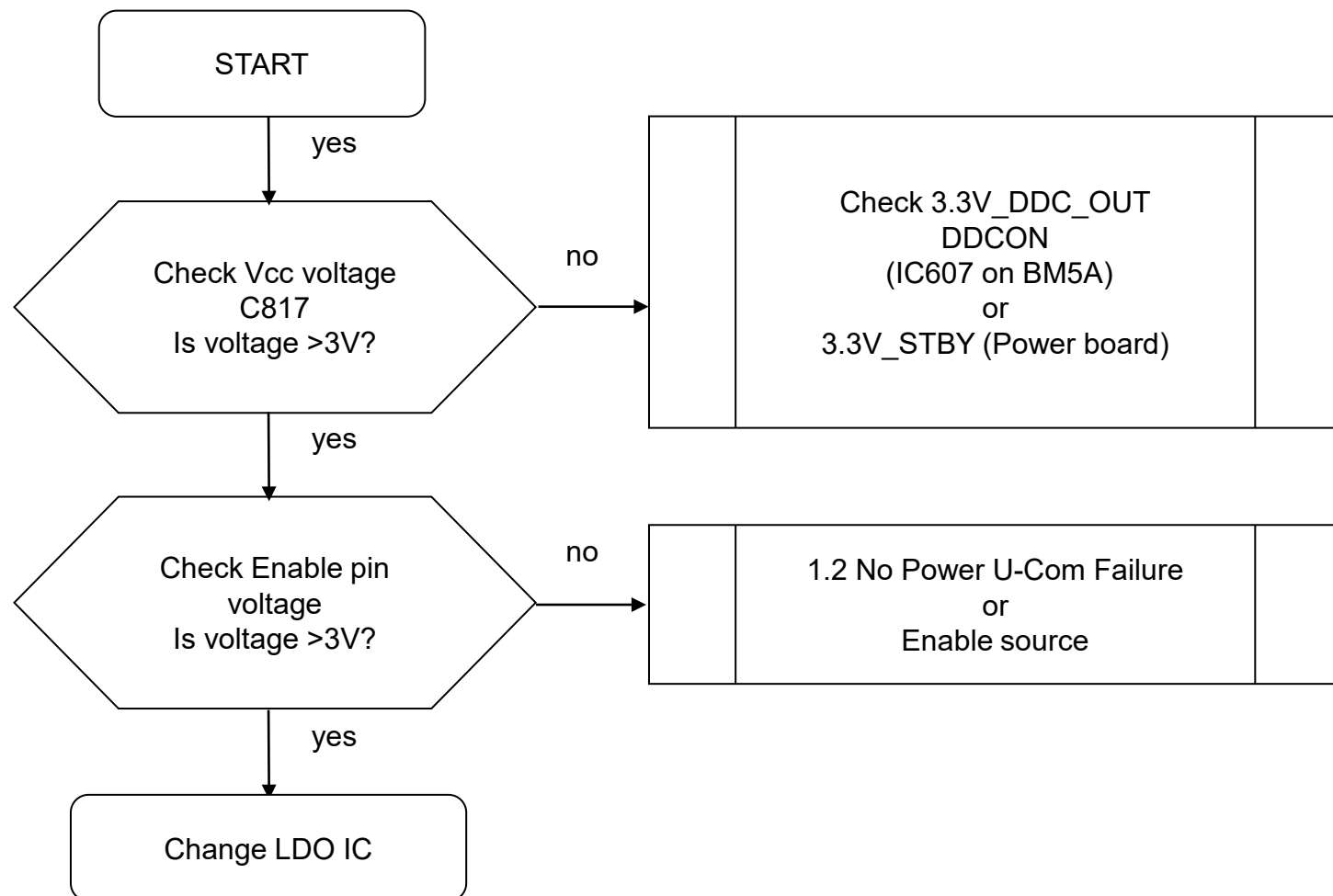
Please Refer page 24 for Ref Number.

Board	Operation	IC Ref	Voltage supply
BM5STY	LDO	IC403	3.3V_MAIN_H



TROUBLESHOOTING

1.3 No Power DDCON/LDO (LDO Check)

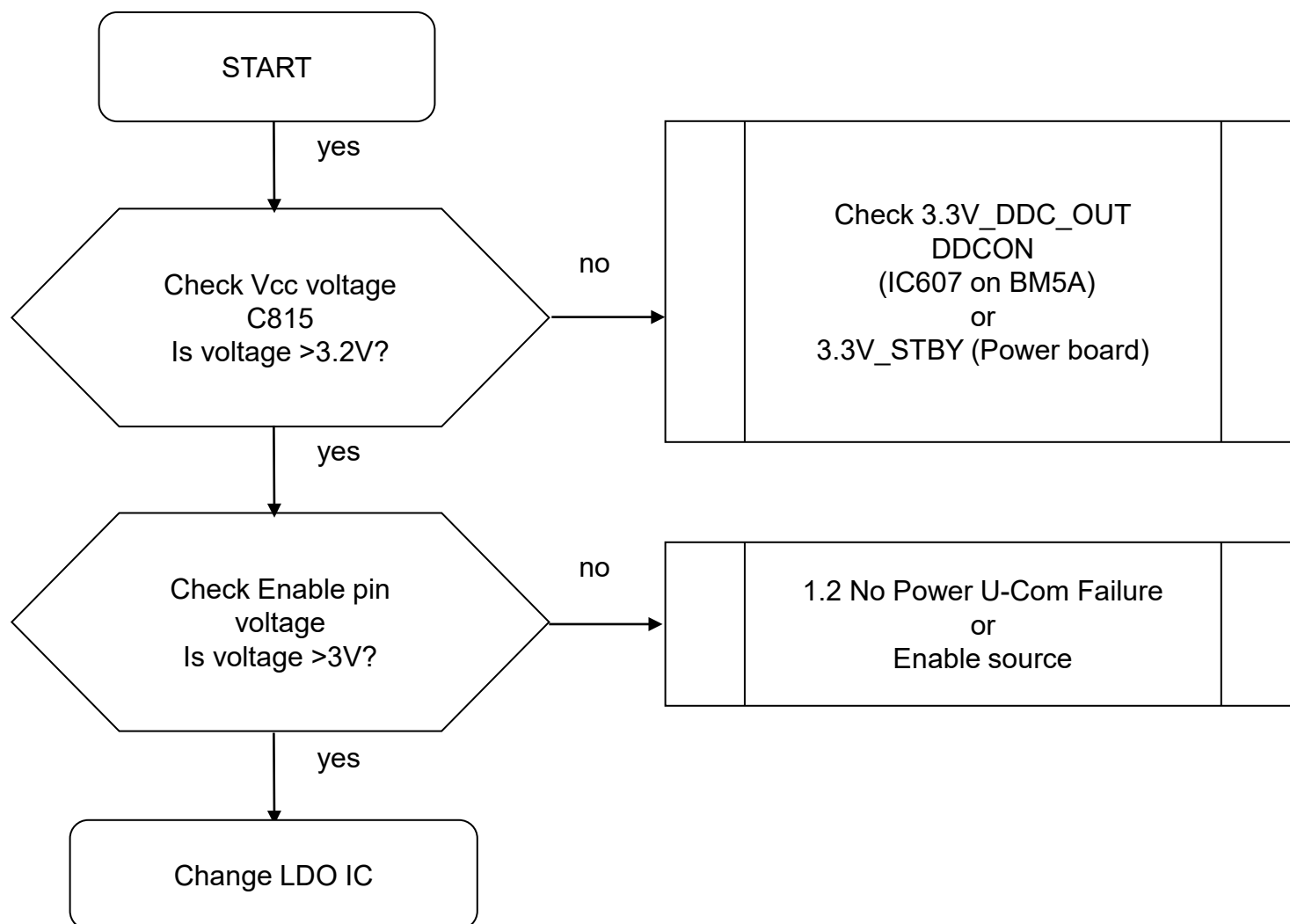


Please Refer page 24 for Ref Number.

Board	Operation	IC Ref	Voltage supply
BM5STY	LDO	IC806	1.8V_M5_ET_STBY

TROUBLESHOOTING

1.3 No Power DDCON/LDO (LDO Check)



Please Refer page 24 for Ref Number.

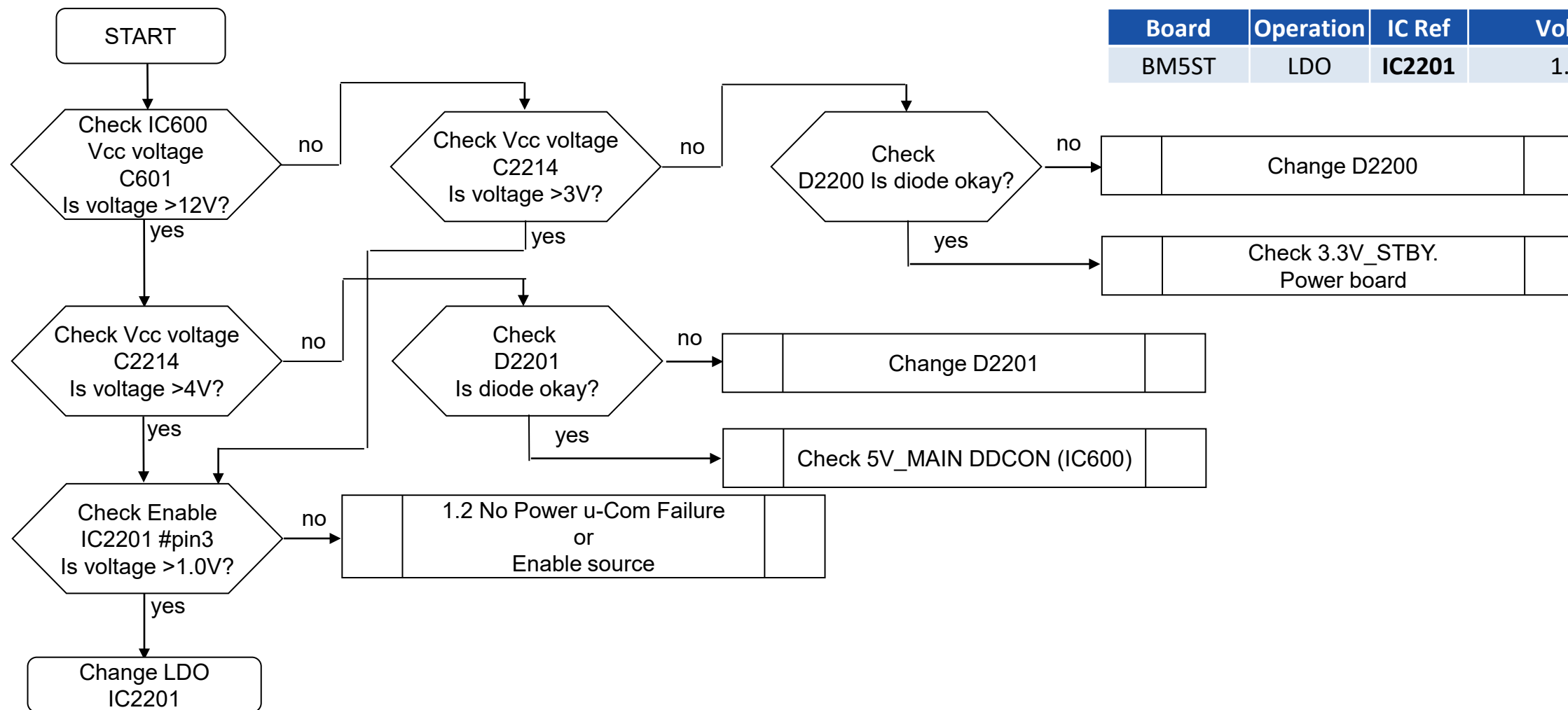
Board	Operation	IC Ref	Voltage supply
BM5STY	LDO	IC809	3.3V_M5_STBY

TROUBLESHOOTING

1.3 No Power DDCON/LDO (LDO Check)

Please Refer page 24 for Ref Number.

Board	Operation	IC Ref	Voltage supply
BM5ST	LDO	IC2201	1.8V_EMMC

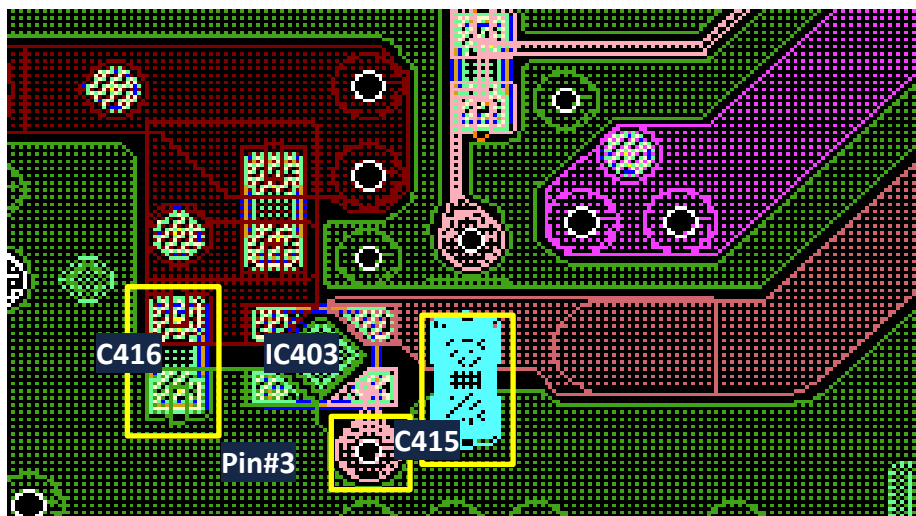


TROUBLESHOOTING

Checking Point

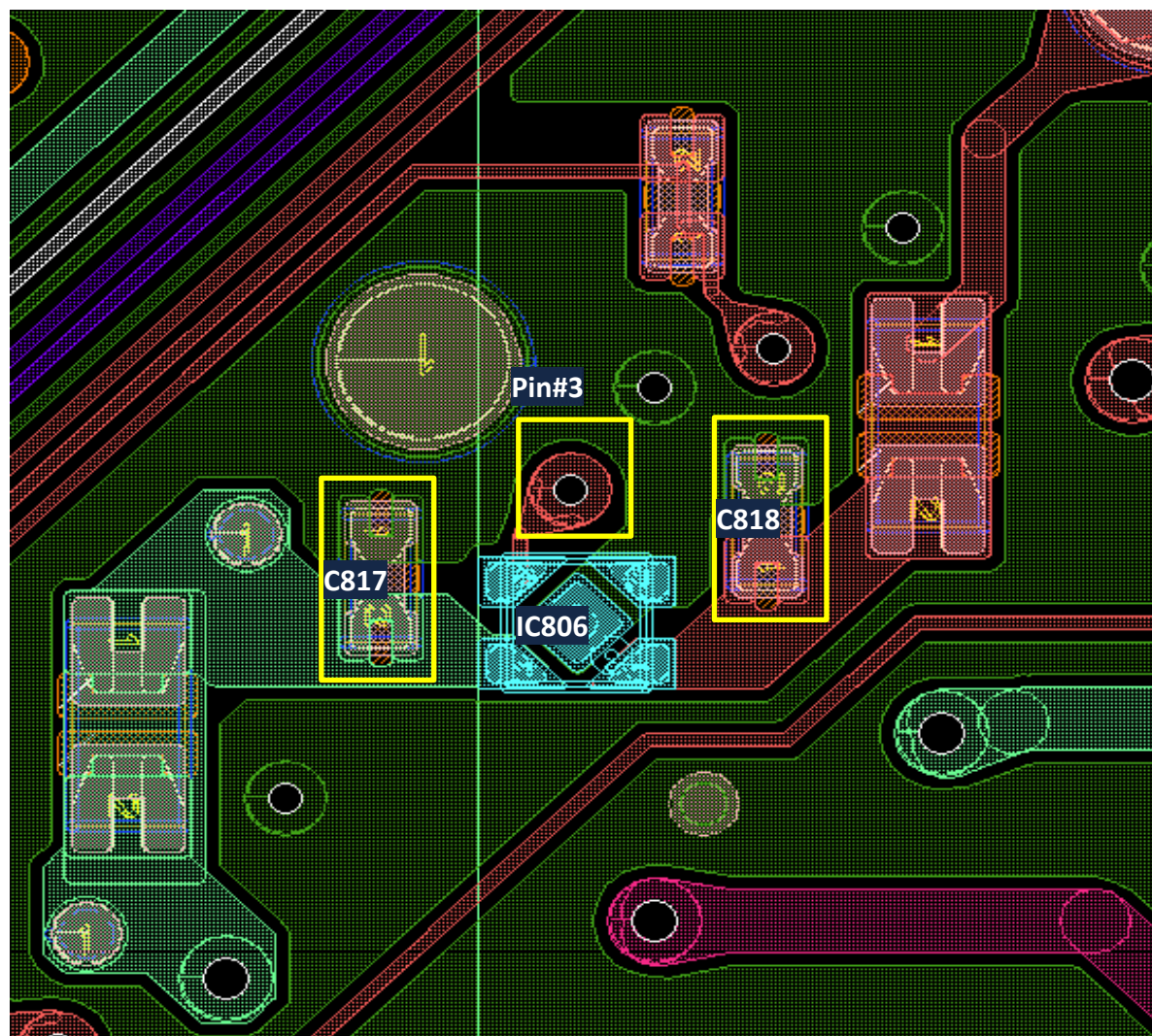
3.3V_MAIN_H

B-Side



1.8V_M5_ET_STBY

B-Side

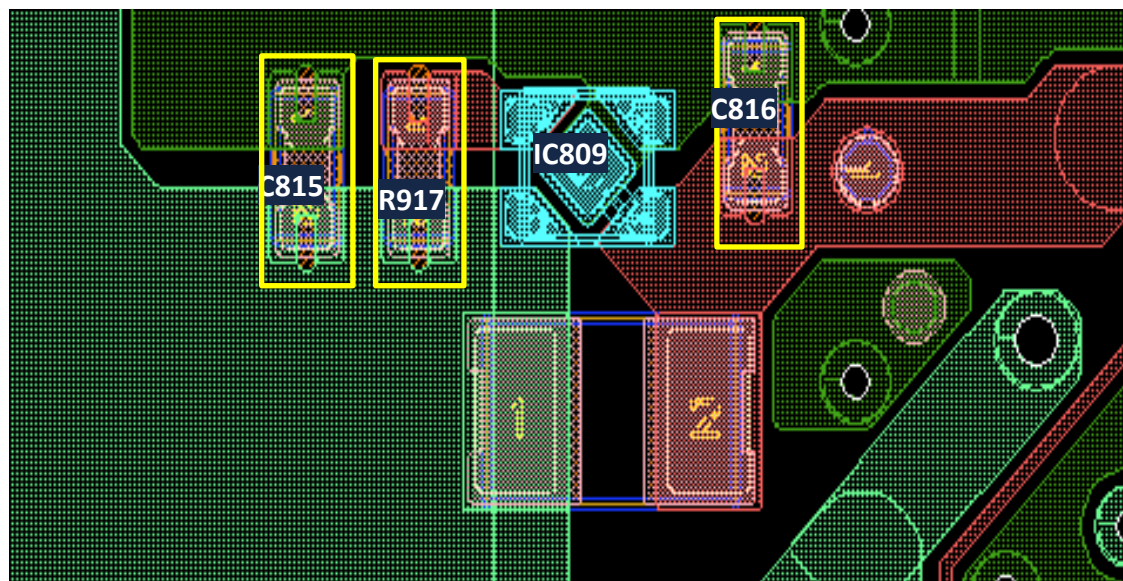


TROUBLESHOOTING

Checking Point

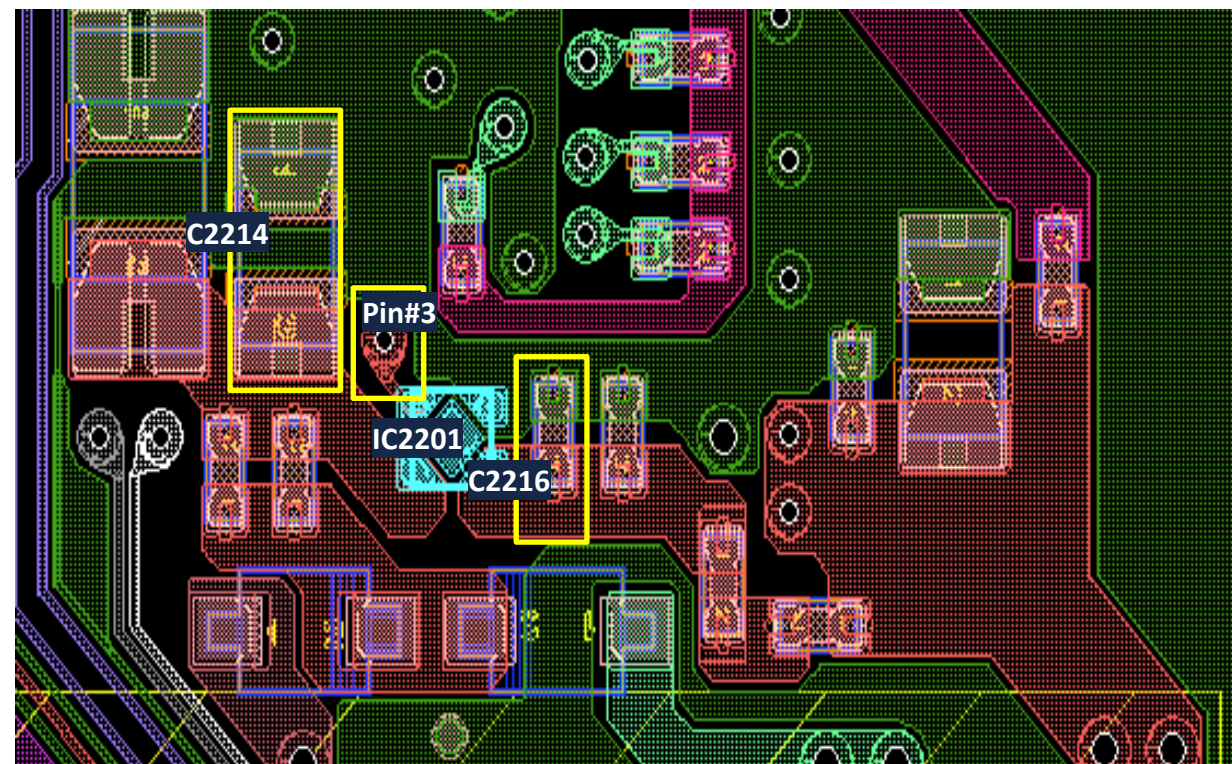
3.3V_M5_STBY

B-Side



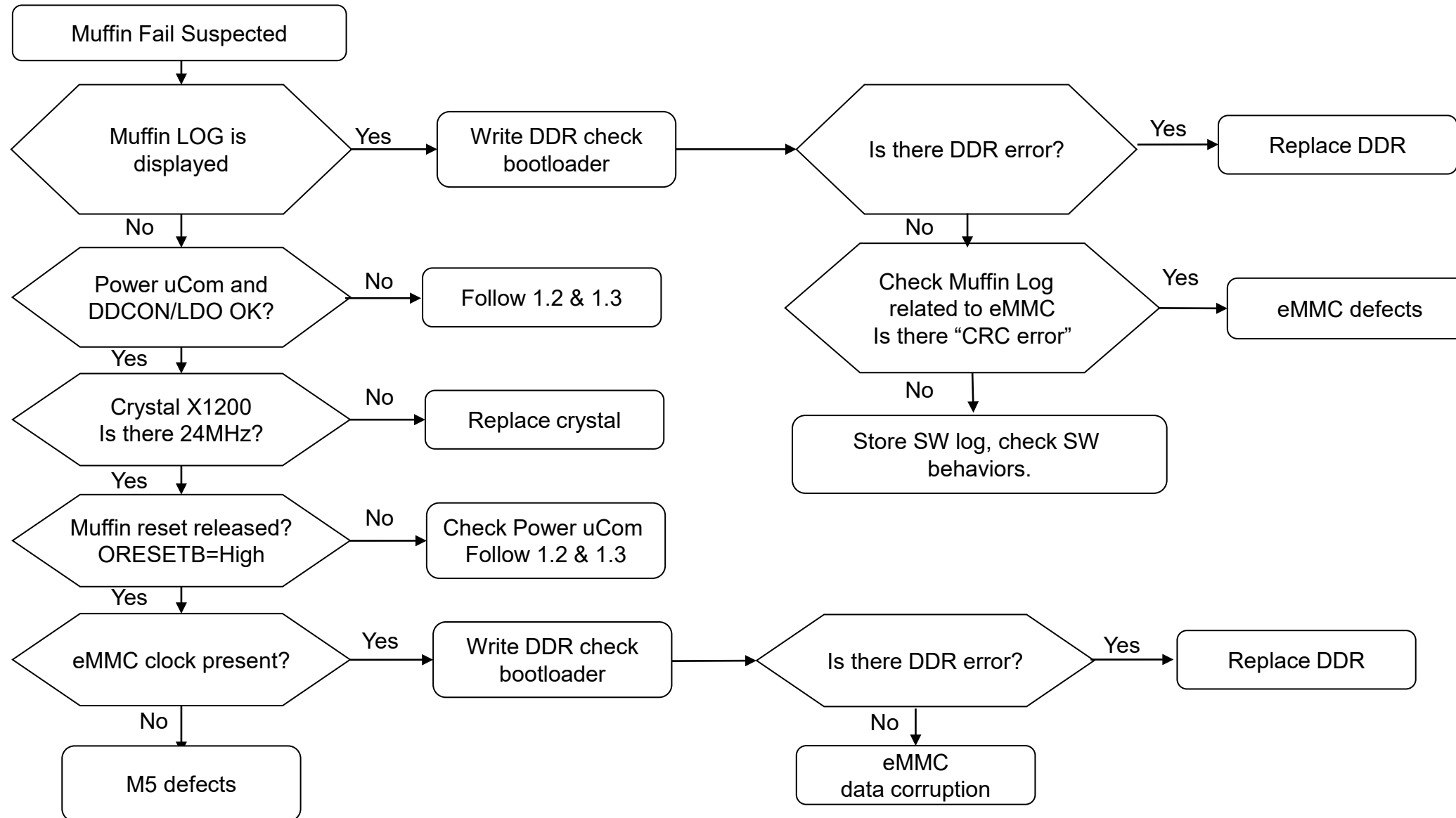
1.8V_EMMC

B-Side



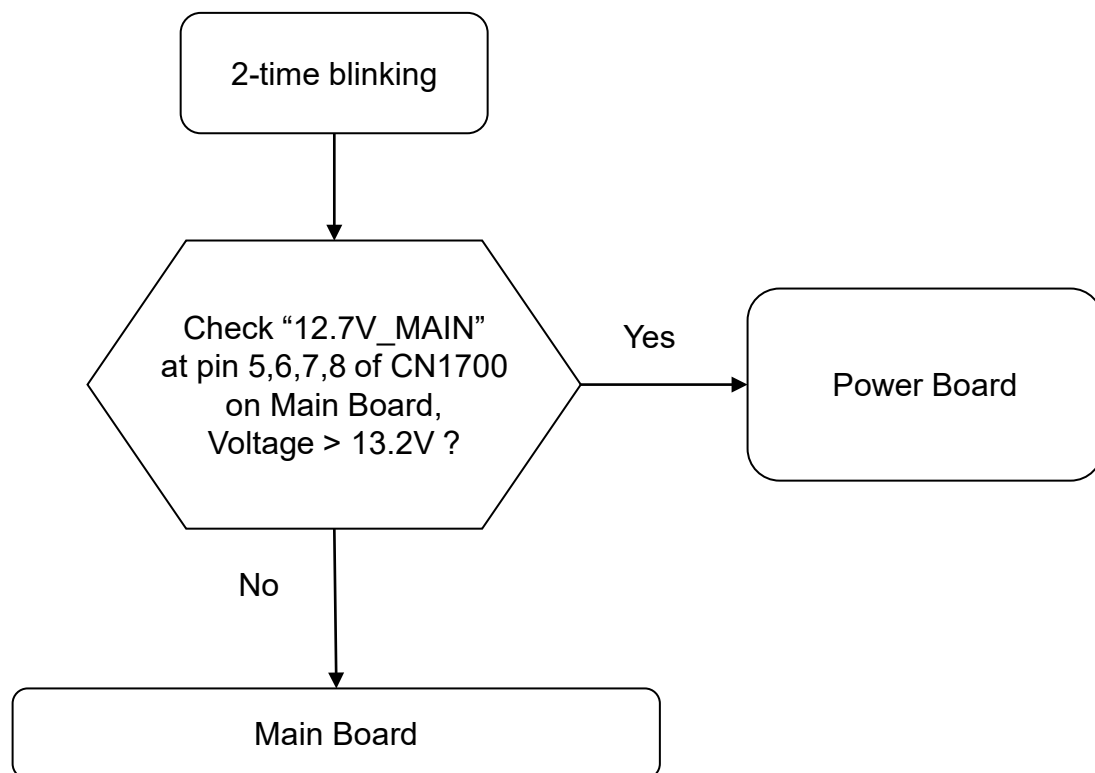
TROUBLESHOOTING

1.4 NO POWER – Muffin5 Failure



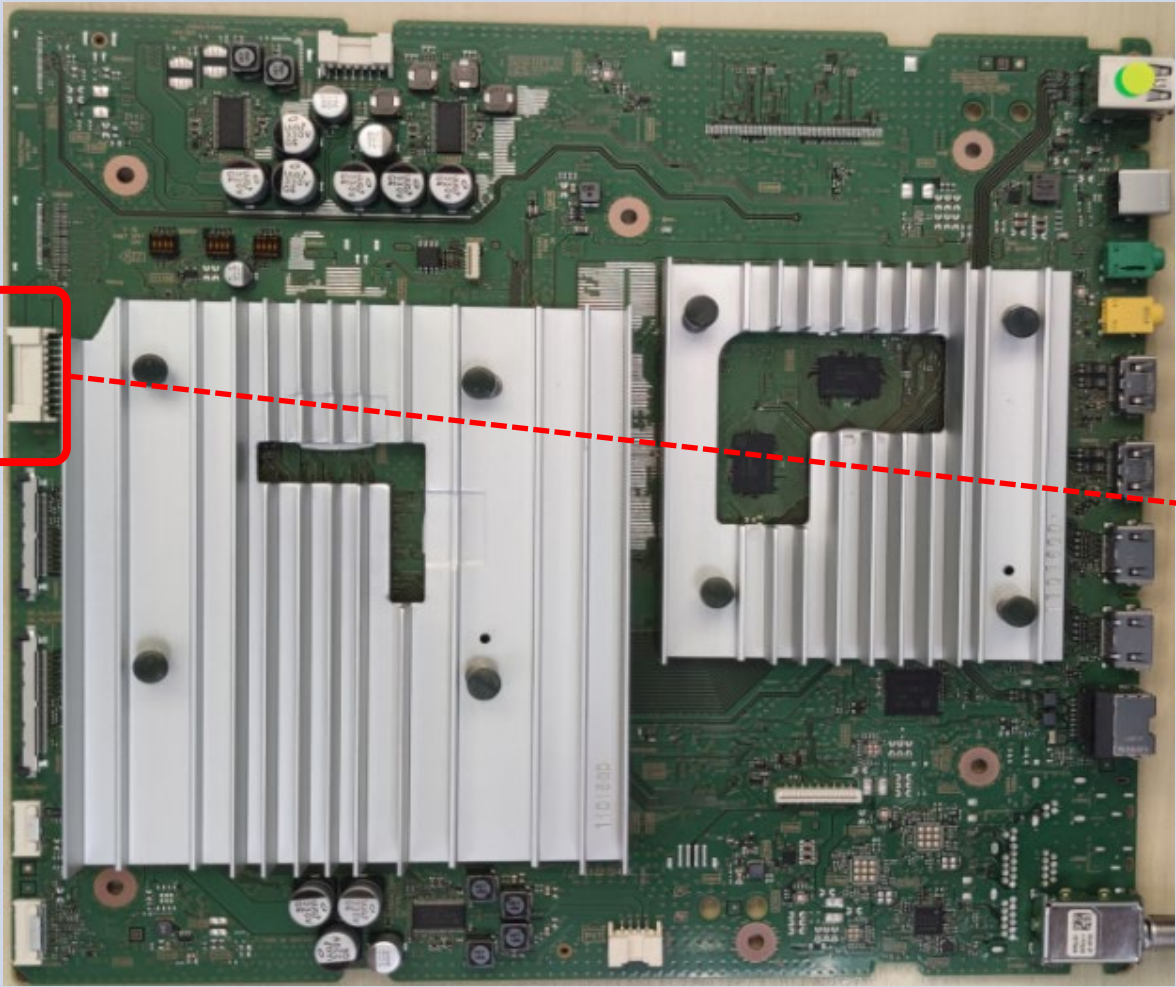
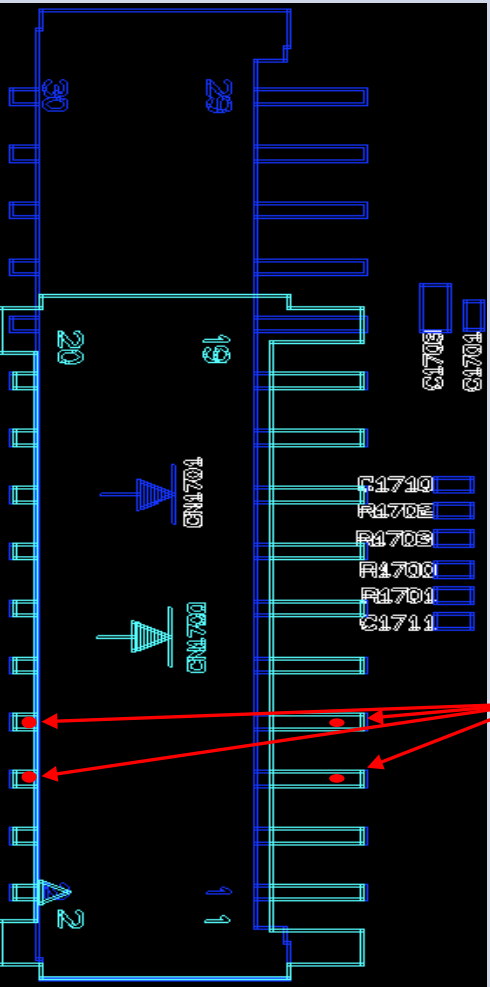
TROUBLESHOOTING

2.0 LED Blinking: 2x (Main power Error)



TROUBLESHOOTING

Checking Point

Board PWB (A side)	Detail
 <p data-bbox="172 847 305 884">CN1700</p>	 <p data-bbox="2301 1086 2627 1214">CN1700 Pin 5,6,7,8 12.7V_MAIN</p>

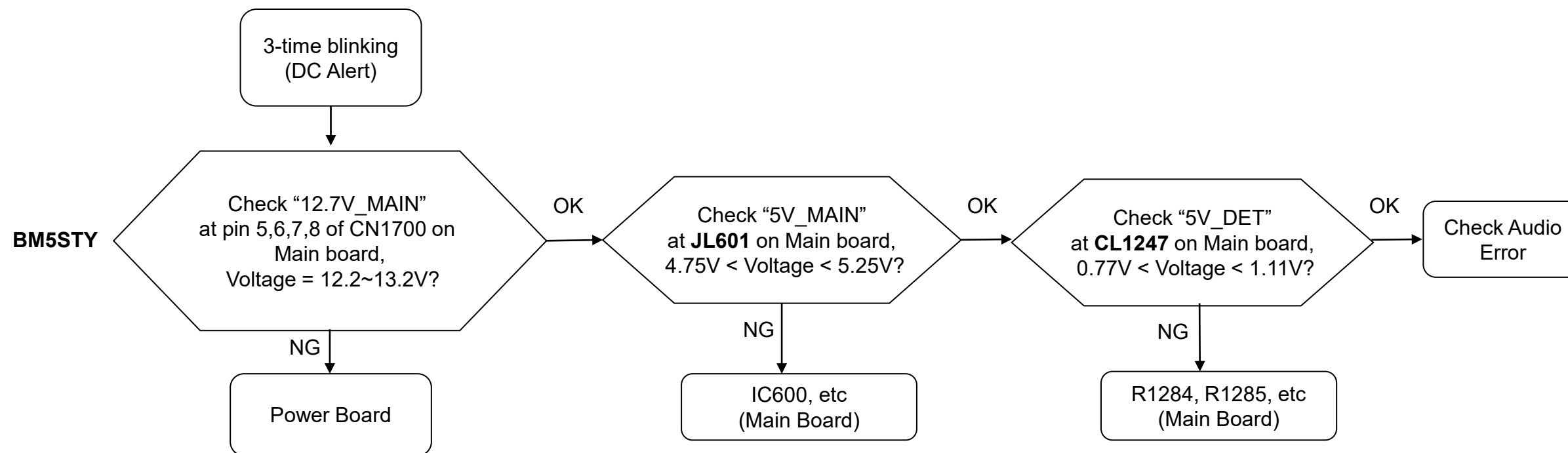
TROUBLESHOOTING

Detail of 3x LED Blinking

Error Item	Number of STBY LED flashing	Description
DC_ALERT	3	Main board 5V power rail monitoring
AUD_ERR	3	Audio amp error detection

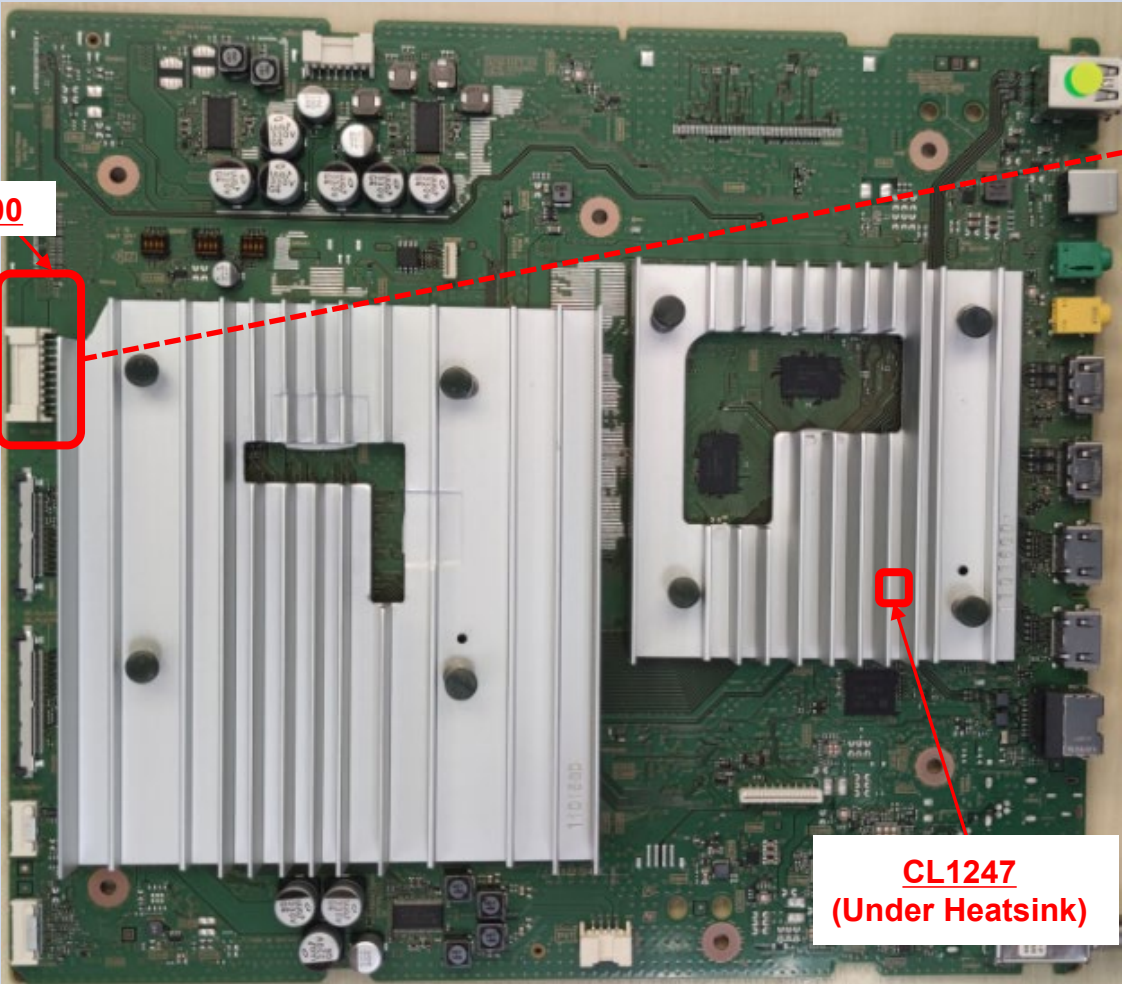
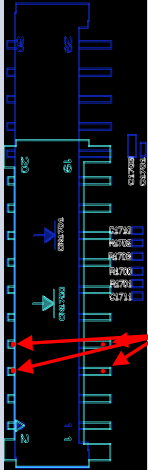
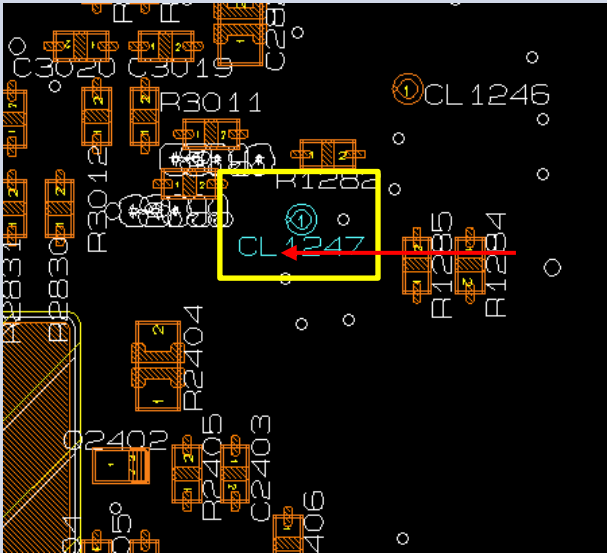
TROUBLESHOOTING

2.1 LED Blinking: 3x (DC ALERT)



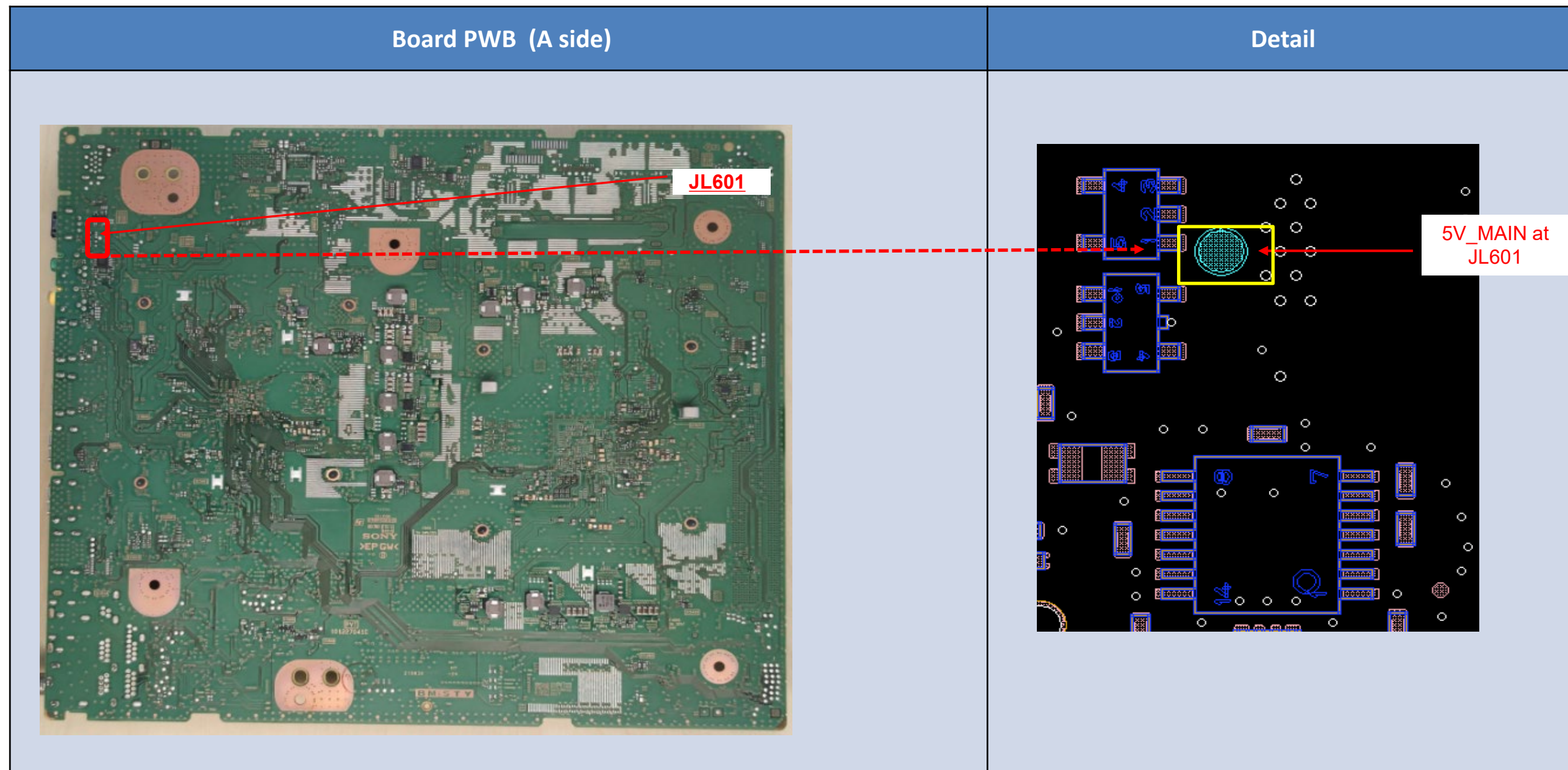
TROUBLESHOOTING

Checking Point

Board PWB (A side)	Detail
 <p>CN1700</p> <p>CL1247 (Under Heatsink)</p>	 <p>CN1700 Pin 5,6,7,8 12.7V_MAIN</p>  <p>5V_DET at CL1247</p>

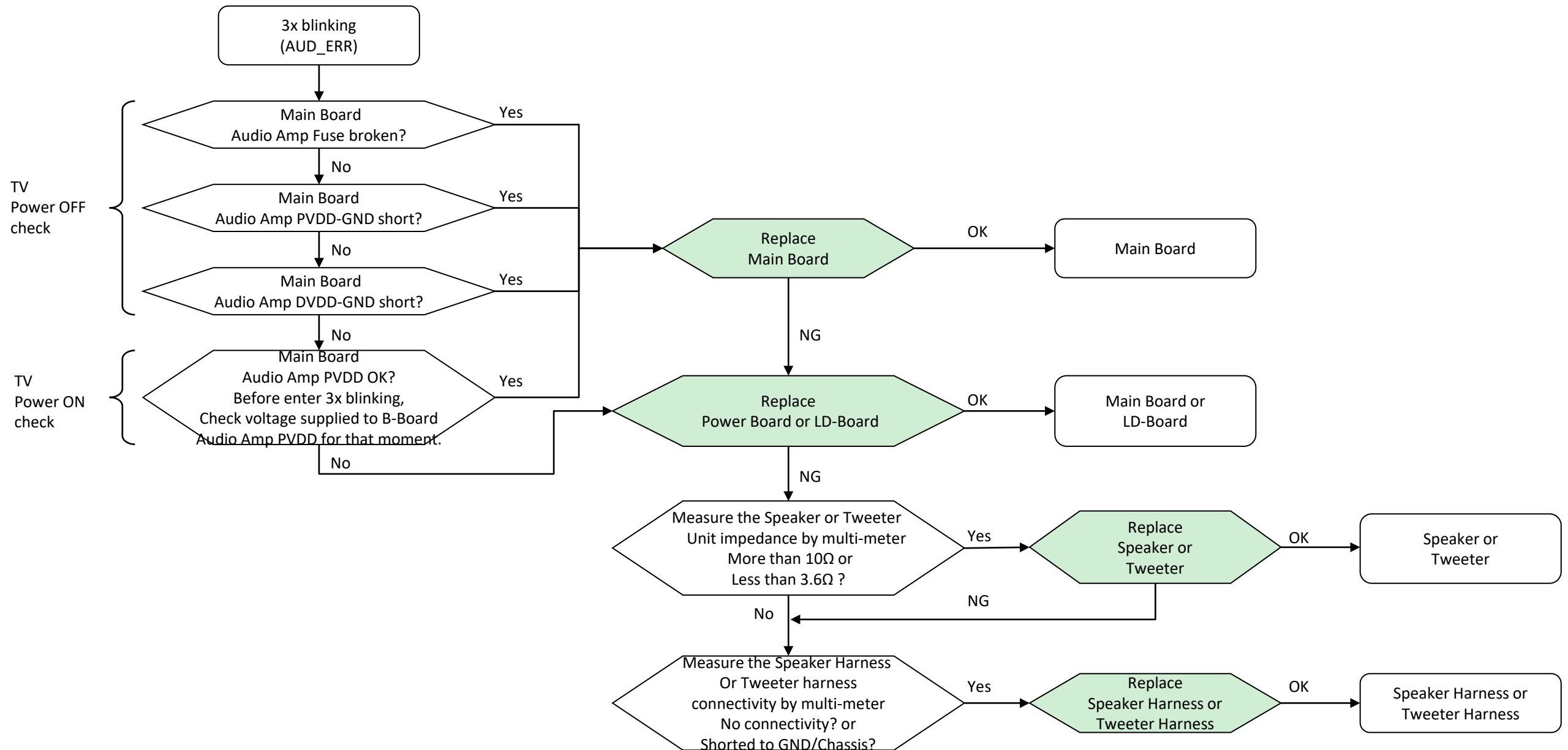
TROUBLESHOOTING

Checking Point



TROUBLESHOOTING

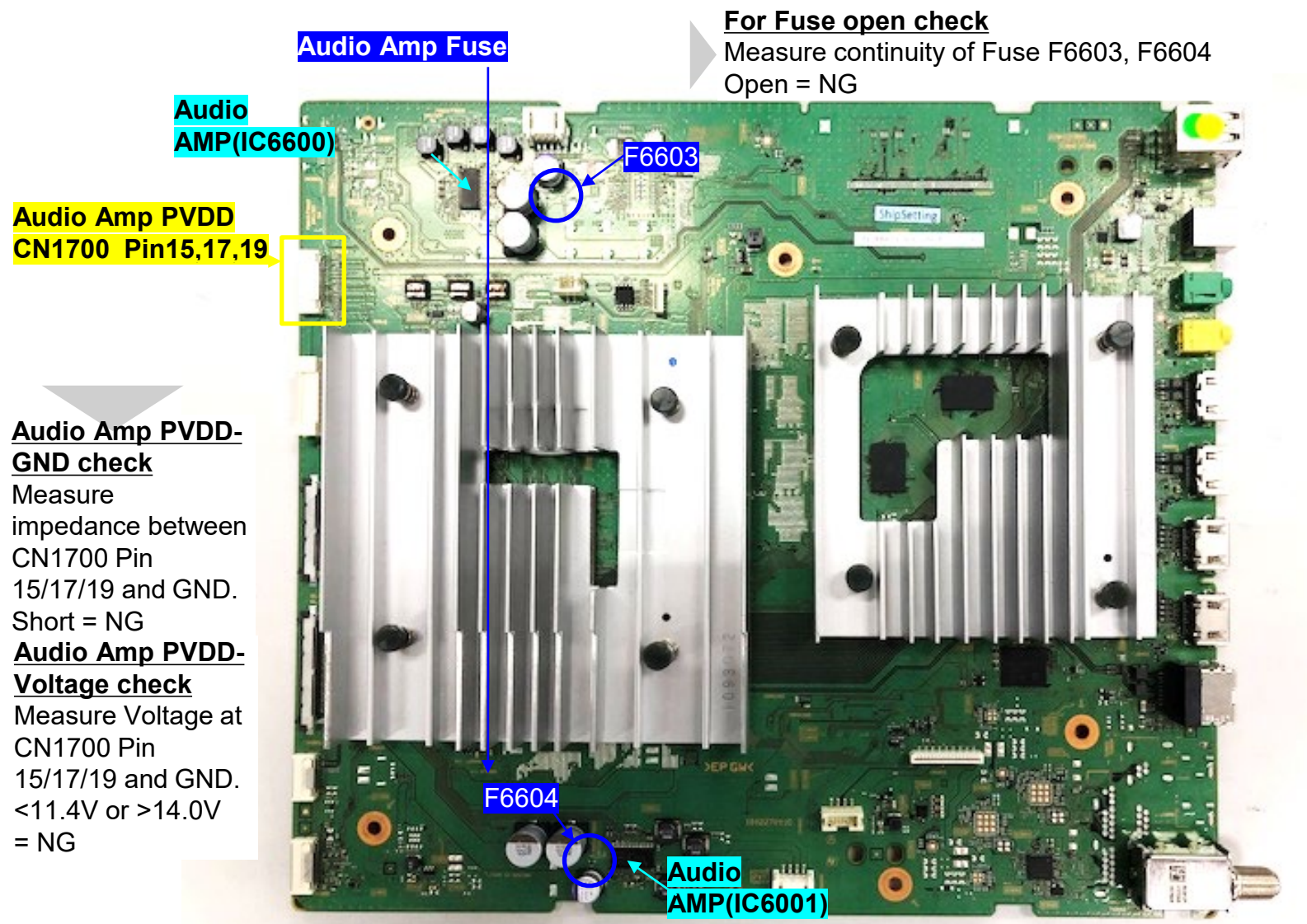
2.2 LED Blinking: 3x (AUD_ERR)



TROUBLESHOOTING

2.2 LED Blinking: 3x (AUD_ ERR)

Caution : Before start do checking point, please ensure TV in "Power Off" Condition for Continuity check



For Fuse open check
 Measure continuity of Fuse F6603, F6604
 Open = NG

Audio Amp PVDD
CN1700 Pin15,17,19

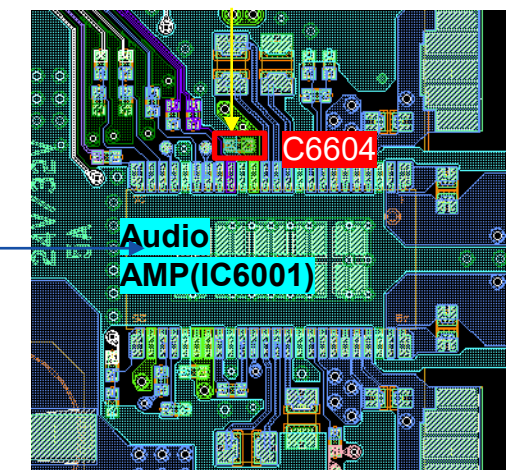
Audio Amp PVDD-GND check

Measure impedance between CN1700 Pin 15/17/19 and GND. Short = NG

Audio Amp PVDD-Voltage check

Measure Voltage at CN1700 Pin 15/17/19 and GND. <11.4V or >14.0V = NG

Audio Amp DVDD

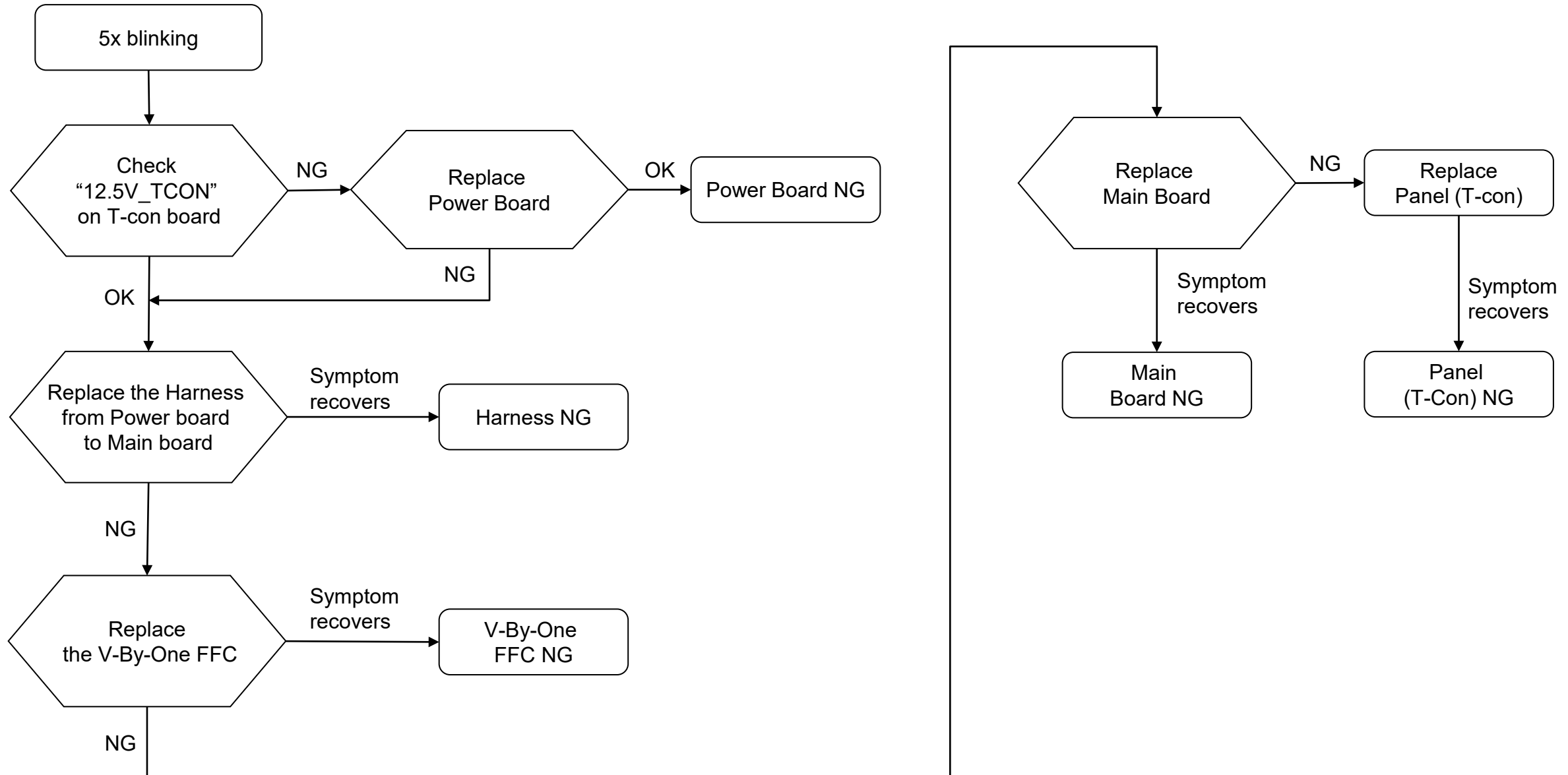


Audio Amp DVDD-GND check

Measure impedance between DVDD and GND at capacitor C6604
 Short = NG

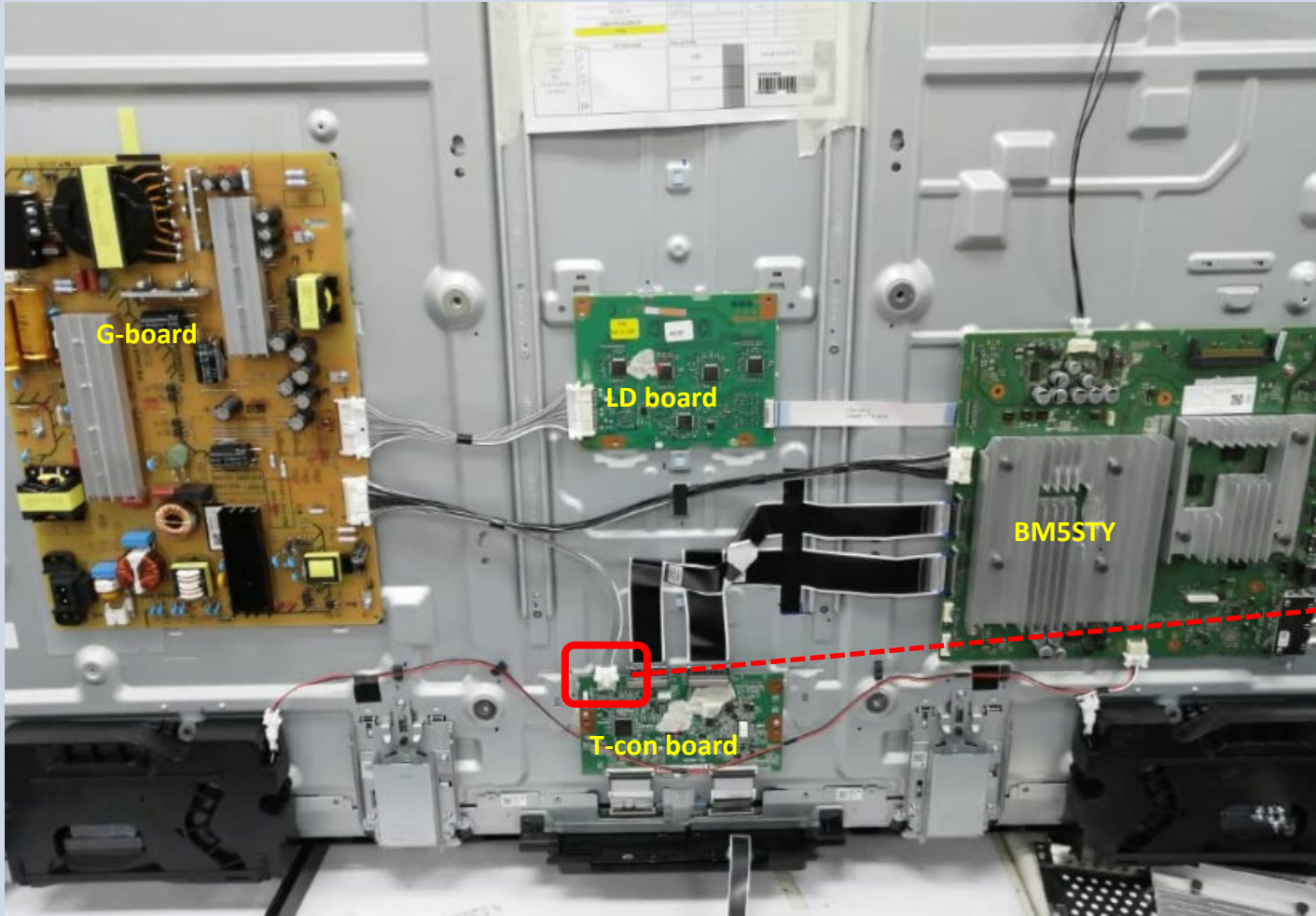
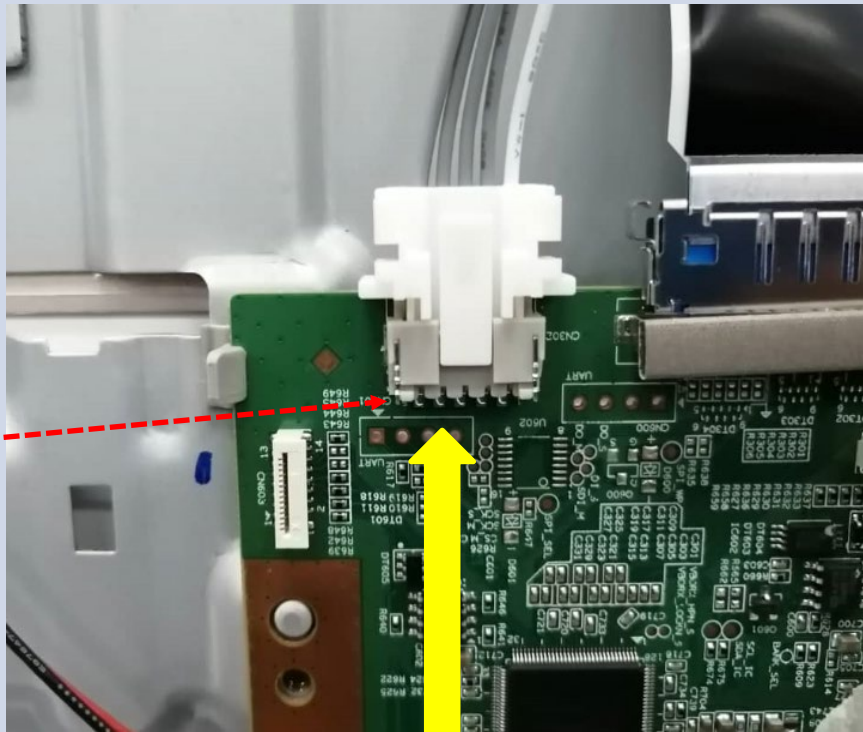
TROUBLESHOOTING

2.5 LED Blinking : 5x Blinking (Panel ID Read Error)



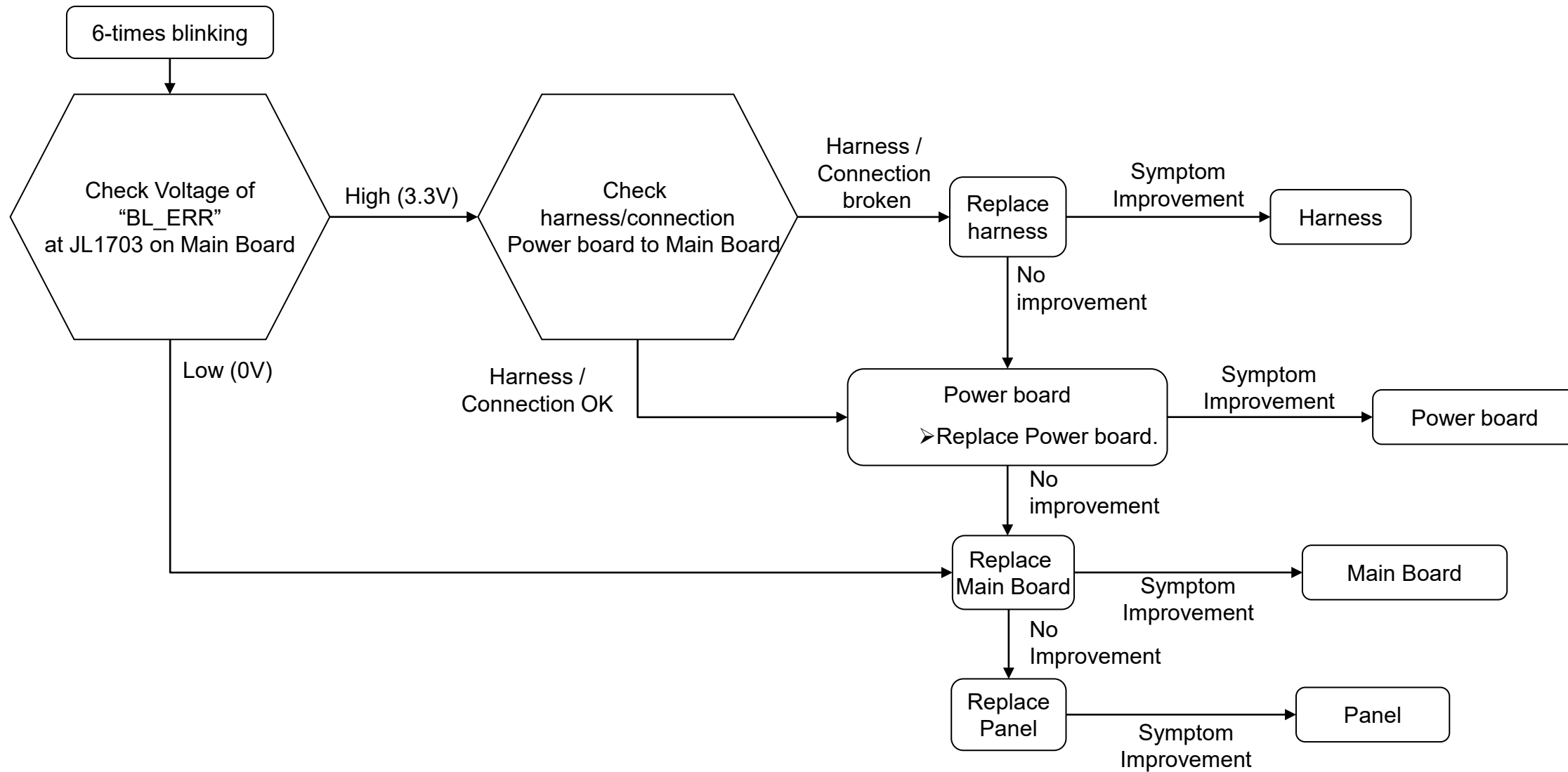
TROUBLESHOOTING

2.5 LED Blinking : Check point for 12.5V T-con at T-con Board

FT Back Chassis	Detail
	 <p data-bbox="2053 1374 2335 1465">12V TCON</p>

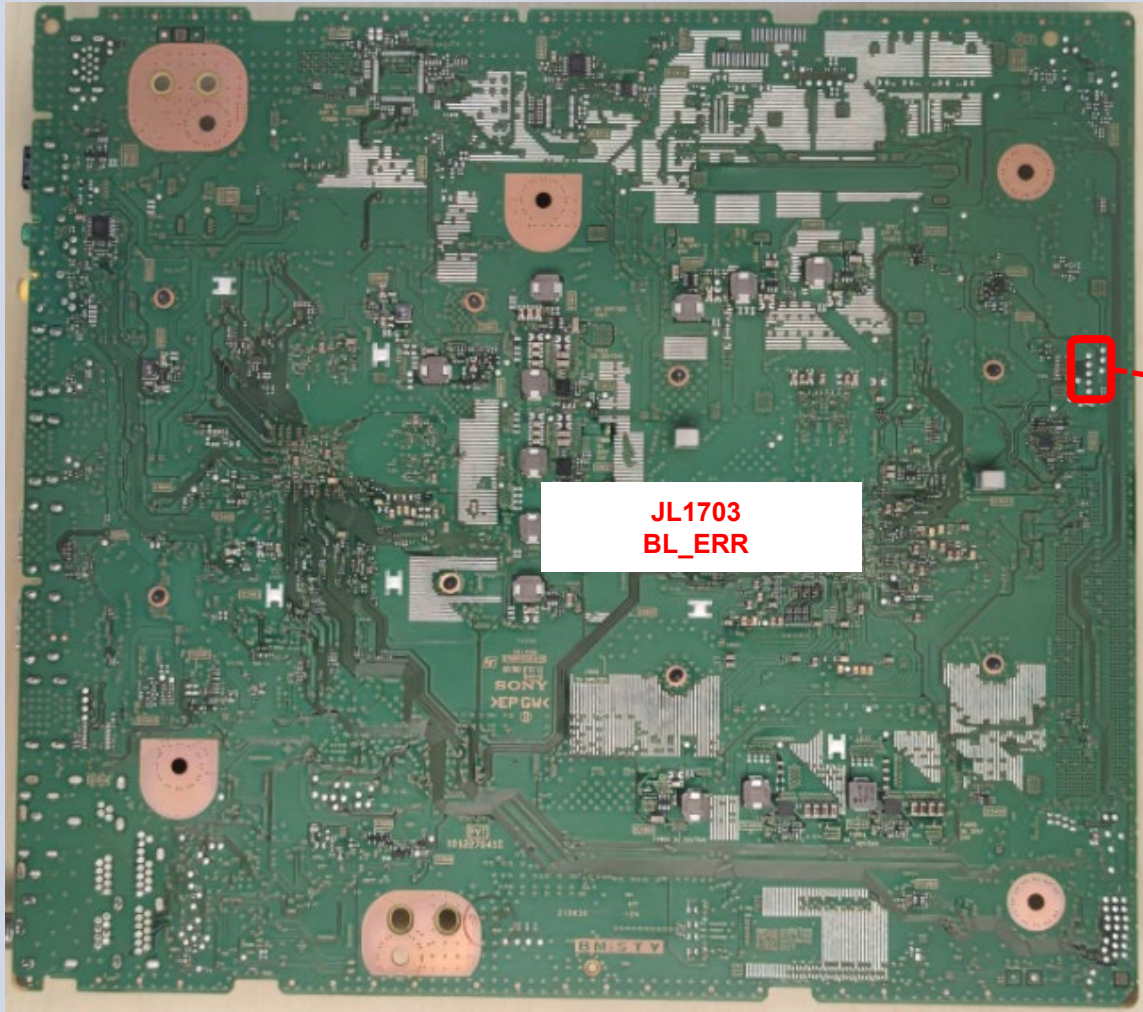
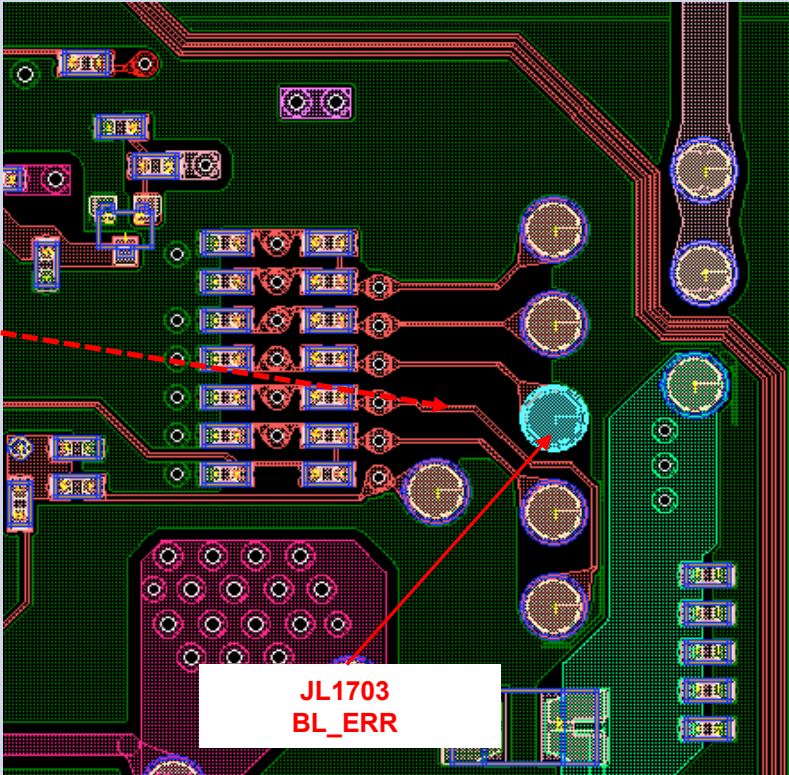
TROUBLESHOOTING

2.6 LED Blinking: 6x (Backlight Error)



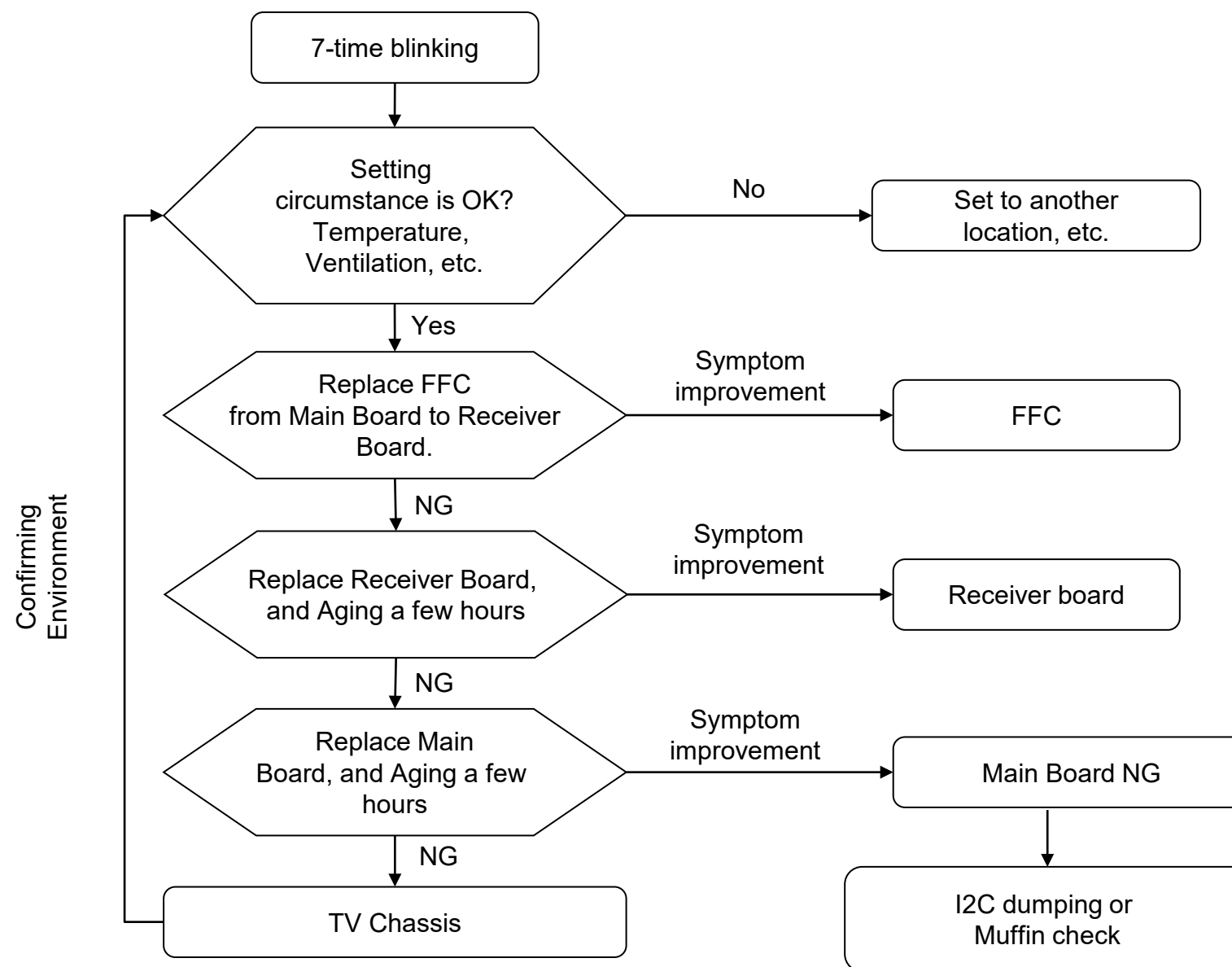
TROUBLESHOOTING

Checking Point

Name	Board PWB (B side)	Detail
BM5A	 <p data-bbox="1003 901 1323 986">JL1703 BL_ERR</p>	 <p data-bbox="2007 1157 2313 1241">JL1703 BL_ERR</p>

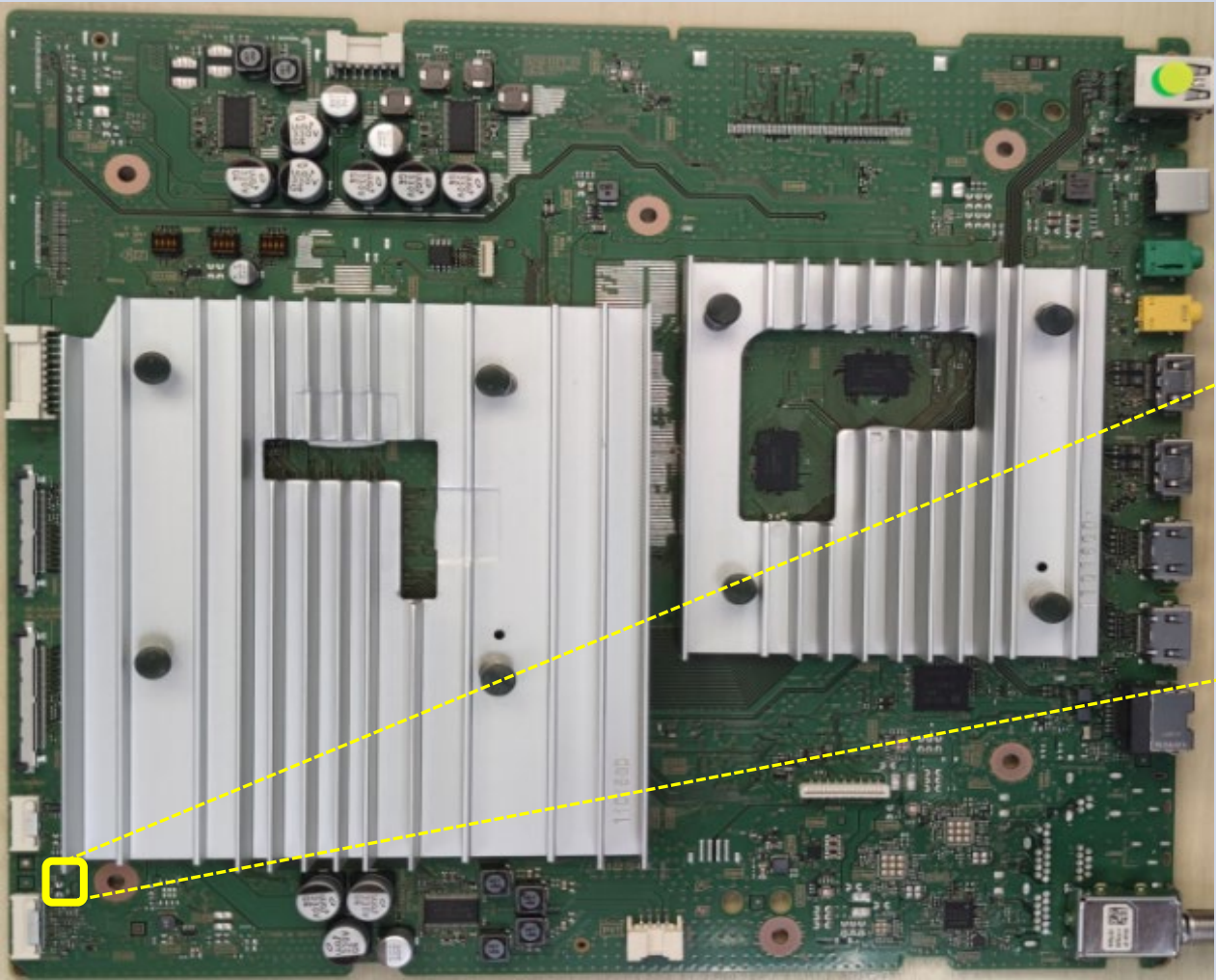
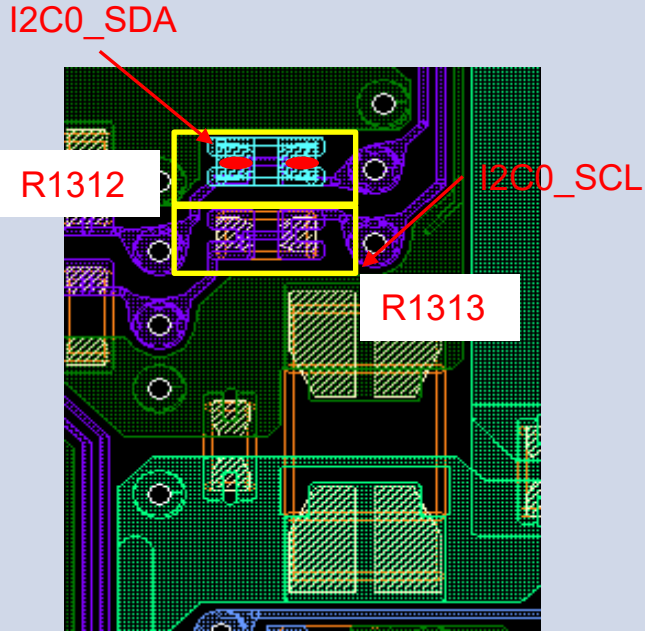
TROUBLESHOOTING

2.7 LED Blinking: 7x (Temperature Error)



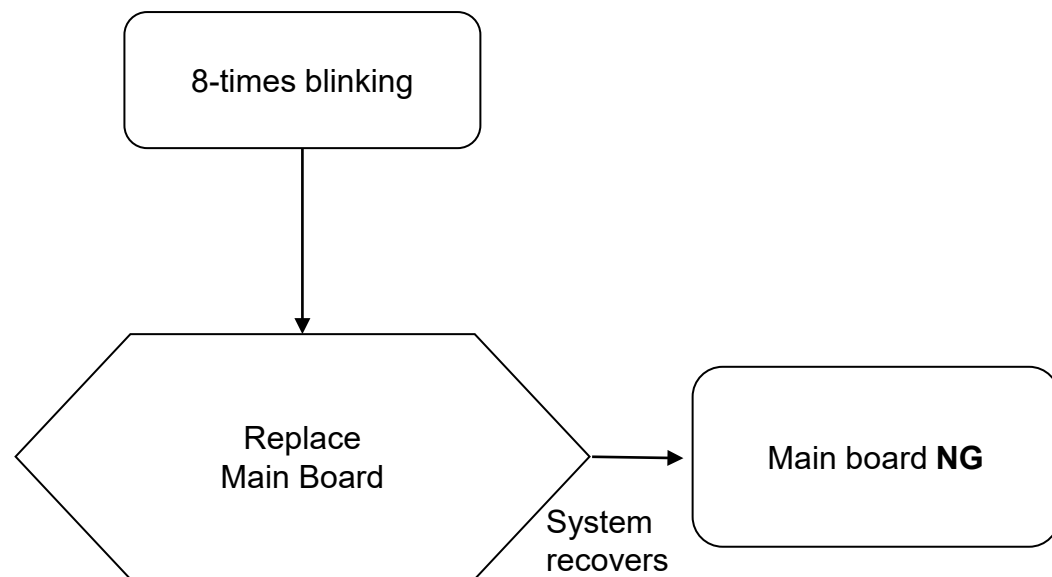
TROUBLESHOOTING

Checking Point

BM5STY board (A side)	Detail
	 <p>I2C0_SDA</p> <p>R1312</p> <p>I2C0_SCL</p> <p>R1313</p>

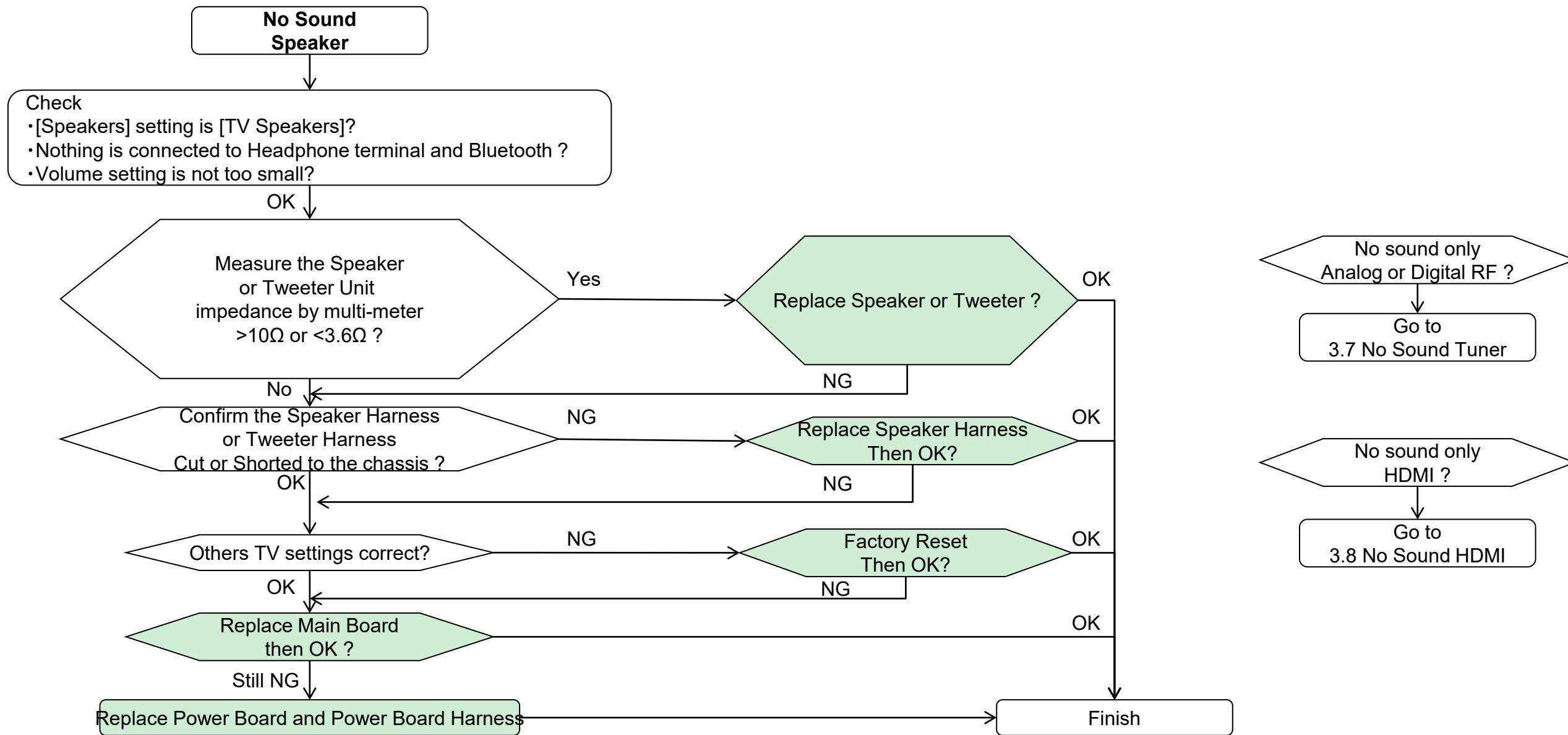
TROUBLESHOOTING

2.8 LED Blinking : 8x Blinking



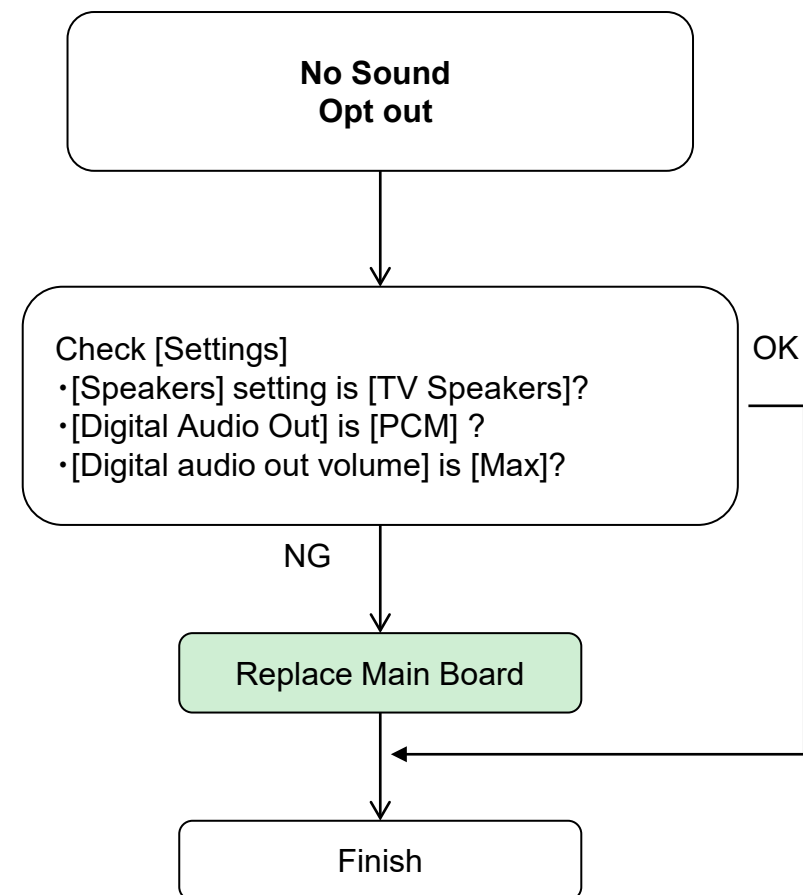
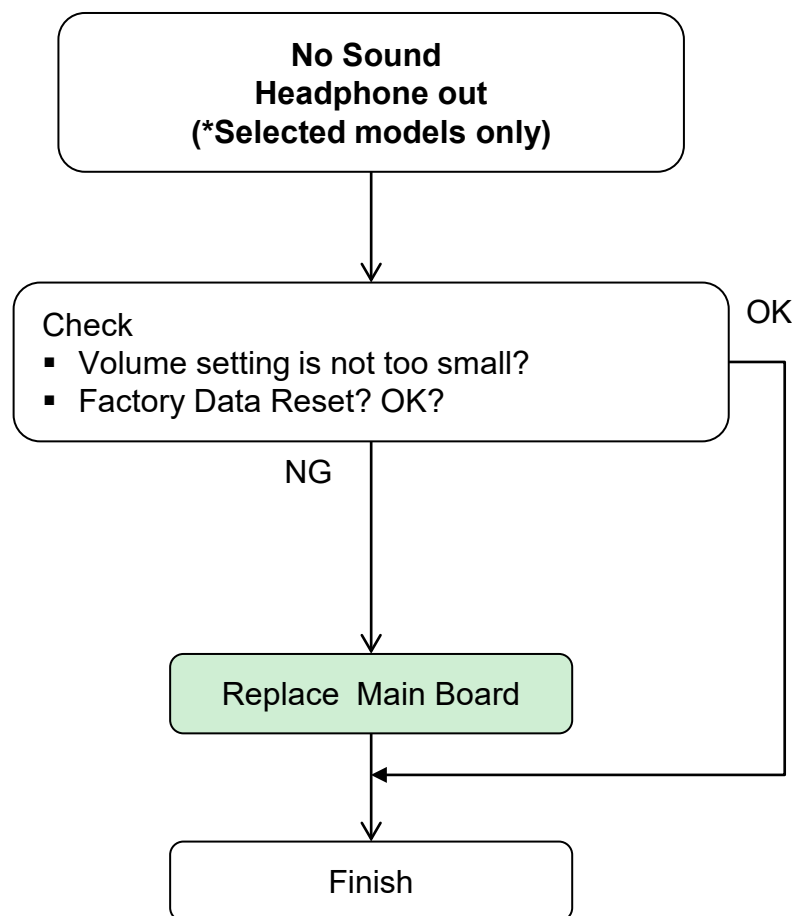
TROUBLESHOOTING

3.1 No Sound for Speaker



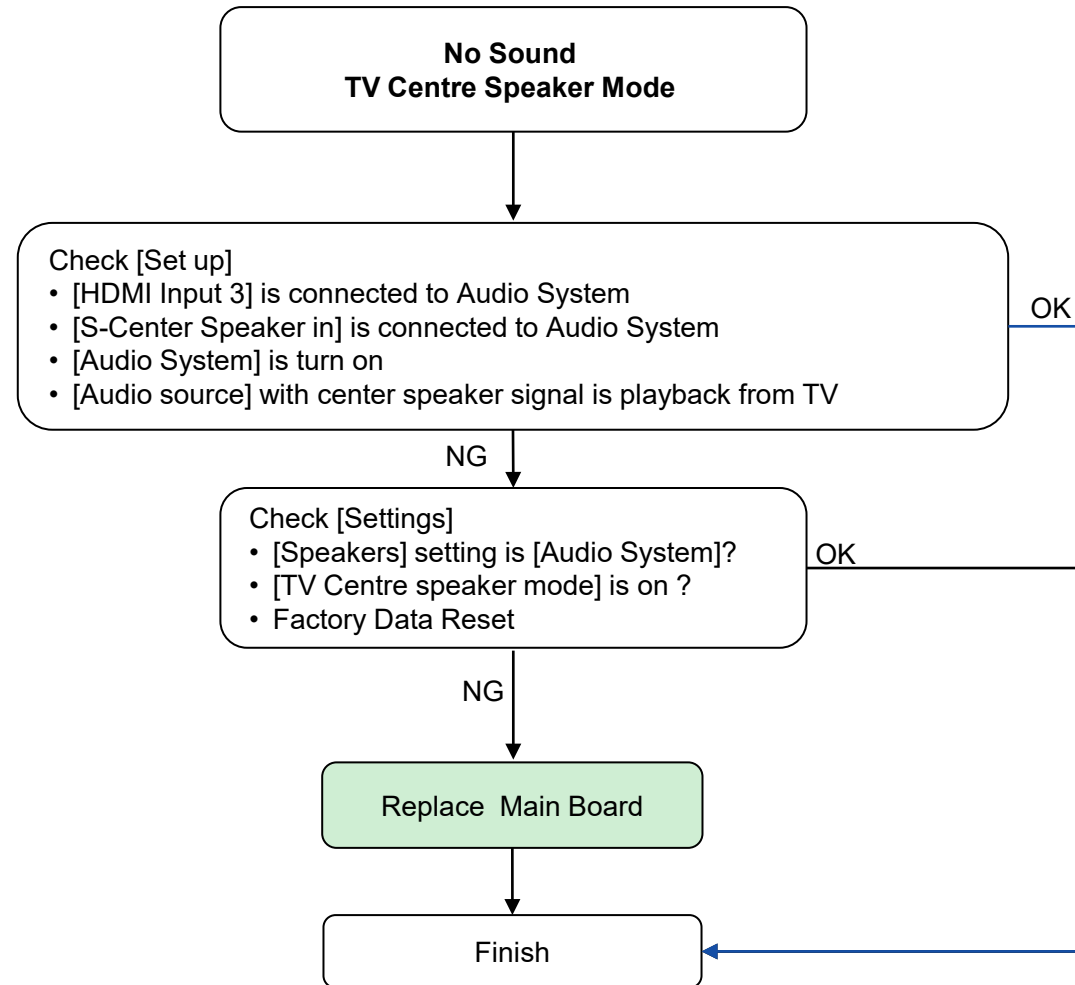
TROUBLESHOOTING

3.2 No Sound for Headphone out/ Audio out/Optical out



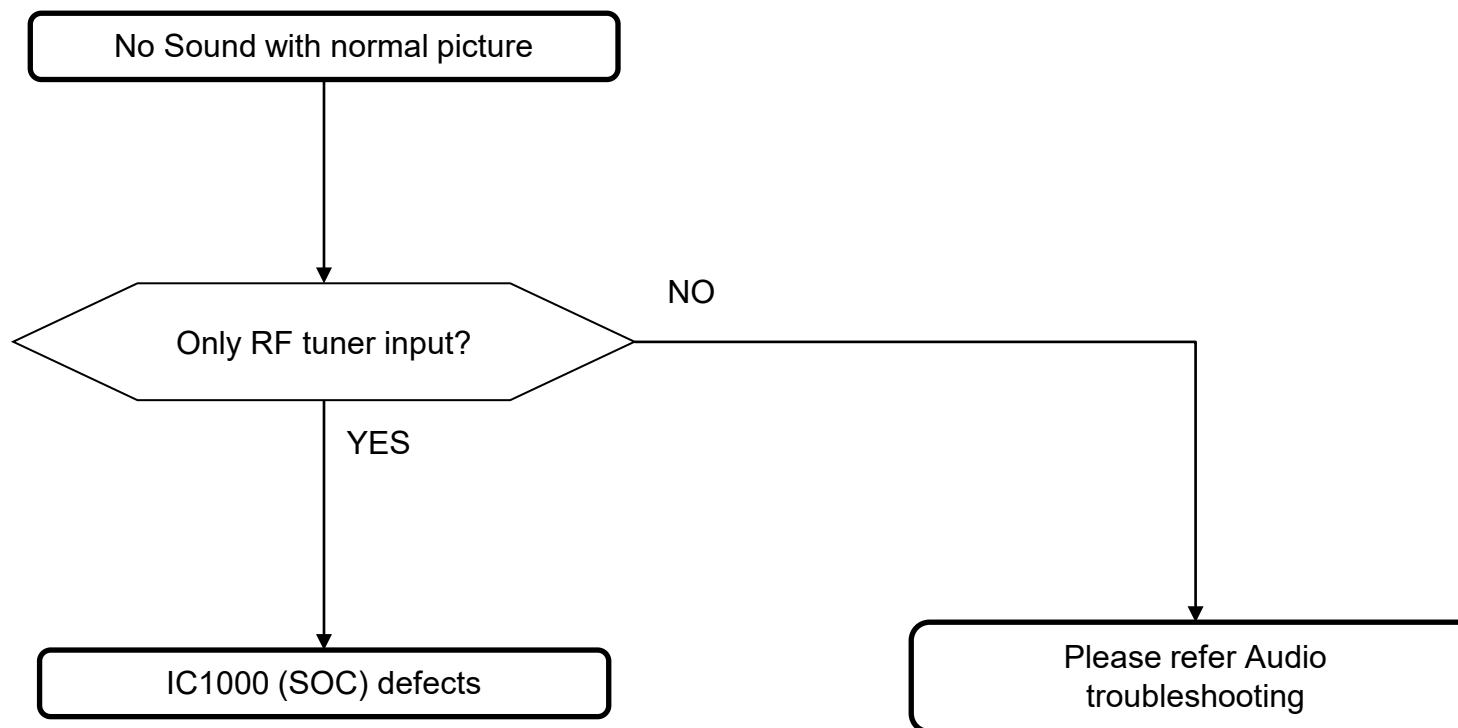
TROUBLESHOOTING

3.3 No Sound for TV Centre Speaker Mode



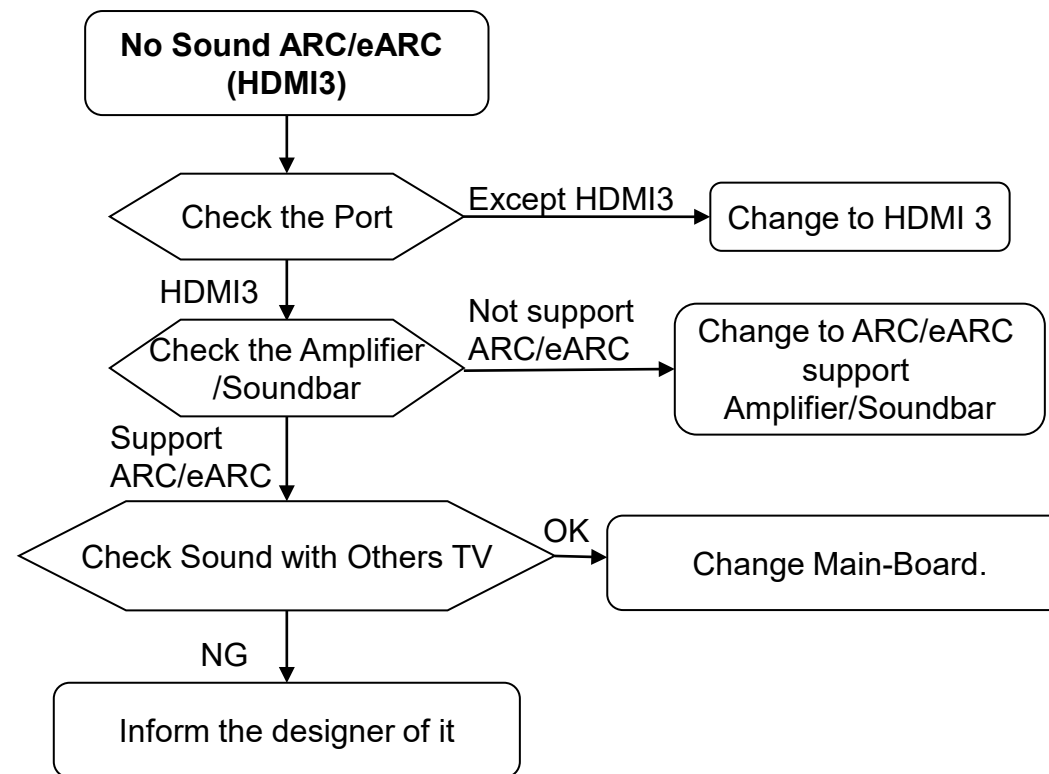
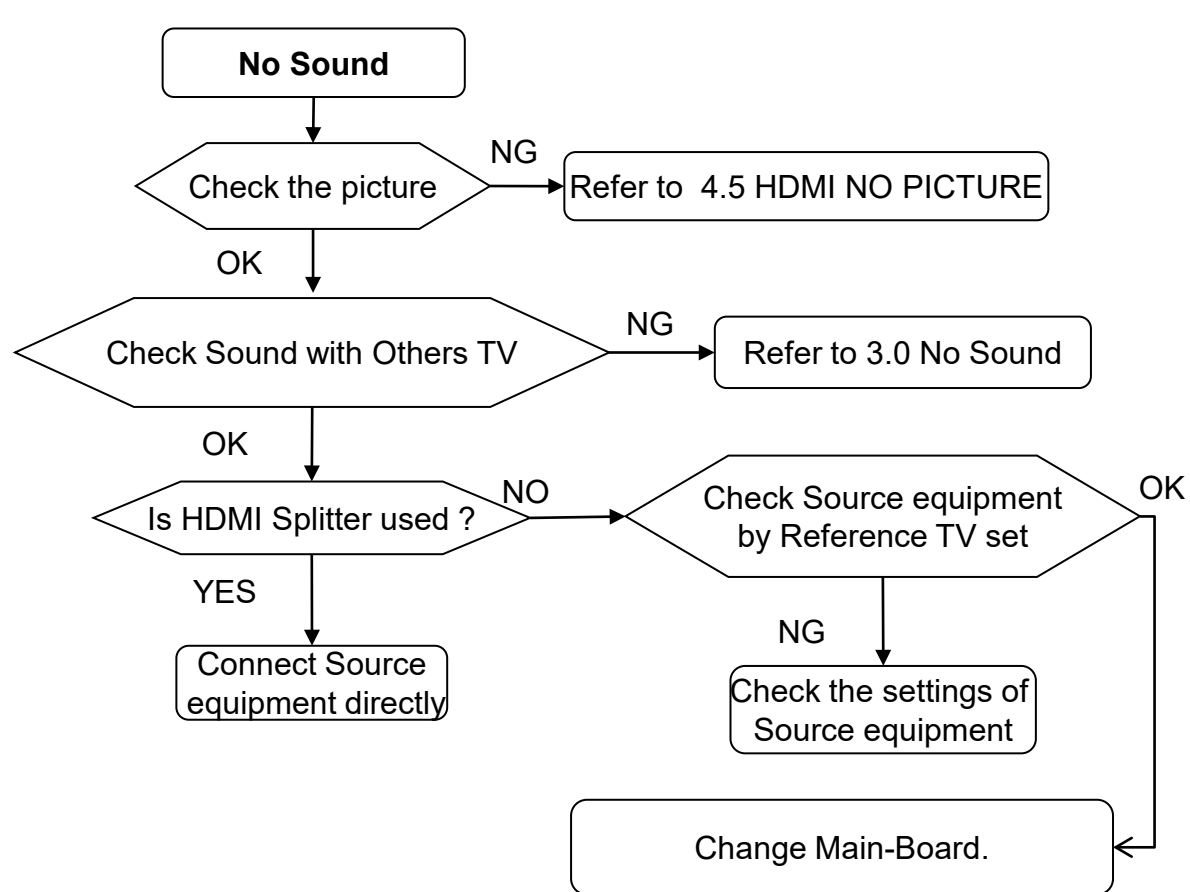
TROUBLESHOOTING

3.7 No Sound at Tuner



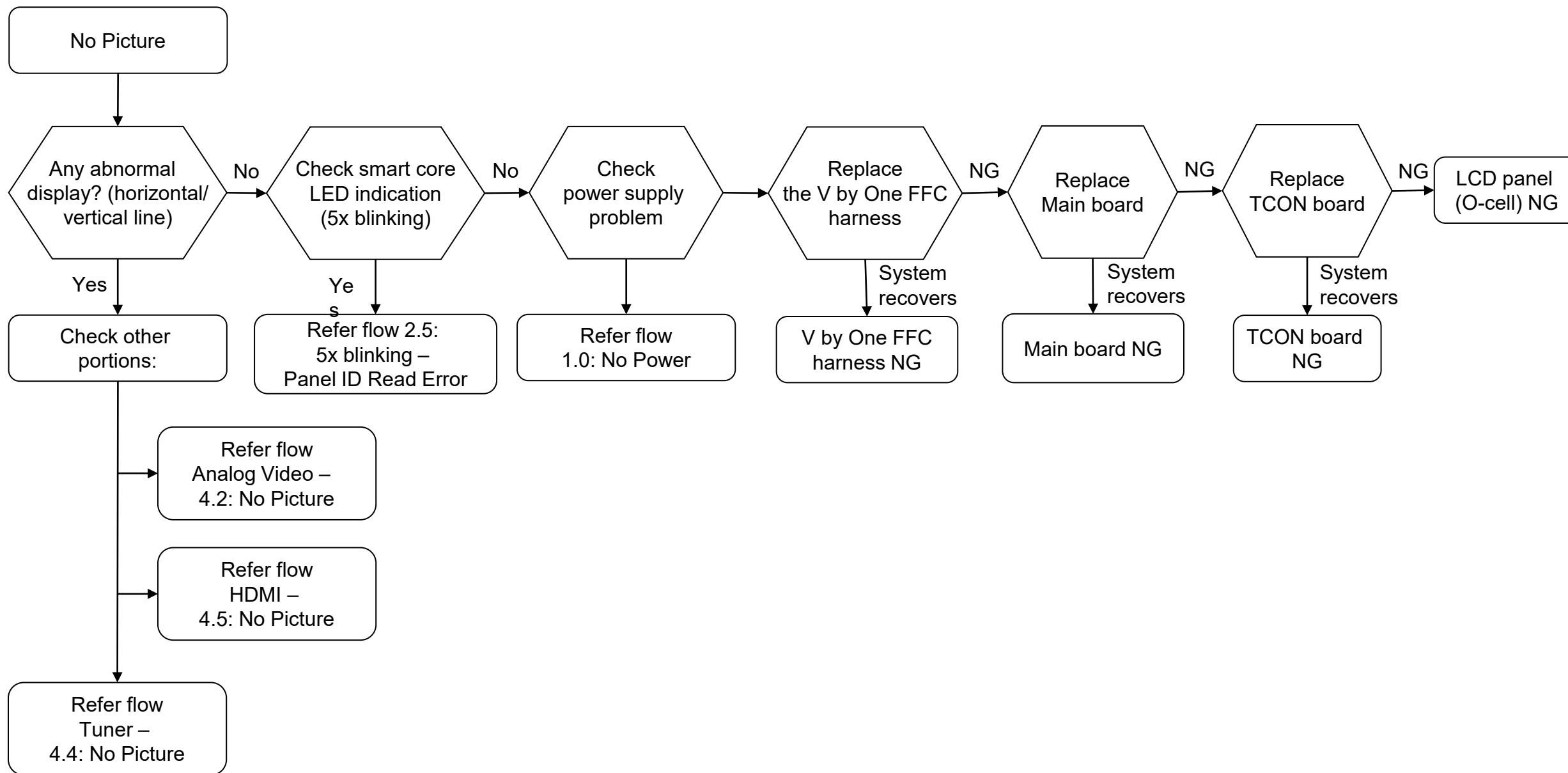
TROUBLESHOOTING

3.8 No Sound HDMI 1/2/3/4



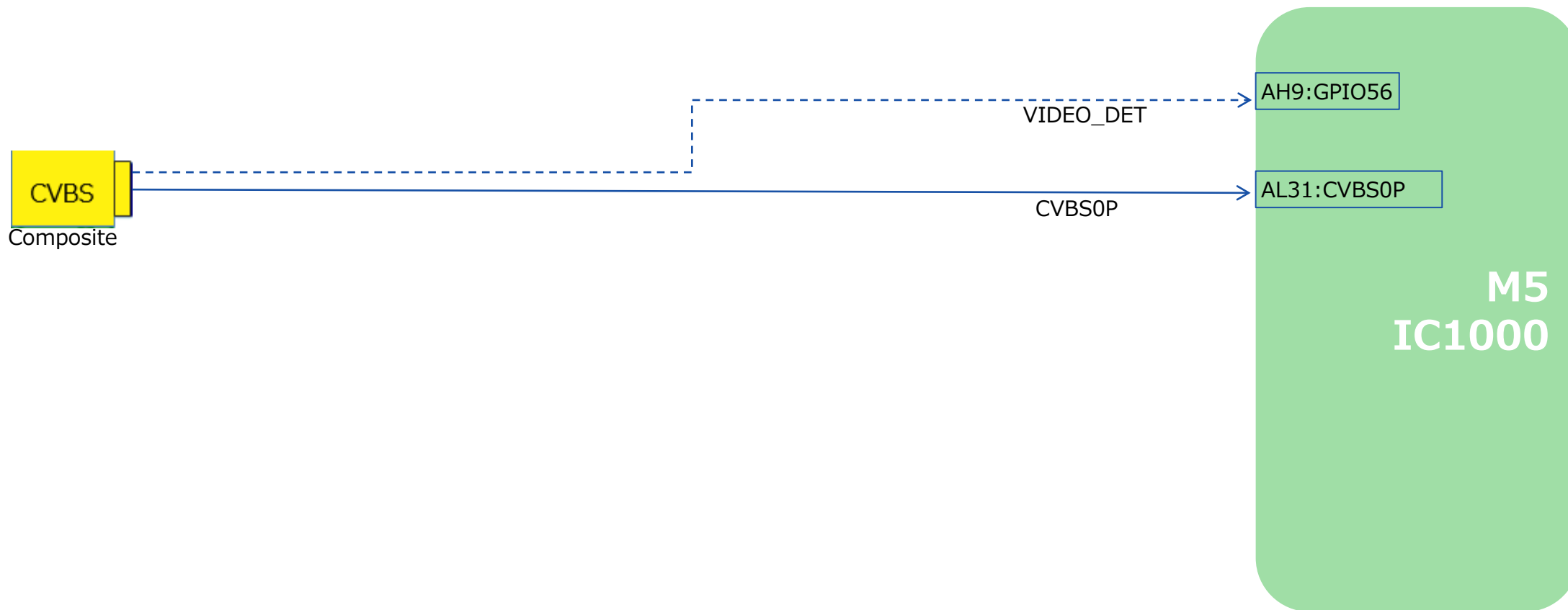
TROUBLESHOOTING

4.0 No Picture



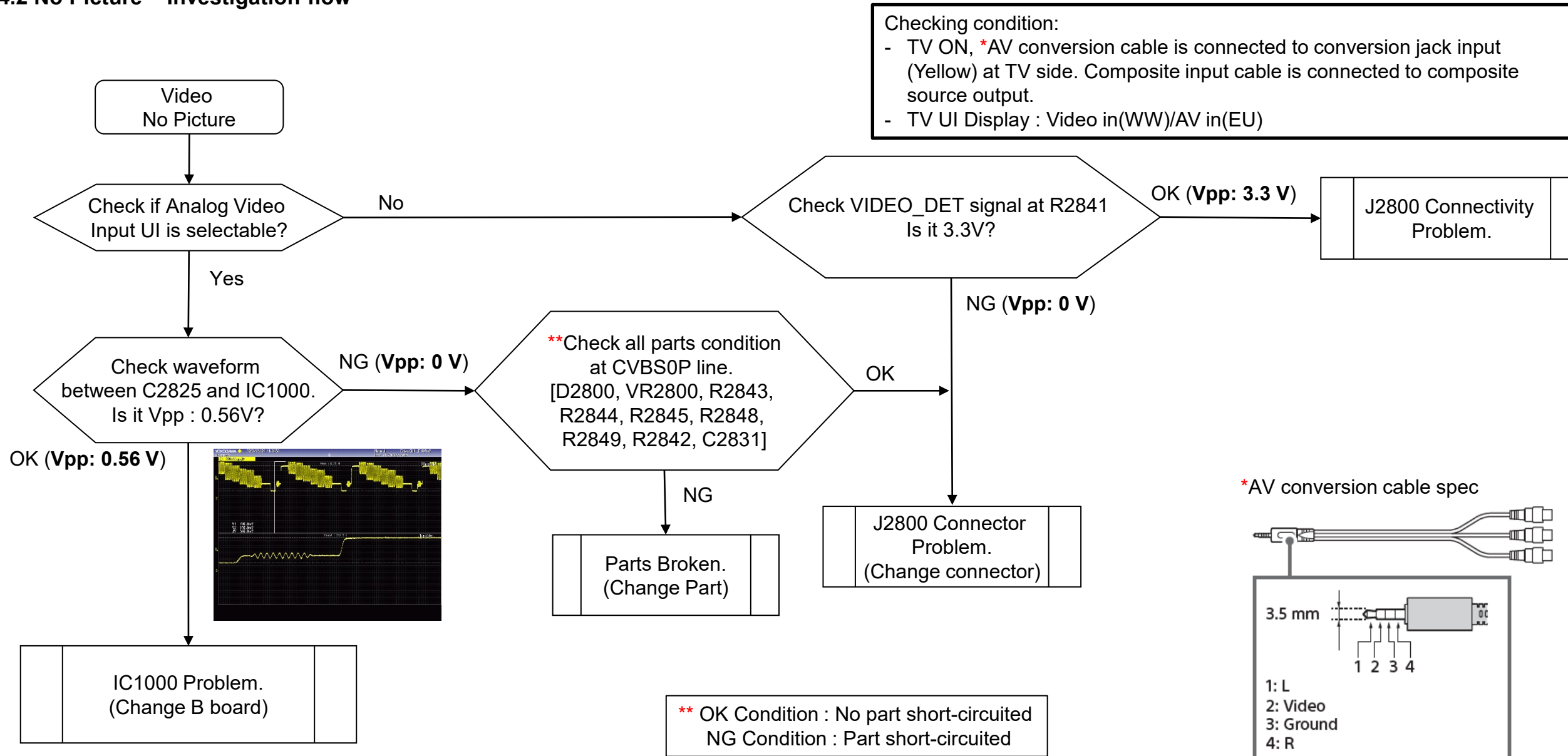
TROUBLESHOOTING

4.1 Analog Video Signal Path



TROUBLESHOOTING

4.2 No Picture – Investigation flow



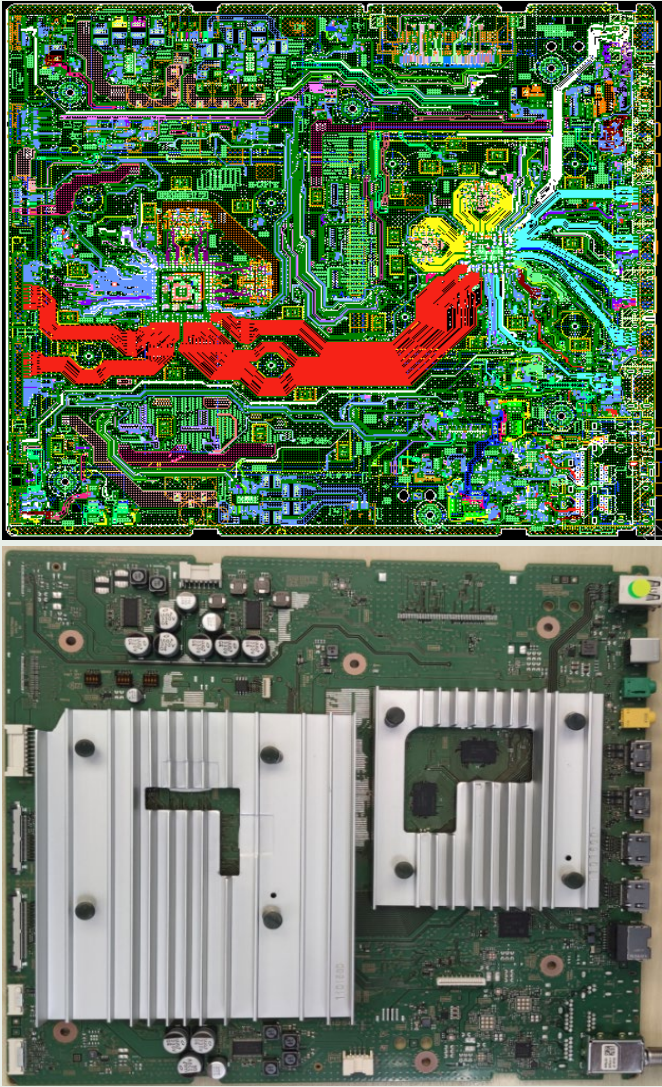
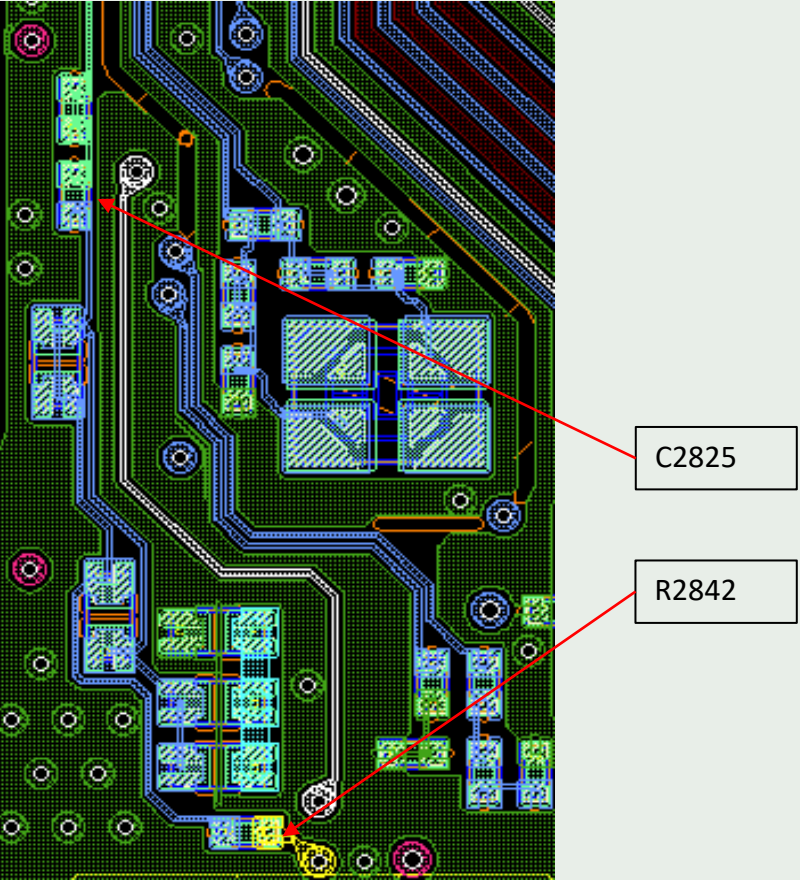
TROUBLESHOOTING

4.2 No Picture - Actions

Condition	Actions to be taken
Muffin [IC1000] Problem	Change Main-board
Connector Problem	Change Connector
Connectivity Problem	
Parts Broken	Change Part according to ** remarks

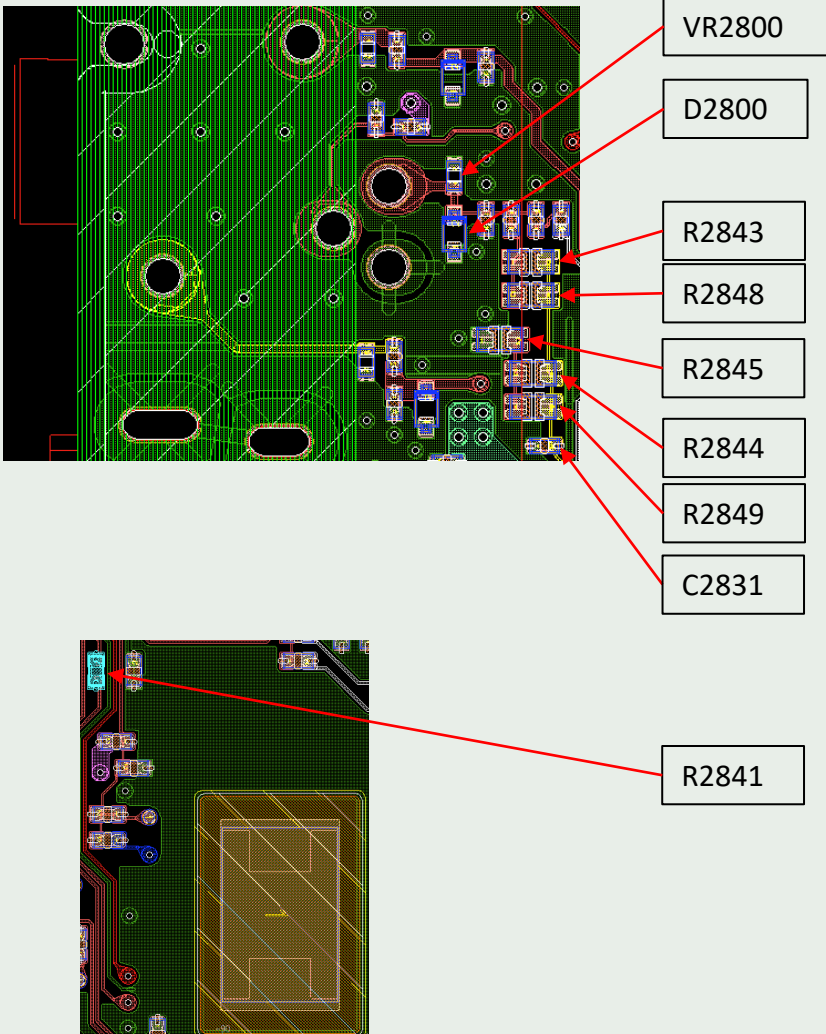
TROUBLESHOOTING

4.2 No Picture – Parts Location

Board Name	Board PWB (A-side)	Details
BM5STY R2842, C2825		 <p data-bbox="2307 842 2471 903">C2825</p> <p data-bbox="2307 975 2471 1035">R2842</p>

TROUBLESHOOTING

4.2 No Picture – Parts Location

Board Name	Board PWB (B-side)	Details
<p>BM5STY</p> <p>D2800, VR2800, R2843, R2844, R2845, R2848, R2849, C2831, R2841</p>		 <ul style="list-style-type: none"> VR2800 D2800 R2843 R2848 R2845 R2844 R2849 C2831 R2841

TROUBLESHOOTING

4.3 Input Skip Function

Under default condition:

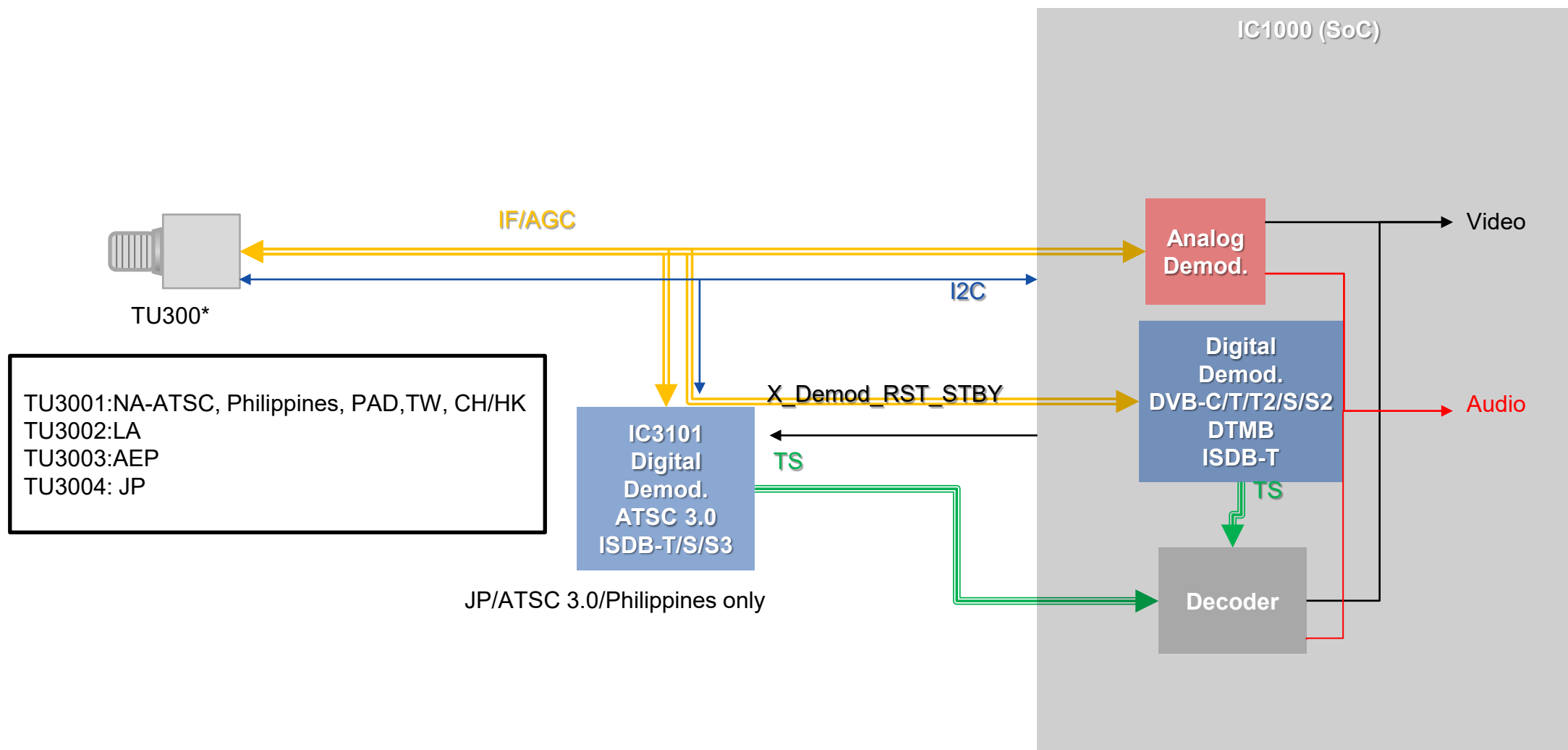
If user insert analog video cables into video jacks, the Video/Component will be highlighted and can be selected.

The detection mechanism is based on below tables.

Input	Signal	Non-Detect (Typical)	Detect (Typical)
VIDEO IN /AV IN	VIDEO_DET IC1000 AH9-GPIO56	0V	3.3V

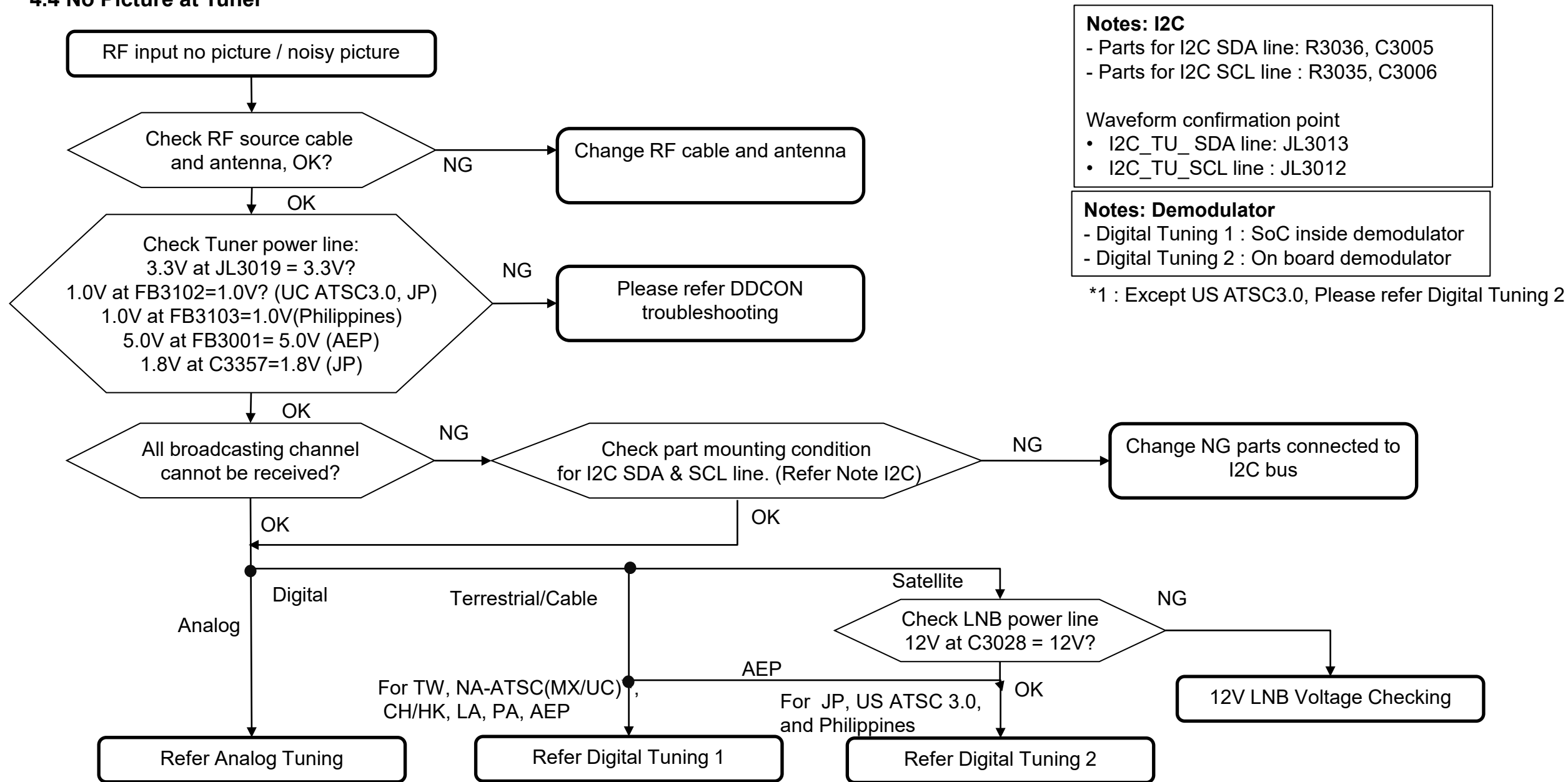
TROUBLESHOOTING

4.4 No Picture at Tuner



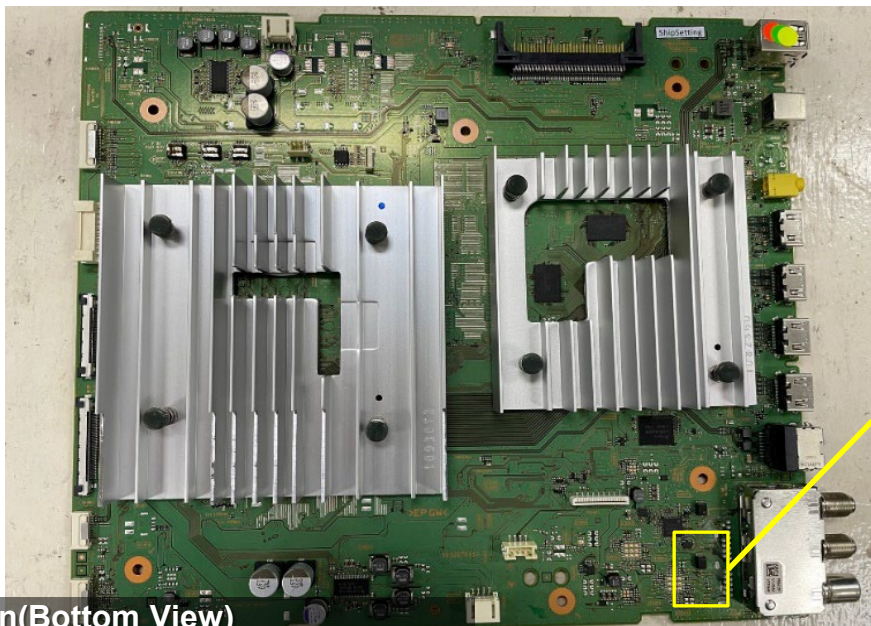
TROUBLESHOOTING

4.4 No Picture at Tuner

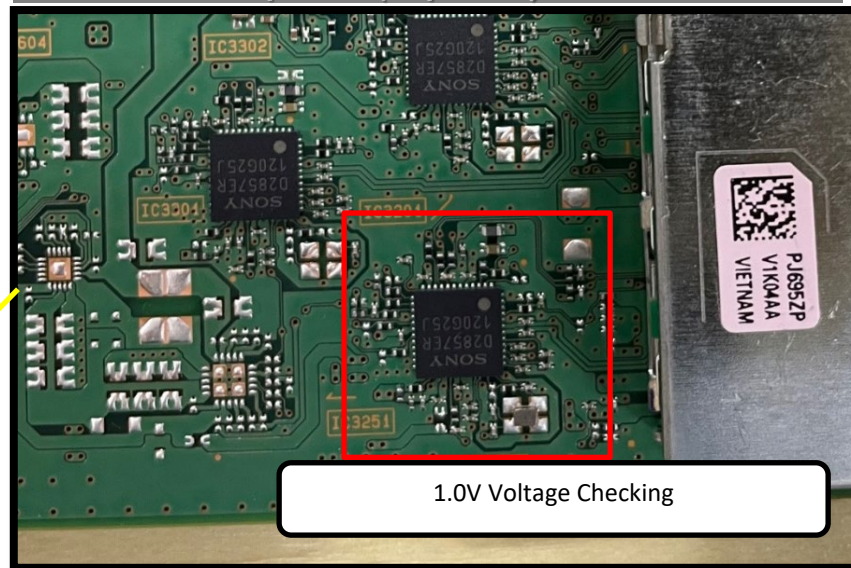


TROUBLESHOOTING

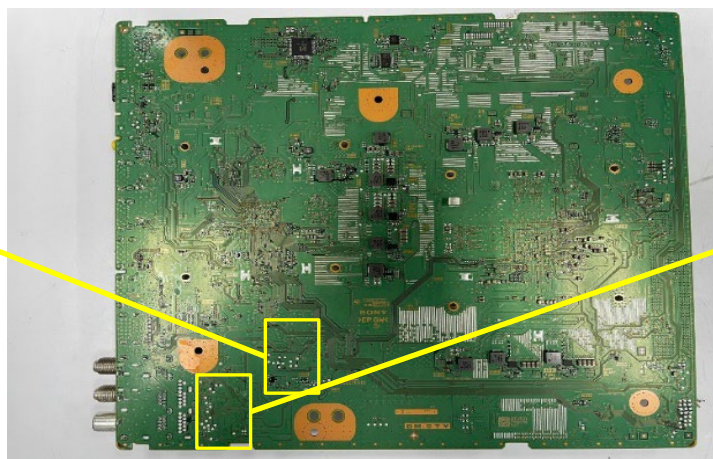
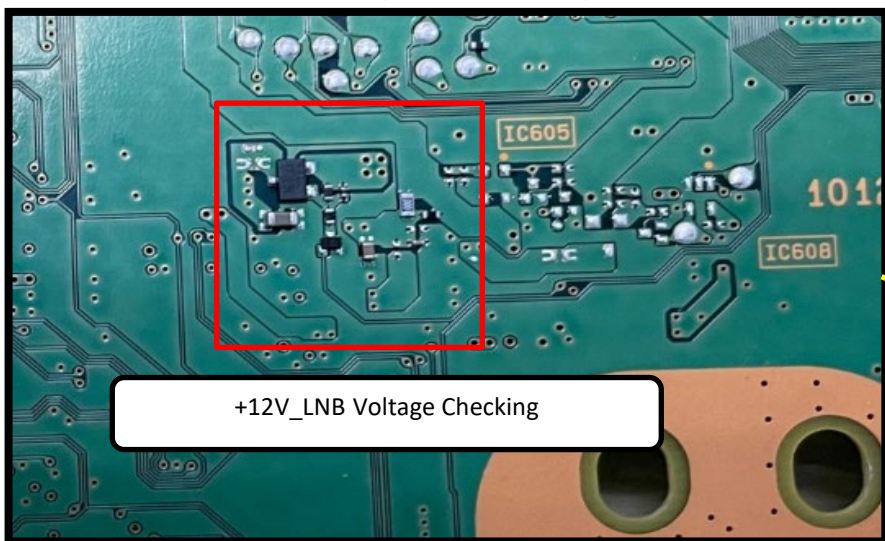
4.4 No Picture at Tuner



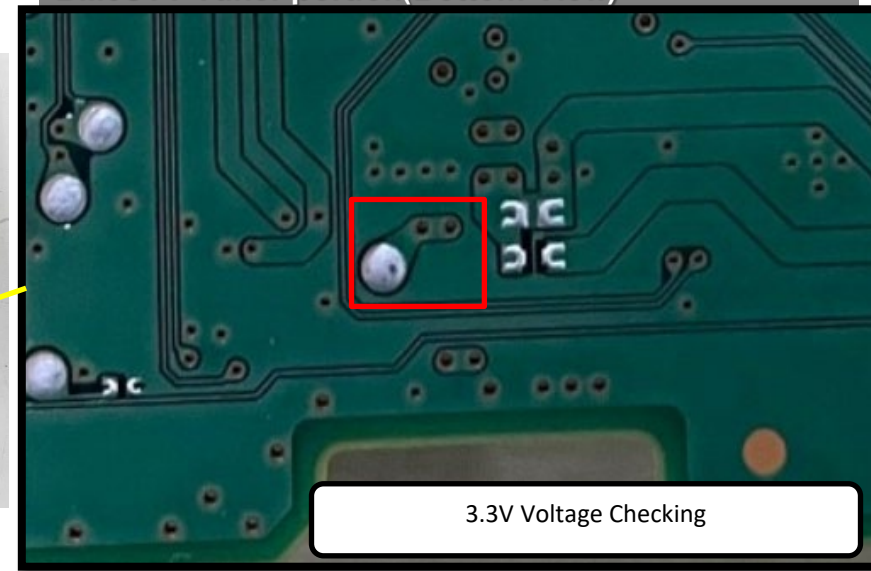
BM5STY Tuner portion(Top View)



BM5STY Tuner portion(Bottom View)



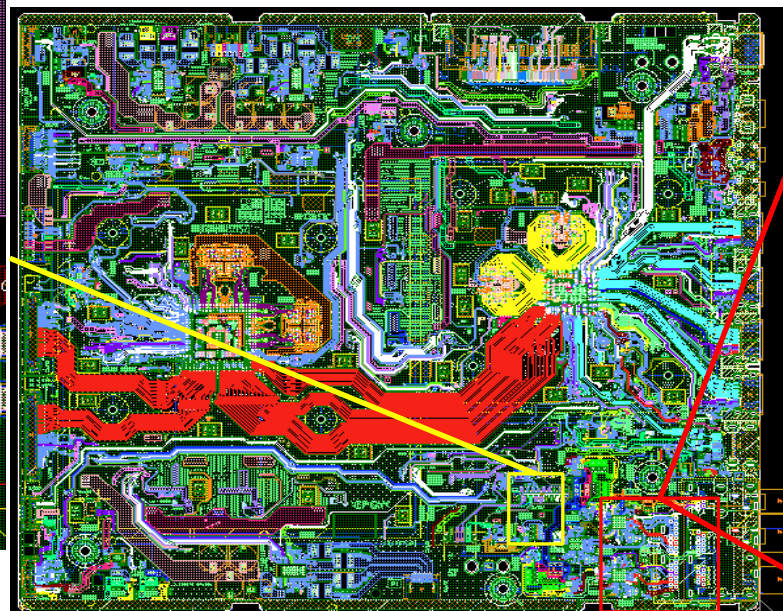
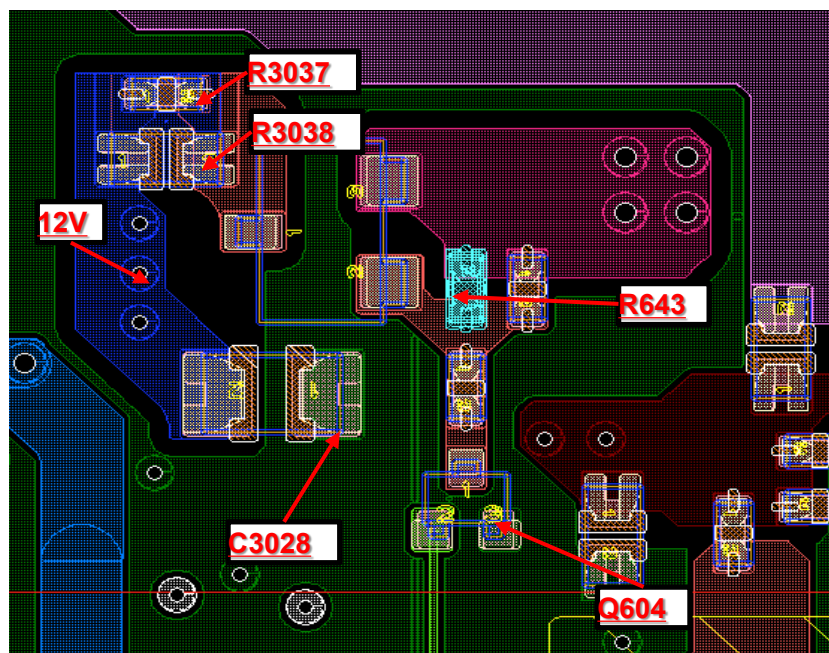
BM5STY Tuner portion(Bottom View)



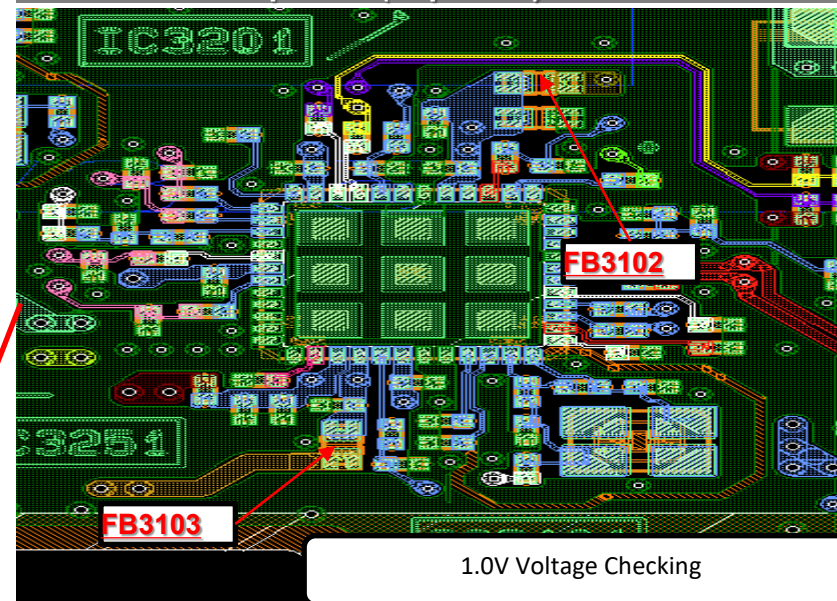
TROUBLESHOOTING

4.4 No Picture at Tuner - Tuner Power Lines: 3.3V, 12.0V, 1.0V

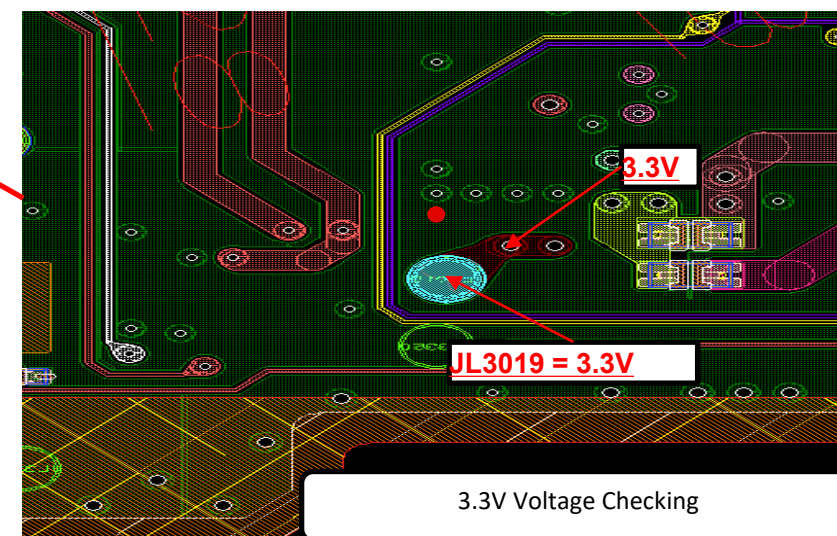
BM5STY Tuner portion(Bottom View)



BM5STY Tuner portion(Top View)

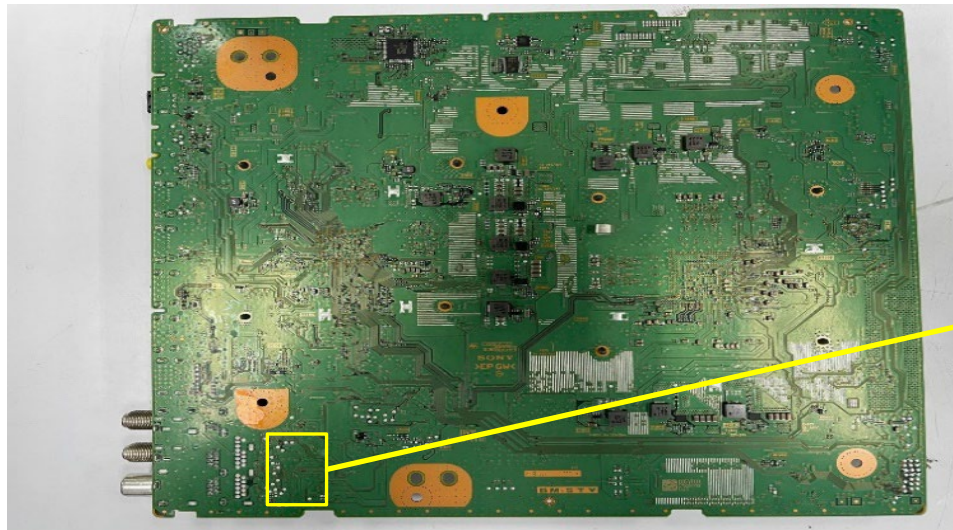


BM5STY Tuner portion(Bottom View)

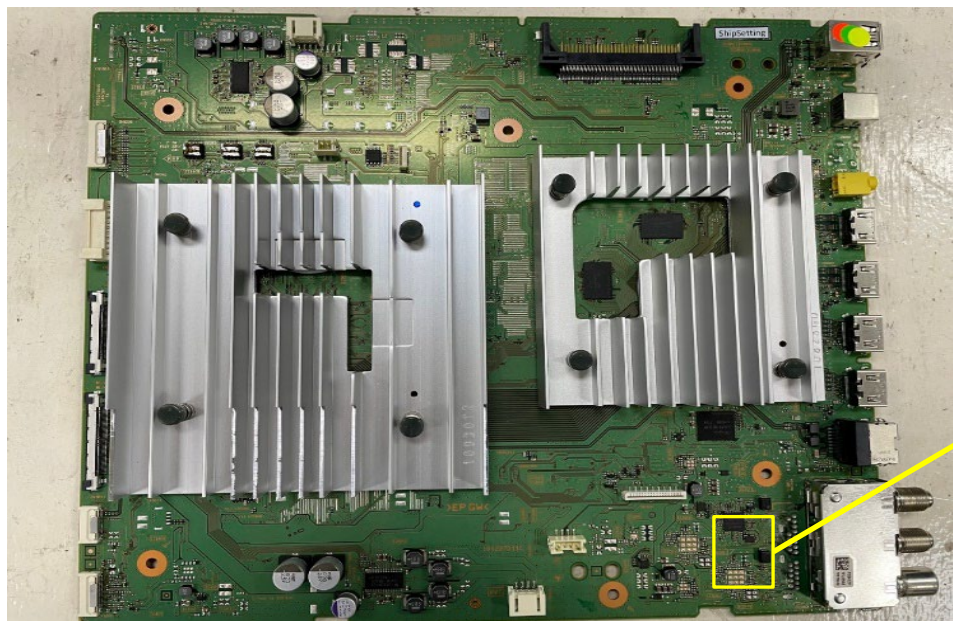
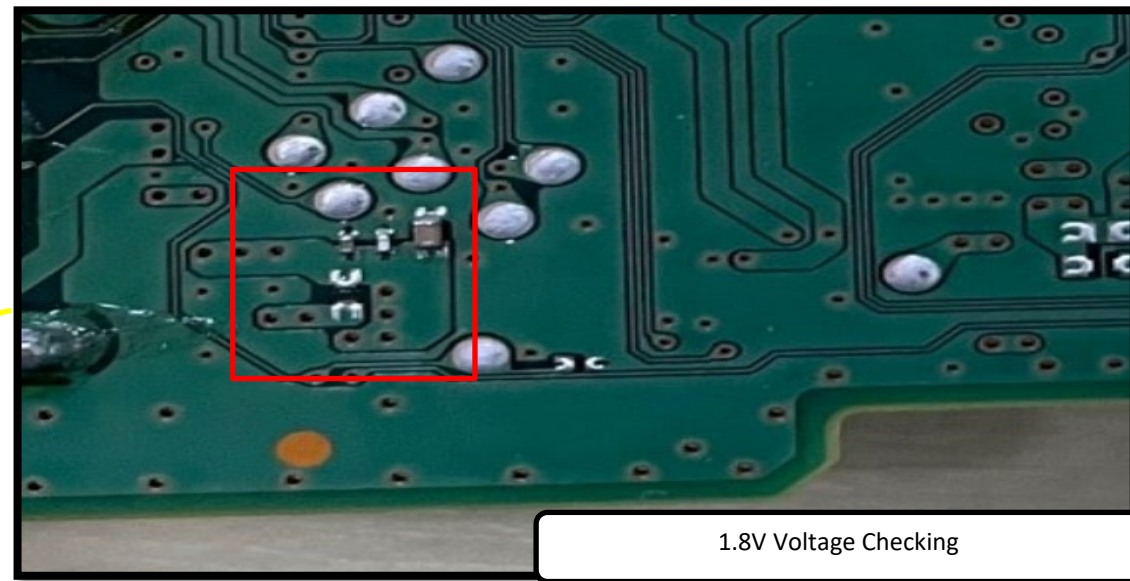


TROUBLESHOOTING

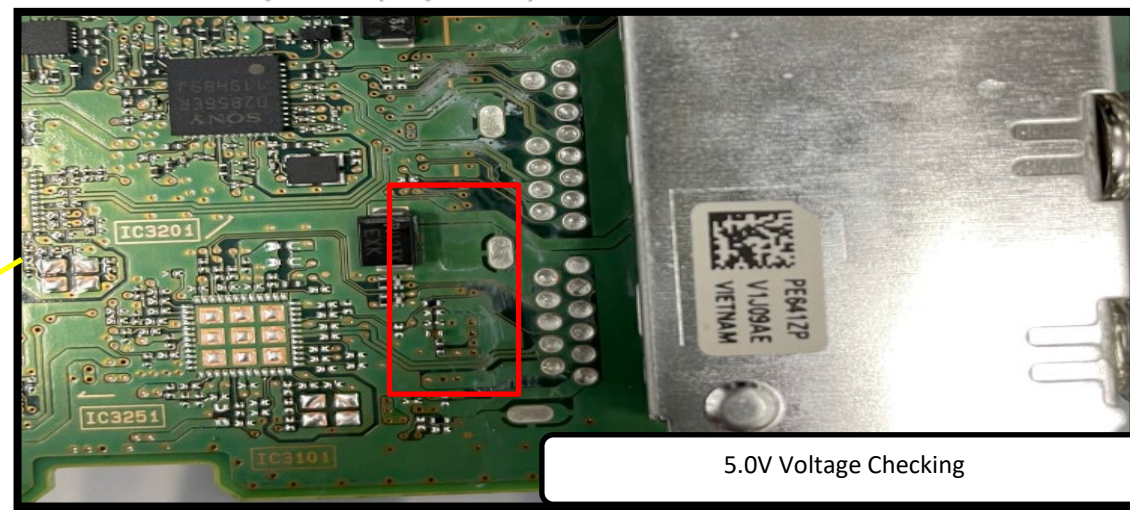
4.4 No Picture at Tuner



BM5STY Tuner portion(Bottom View)



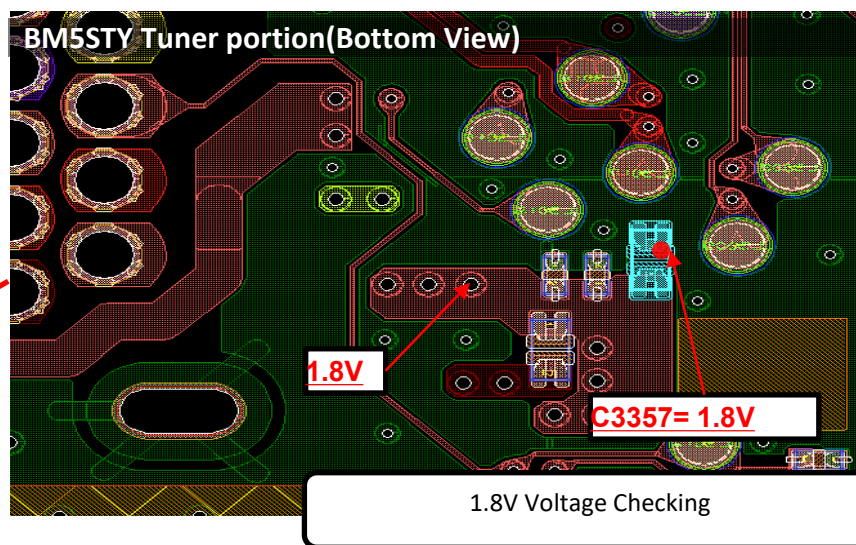
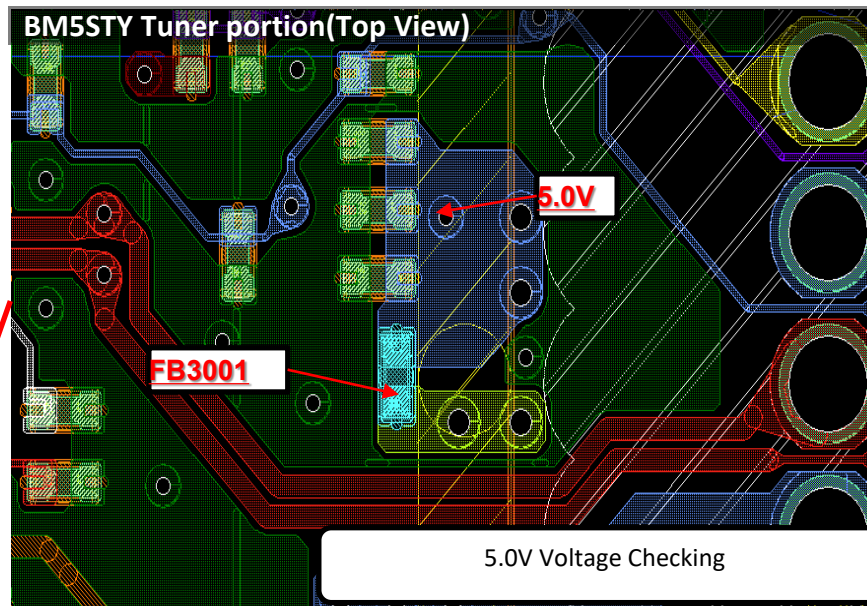
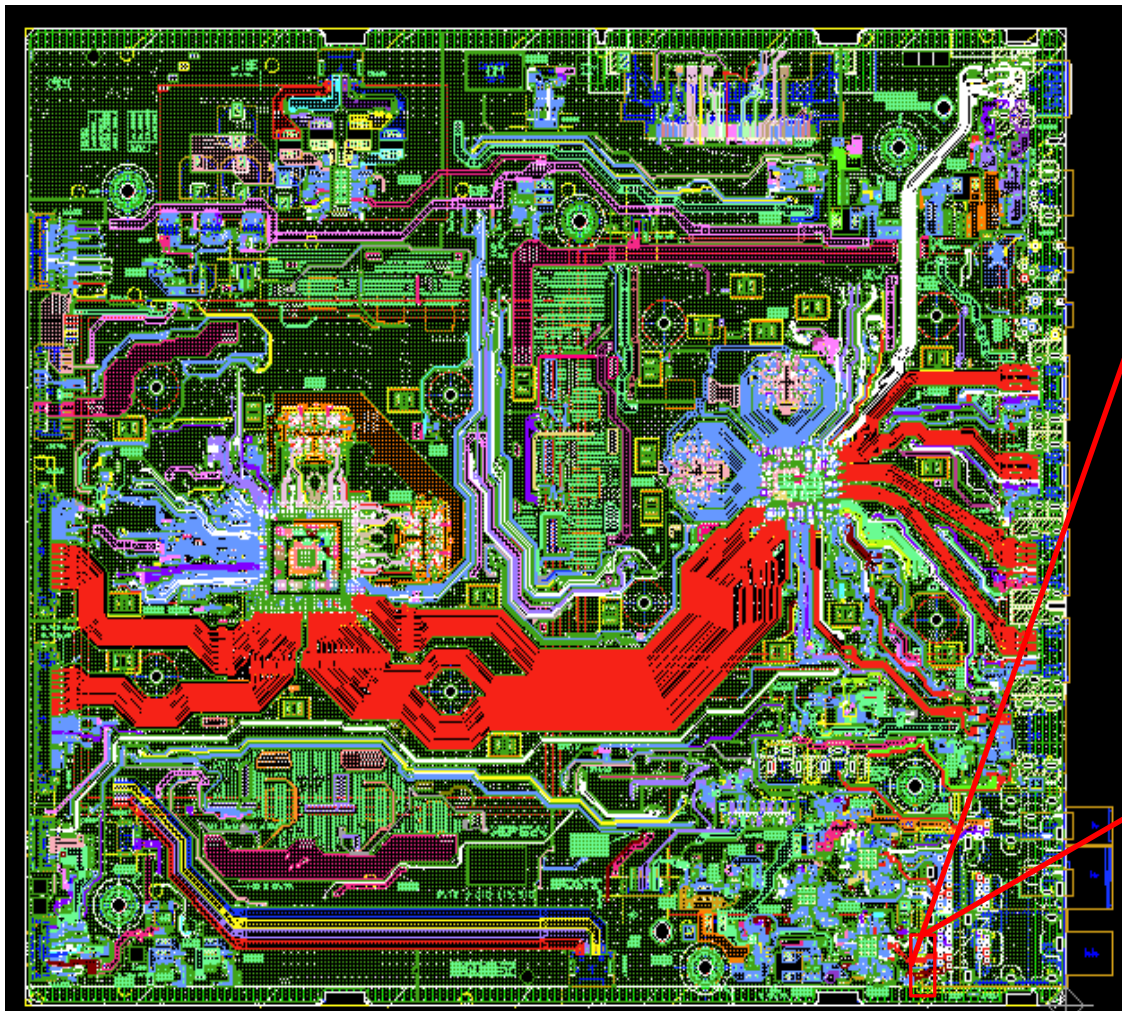
BM5STY Tuner portion(Top View)



TROUBLESHOOTING

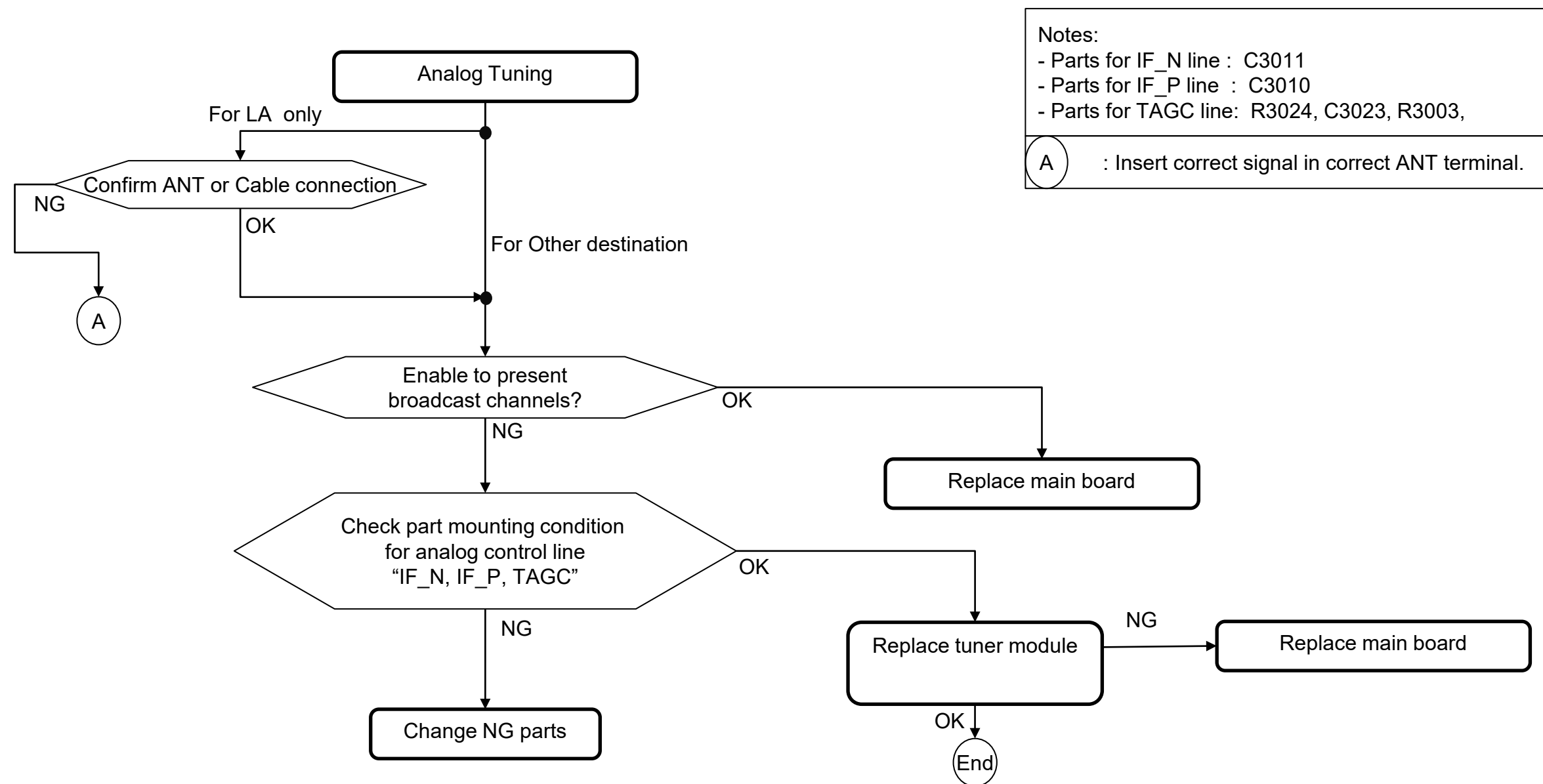
4.4 No Picture at Tuner

Tuner Power Lines: 1.8V, 5.0V
BM5STY (Top View)



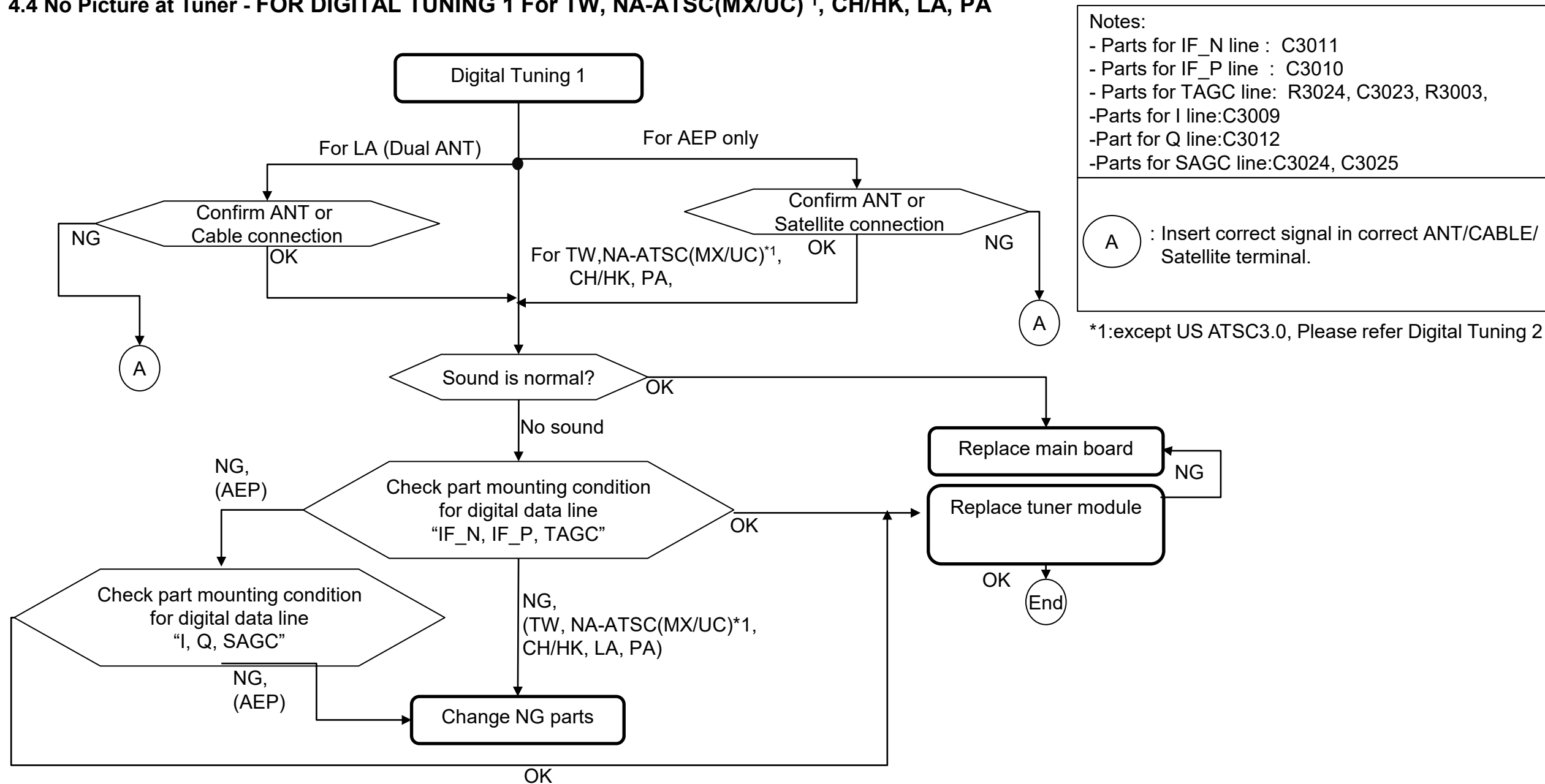
TROUBLESHOOTING

4.4 No Picture at Tuner - FOR ANALOG TUNING



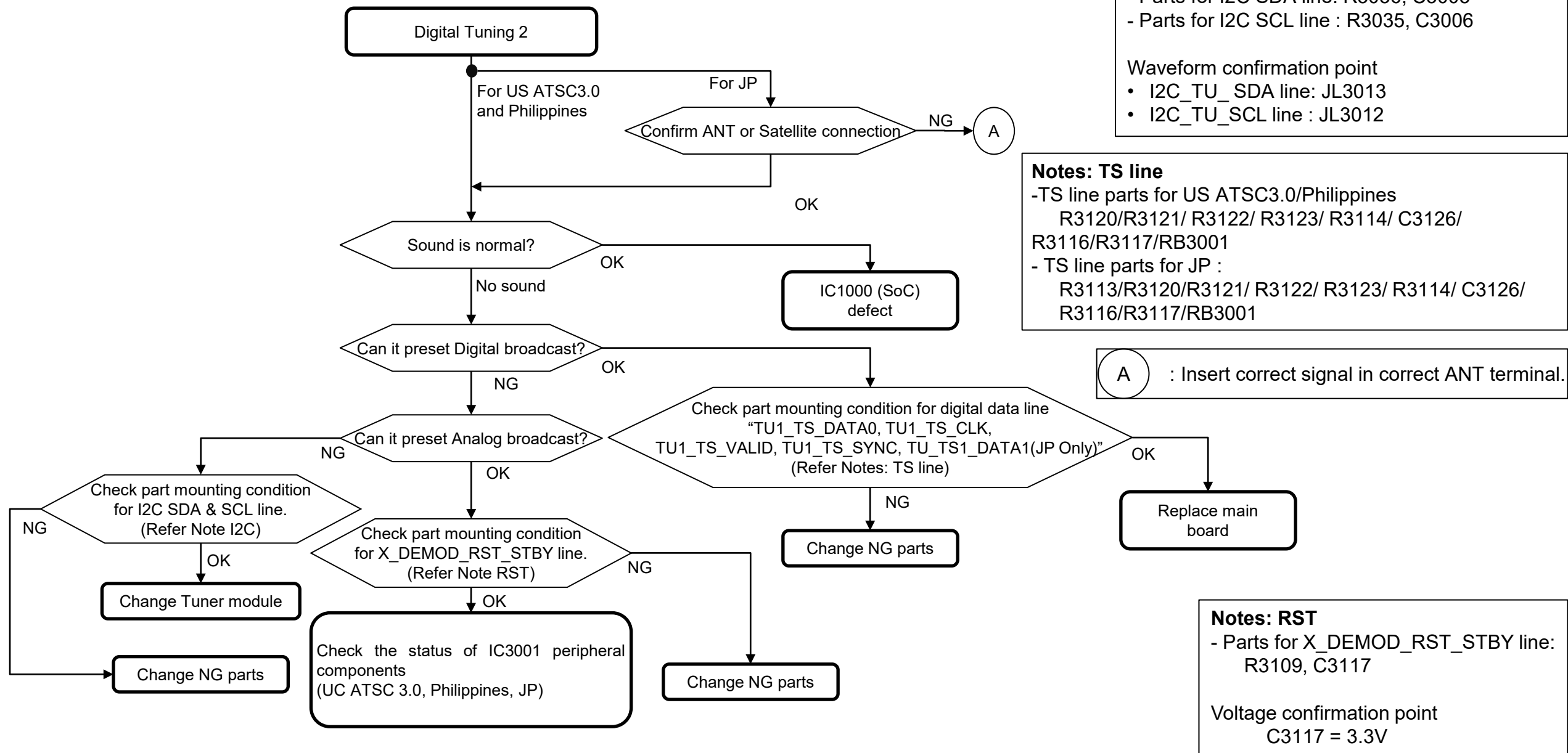
TROUBLESHOOTING

4.4 No Picture at Tuner - FOR DIGITAL TUNING 1 For TW, NA-ATSC(MX/UC)*1, CH/HK, LA, PA



TROUBLESHOOTING

4.4 No Picture at Tuner - FOR DIGITAL TUNING 2 For US ATSC3.0 and Philippines



Notes: I2C
 - Parts for I2C SDA line: R3036, C3005
 - Parts for I2C SCL line : R3035, C3006

Waveform confirmation point
 • I2C_TU_SDA line: JL3013
 • I2C_TU_SCL line : JL3012

Notes: TS line
 -TS line parts for US ATSC3.0/Philippines
 R3120/R3121/ R3122/ R3123/ R3114/ C3126/
 R3116/R3117/RB3001
 - TS line parts for JP :
 R3113/R3120/R3121/ R3122/ R3123/ R3114/ C3126/
 R3116/R3117/RB3001

(A) : Insert correct signal in correct ANT terminal.

Notes: RST
 - Parts for X_DEMOD_RST_STBY line:
 R3109, C3117

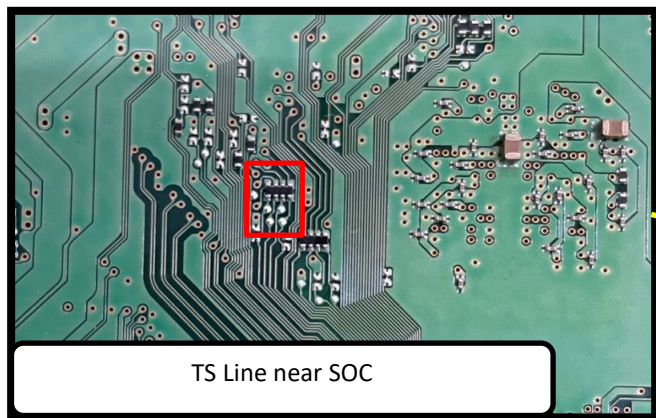
Voltage confirmation point
 C3117 = 3.3V

TROUBLESHOOTING

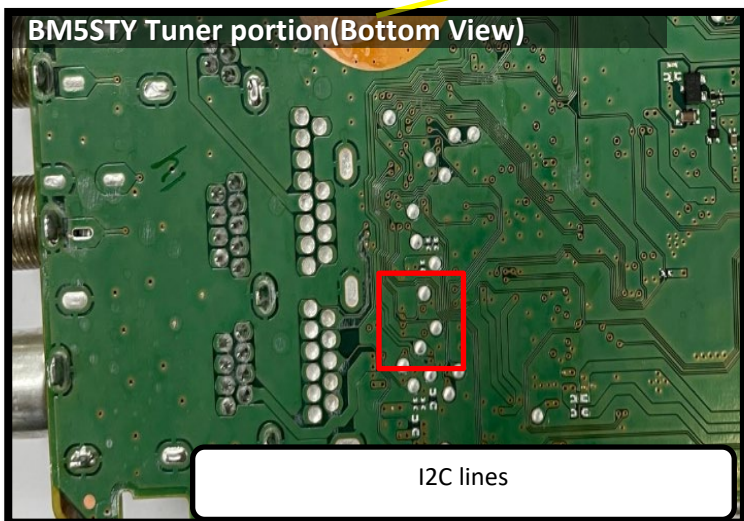
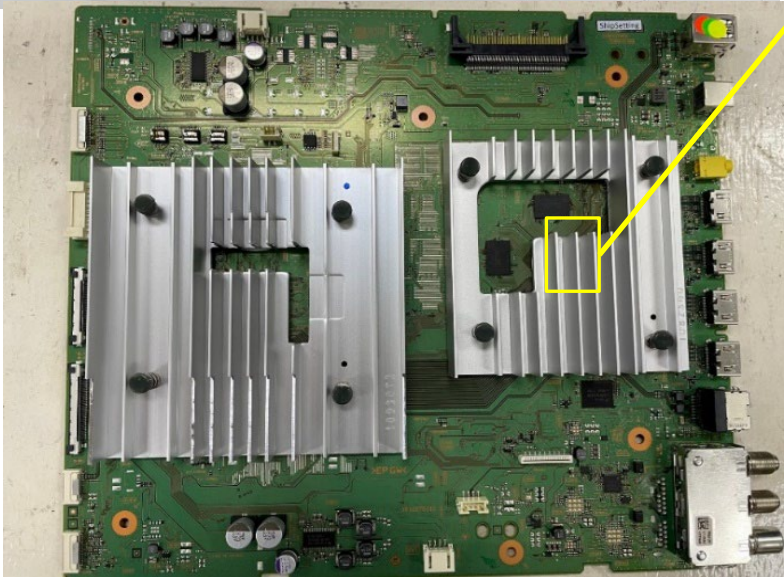
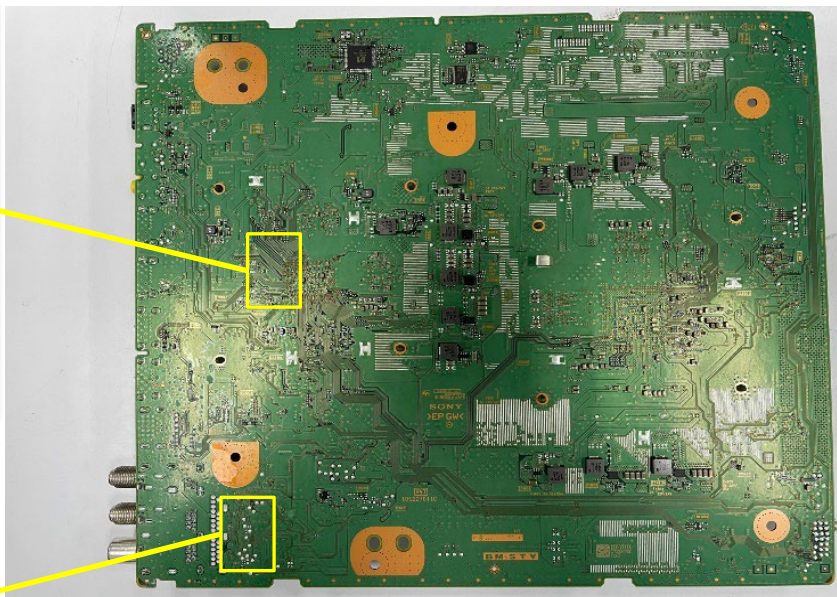
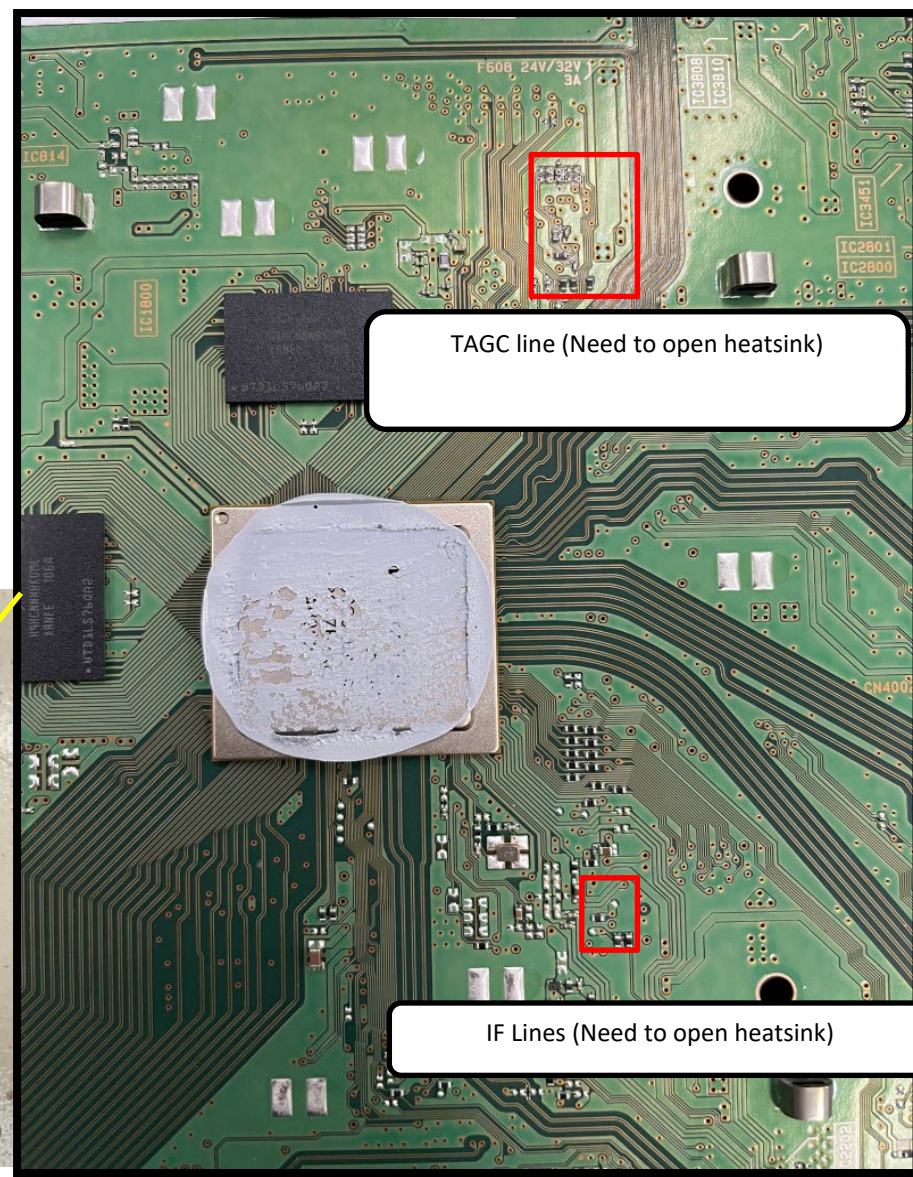
4.4 No Picture at Tuner

Please refer to next slide for detail ref.no and part location.

BM5STY Tuner portion(Bottom View)



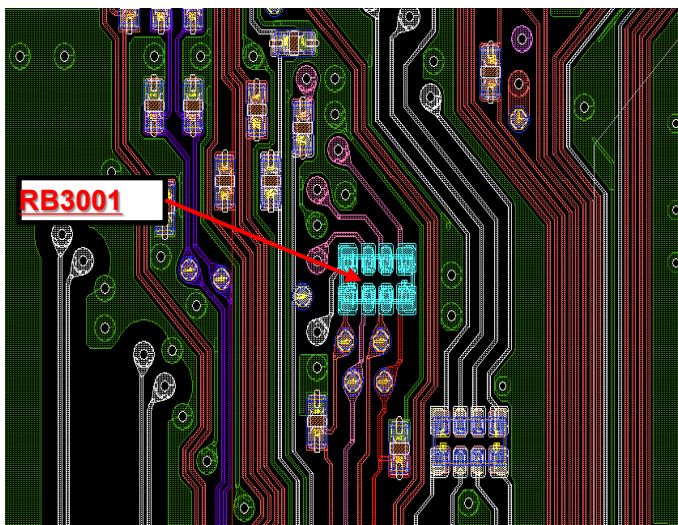
BM5STY Tuner portion(Top View)



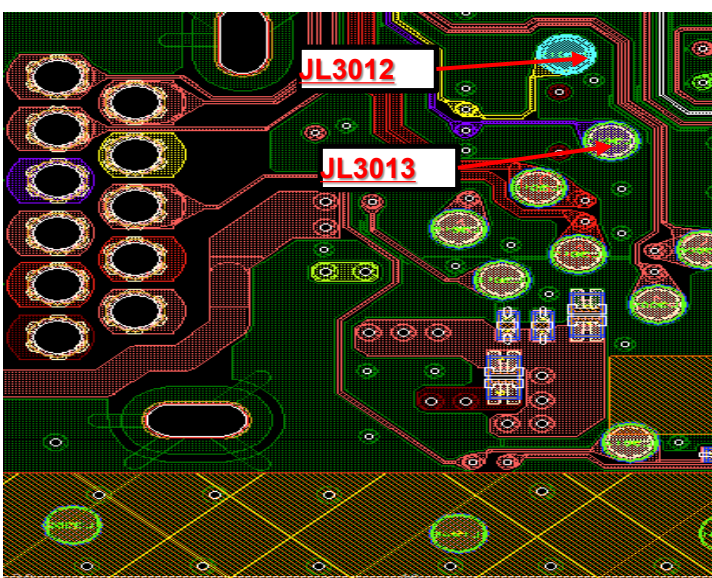
TROUBLESHOOTING

4.4 No Picture at Tuner- IF_N, IF_P, TAGC, TS Lines(Near SOC)

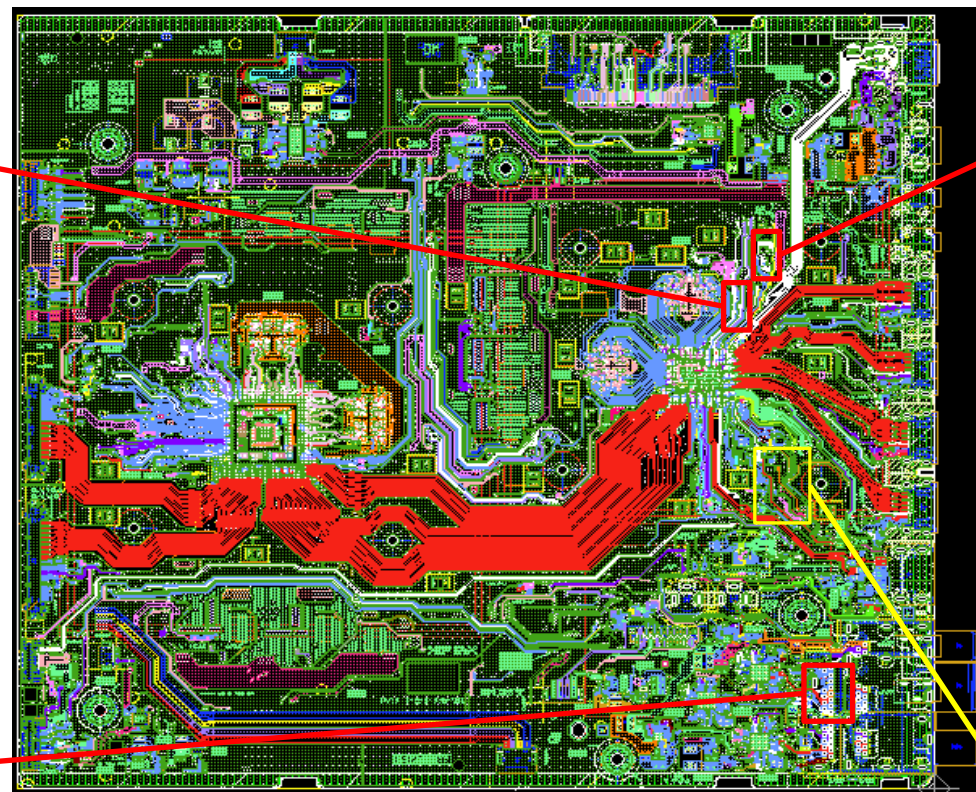
BM5STY Tuner portion(Bottom View)



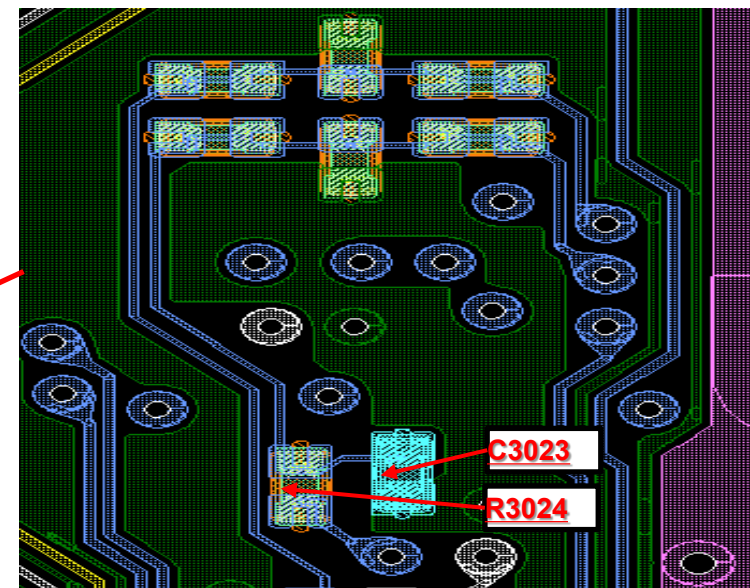
BM5STY Tuner portion(Bottom View)



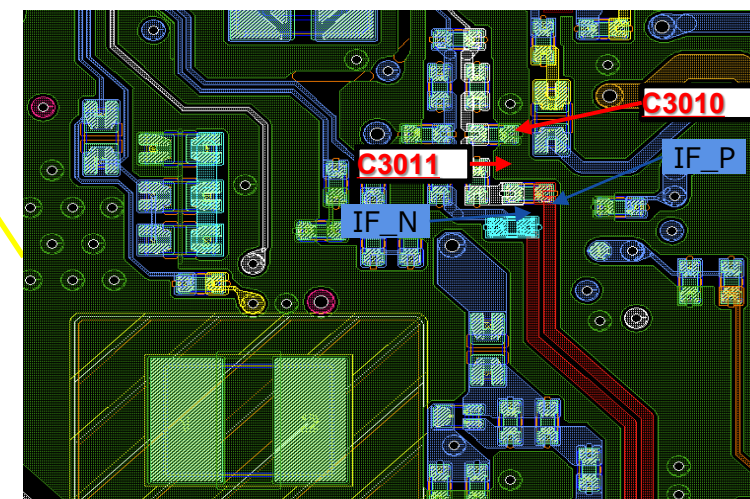
BM5STY(Top View)



BM5STY Tuner portion(Top View)

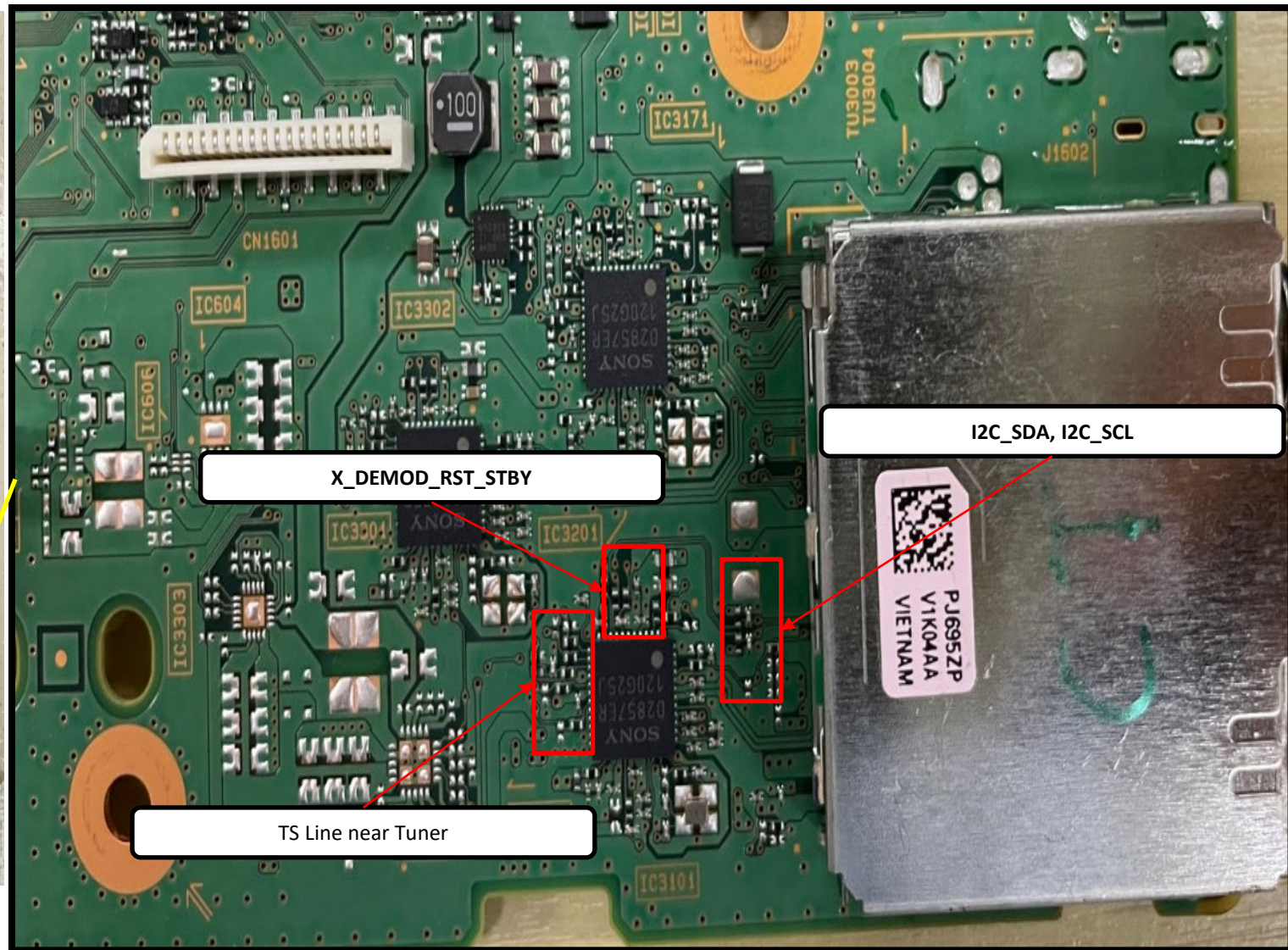
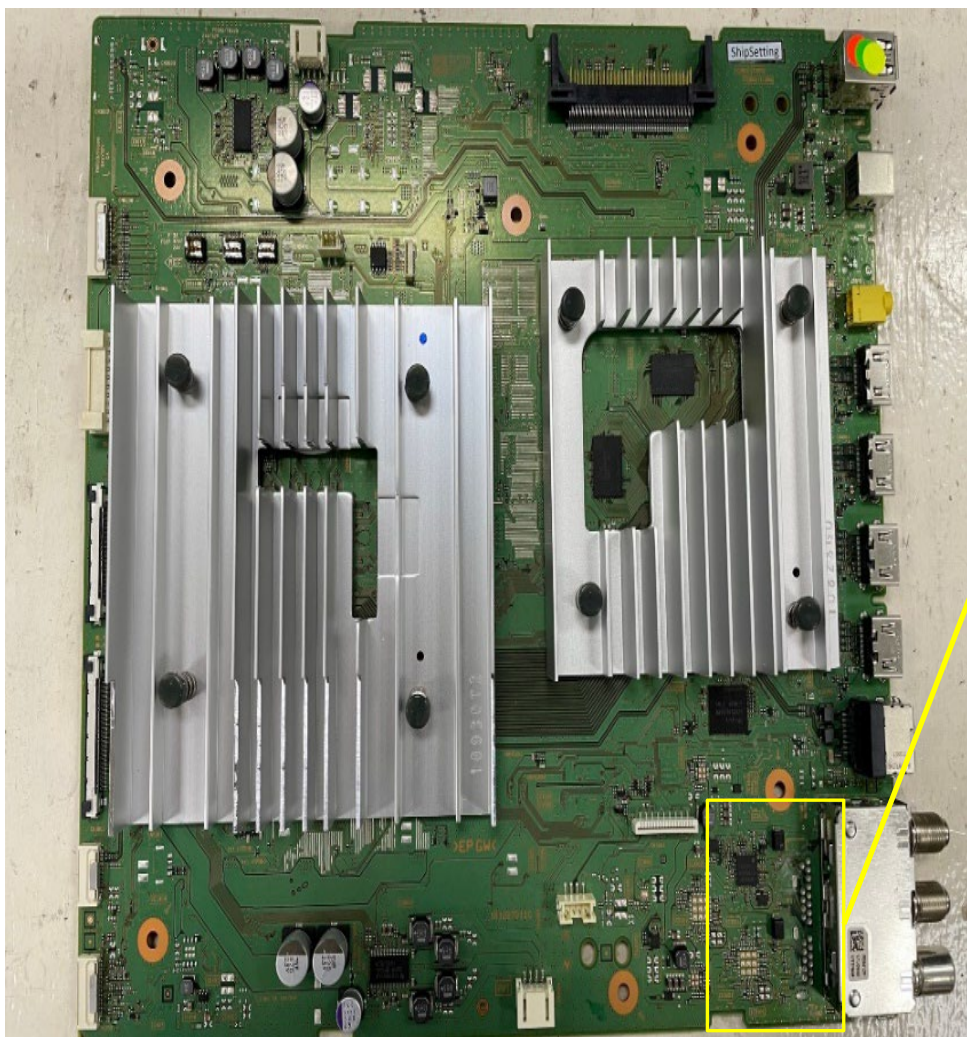


BM5STY Tuner portion(Top View)



TROUBLESHOOTING

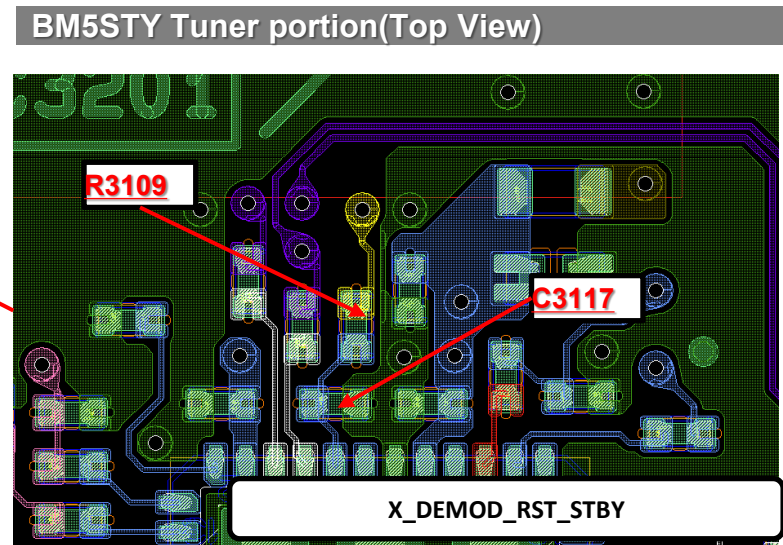
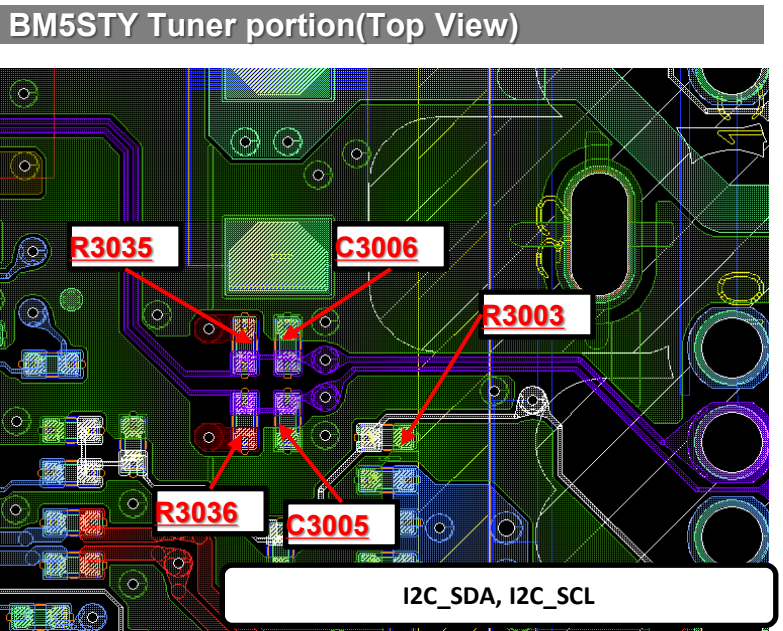
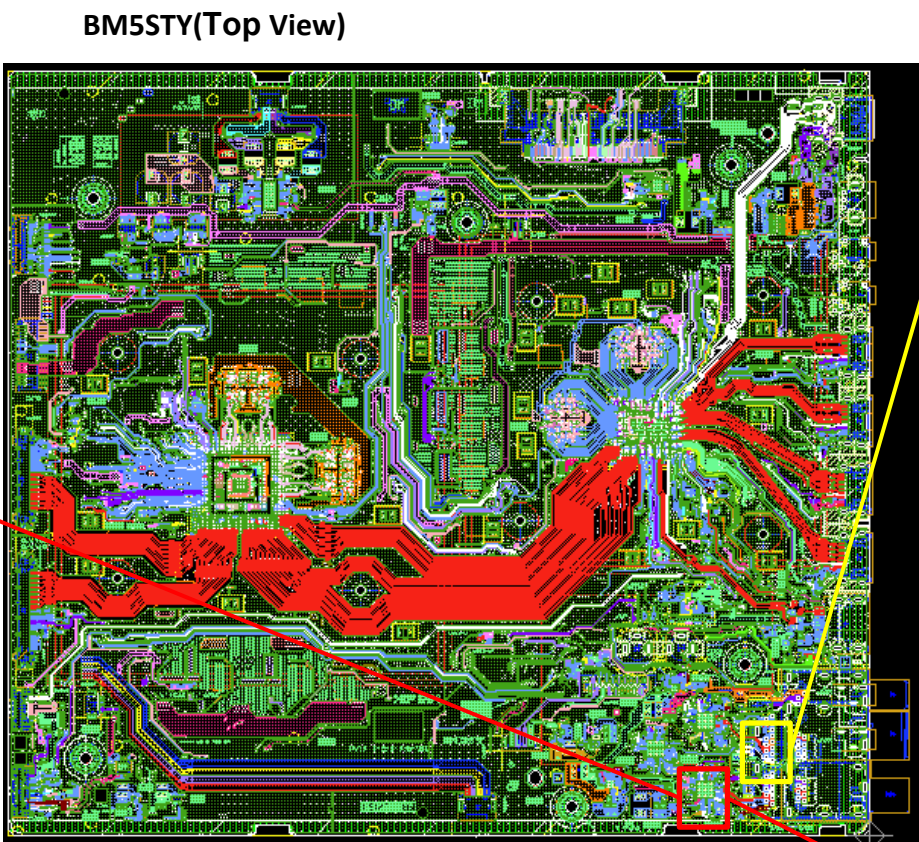
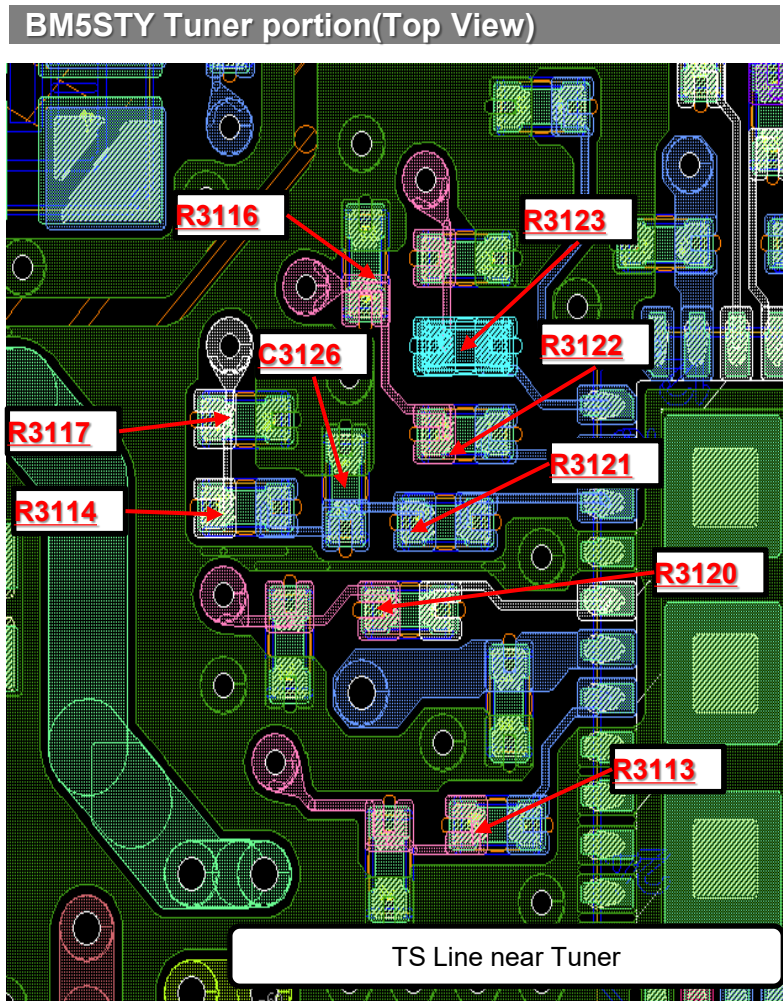
4.4 No Picture at Tuner



Please refer to next slide for detail ref.no and part location.

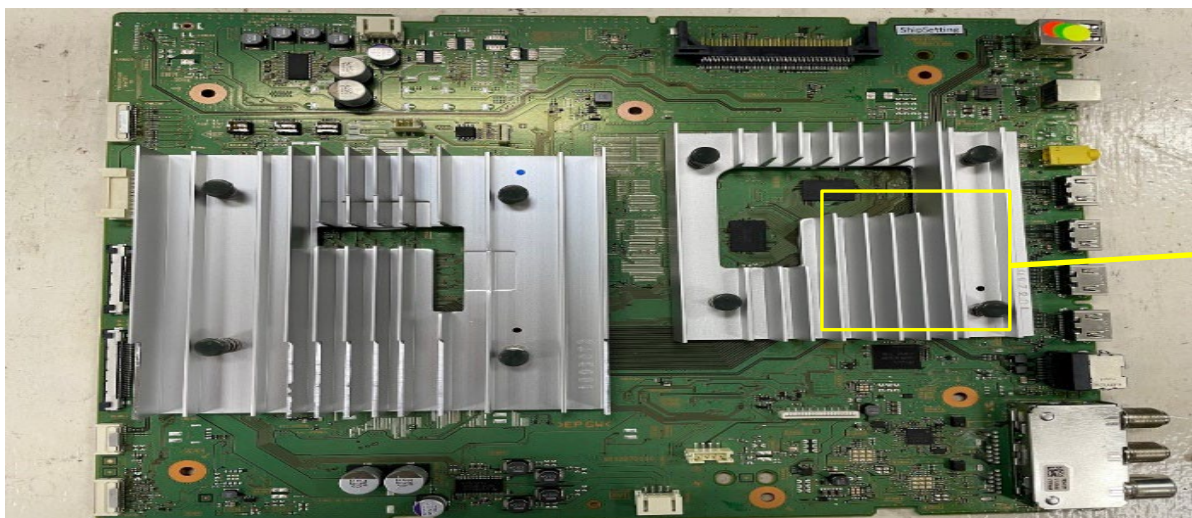
TROUBLESHOOTING

4.4 No Picture at Tuner - I2C_SDA, I2C_SCL, TS Lines(Near tuner), X_DEMOD_RST_STBY

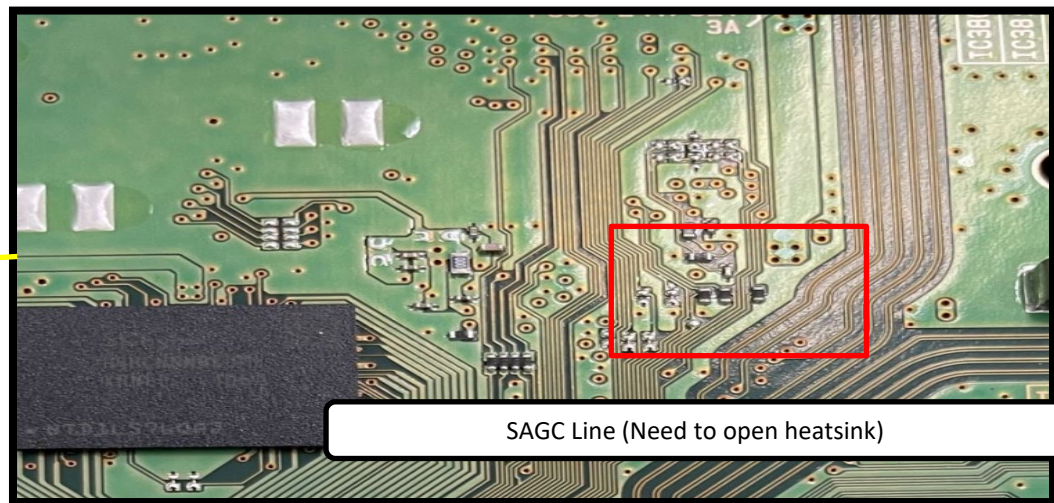


TROUBLESHOOTING

4.4 No Picture at Tuner

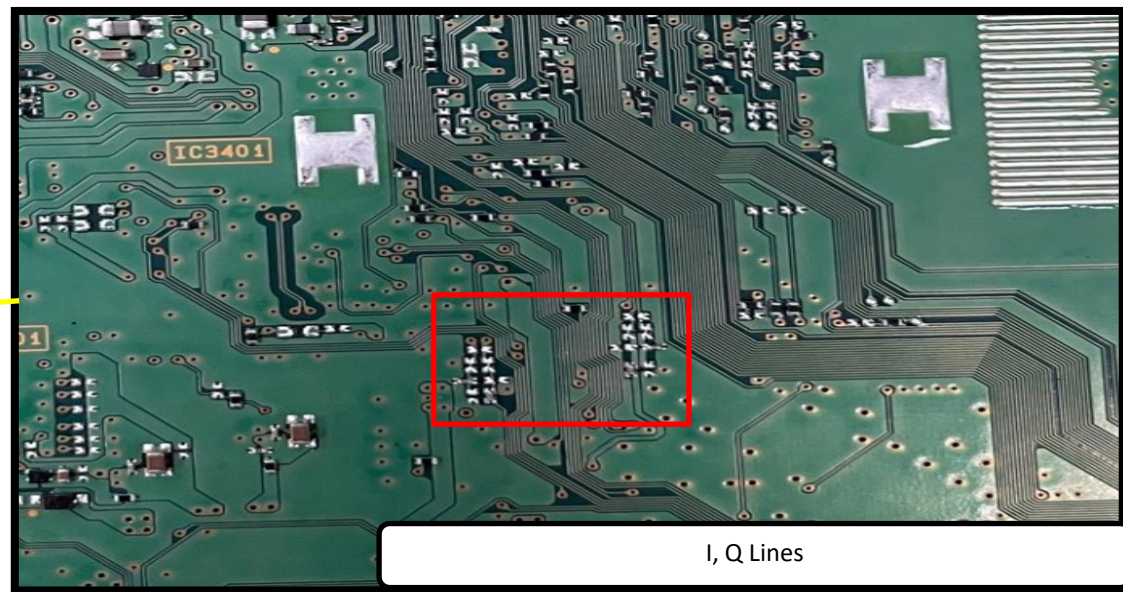


BM5STY Tuner portion(Top View)

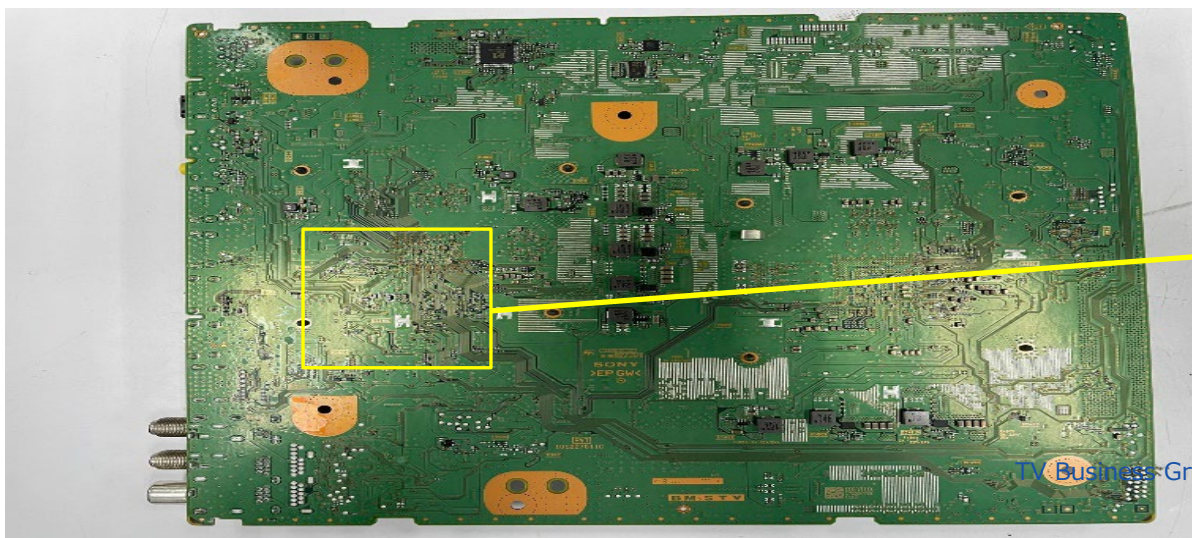


SAGC Line (Need to open heatsink)

BM5STY Tuner portion(Bottom View)



I, Q Lines

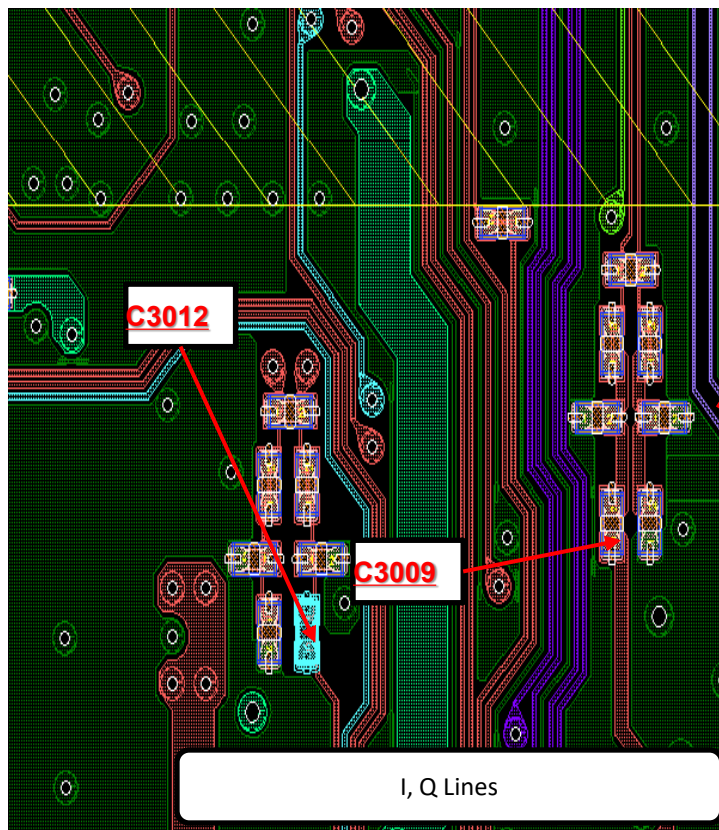


TV Business Group

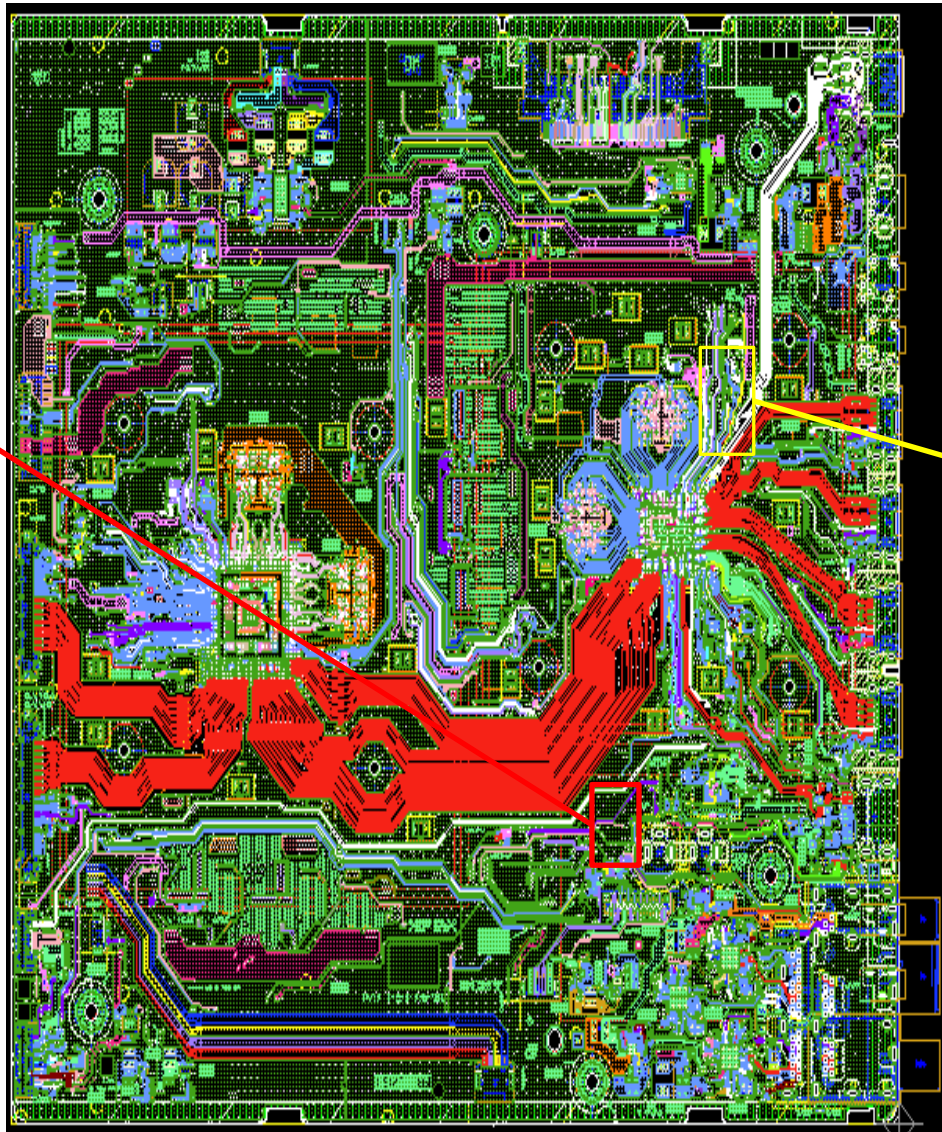
TROUBLESHOOTING

4.4 No Picture at Tuner - I,Q, SAGC(Near SOC)

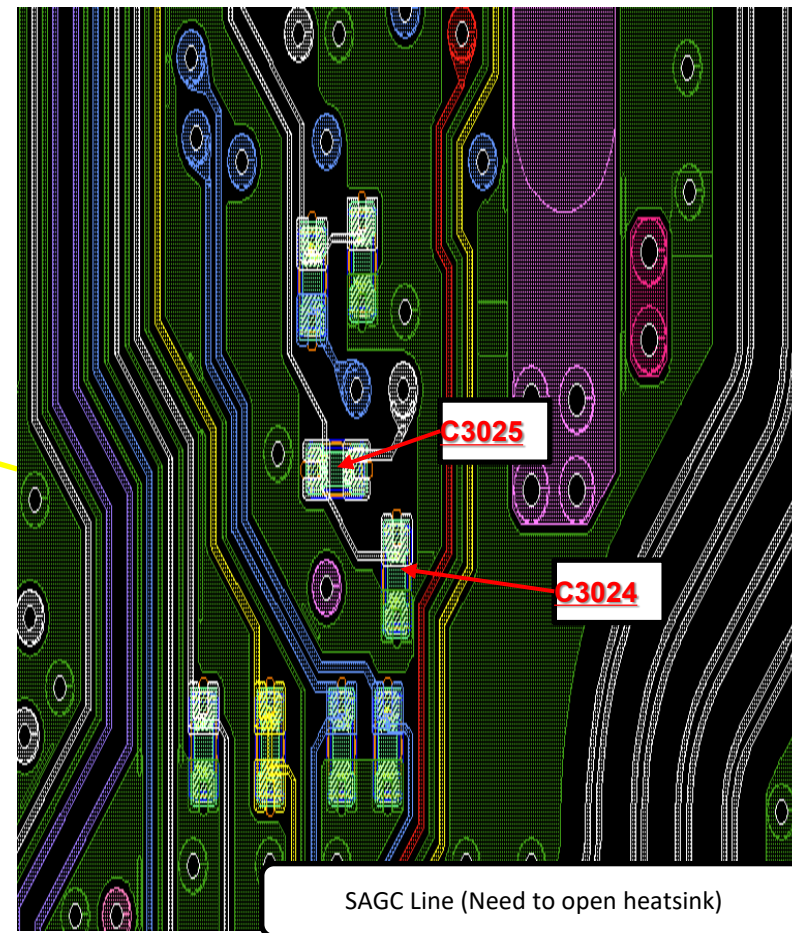
BM5STY Tuner portion(Bottom View)



BM5STY(Top View)

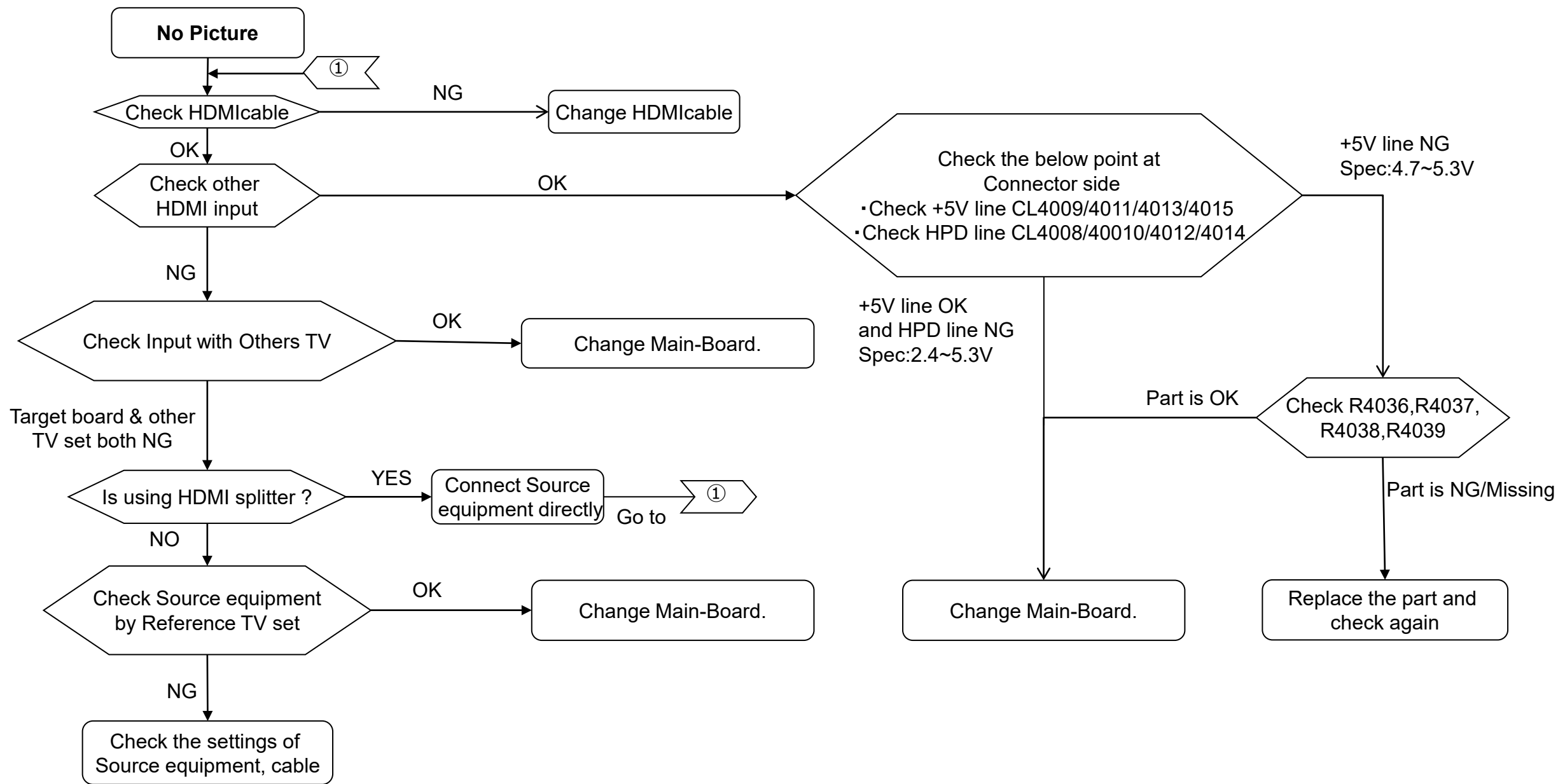


BM5STY Tuner portion(Top View)



TROUBLESHOOTING

4.5 No Picture: HDMI 1/2/3/4



TROUBLESHOOTING

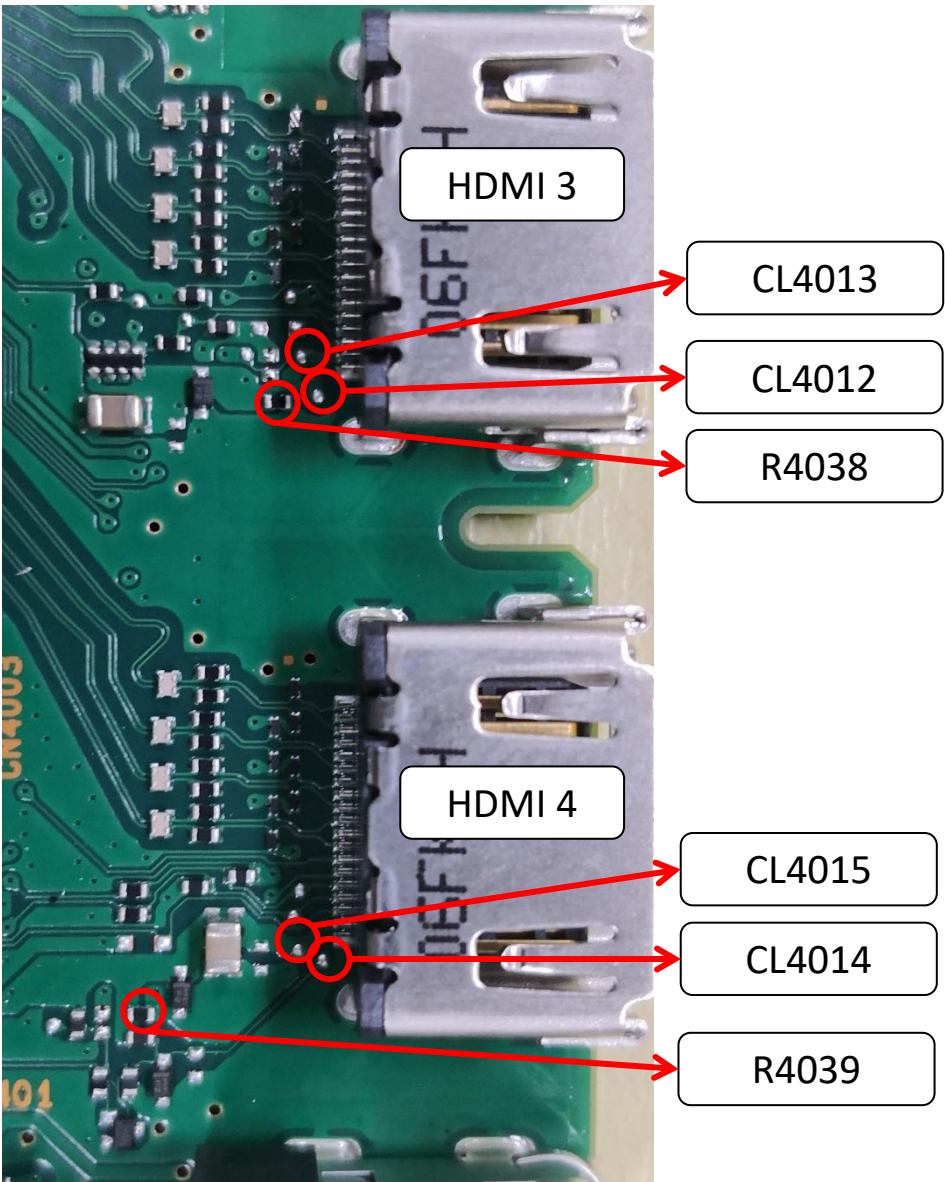
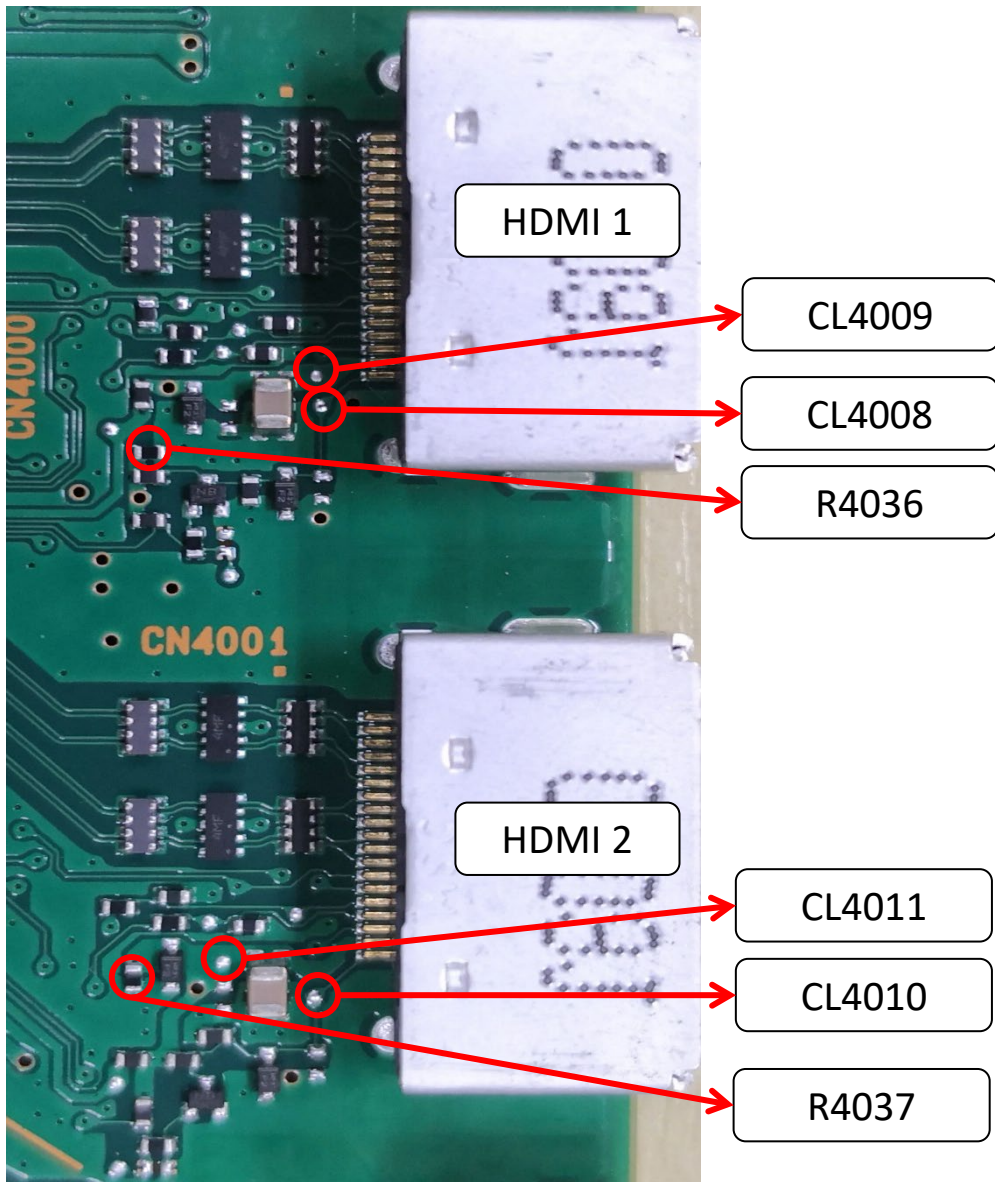
4.5 No Picture: Check Points HDMI 1,2,3 & 4

HDMI 1
 +5V part :R4036
 +5V line :CL4009
 HPD line :CL4008

HDMI 2
 +5V part :R4037
 +5V line :CL4011
 HPD line :CL4010

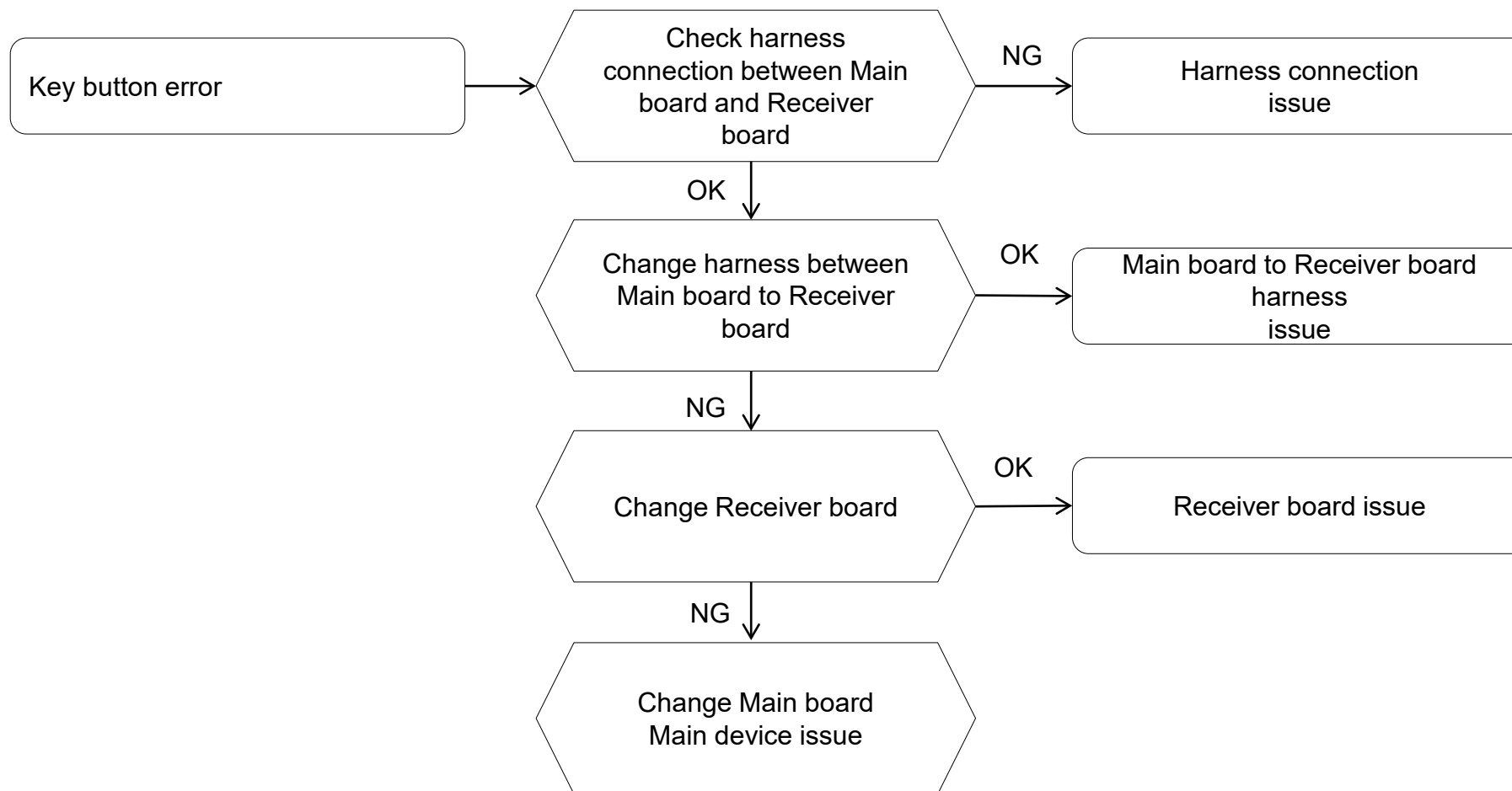
HDMI 3
 +5V part :R4038
 +5V line :CL4013
 HPD line :CL4012

HDMI 4
 +5V part :R4039
 +5V line :CL4015
 HPD line :CL4014



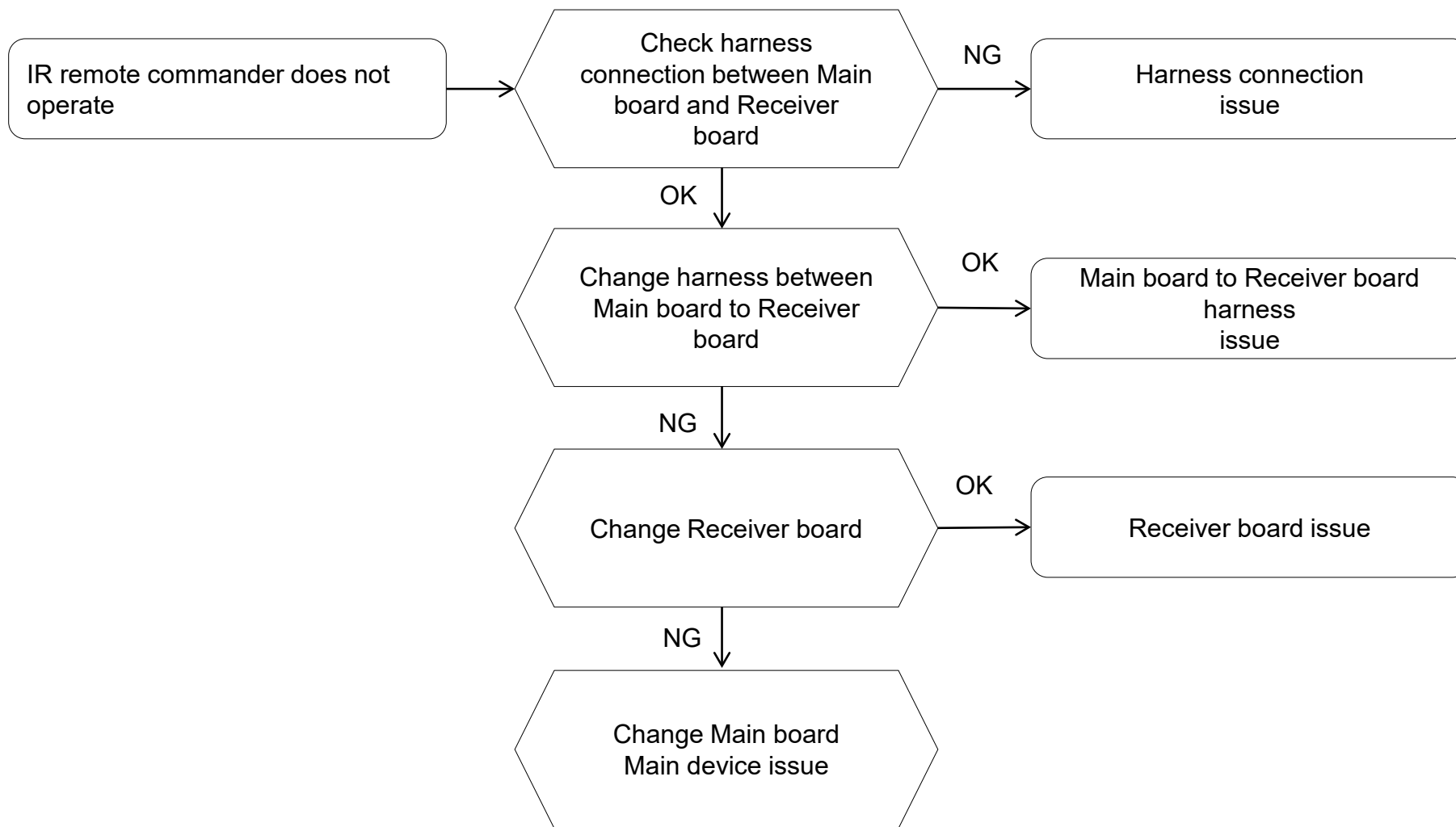
TROUBLESHOOTING

5.0 Key Switch Button Error



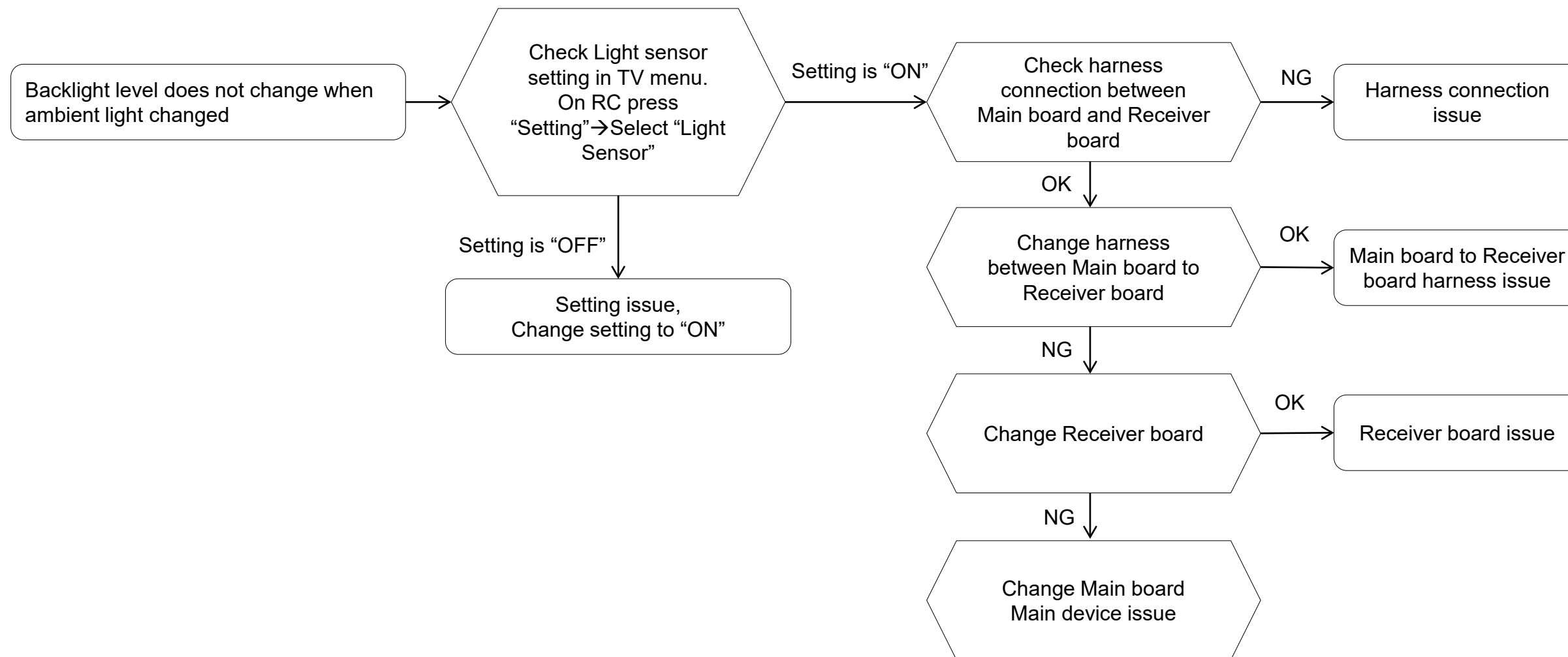
TROUBLESHOOTING

5.1 IR Remote Commander Error



TROUBLESHOOTING

5.2 Light Sensor Error



TROUBLESHOOTING

5.3 CAS ID Unknown

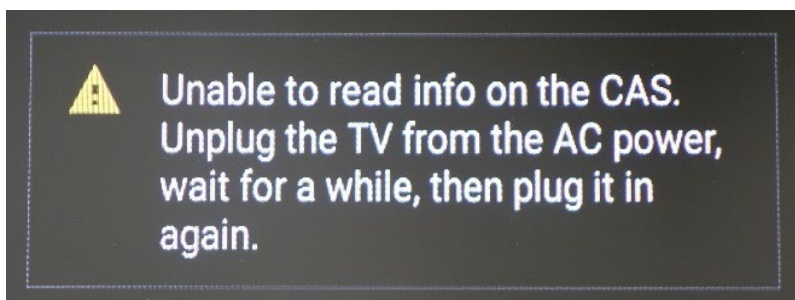
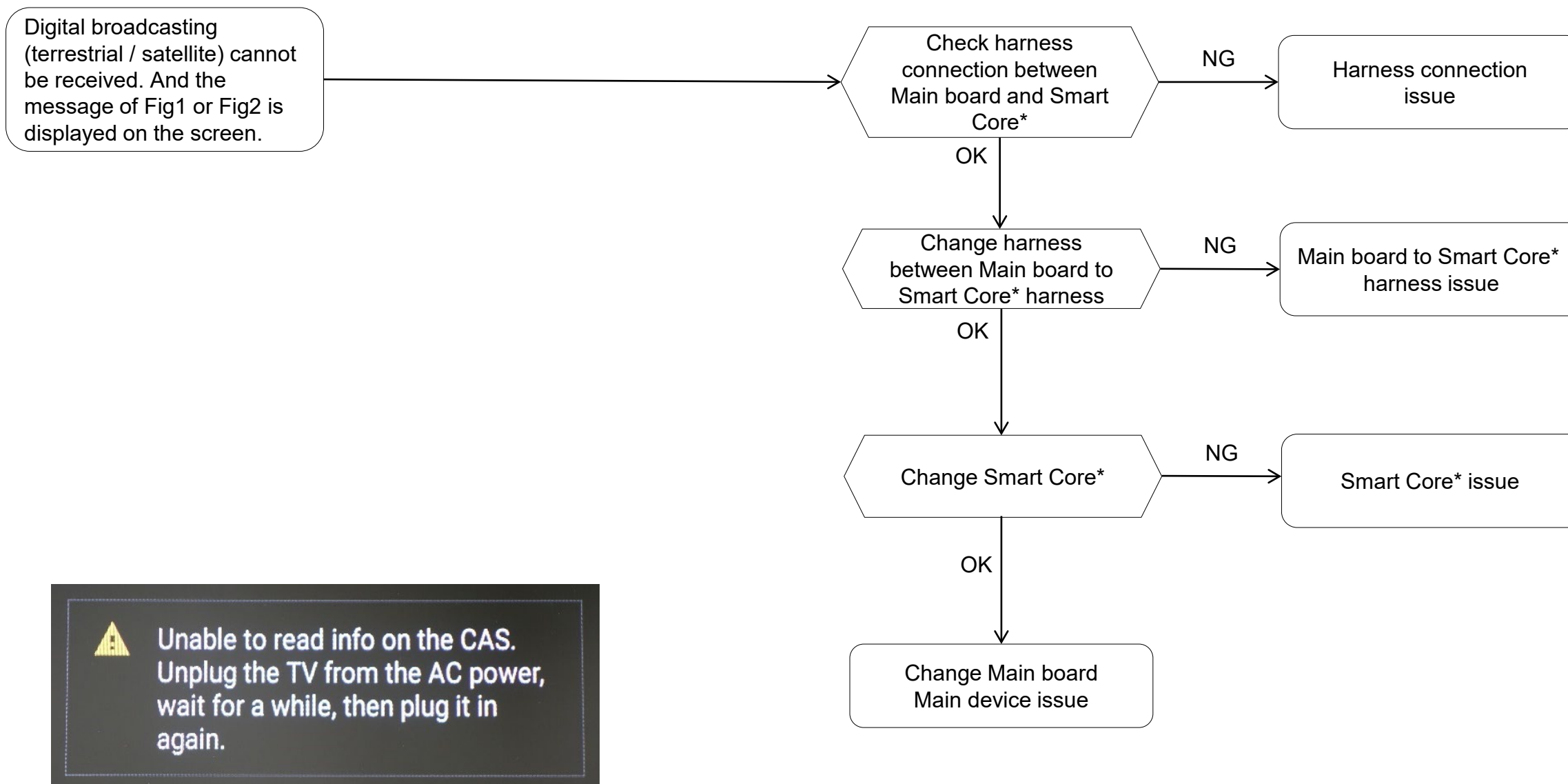
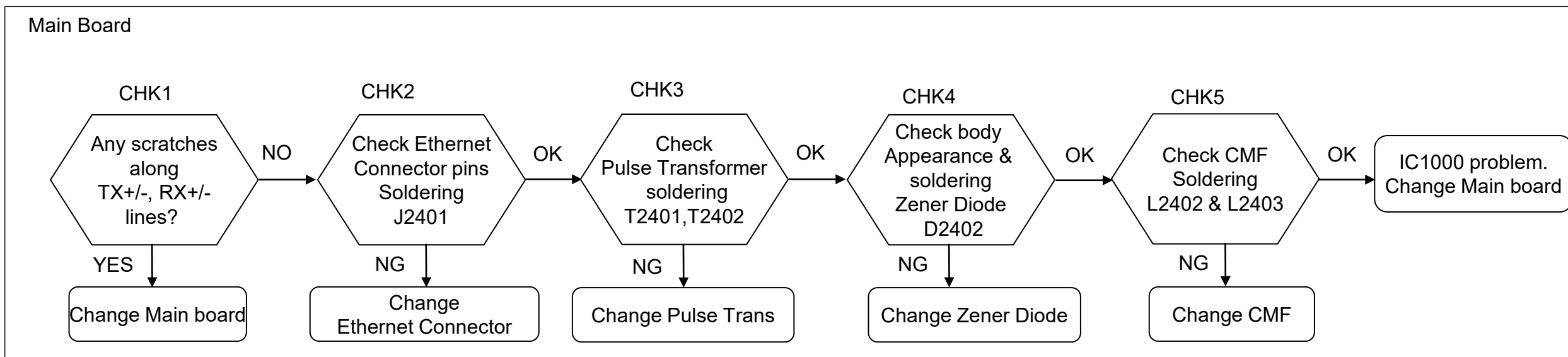
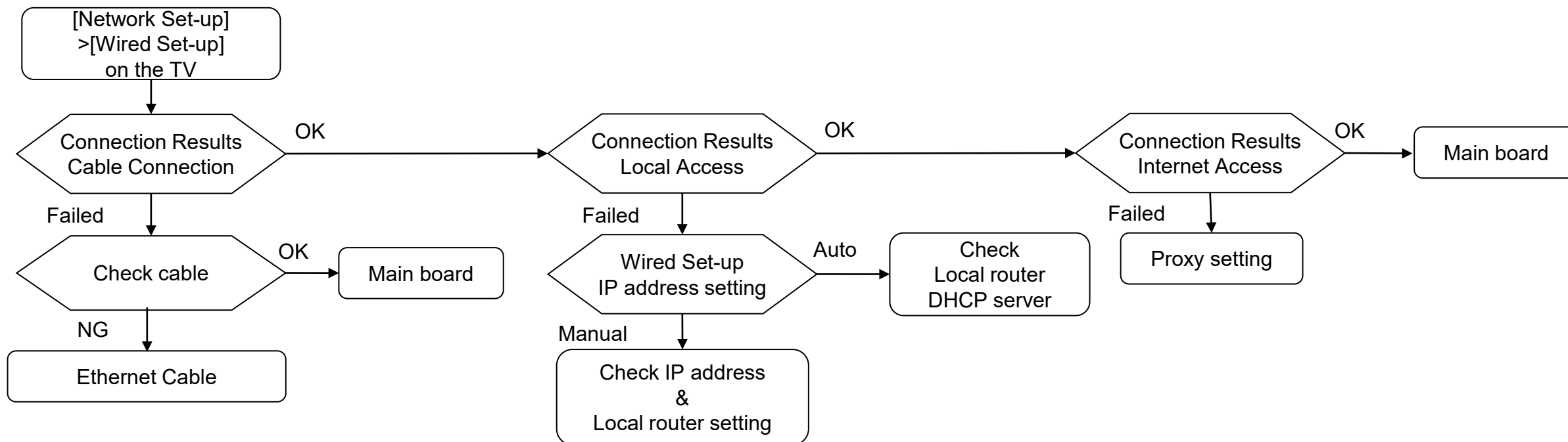


Fig2. CAS ID Error (English)

*Smart Core = H-board (HY1)

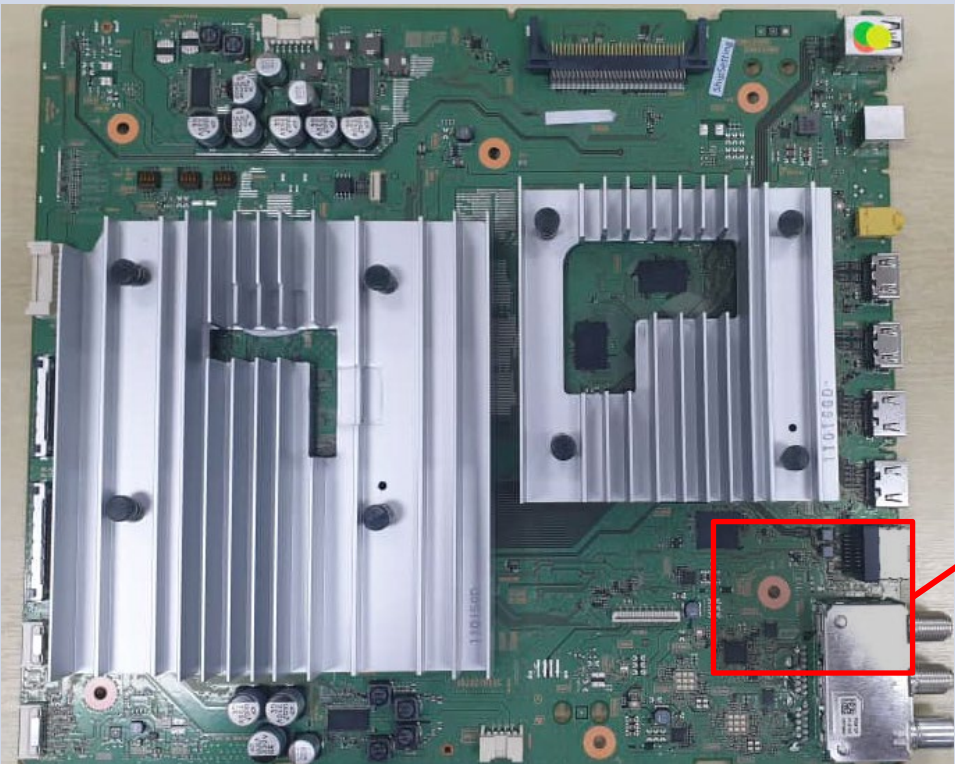
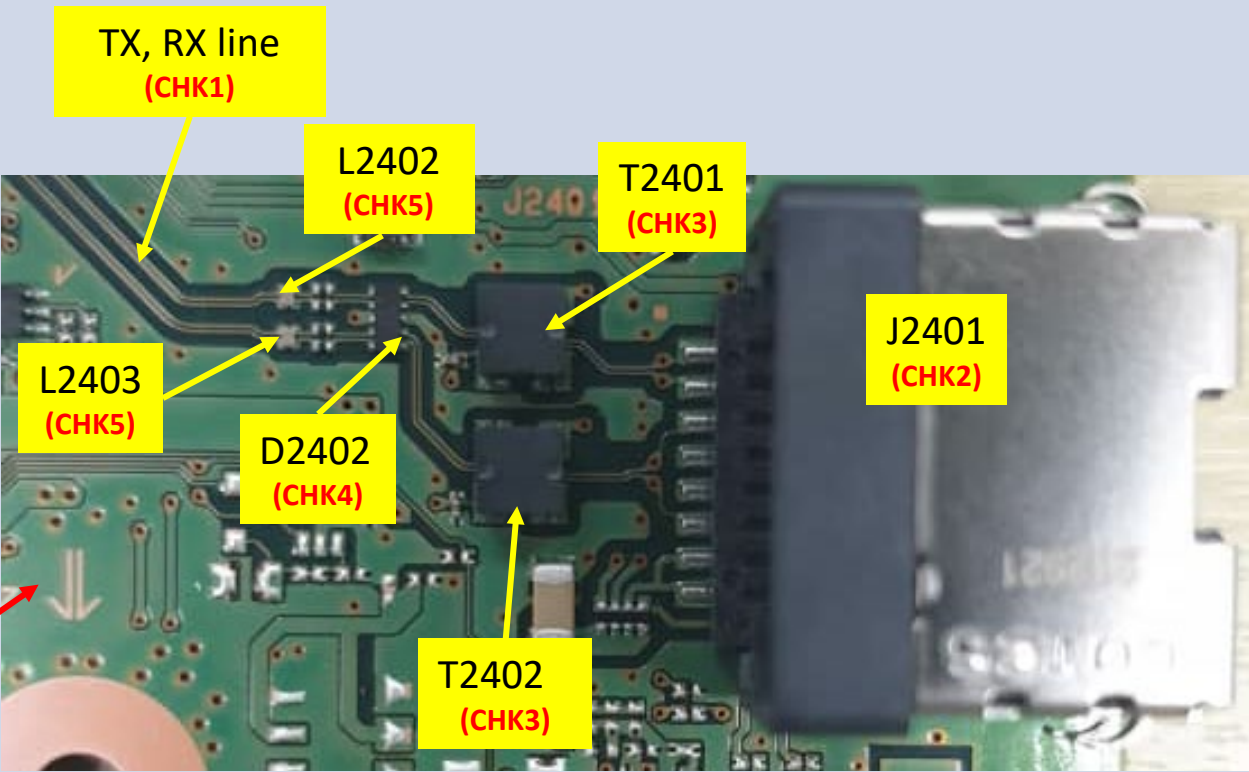
TROUBLESHOOTING

6.0 Network Malfunction: Ethernet (wired)



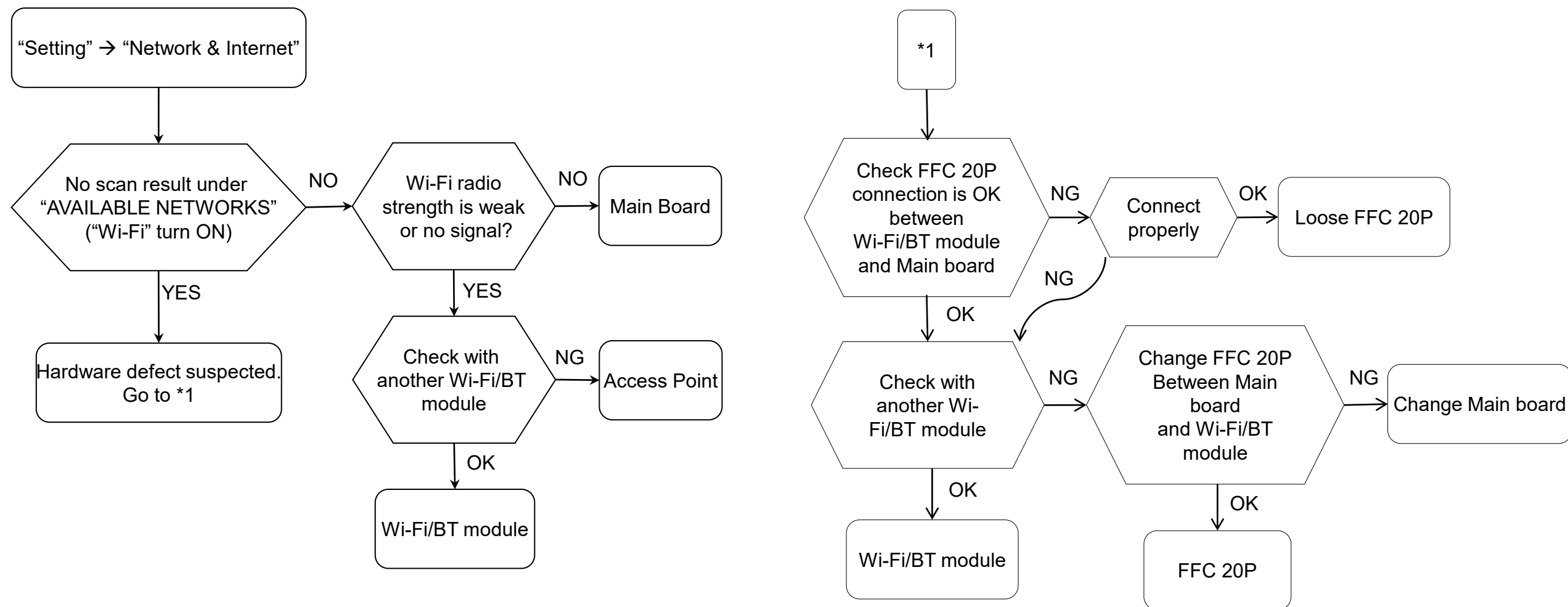
TROUBLESHOOTING

6.1 Network Malfunction: Ethernet (wired)

Name	Full Board (A side)	Zoomed in view
<p>BM5STY (Actual board)</p>		

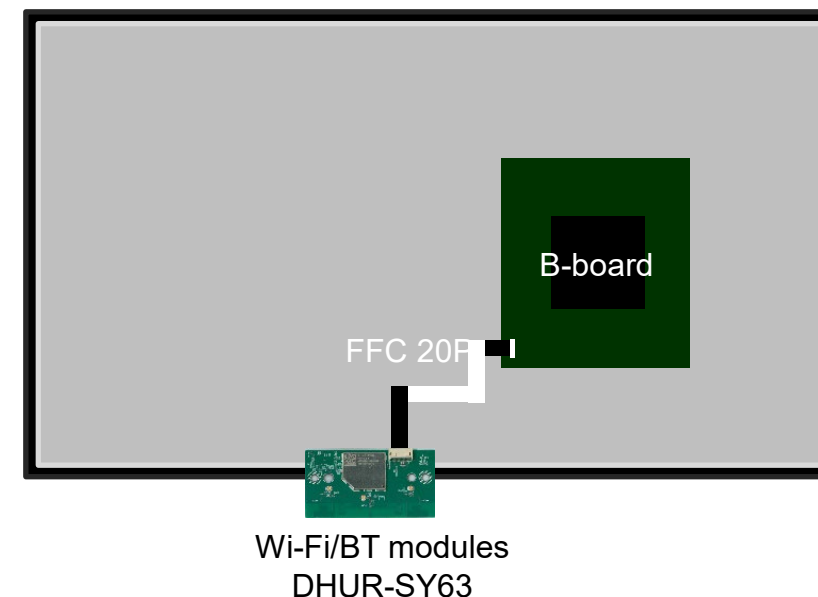
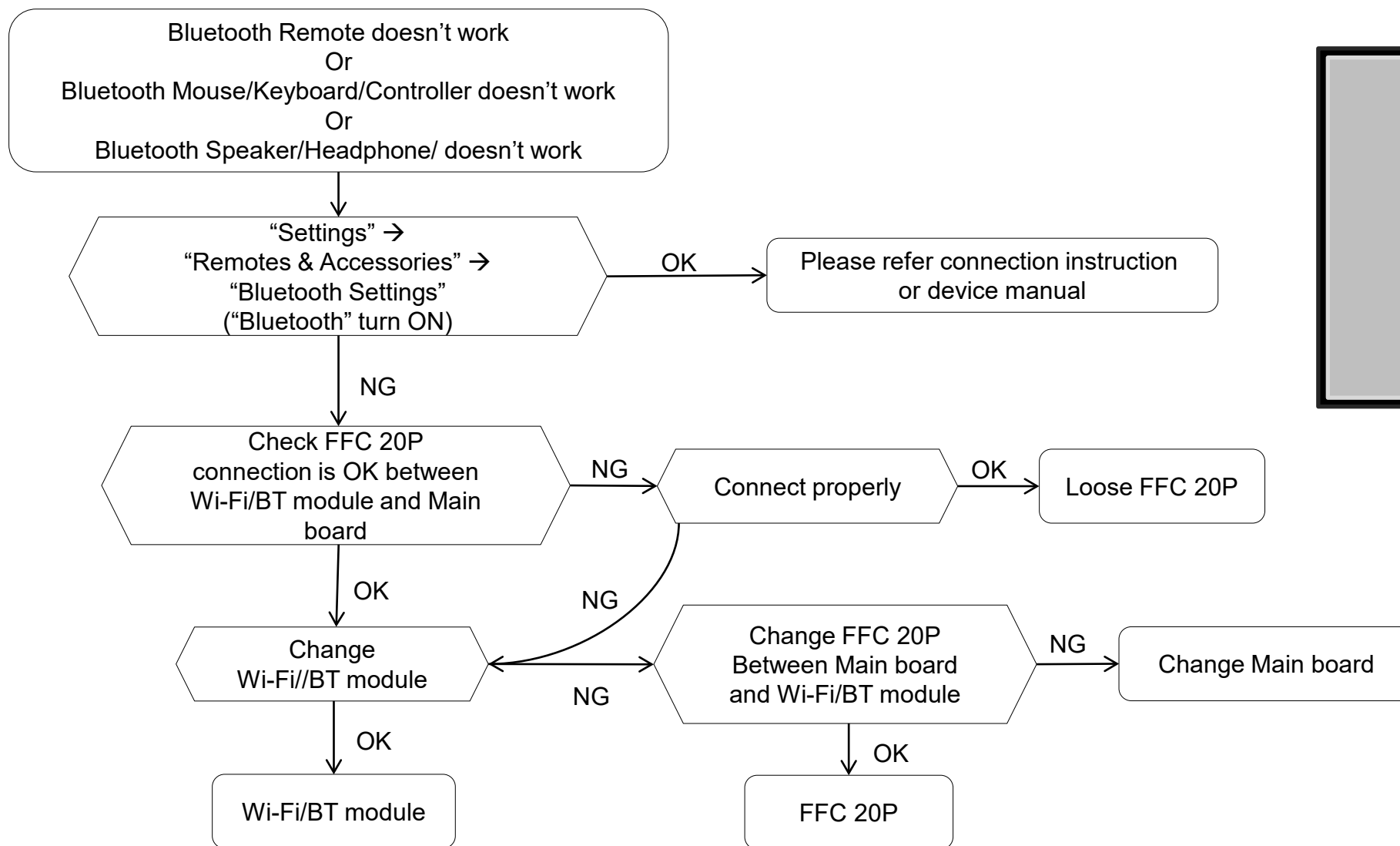
TROUBLESHOOTING

6.2 Wi-Fi Bluetooth - Wireless Network malfunction



TROUBLESHOOTING

6.3 Wi-Fi Bluetooth - Bluetooth malfunction



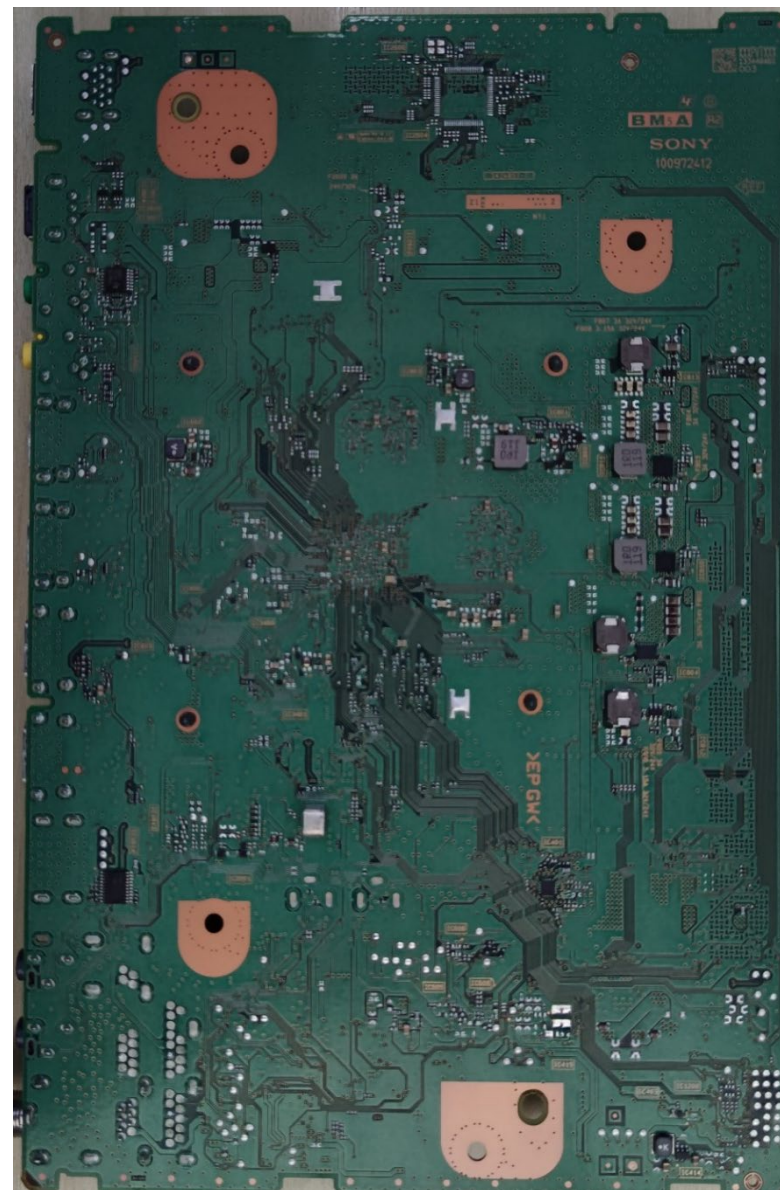
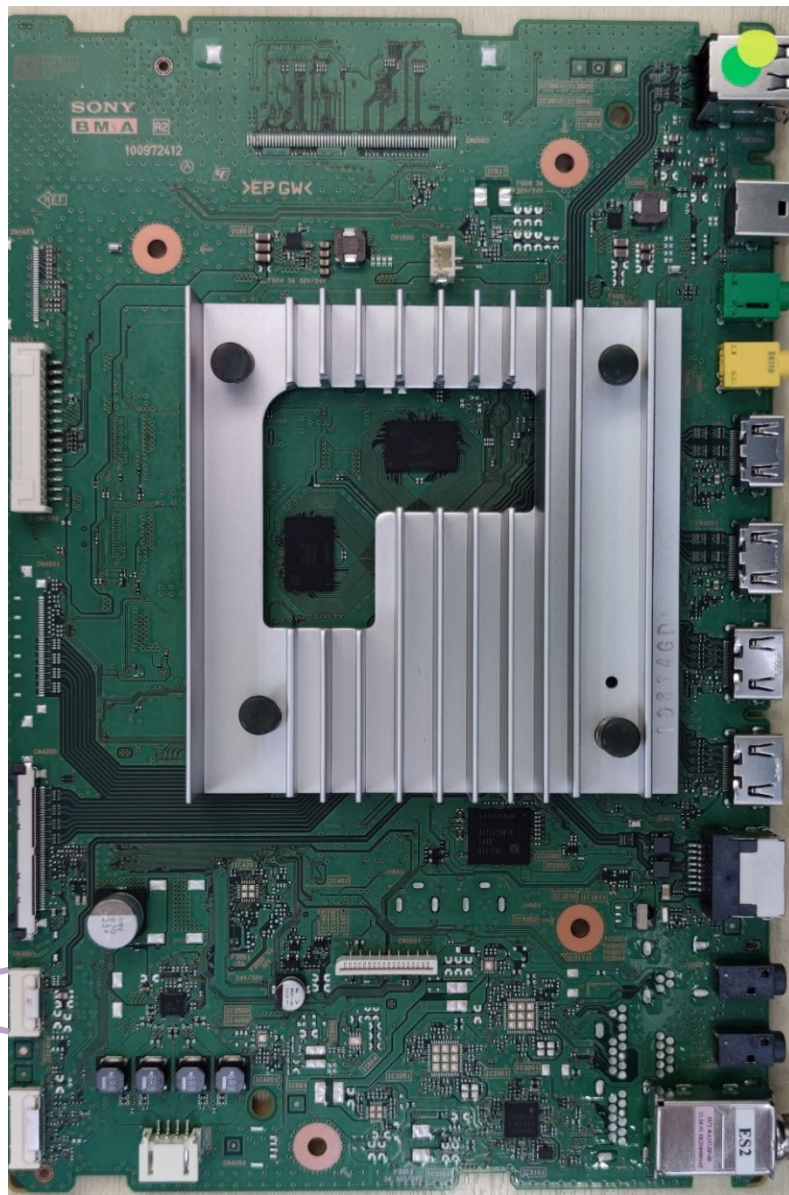
TROUBLESHOOTING

6.3 Wi-Fi Bluetooth

A Side

B Side

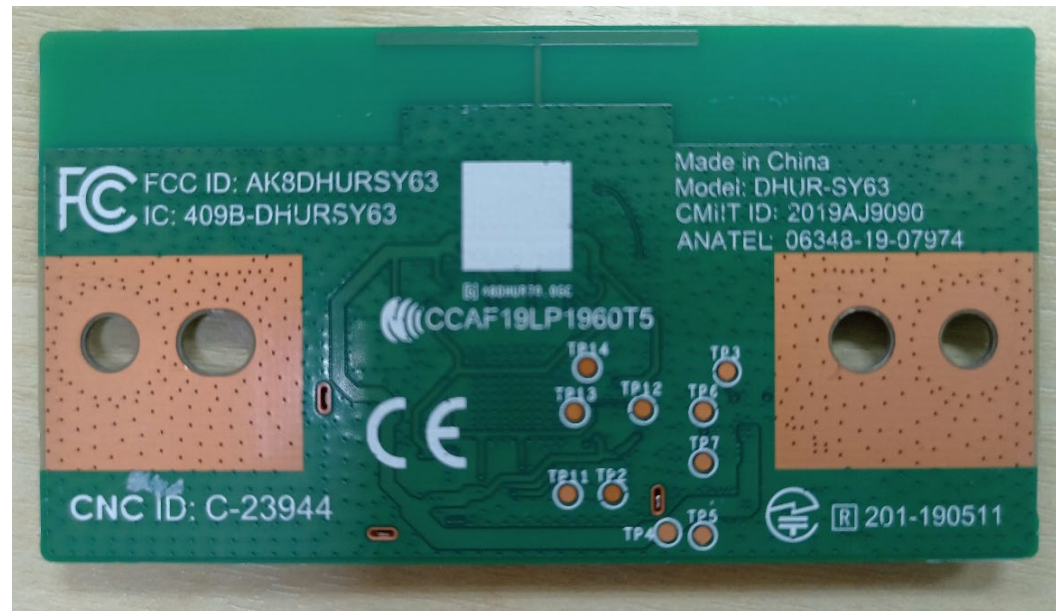
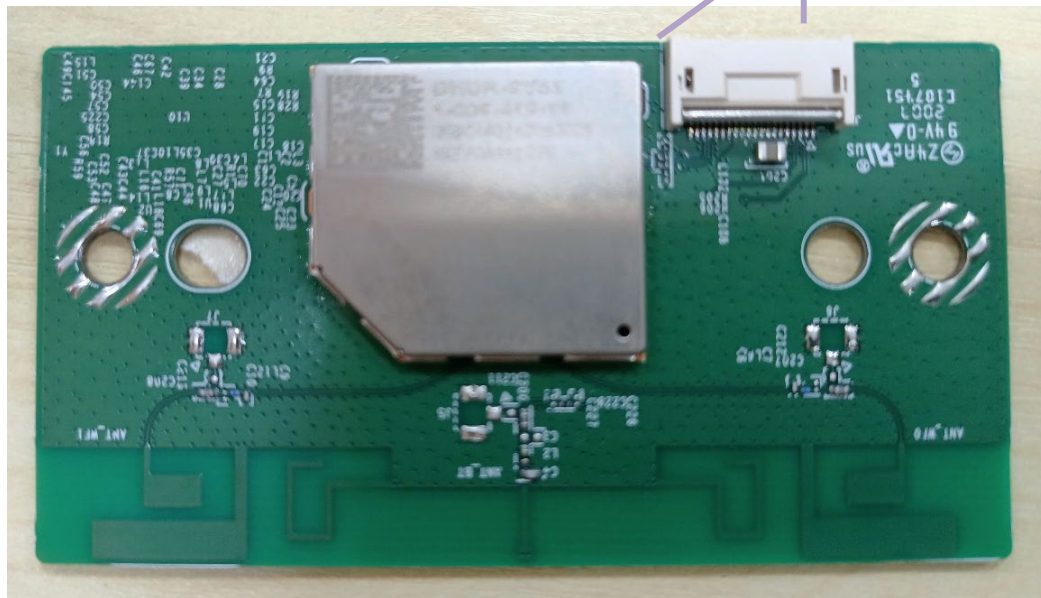
Wi-fi connector



TROUBLESHOOTING

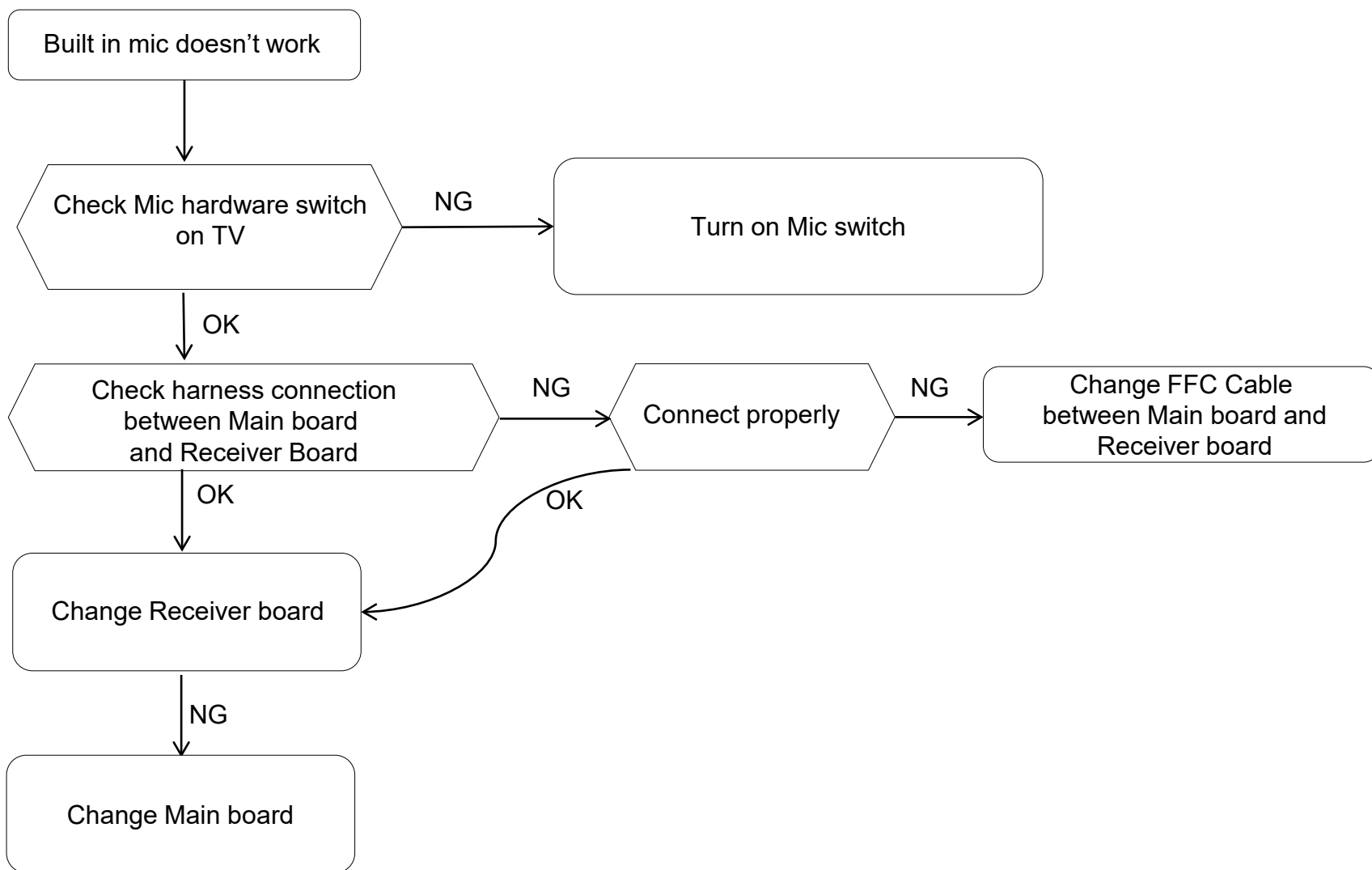
Wi-Fi Module

Wi-fi connector

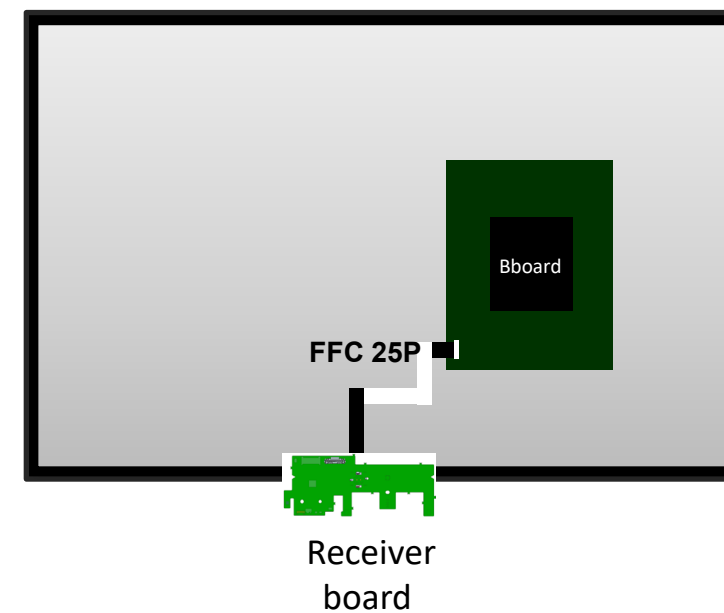


TROUBLESHOOTING

6.4 Built in Mic Malfunction



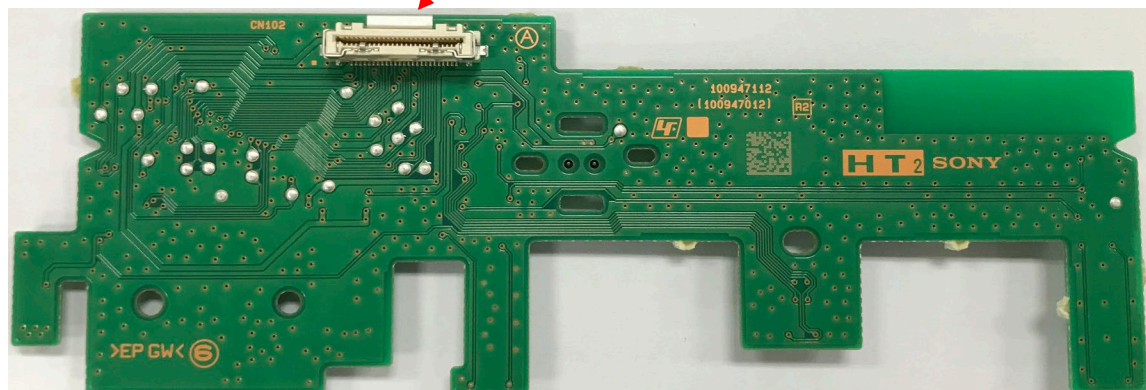
	FT
Main board	BM5STY
Receiver board	HT2



TROUBLESHOOTING

Board View

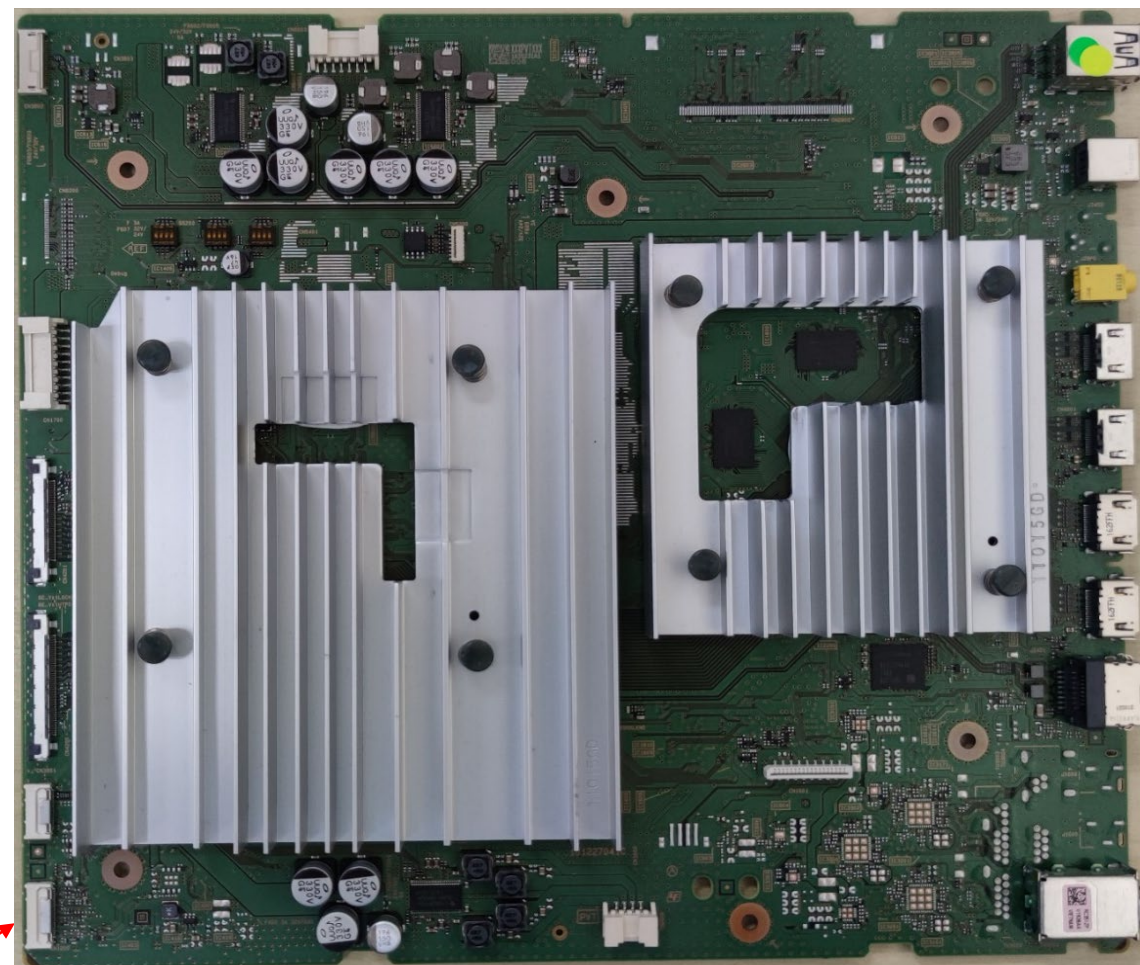
HT2 (Top view)



Receiver board connector

Receiver board connector

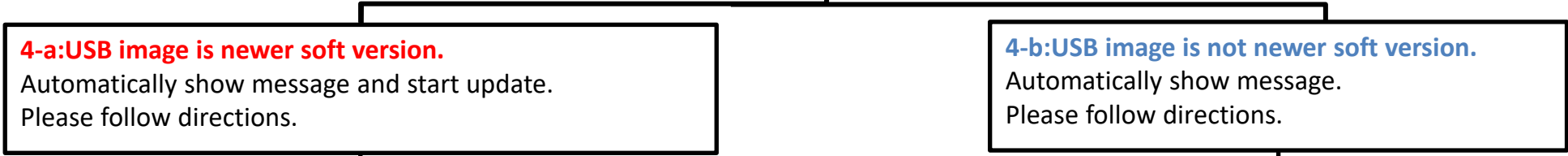
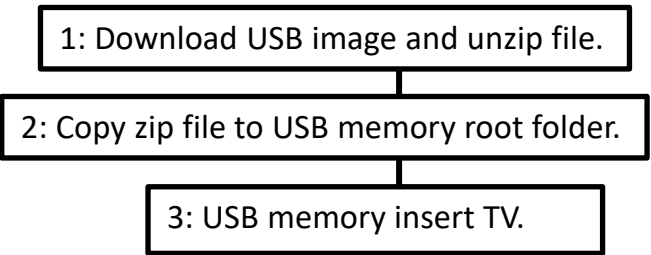
BM5STY (Top view)



SOFTWARE UPDATE & RESET

USB Update

Caution:
Do not power off while the update is in progress.



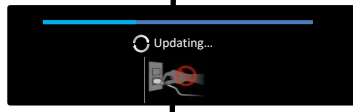
Updating your TV software... 46%

During the software update, you can't use this TV. When the software update completes, the Illumination LED stops blinking and your TV restarts automatically. Please do not remove the USB flash drive until this blinking stops. The update takes about **10** minutes to complete. Press the BACK button on your remote control to cancel the update.

System software update

Your software is up to date. Please remove the USB device and select [OK] to exit.

OK



The system reboot will happen once or twice

5: finished

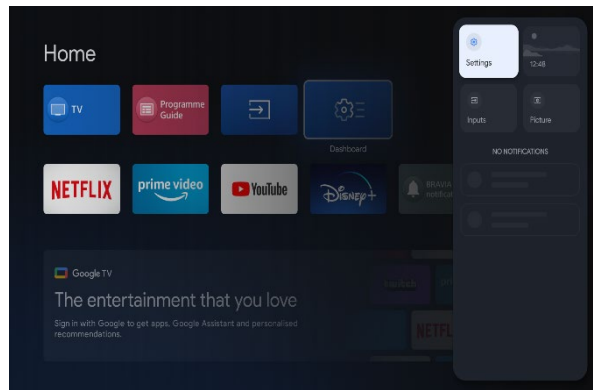
5: finished

※ Display may change depending on the model / SW version.

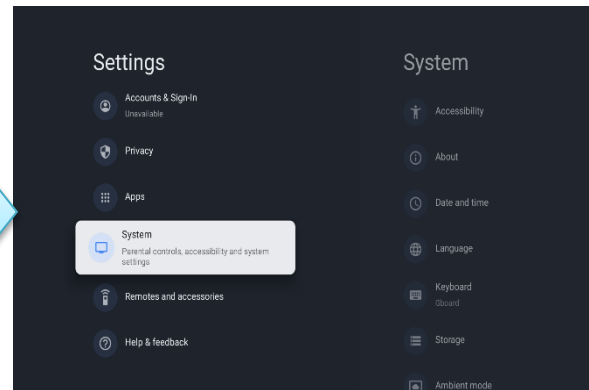
SOFTWARE UPDATE & RESET

Factory Data Reset – with UI method

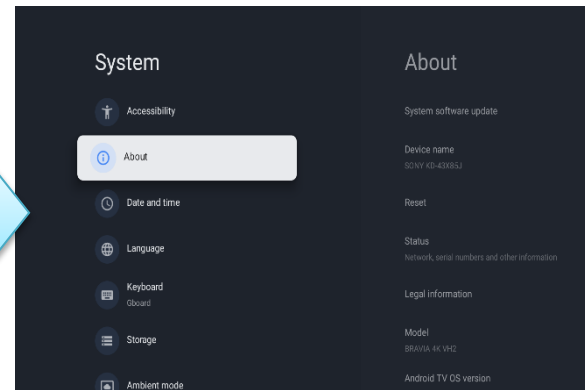
1. At Home Menu, go to Settings



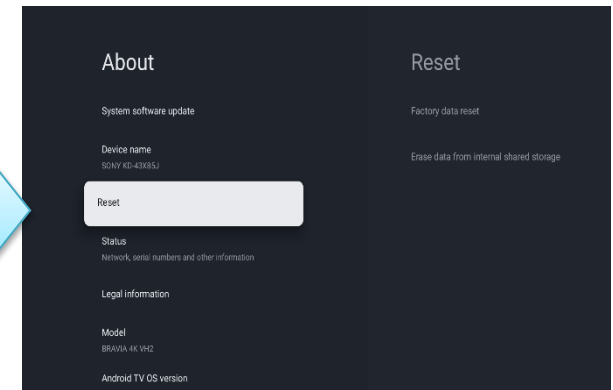
2. Select System/Device Preferences



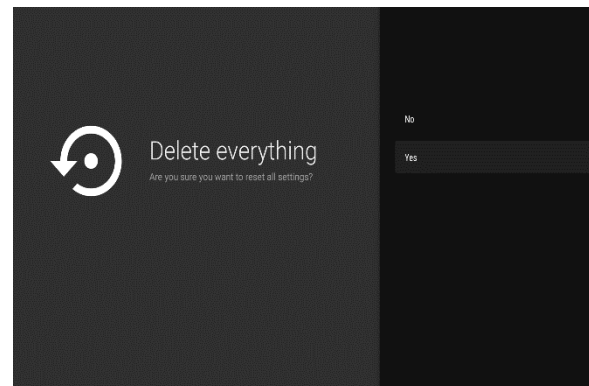
3. Select 'About'



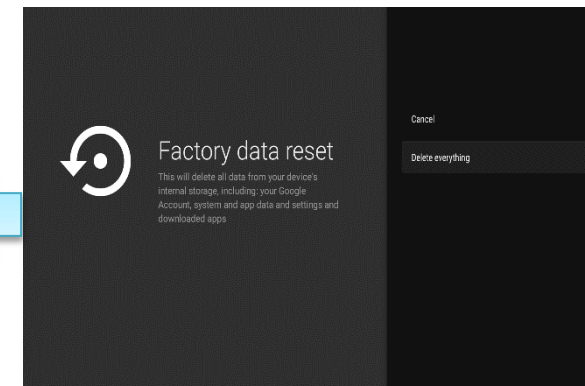
4. In About, Select 'Reset'



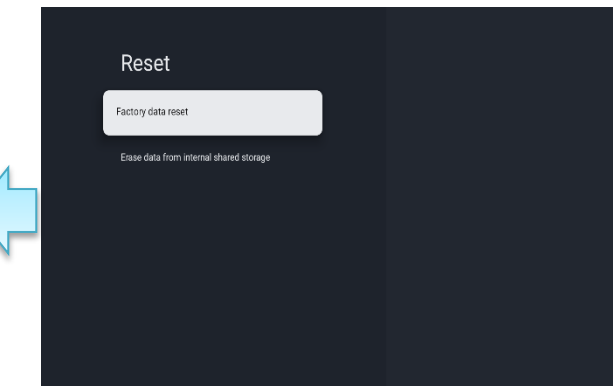
7. Select 'Yes'



6. Select 'Delete everything'



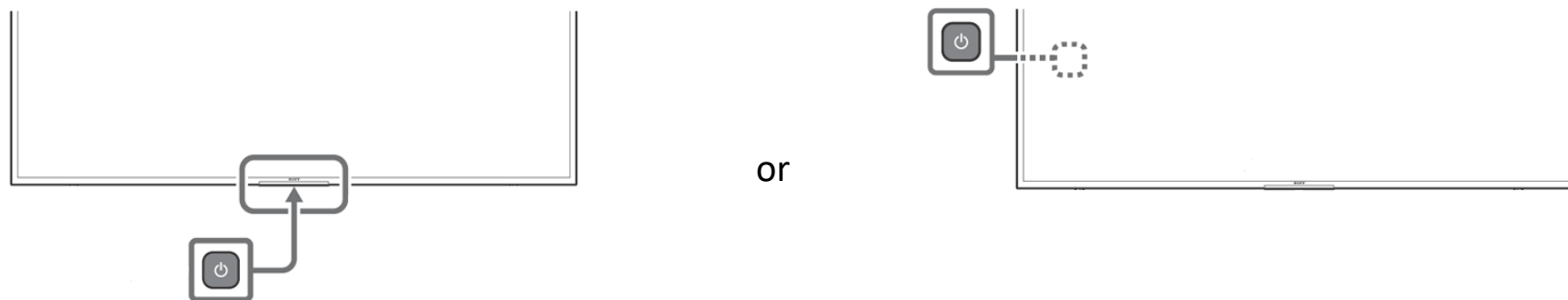
5. In Reset, Select 'Factory data reset'



SOFTWARE UPDATE & RESET

Factory Data Reset – force method (without UI)

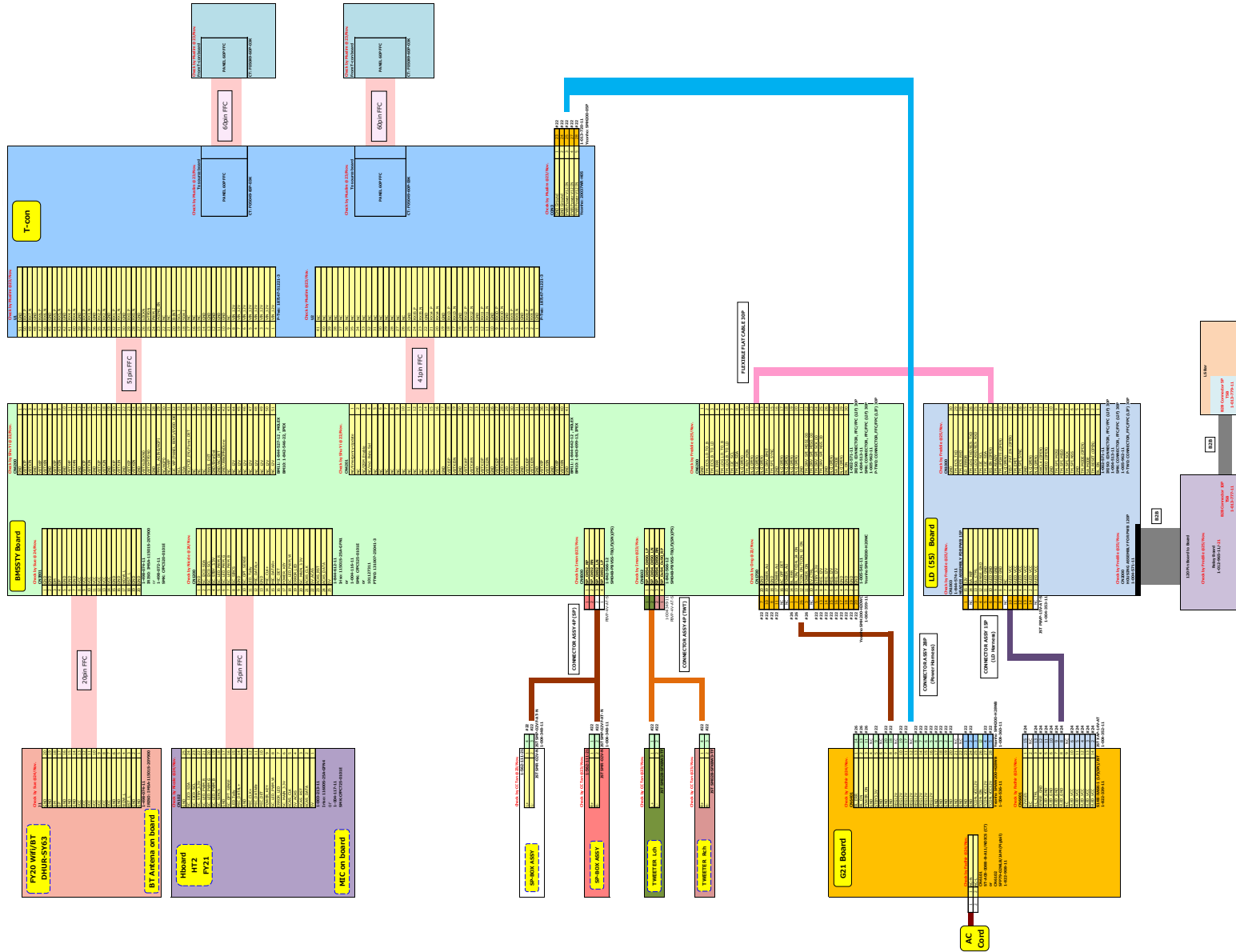
1. Press and hold the Power button. (The position of the Power button depends on the model.)



2. AC on.
3. Hold the Power button down for several seconds until the system starts Factory Data Reset.

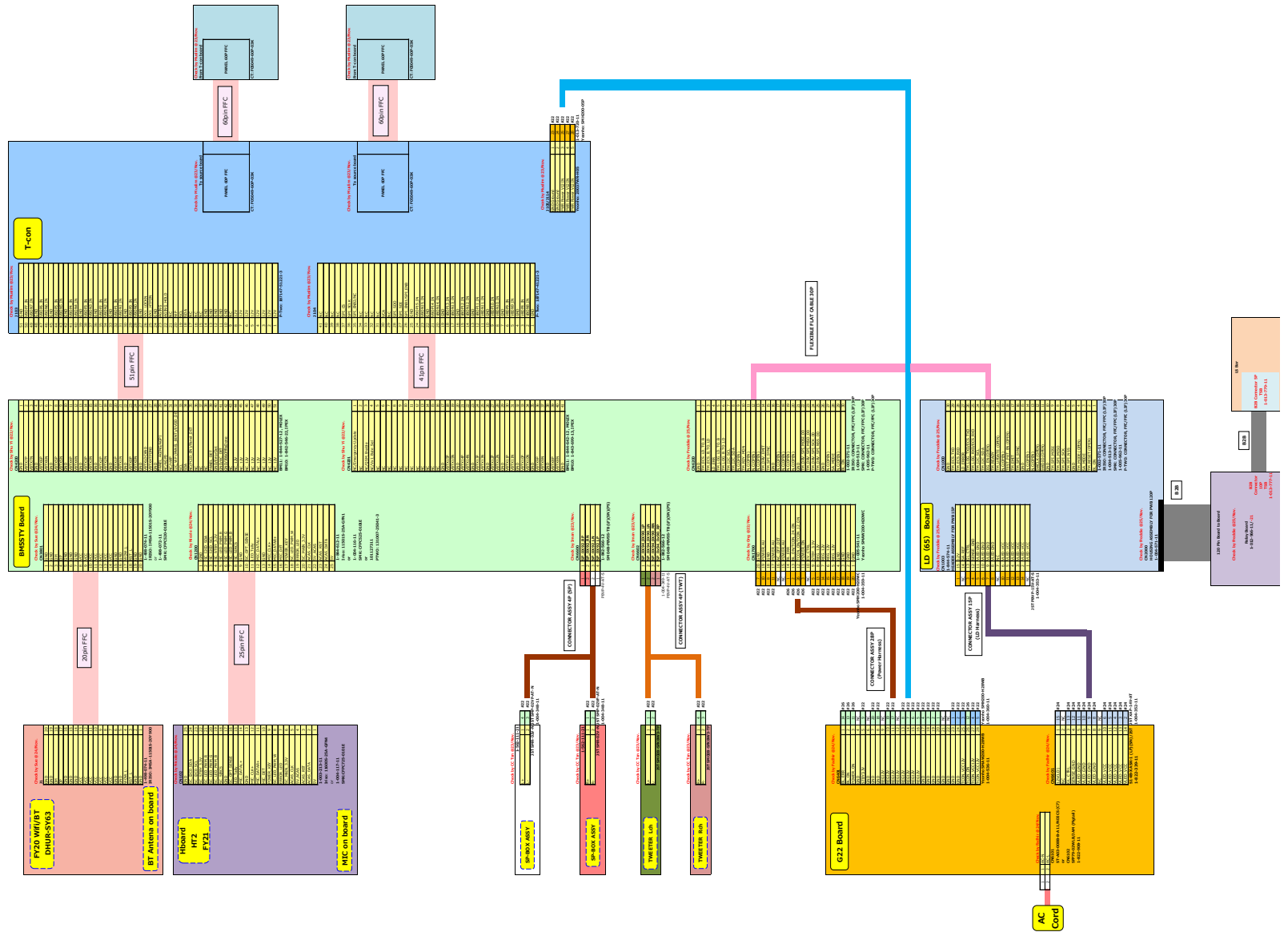
DIAGRAM

55" Connecting Diagram



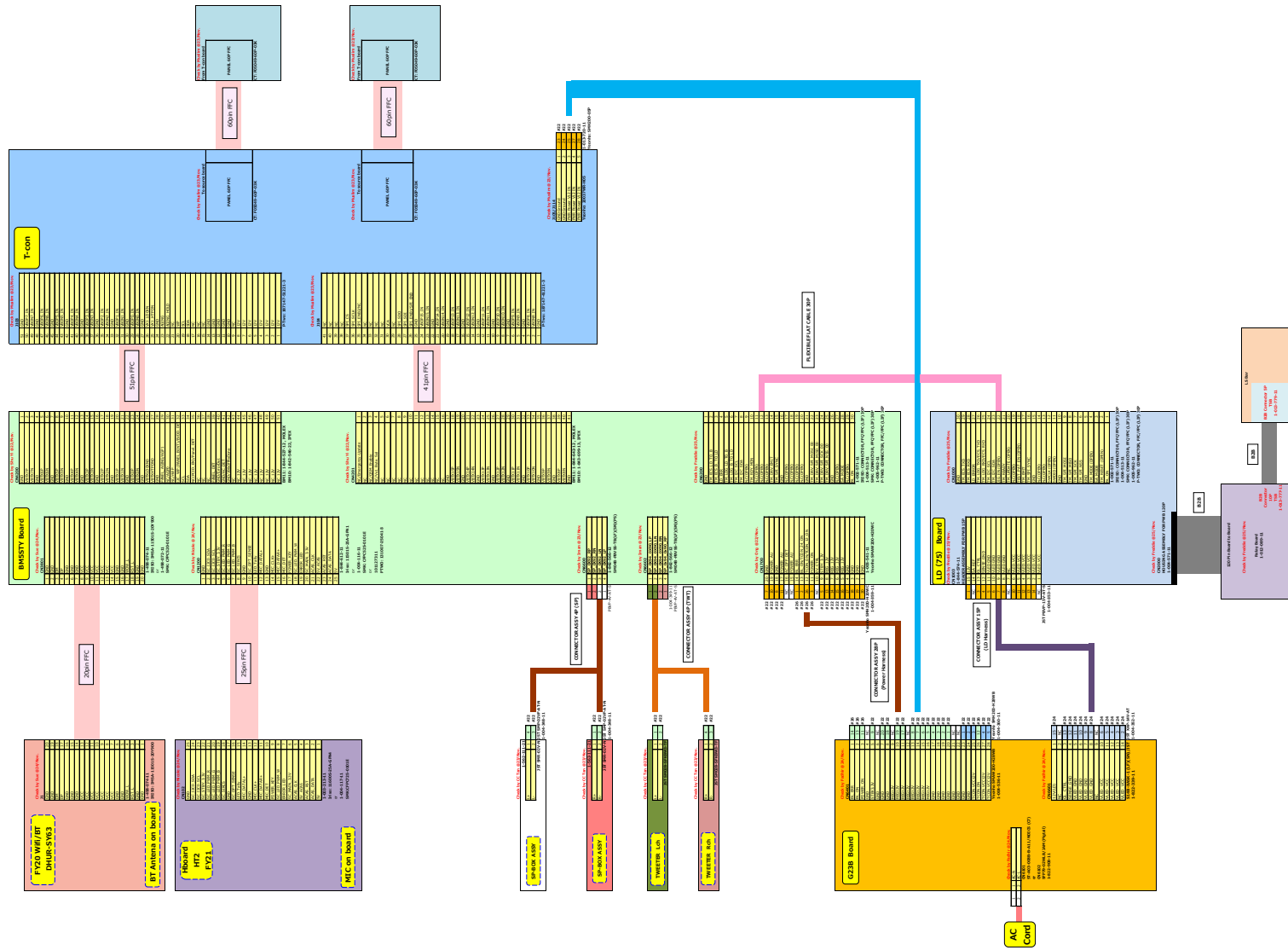
DIAGRAM

65" Connecting Diagram



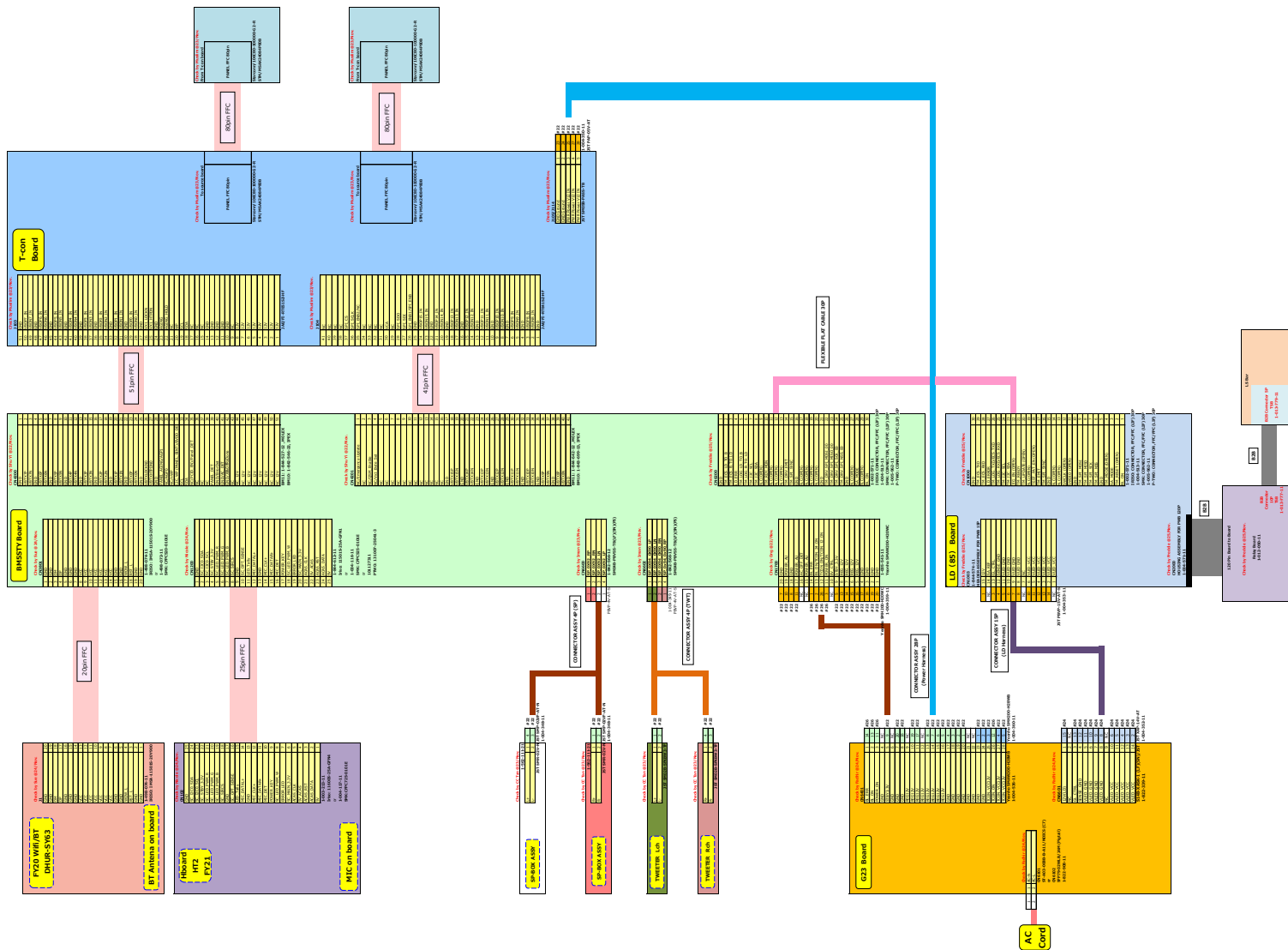
DIAGRAM

75" Connecting Diagram



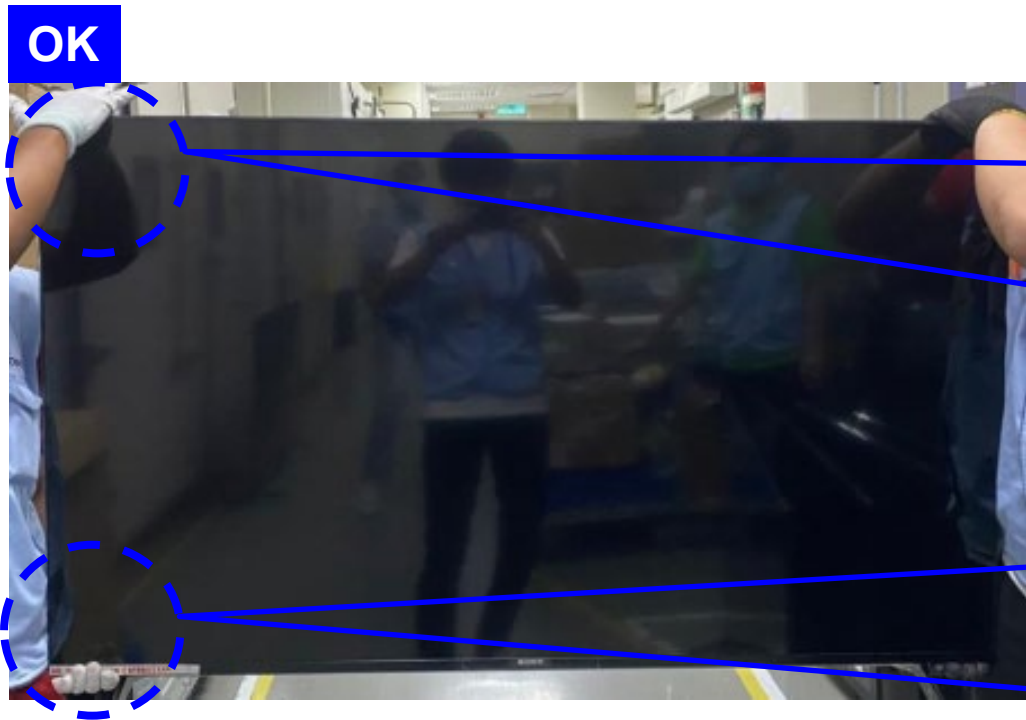
DIAGRAM

85" Connecting Diagram



HANDLING GUIDE

1. Holding Position



OK

Be sure to wear gloves and work with two people

OK



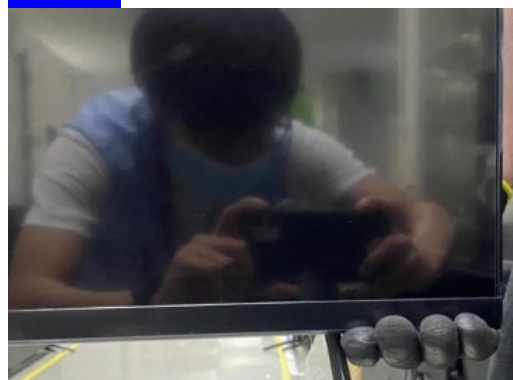
Holding edge of the Bezel without touching the O-cell

NG



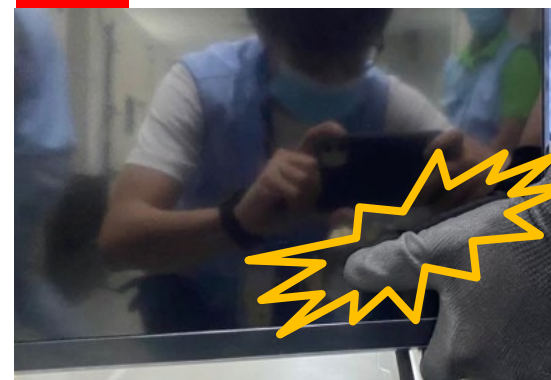
Hand pressing the O-Cell

OK



Support set at edge of the Bezel without touching the O-cell

NG

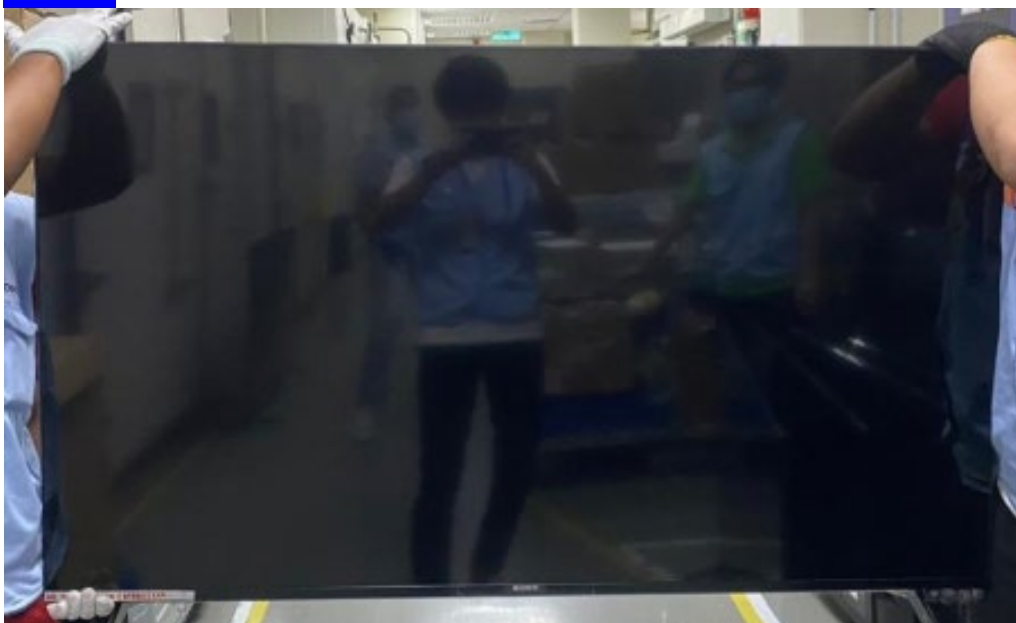


Hand pressing the O-Cell

HANDLING GUIDE

2. Carry Position

OK



The panel should be vertical and carried by two people with the corners.

NG



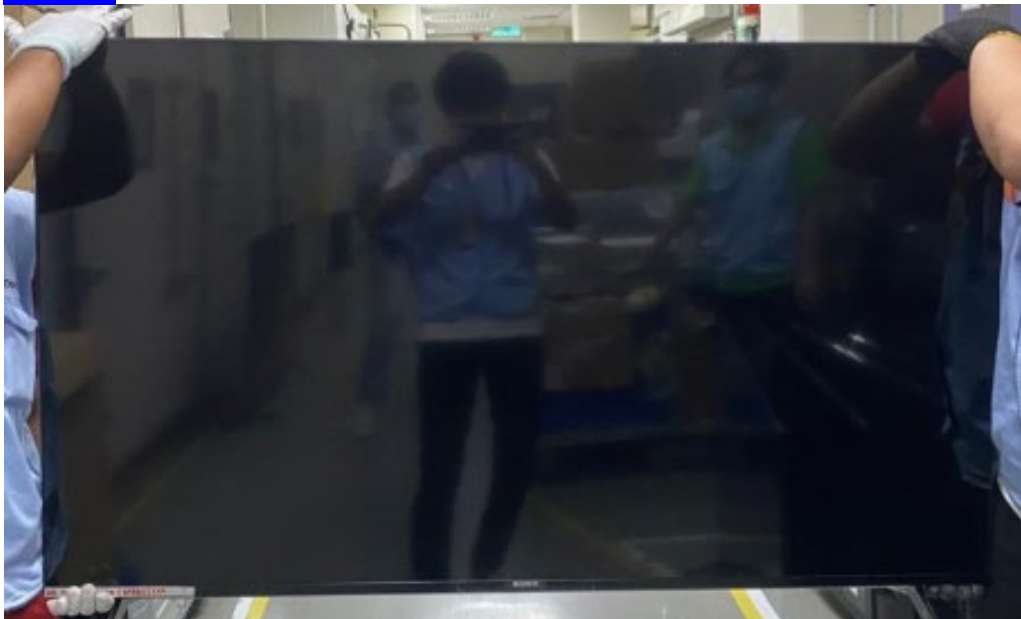
DO NOT carry the panel horizontally

Notes
FT: With LD board

HANDLING GUIDE

3. Carry Condition

OK



The panel should be vertical and carried by two people with the corners.

NG



DO NOT carry the panel at the center area

NG



DO NOT carry the panel alone

NG

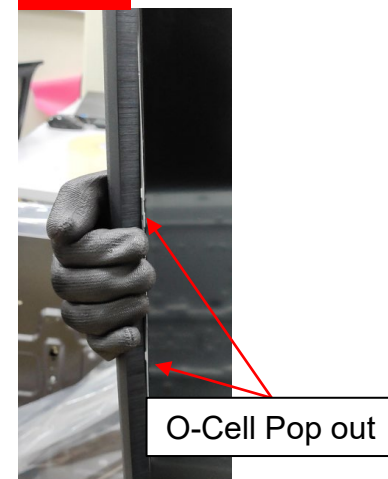


NG



Since the O-cell may pop out, **DO NOT** apply force to the Back Chassis or rotate the Bezel

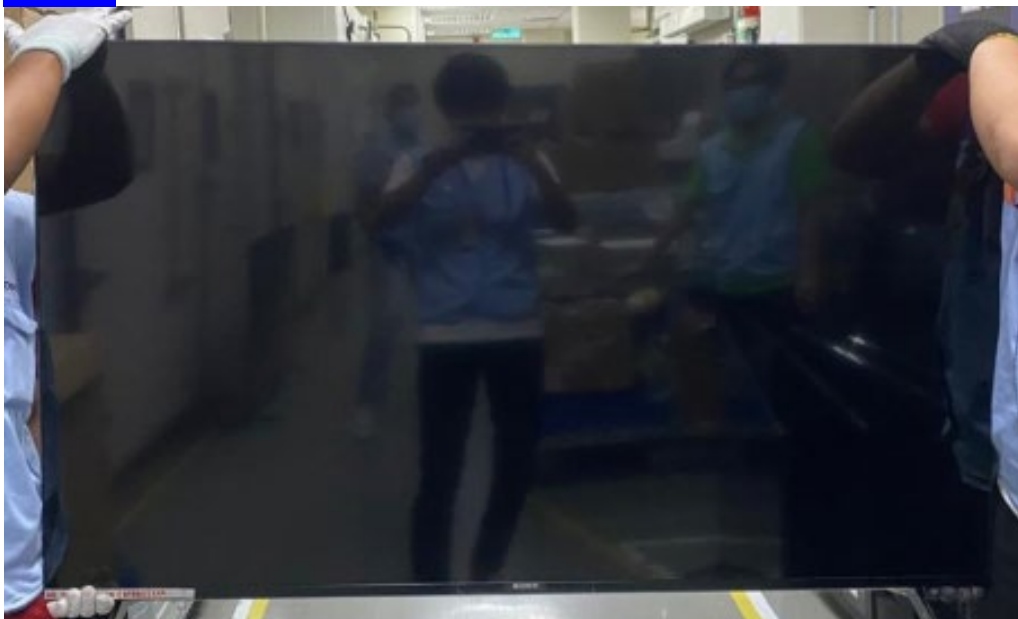
NG



HANDLING GUIDE

3. Carry Condition

OK



The panel should be carried by the corners.

NG

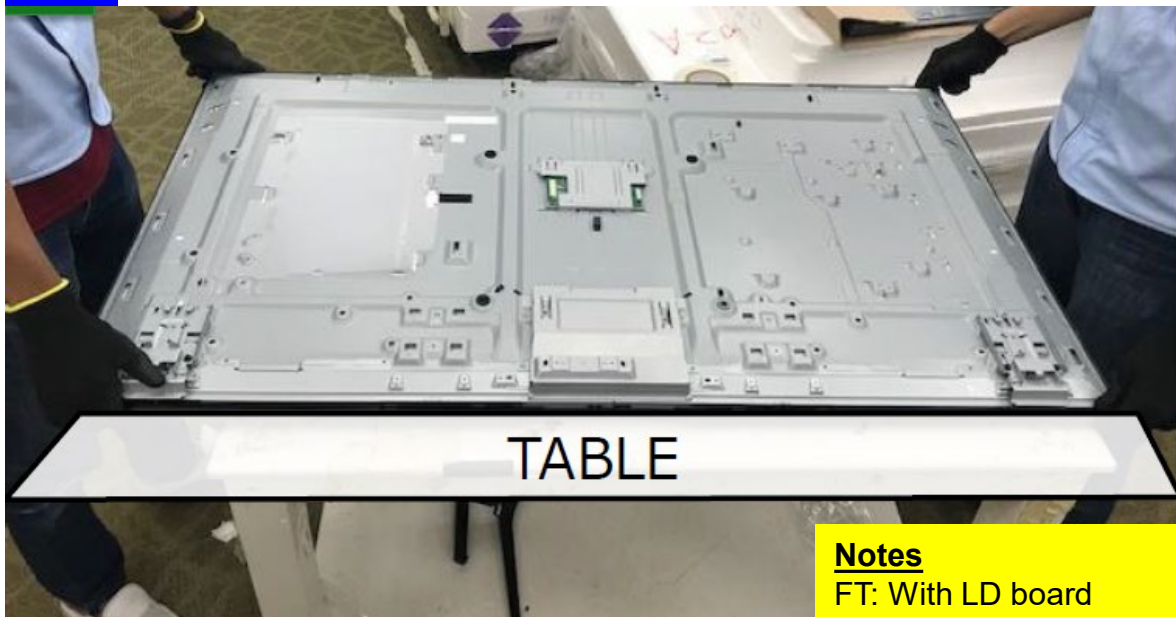


DO NOT carry the panel at the center area

HANDLING GUIDE

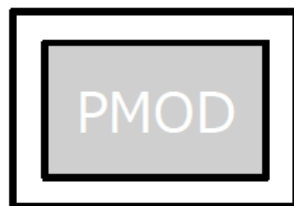
4. Resting Condition

OK



2 persons put the panel on the table

Table



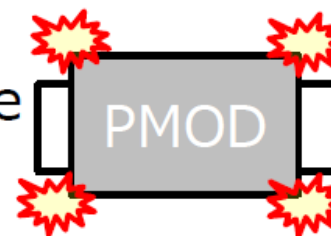
Panel can be fully supported by table surface

NG



DO NOT put the panel on the table by yourself

Table



Panel is not fully supported by table surface (Corner / edge is hanging)

HANDLING GUIDE

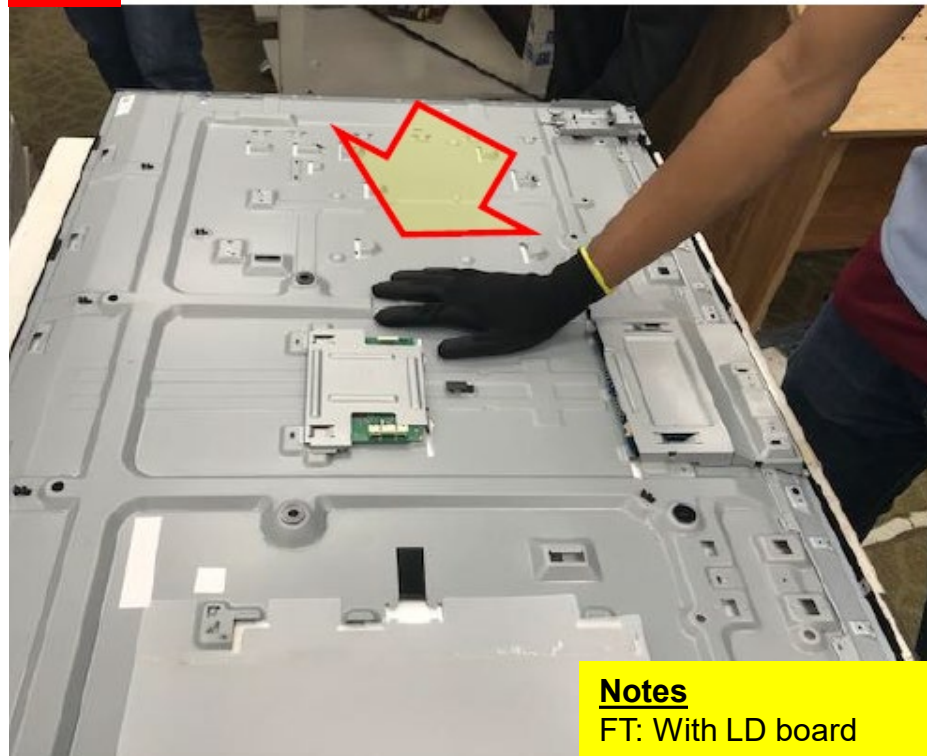
5. Prohibit Method

NG



Handle the panel without gloves

NG



Press on the panel during Assy & Disassy

HANDLING GUIDE

6. Restricted Area

OK



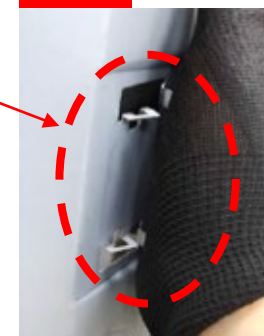
PIEZO hook
(2 positions L/R)

Rear Cover hook
(2 positions L/R)

DO NOT touch the Piezo hook and the rear cover hook

NG

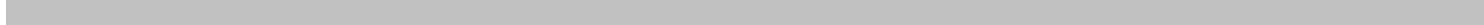
Touch on the PIEZO hook



NG

Touch on the Rear Cover hemming





SERVICE MANUAL (DISASSEMBLY)

ORIGINAL MANUAL ISSUE DATE: 2023.11

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9-888-901-U1

LCD TV

SONY®

Sony EMCS (Malaysia) Sdn. Bhd. HES-M
© 2023.11

MODEL LISTS

Model	Remote	Destination
XR-55X90K	RMF-TX800U	UCM
XR-55X90CK	RMF-TX900U	UC2
XR-65X90K	RMF-TX800U	UCM
XR-65X90CK	RMF-TX900U	UC2
XR-75X90K	RMF-TX800U	UCM
XR-75X90CK	RMF-TX900U	UC2
XR-85X90K	RMF-TX800U	UCM
XR-85X90CK	RMF-TX900U	UC2

Self Diagnosis
Supported model

RMF-TX800U



RMF-TX900U



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Self Diagnosis
Supported model

SMART CORE

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Please refer Service Manual (Troubleshooting) for below information:

- General Safety Notes
- Self Diagnosis Function
- Triage Chart
- Troubleshooting, Troubleshooting reference
- Software Update & Reset
- Diagram: Connector Diagram
- Handling Guide

Note: Pictures provided in this manual may have difference from actual sets

TOOLS & EQUIPMENTS

1 LIST OF ITEMS TO PREPARE

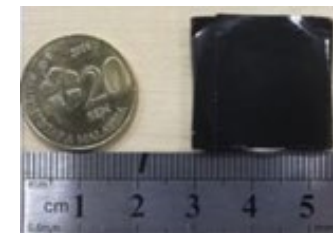
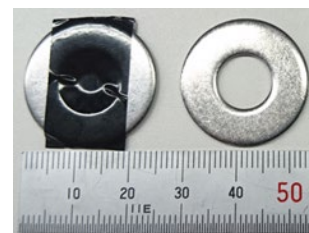
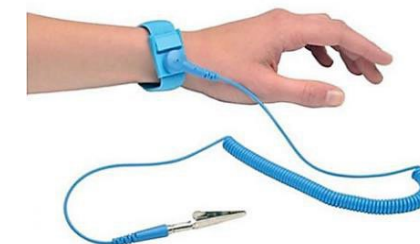
- i. Screwdriver (e.g., #2 Phillips Screwdriver)
- ii. Multimeter
- iii. ESD Wrist Straps
- iv. Metal Washer (Flat) or Coin (for remove Rear Cover)
- v. Ruler (for remove Rear Cover)
- vi. Service Manual (Disassembly) (for remove & replace details)

2 OPTIONAL EQUIPMENTS

- i. Screwdriver (e.g., #0 Phillips Screwdriver)
- ii. Parts Tray for loose screws and small items
- iii. Flashlight
- iv. Service Manual (Troubleshooting)

3 PREPARATION BEFORE REPAIRS

Before you begin, unplug the TV from the wall outlet and stand it up on a level work surface to begin removing the Rear Cover. If you are working on a TV that was wall-mounted, and does not have a stand, simply place the TV faced-down on top of a thick blanket, on a large/flat surface, or you may be able to lean it up against a wall near a wall outlet.



Thickness: approx. 1.5mm
Diameter: 20~25mm
(wrap in tape (L=50mm))



Plastic or Metal Ruler
(In case of Metal ruler, wrap in tape (L=50mm) for prevent scratches)



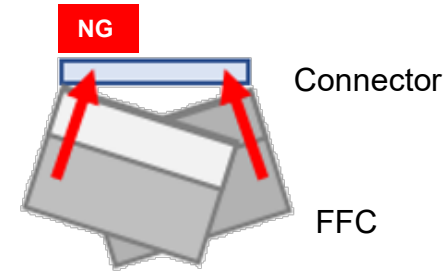
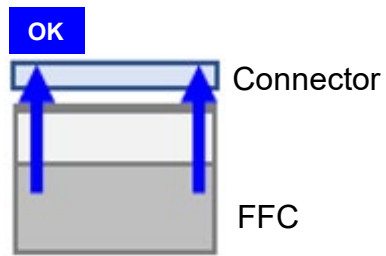
FFC PRECAUTIONS

FFC Insertion Method

※Caution: DO NOT hold / touch copper side during FFC handling.

ESSENTIAL CAUTION INFO THAT MUST BE FOLLOWED BY PRODUCTION FOR ANY FFC INSERTION METHOD

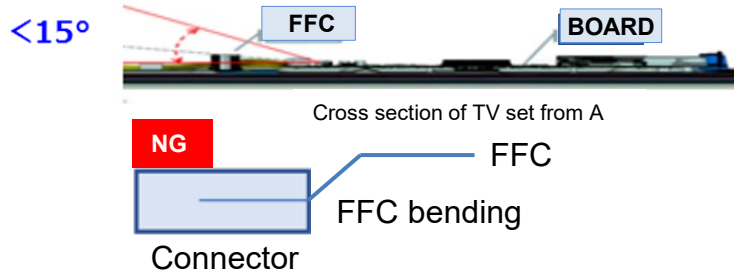
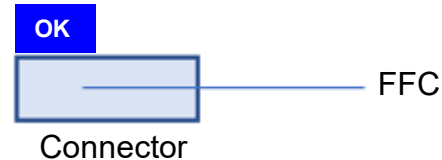
STRAIGHT INSERT



INSERT FFC IN STRAIGHT CONDITION

DO NOT INSERT FFC IN SLANTING CONDITION

INSERT ANGLE

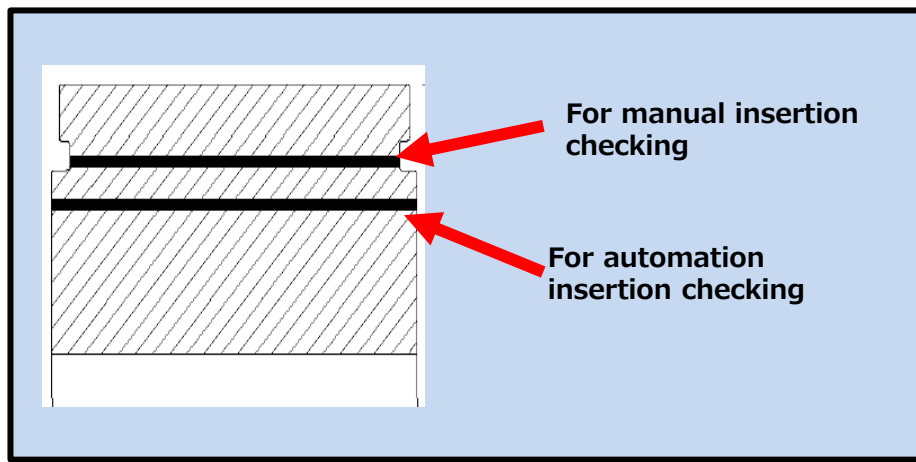


DO NOT APPLY EXCESSIVE FORCE DURING INSERTION

RECOMMENDED FFC HOLDING METHOD MATRIX

	A Sandwich	B Both ends	C Plate
1 One-hand			
2 Both hands			

INDICATION FOR FFC FULL INSERTION

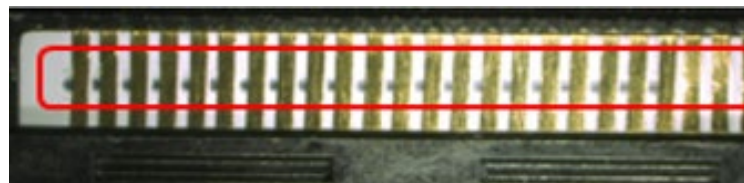
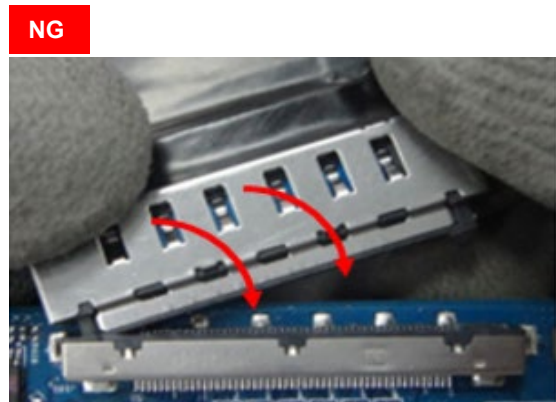
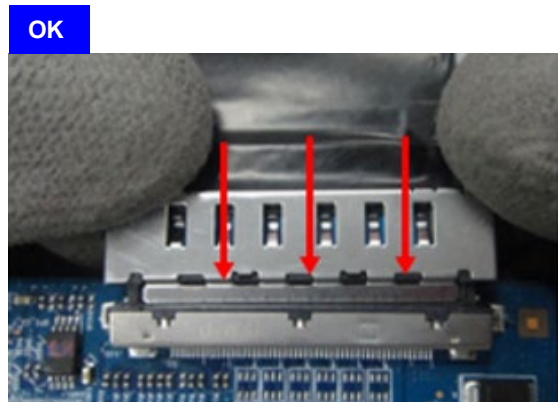


FFC PRECAUTIONS

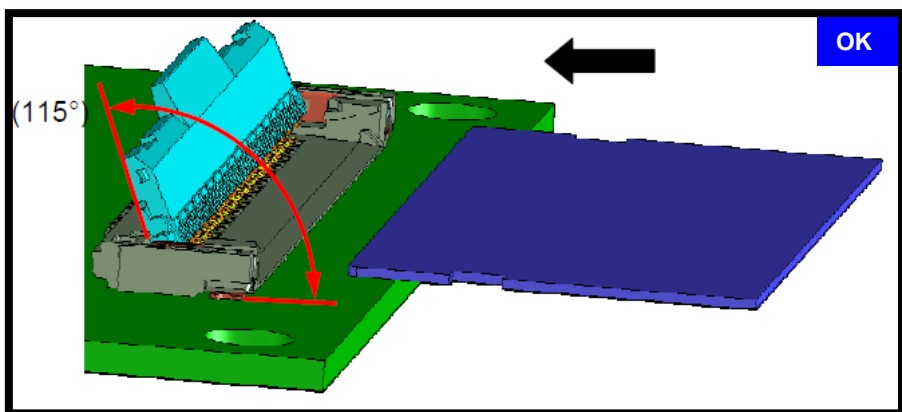
Caution for FFC with Housing Connector

CAUTION FOR FFC WITH CONNECTOR INSTALLATION AT PANEL SIDE

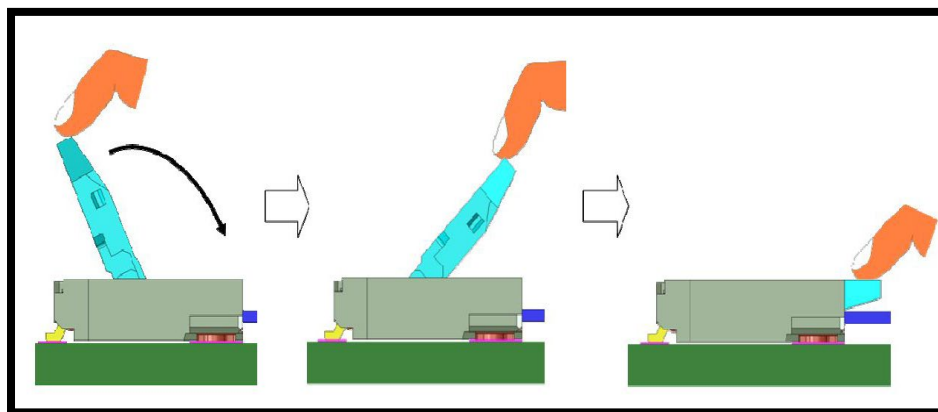
ABNORMAL HANDLING WILL CAUSE CONTACT SHIFTED & FOREIGN PARTICLES ISSUE AS PICTURE BELOW:



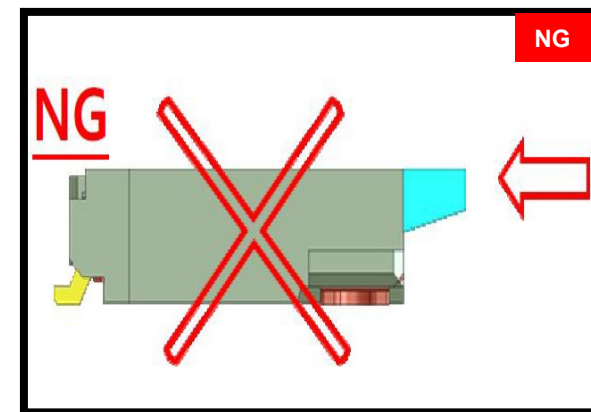
ZIFF FFC Insertion Caution



Pull up to open actuator.



Close actuator securely to lock
Make sure line indication on FFC is align with actuator.



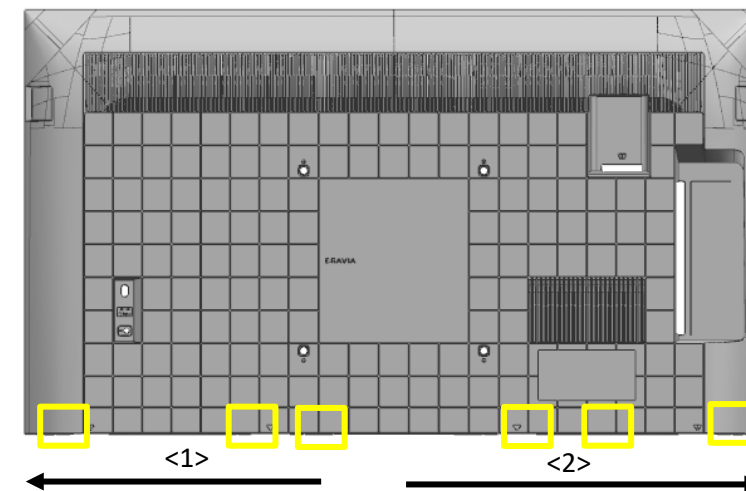
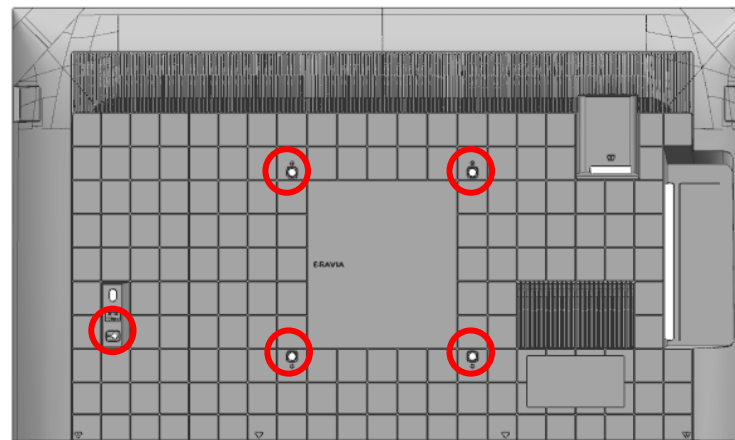
Do not push inwards with excessive force.

SECTION 1: XR-55X9*K

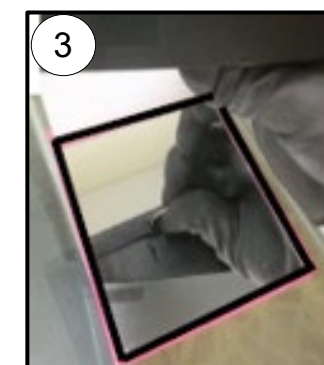
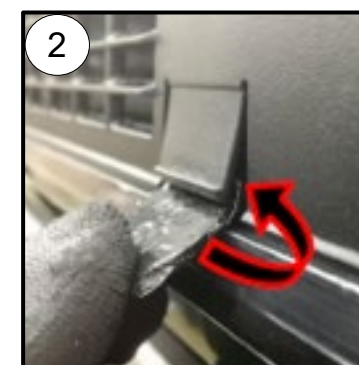
1-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

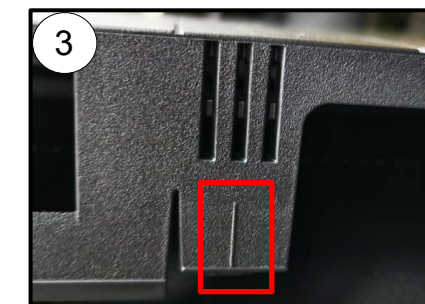
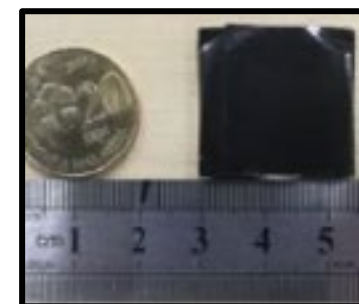
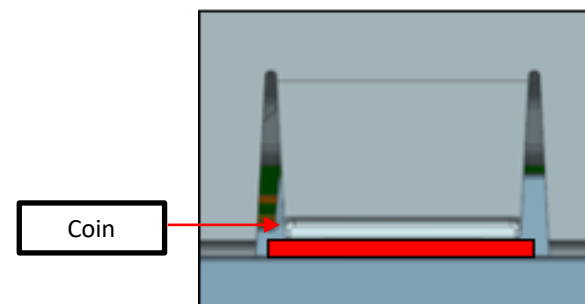
1. Remove the screws from the rear cover (5 pcs)
2. Unhook the bottom hook, starting from center.



- ① Unhook two hooks closest to center simultaneously to prevent lock back. (Refer to the next page for the location of hooks)
- ② Unhook both hooks using coin or jig.
- ③ Use mirror or touch the line to assist locating the hook position.



Coin or jig to unhook bottom Rear Cover - Bezel hook
 *Wrap coin in tape (55mmX25mm)
 *Thickness of coin approximately 2mm

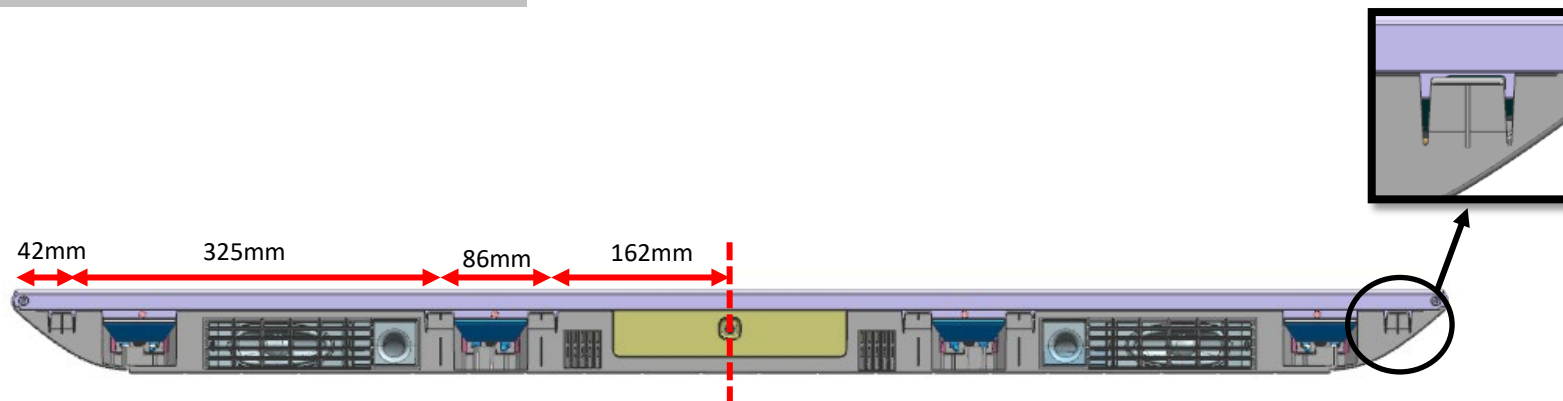


SECTION 1: XR-55X9*K

1-1. DISASSEMBLY AND REMOVAL CAUTION

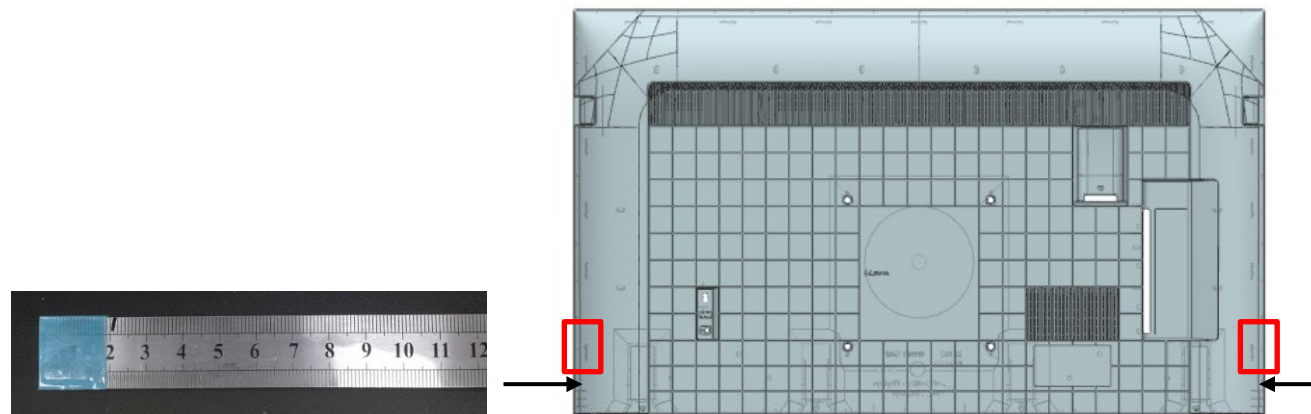
REAR COVER

Bottom Hook Position

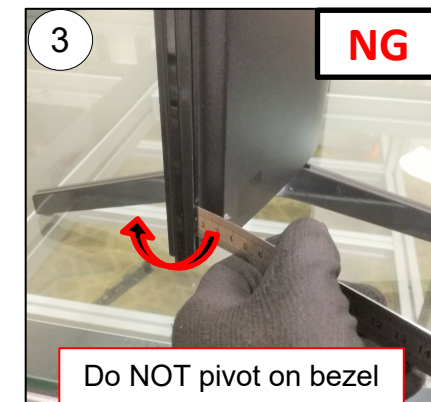
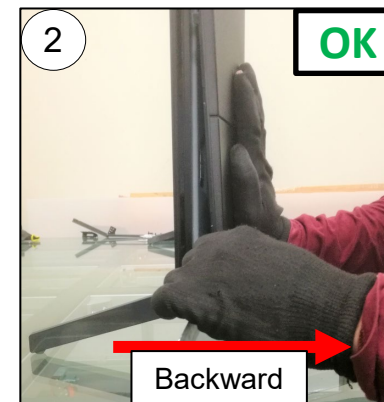


3. Unhook corner hook.

Ruler or jig to release corner hook
*Wrap ruler with tape to prevent scratch



- ① Releasing the corner hook by pulling the Rear Cover corner and insert a jig or ruler.
- ② Ensure the jig or ruler is pulled backward.
- ③ DO NOT pivot on bezel when inserting the jig or ruler.



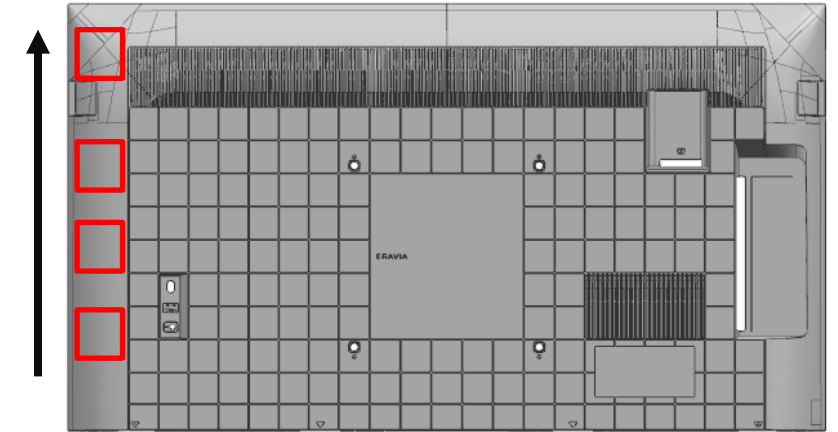
SECTION 1: XR-55X9*K

REAR COVER

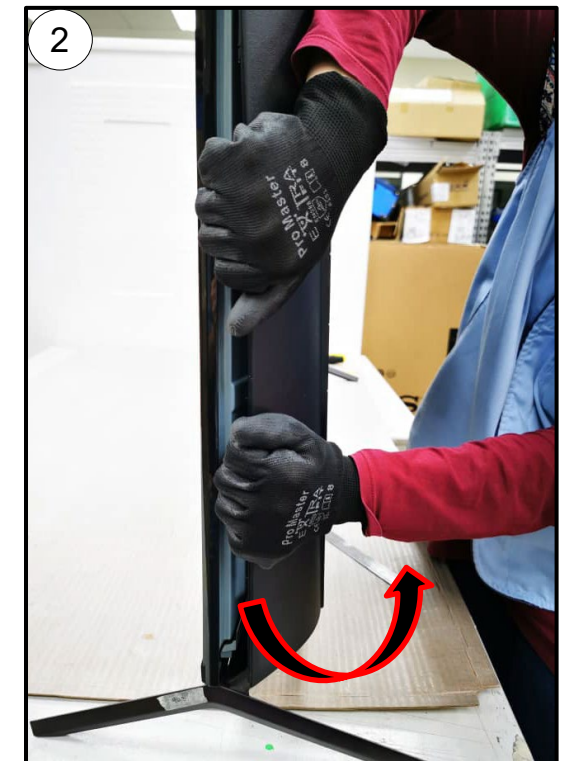
4. Unhook left side hooks.

Total rear cover back chassis : 4 hooks

1-1. DISASSEMBLY AND REMOVAL CAUTION



- ① Grip the rear cover by hand and use a ruler or jig to remove the hook of the rear cover back chassis.
- ② Flex the rear cover outward to remove the hook. Support set with arm.



SECTION 1: XR-55X9*K

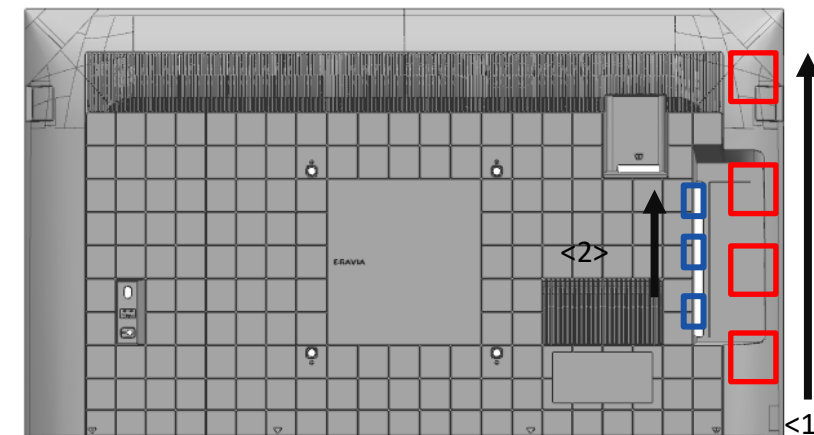
REAR COVER

5. Unhook right side hooks.

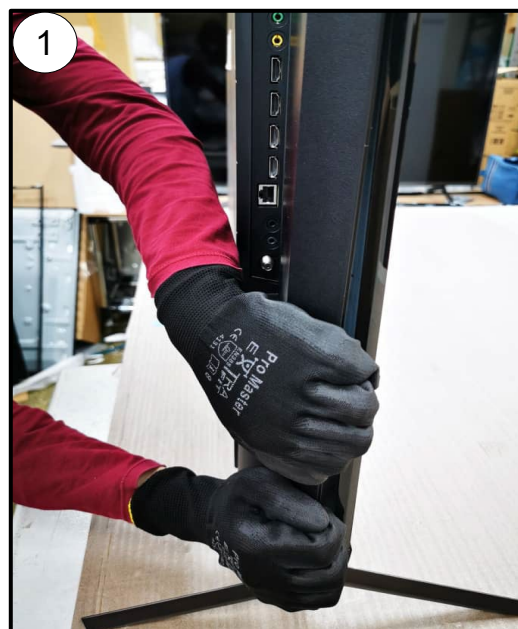
Total side bracket hooks : 3 hooks.

Total rear cover – back chassis hooks : 4 hooks

1-1. DISASSEMBLY AND REMOVAL CAUTION



- ① Remove the side hooks.
- ② Pull the rear cover below the side jack to remove the hook.
- ③ Remove the remaining side hooks.



SECTION 1: XR-55X9*K

REAR COVER

6. Unhook top row.

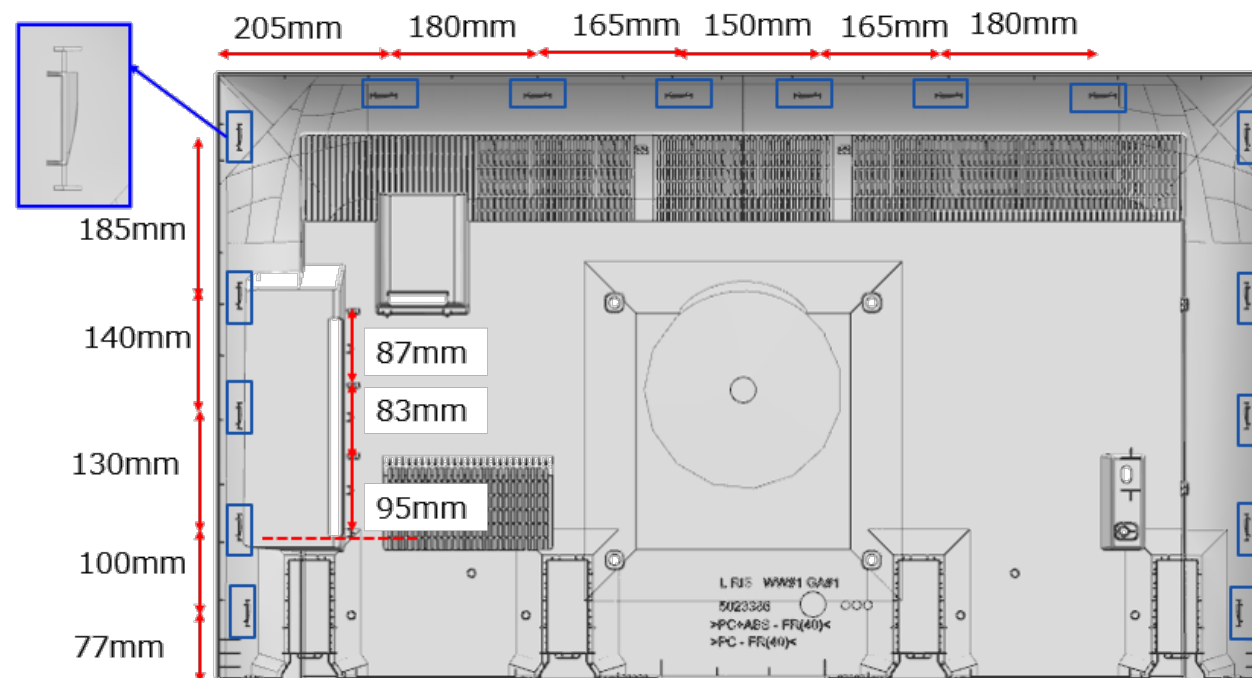
Total hooks (top row): 6 hooks

1-1. DISASSEMBLY AND REMOVAL CAUTION



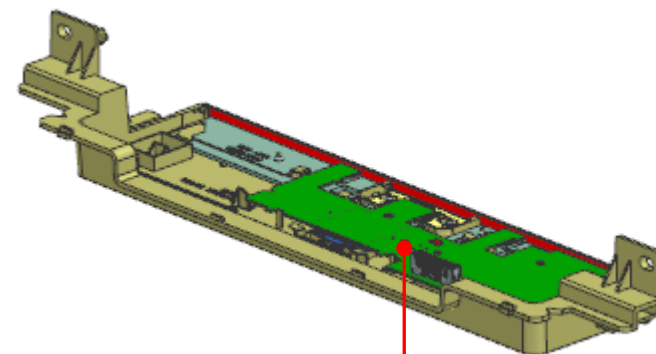
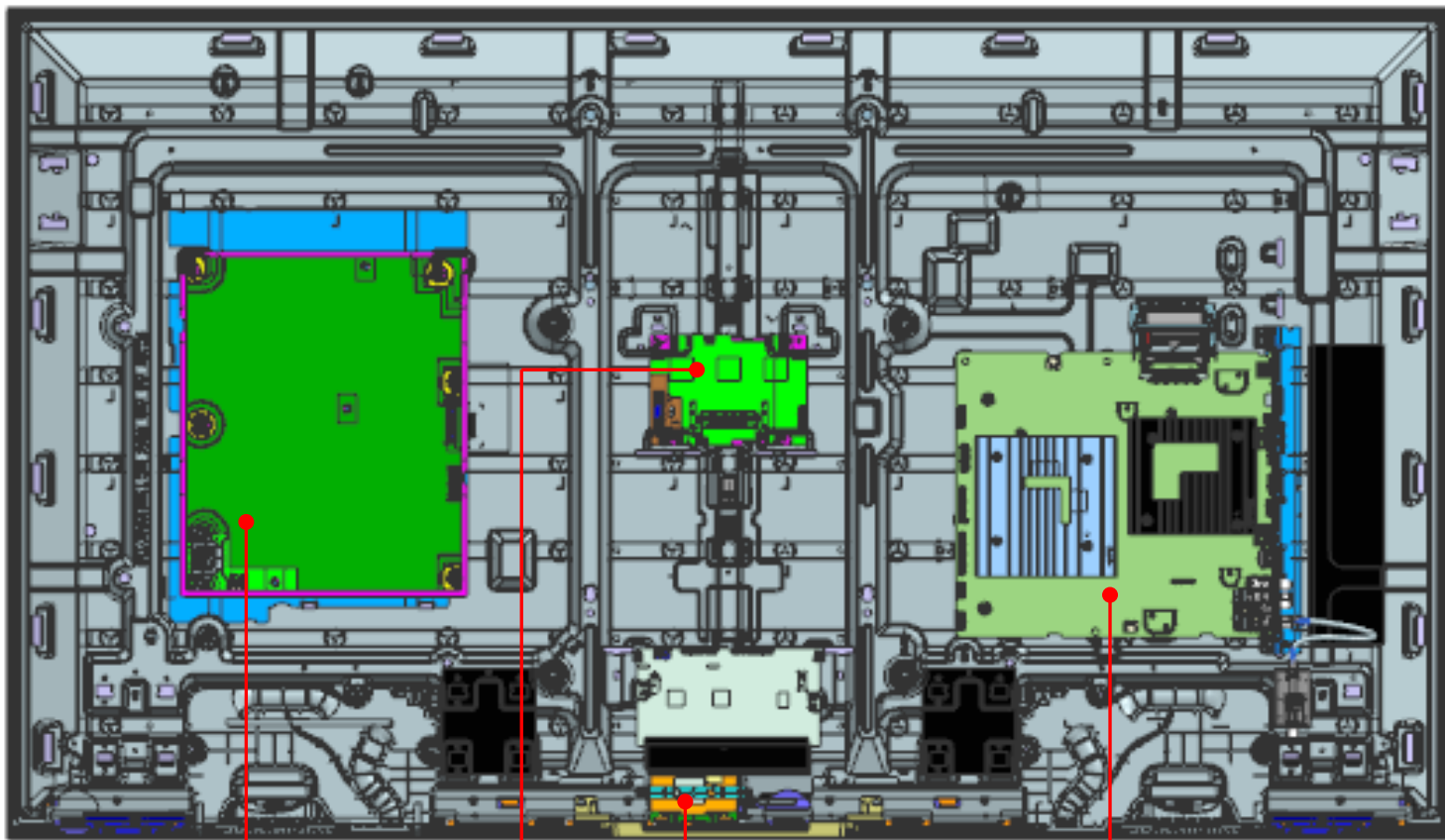
- ① Tilt the rear cover and push upwards on the left and right side.
- ② Pull the rear cover below the side jack to remove the upper hook.

Hook positioning.



SECTION 1: XR-55X9*K

1-2. BOARD LOCATION



POWER BOARD

LD BOARD

WI-FI BOARD

MAIN BOARD

RECEIVER BOARD

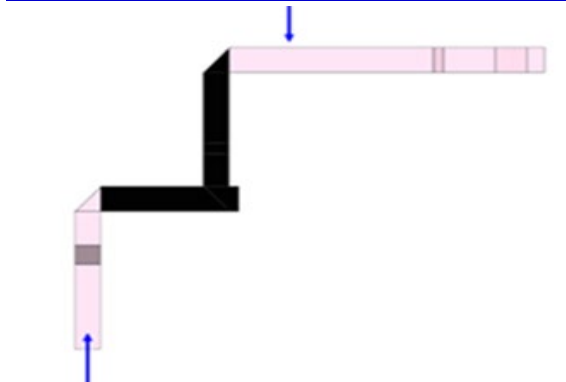
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

INFORMATION

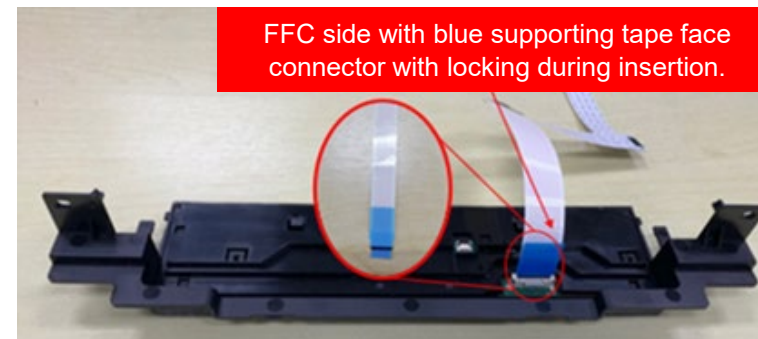
Caution:
 1. Operator need to fix Smart Core on **FLAT** surface before FFC insertion to ensure **FFC STRAIGHT** insertion.
 2. FFC side with blue supporting tape, must face **CONNECTOR WITH LOCKING** during FFC insertion.

FFC (longer side) is inserted at Main Board



FFC (shorter side) is inserted at Smart Core

After assemble Receiver board to Smart Core, operator need to insert Receiver board FFC in straight condition.

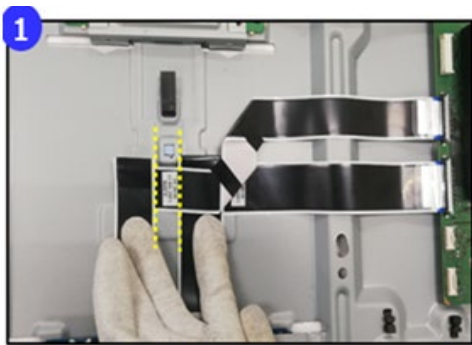


FFC side with blue supporting tape face connector with locking during insertion.

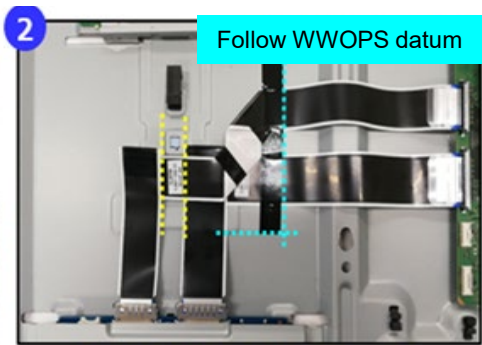
Smart Core is placed on FLAT surface during FFC insertion.

INFORMATION

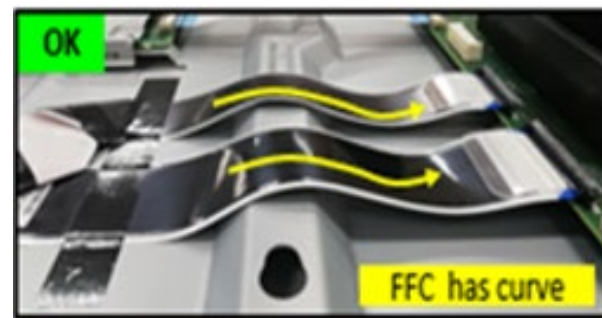
Special Handling for FFC 41P & 51P Dressing



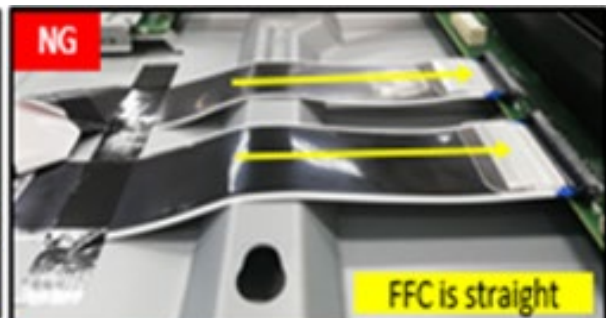
1 Align FFC 41P & 51P to the emboss edge before apply VA tape.



2 Apply VA tape based on WWOPS datum.



OK FFC has curve
FFC has buffer length at Main Board side.

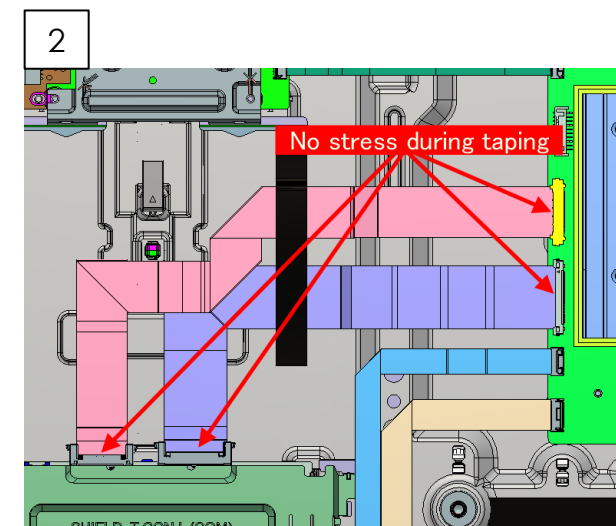
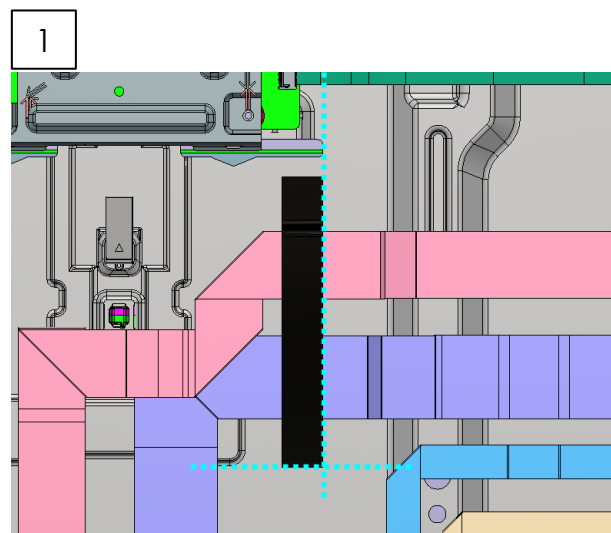
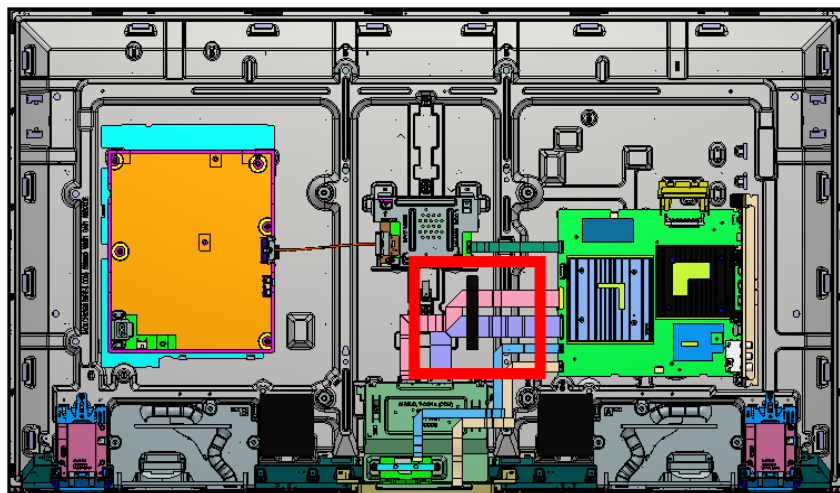


NG FFC is straight
FFC is stressed at Main Board side.

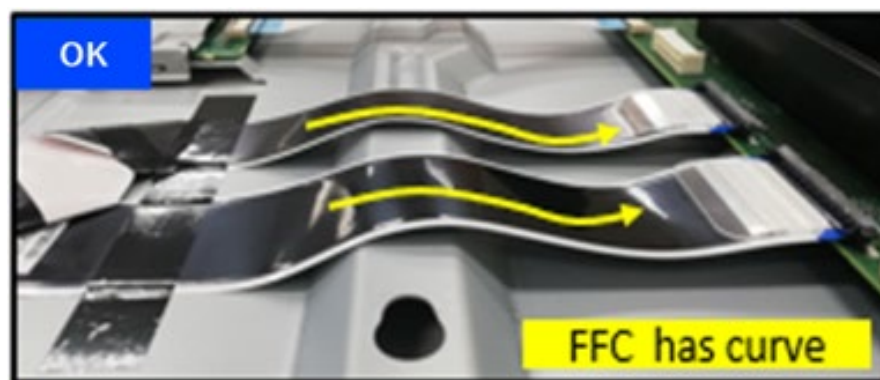
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

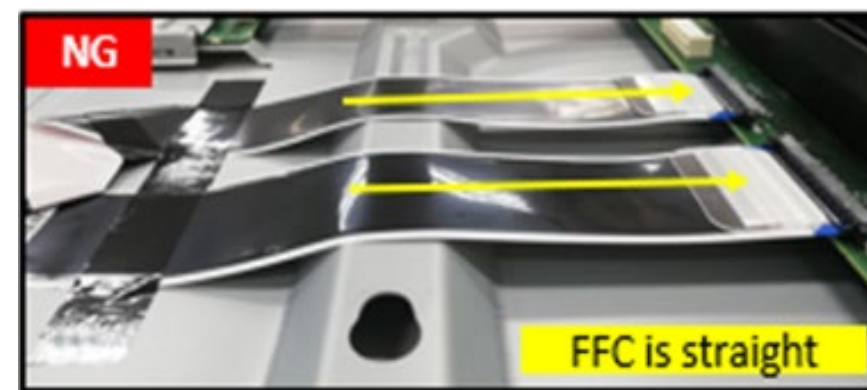
TAPE



INFORMATION



FFC has buffer length at Main Board side.

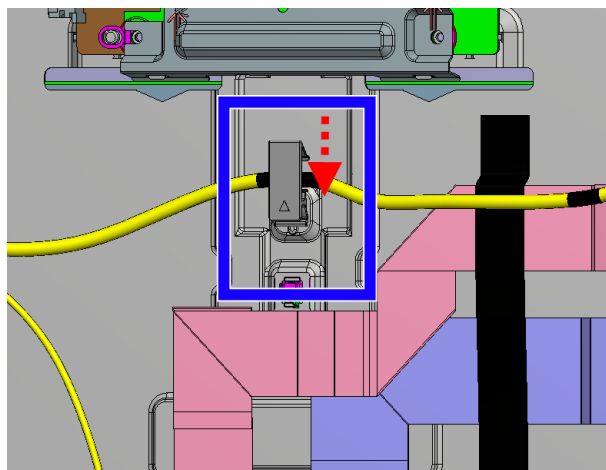
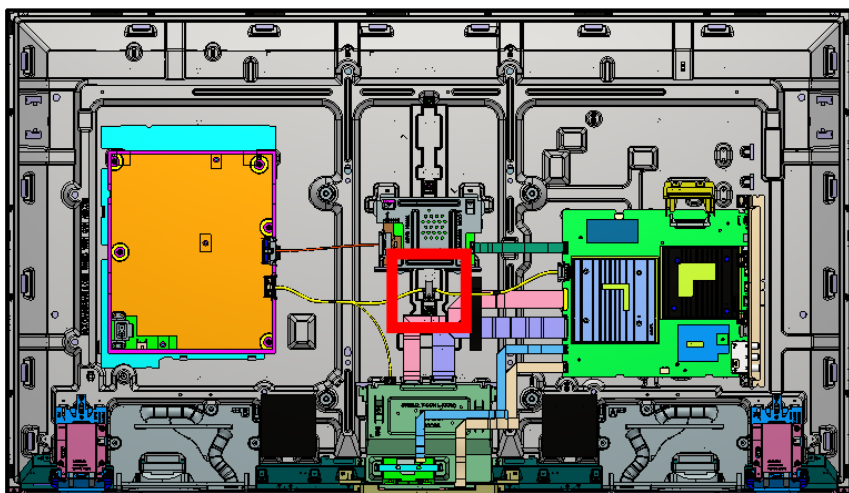


FFC is stressed at Main Board side.

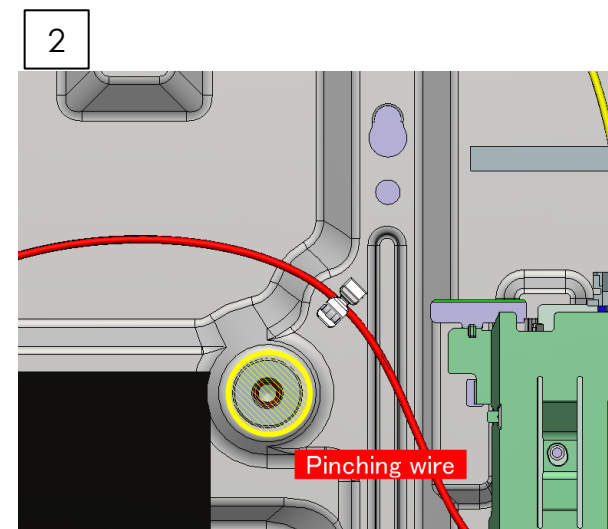
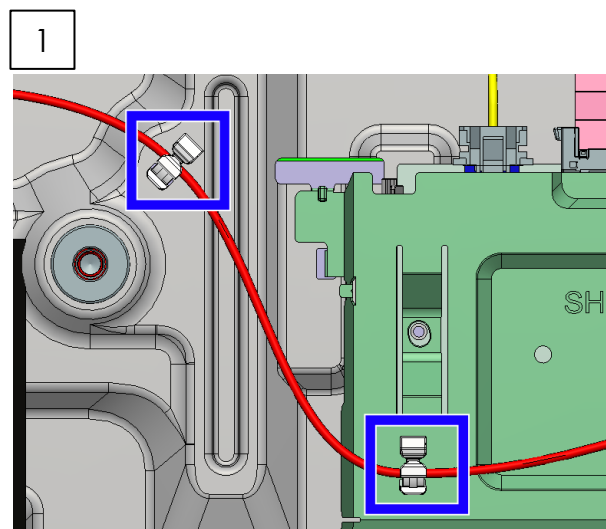
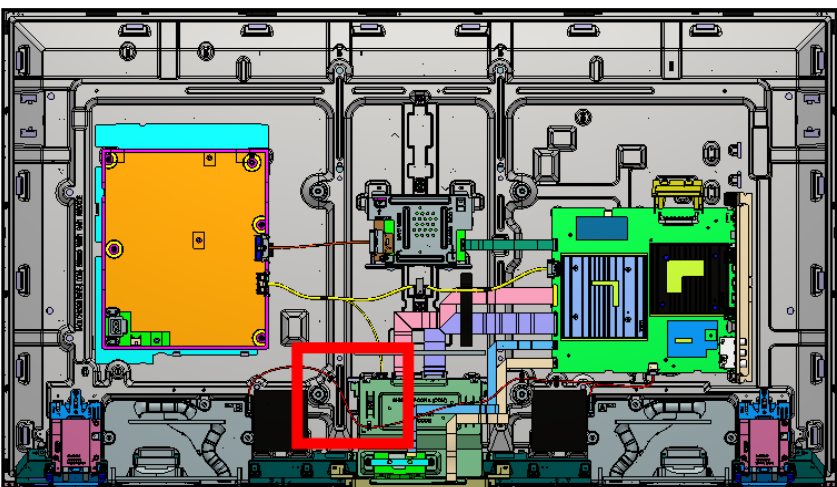
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

WIRE DRESSING



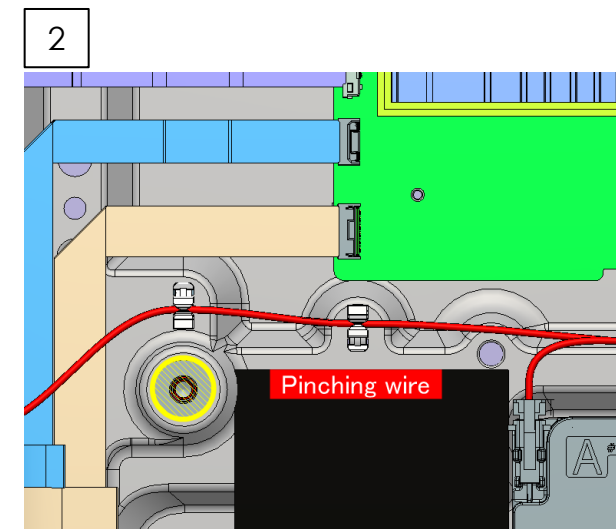
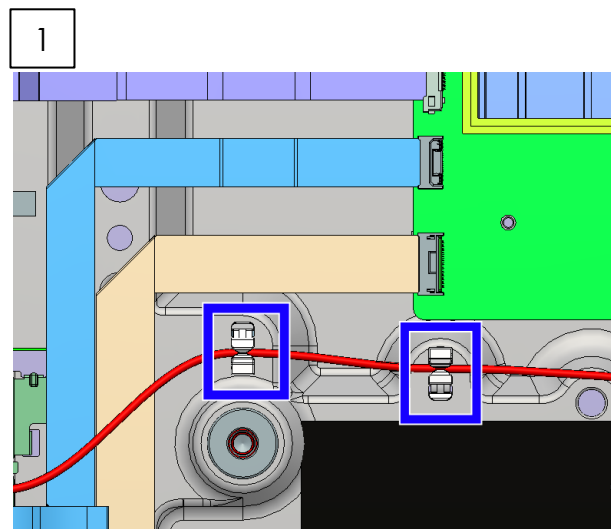
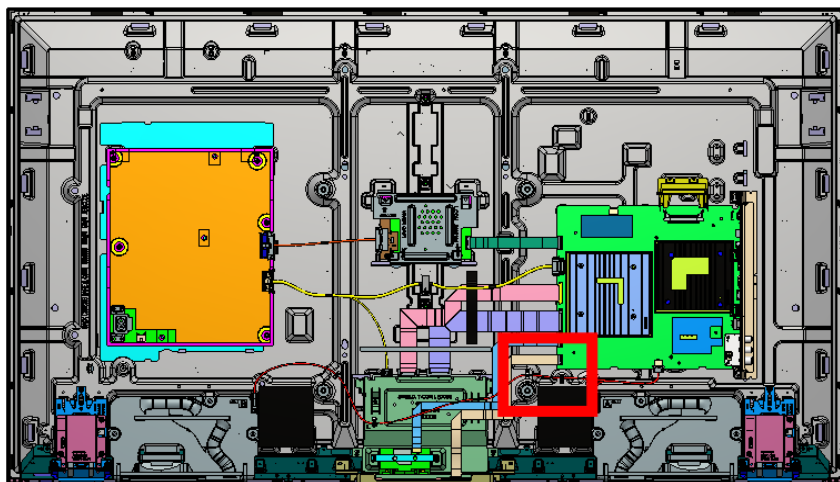
WIRE DRESSING



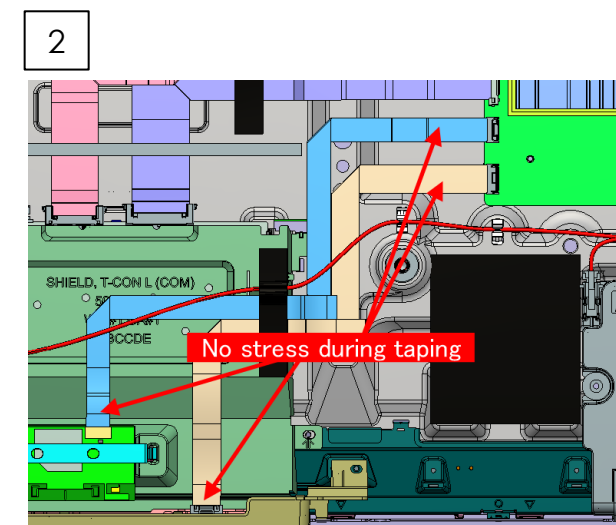
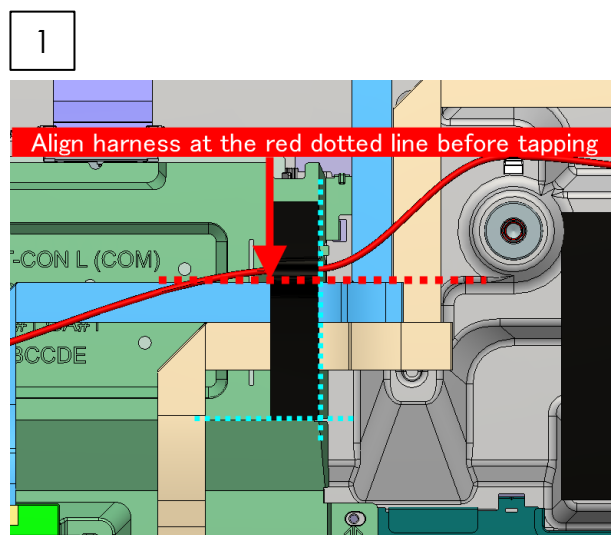
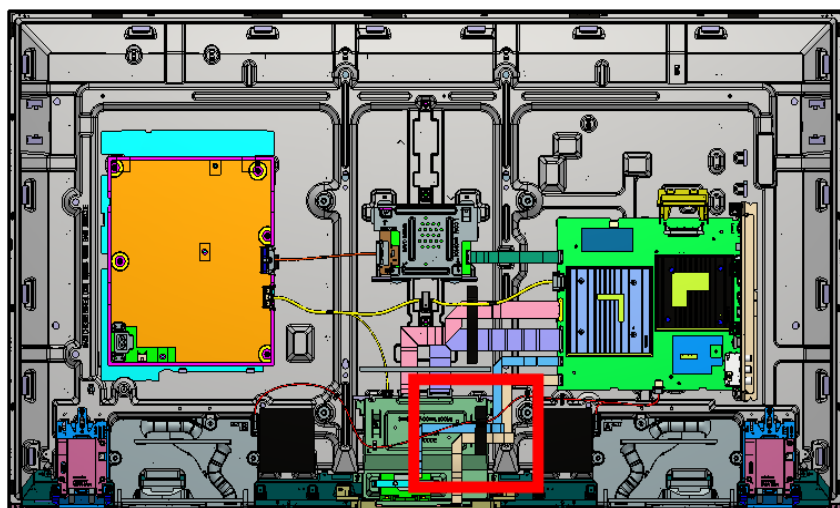
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

WIRE DRESSING



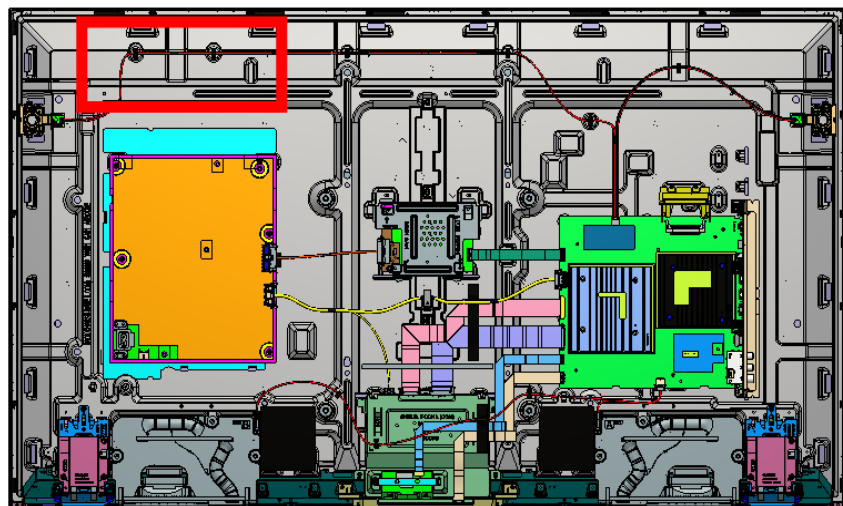
TAPE



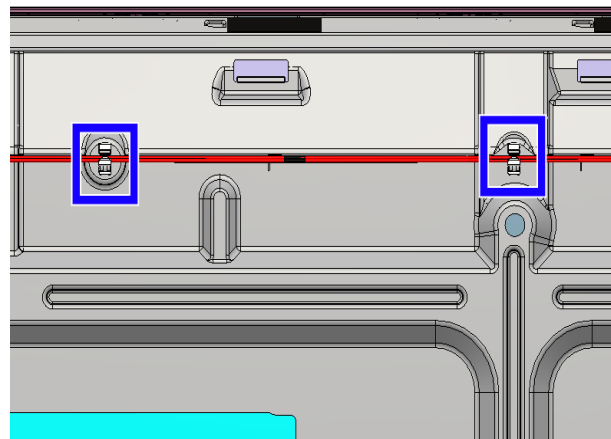
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

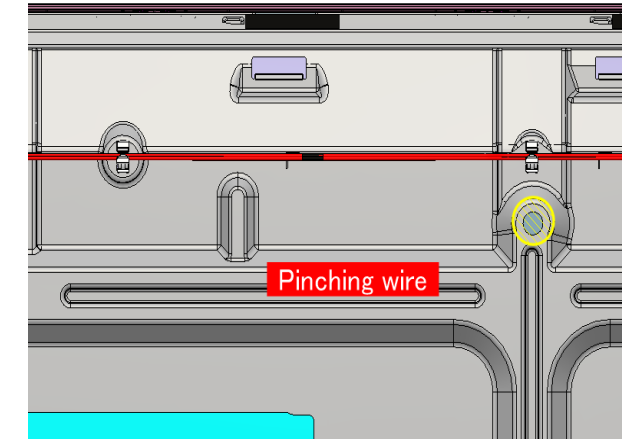
WIRE DRESSING



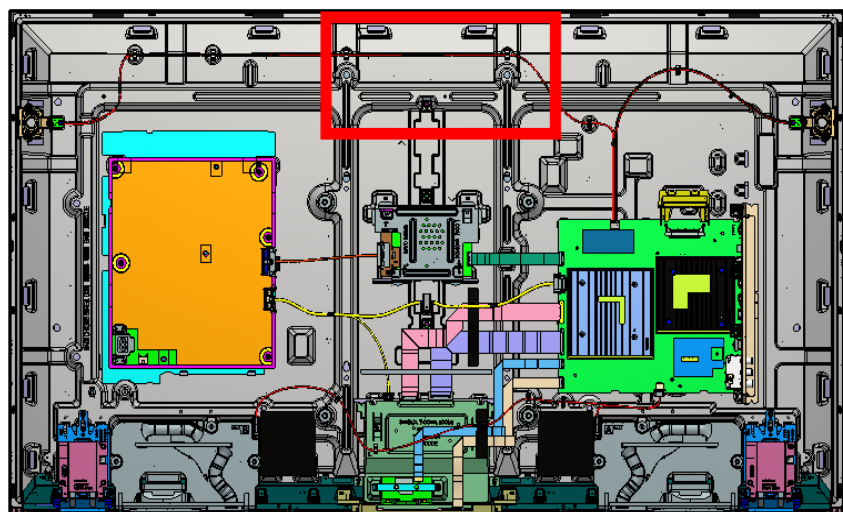
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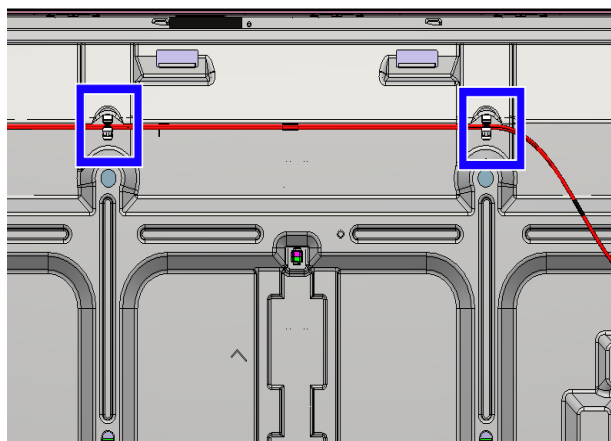
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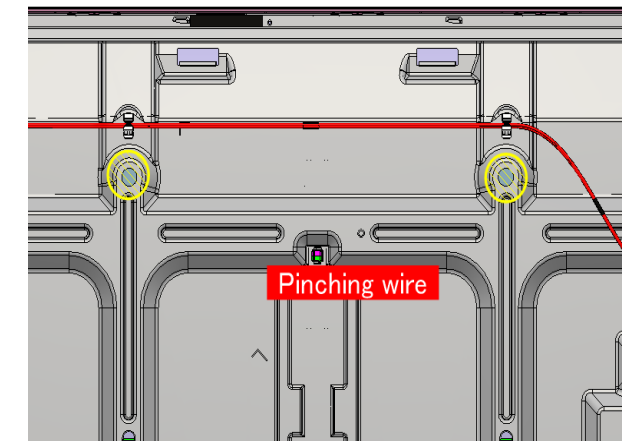
WIRE DRESSING



1



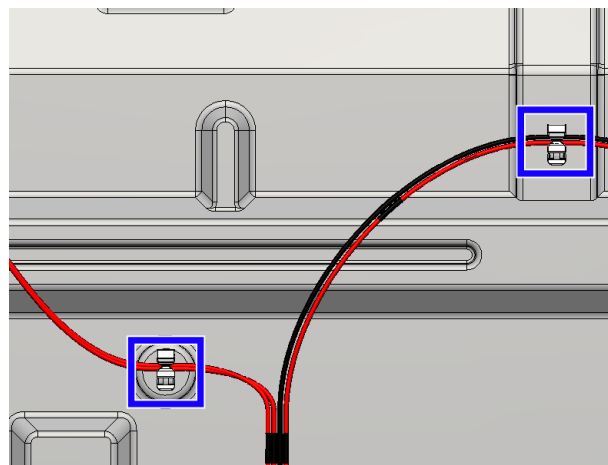
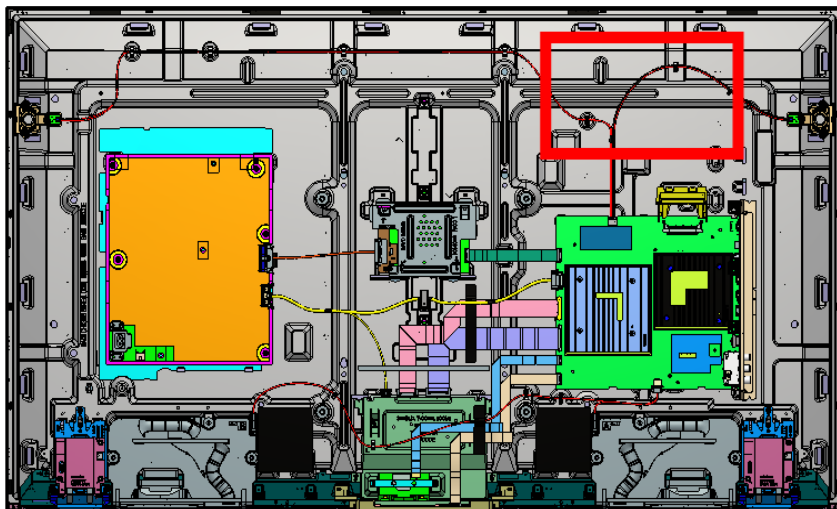
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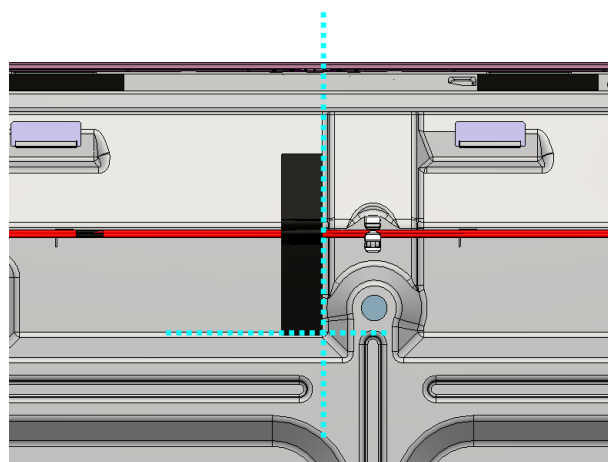
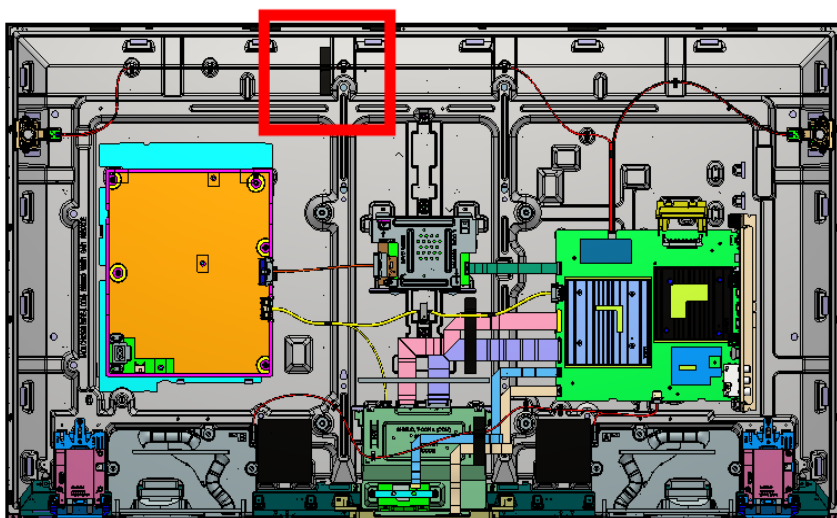
SECTION 1: XR-55X9*K

1-3. WIRE DRESSING

WIRE DRESSING



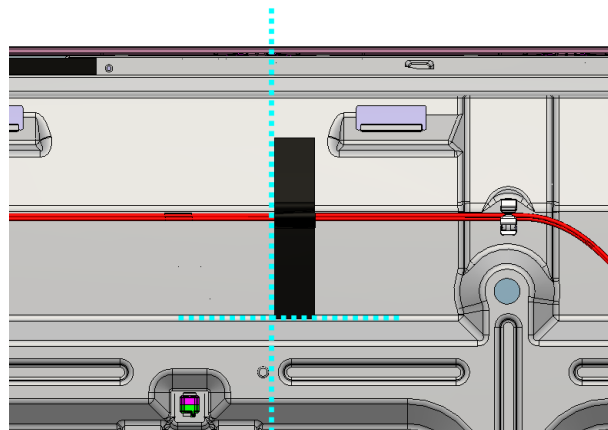
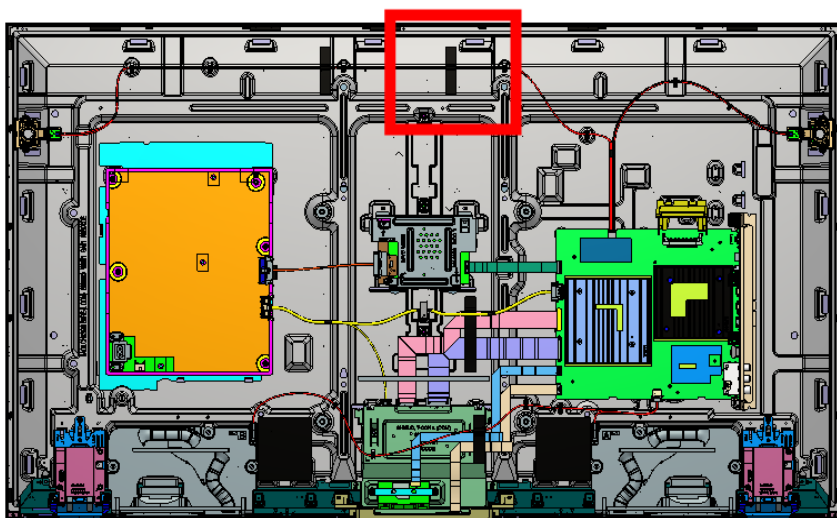
TAPE



SECTION 1: XR-55X9*K

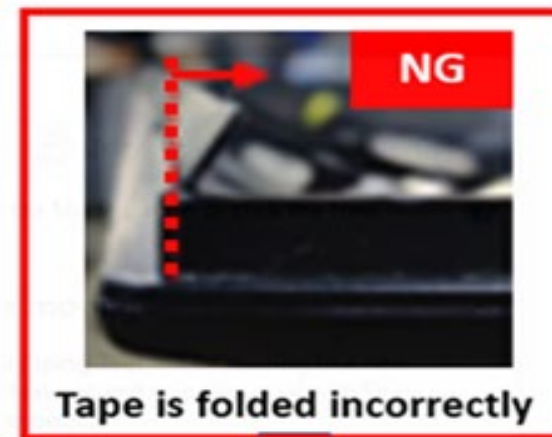
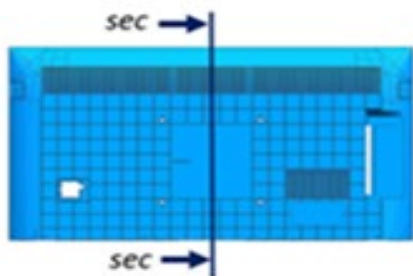
1-3. WIRE DRESSING

TAPE



INFORMATION

Tape Folding Direction Information



Touch up Tape, if folding direction is incorrect







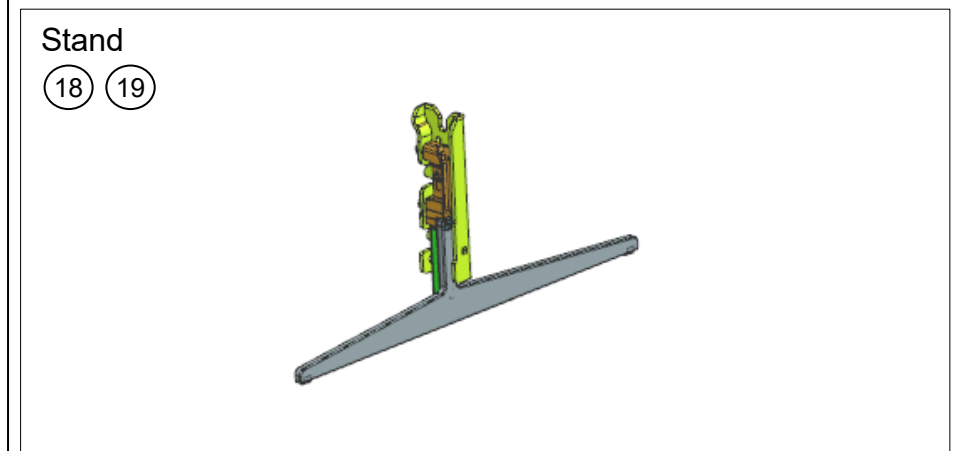
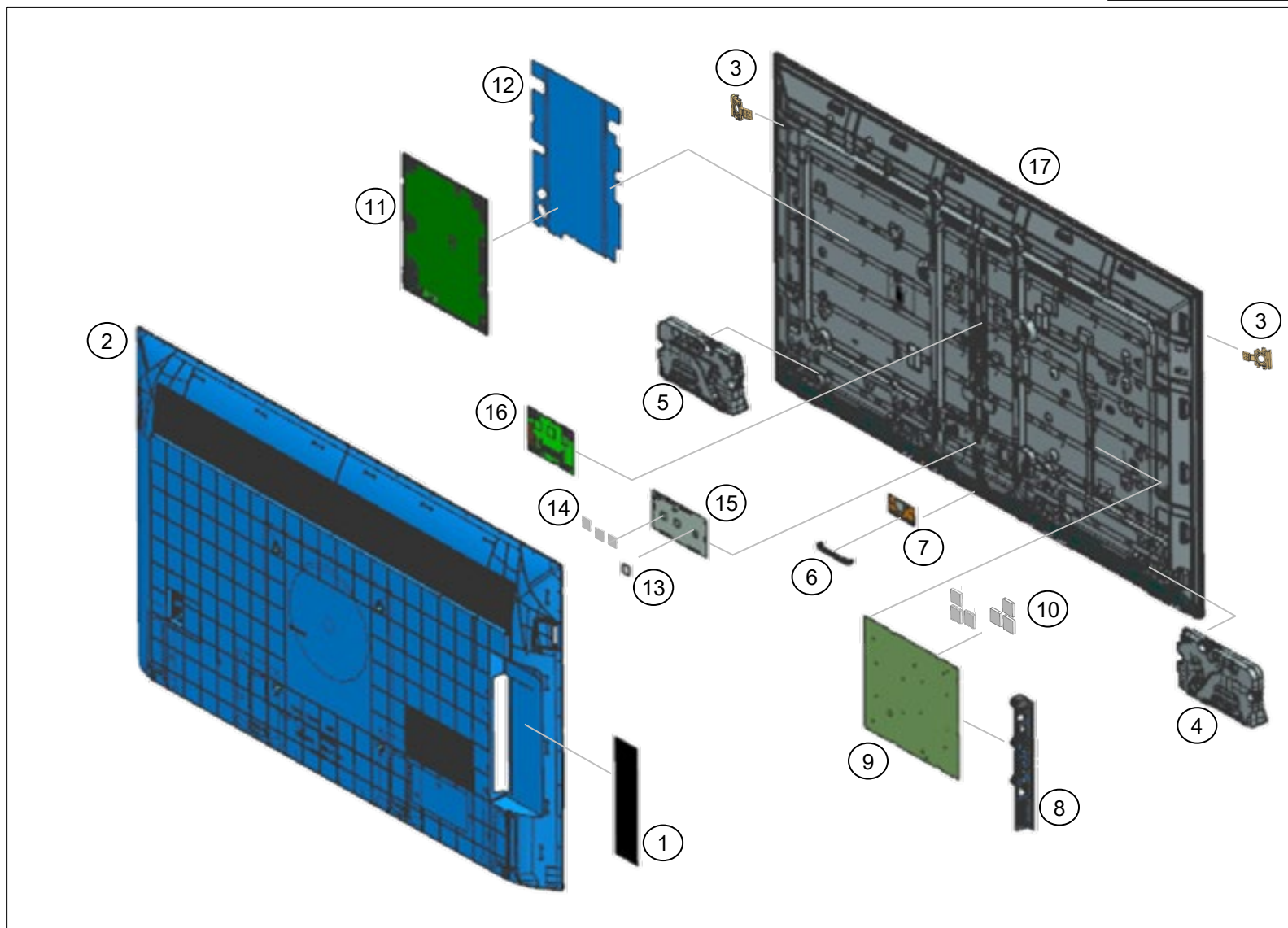
1. Pinch SHEET SHADING TAPE with finger.
2. Move as above direction. Correct folding direction.

SECTION 1: XR-55X9*K

1-4. EXPLODED VIEW AND PART LIST

- Place the TV set facing downwards on a stable, level surface before disassembly and assembly of parts.
-  and shaded parts are critical for safety. Replace only with part number specified.
-  Parts contain confidential information. Strictly follow the instruction whenever the components are repaired and/or replaced







- ⚡ (*) Parts are not stocked since they are seldom required for routine service. Some delays should be anticipated when ordering these components.
- ⚡ Picture provided in this section might have slight difference from the actual sets.
- ⚡ The reference number beside the part indicates the disassembly sequence.
- ⚡ Remove screws before disassembly. Unplug connectors before disassembly



SECTION 1: XR-55X9*K

1-4. EXPLODED VIEW AND PART LIST

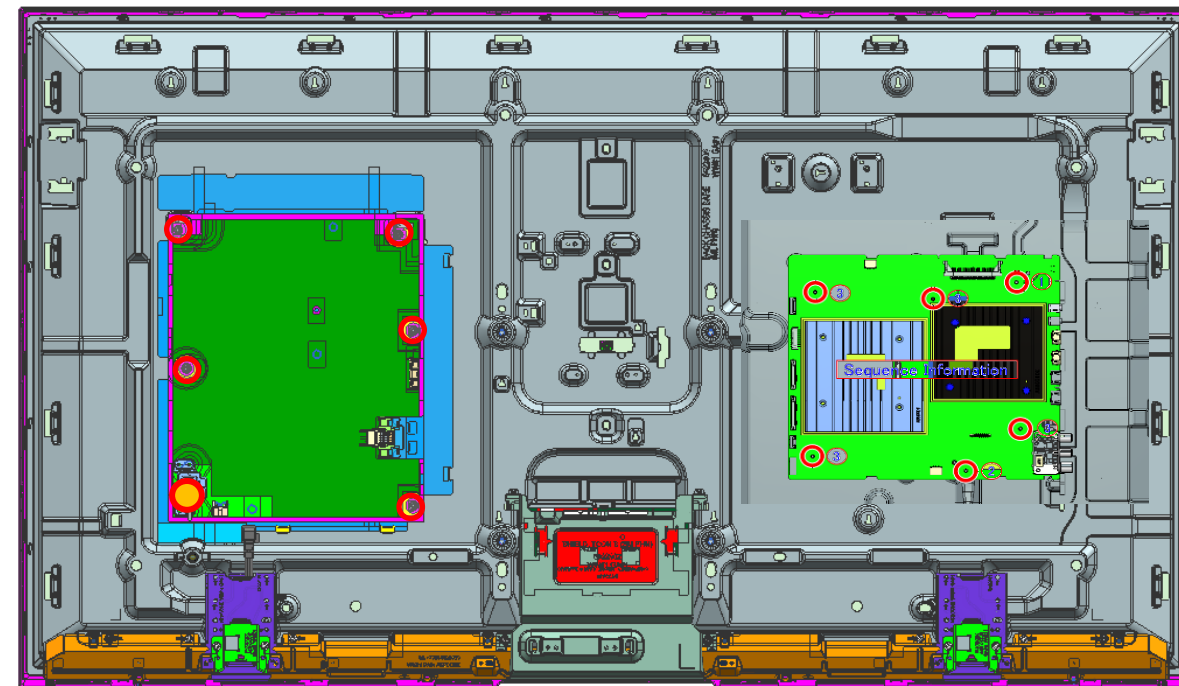
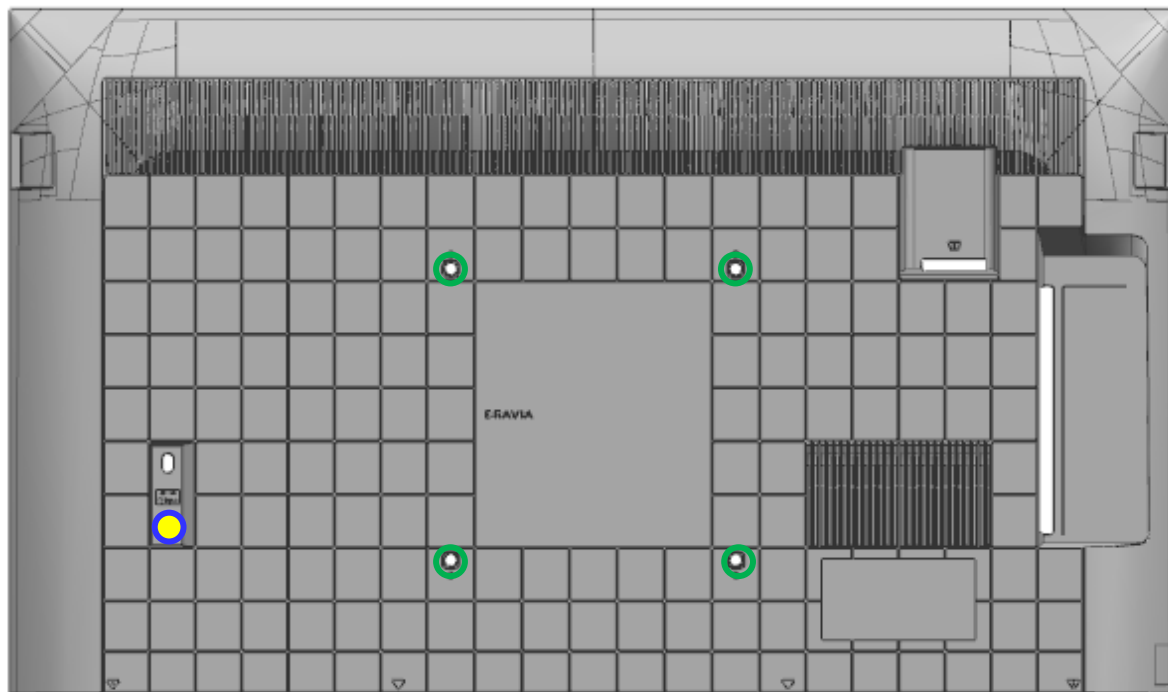
SET PART LIST

REF. NO	PART NO.	DESCRIPTION	XR-55X90K	XR-55X90CK
			UCM	UC2
1	5-039-876-01	LABEL, SIDE TERMINAL HP (TGR)	.	.
 2	5-026-651-01	REAR COVER ASSY (L RIS)	.	.
3	1-009-973-11	LOUDSPEAKER,FY21 14_17MM-TW	.	.
4	1-013-470-11	SP-BOX ASSY,FY22 W30L DBR-A	.	.
5	1-013-470-21	SP-BOX ASSY,FY22 W30L DBR-B	.	.
6	5-009-258-21	BRACKET, WIFI(BNN)	.	.
 7	1-005-419-13	WLAN/BT MODULE(11AC)	.	.
8	5-039-955-11	BRACKET SIDE (BNN) A	.	.
 9	A-5042-769-A	COMPL_SVC_BM5STY_UC_FT	.	.
10	4-457-451-12	SHEET, THERMAL (BAF)	.	.
 11	1-013-618-21	G21P-STATIC CONVERTER (TV)	.	.
 12	5-027-740-12	SHEET, INSULATION (L PHN) A	.	.
13	5-020-359-01	SHEET, THERMAL CSOT (APL)	.	.
14	5-027-341-01	SHEET, THERMAL (RIS)	.	.
15	1-014-119-11	MOUNTED PWB E-T-CON (55)	.	.
16	A-5042-589-A	COMPL 22LD48C1_FT	.	.
 17	A-5044-463-A	P-MOD (YDCM055DCS01)(SVC)	.	n/a
18	5-034-614-01	STAND L (L TGR) A	.	.
19	5-034-615-01	STAND R (L TGR) A	.	.

SECTION 1: XR-55X9*K

1-4. EXPLODED VIEW AND PART LIST

SCREW

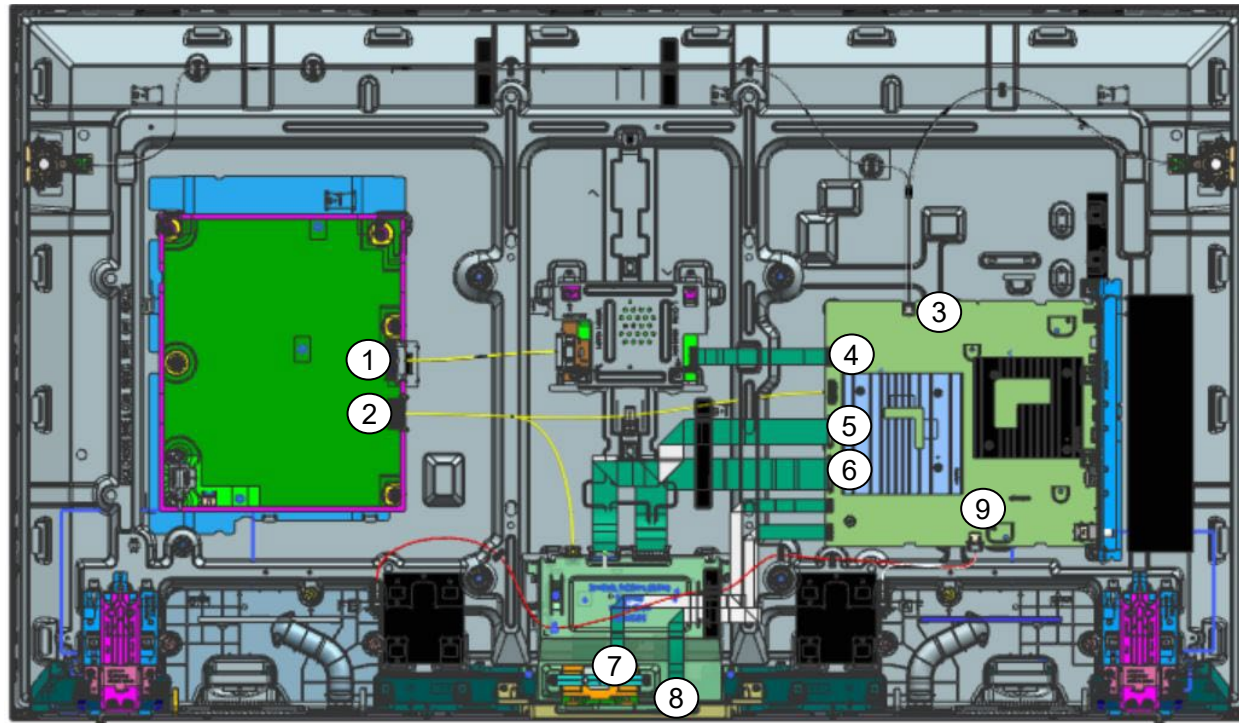


REMARKS	P/N	DESCRIPTION	QTY	TORQUE (N.m)
○	4-472-518-11	SCREW, +PSW M3X6	11	0.4 ± 0.05
○	2-580-592-01	SCREW, +PSW M3X8	1	0.4 ± 0.05
○	5-015-521-01	+PSW M6*16 W14	4	1.2 ± 0.1
○	4-579-926-01	M3x3.0 STEP	1	0.4 ± 0.05

SECTION 1: XR-55X9*K


1-4. EXPLODED VIEW AND PART LIST

CONNECTOR



REF. NO	PART NO.	DESCRIPTION	REMARKS
1	1-007-098-11	CONNECTOR ASSY 15P	CN6601(G21/G22/G23B)- CN1003(LD55/LD65/LD75)(1)
2	1-014-494-11	CONNECTOR ASSY 28P	CN6401(G21/G22/G23B)- CN1700(BM5STY)- CON3/J105/J114(TCON)(1)
3	1-007-097-12	CONNECTOR ASSY 4P (PZ)	CN6602(BM5STY)-TW(1)
4	1-007-107-11	FLEXIBLE FLAT CABLE 30P	CN1000(LD55/LD65)- CN6200(BM5STY)(1)
5	1-007-108-12	FLEXIBLE FLAT CABLE 41P	CN4201(BM5STY)-U2/J104(T-CON)(1)
6	1-007-110-12	FLEXIBLE FLAT CABLE 51P	CN4200(BM5STY)-U1/J103(T-CON)(1)
7	1-007-100-11	FLEXIBLE FLAT CABLE 20P	CN3801(BM5STY)-J1(WIFI/BT)(1)
8	1-007-105-11	FLEXIBLE FLAT CABLE 25P	CN1200(BM5STY)- CN102(HT2)(1)
9	1-006-501-33	CONNECTOR ASSY 4P (SP)	CN3550(BM5A)/CN6600(BM5STY)-SP(1)

SECTION 1: XR-55X9*K**1-4. EXPLODED VIEW AND PART LIST****OTHER PARTS**

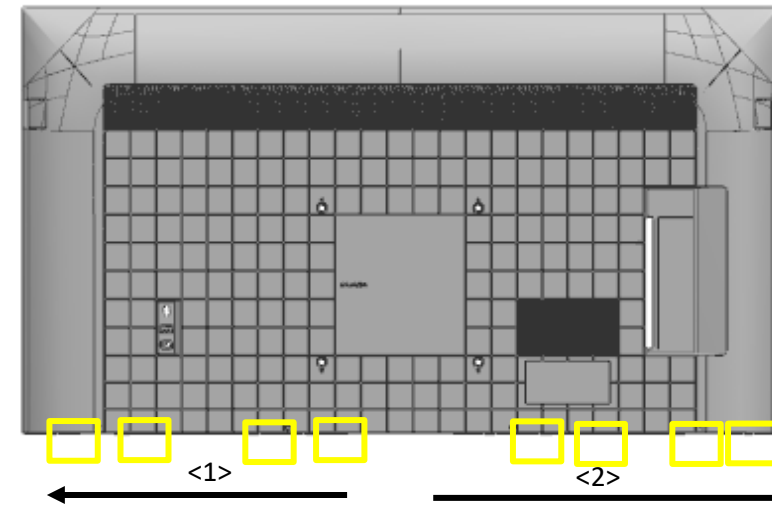
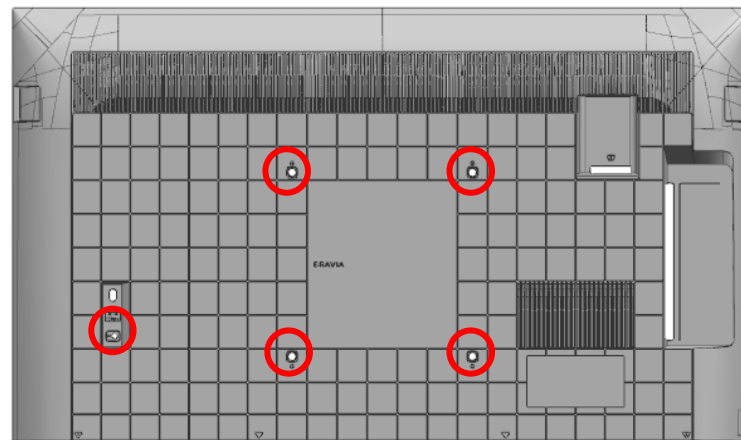
PART NO.	DESCRIPTION	XR-55X90K	XR-55X90CK	REMARKS
		UCM	UC2	
4-535-064-61	ASSY,FALL LOCK,BELT LL	•	•	-
 1-005-642-12	C7L AC POWER CORD SETS (US)	•	•	-
1-013-691-23	REMOTE COMMANDER (RMF-TX800U)	•	n/a	-
1-013-685-22	REMOTE COMMANDER (RMF-TX900U)	n/a	•	-
*5-037-700-11	REFERENCE GUIDE	•	•	-
*5-038-985-11	SETUP GUIDE	•	•	-
7-600-031-97	TAPE (3M 1350FB-1)15MMX66M BLK	•	•	-
5-009-861-02	VESA SPACER A (COM)	•	•	Screw extension for Fall Lock Belt and Wall Mount, Qty 1, refer Setup Guide for details..

SECTION 2: XR-65X9*K

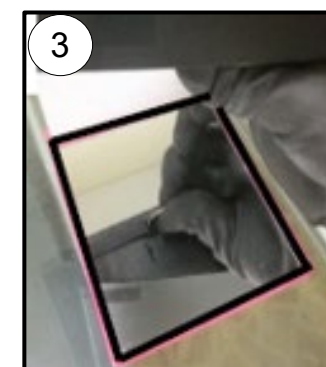
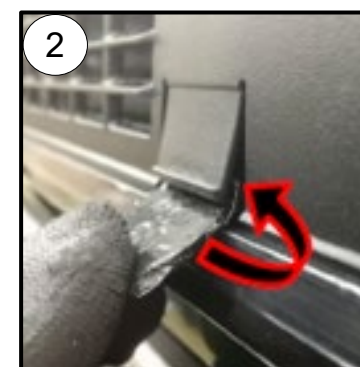
2-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

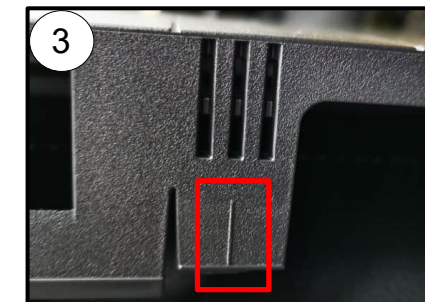
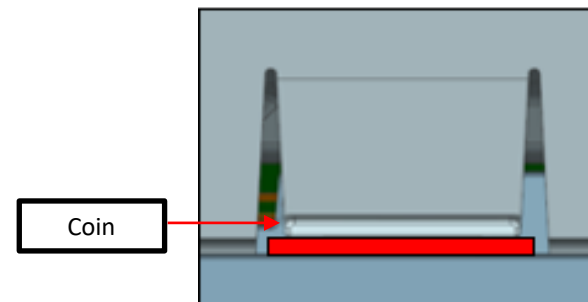
1. Remove the screws from the rear cover (5 pcs)
2. Unhook the bottom hook, starting from center.



- ① Unhook two hooks closest to center simultaneously to prevent lock back. (Refer to the next page for the location of hooks)
- ② Unhook both hooks using coin or jig.
- ③ Use mirror or touch the line to assist locating the hook position.



Coin or jig to unhook bottom Rear Cover - Bezel hook
 *Wrap coin in tape (55mmX25mm)
 *Thickness of coin approximately 2mm

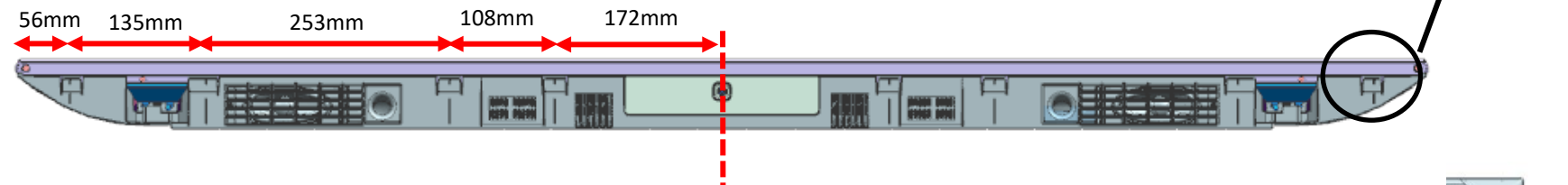


SECTION 2: XR-65X9*K

2-1. DISASSEMBLY AND REMOVAL CAUTION

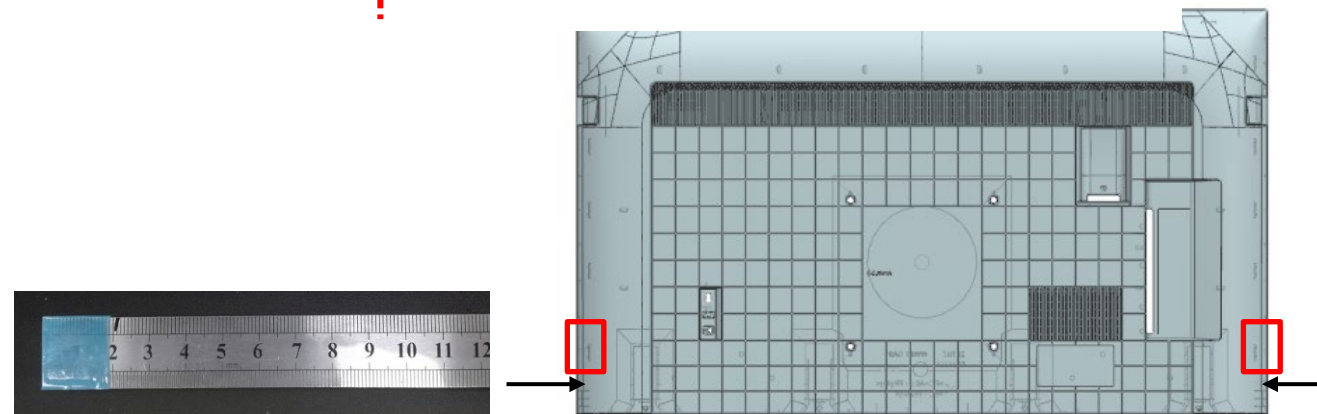
REAR COVER

Bottom Hook Position

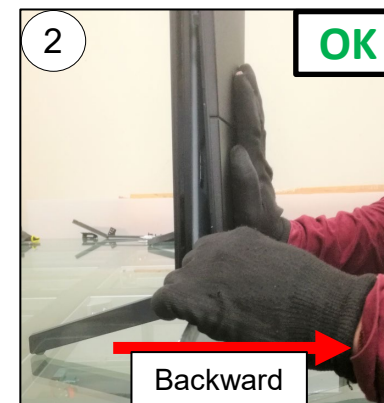


3. Unhook corner hook.

Ruler or jig to release corner hook
*Wrap ruler with tape to prevent scratch



- ① Releasing the corner hook by pulling the Rear Cover corner and insert a jig or ruler.
- ② Ensure the jig or ruler is pulled backward.
- ③ DO NOT pivot on bezel when inserting the jig or ruler.



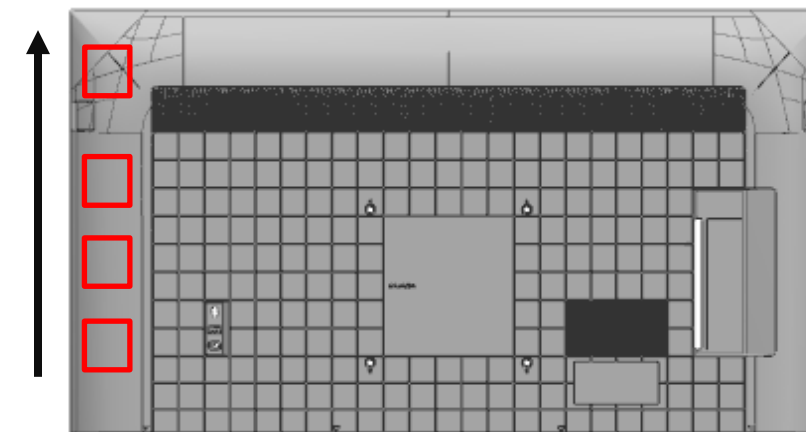
SECTION 2: XR-65X9*K

REAR COVER

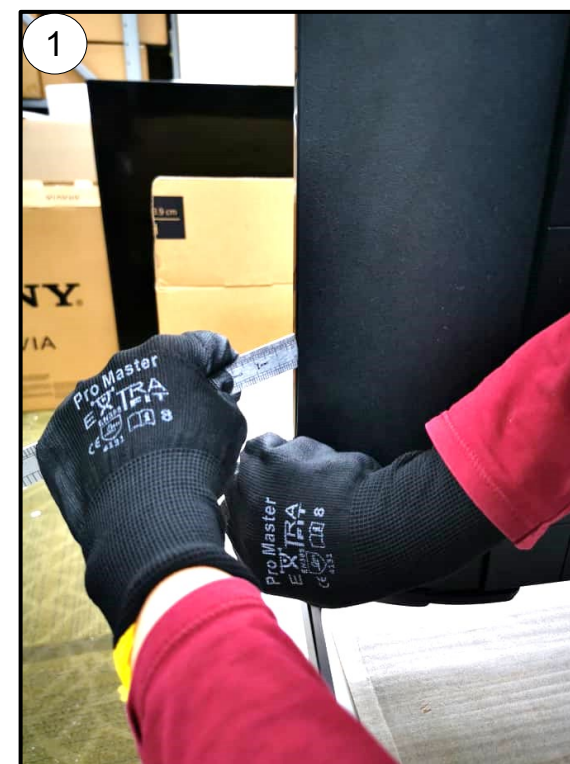
4. Unhook left side hooks.

Total rear cover back chassis : 4 hooks

2-1. DISASSEMBLY AND REMOVAL CAUTION



- ① Grip the rear cover by hand and use a ruler or jig to remove the hook of the rear cover back chassis.
- ② Flex the rear cover outward to remove the hook. Support set with arm.



SECTION 2: XR-65X9*K

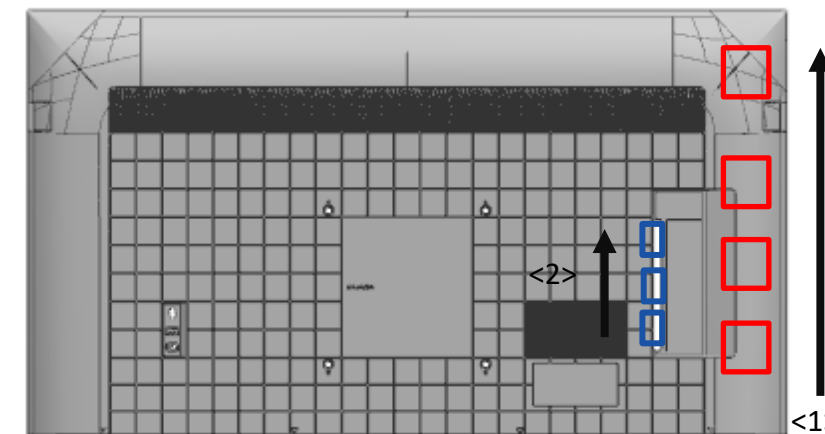
REAR COVER

5. Unhook right side hooks.

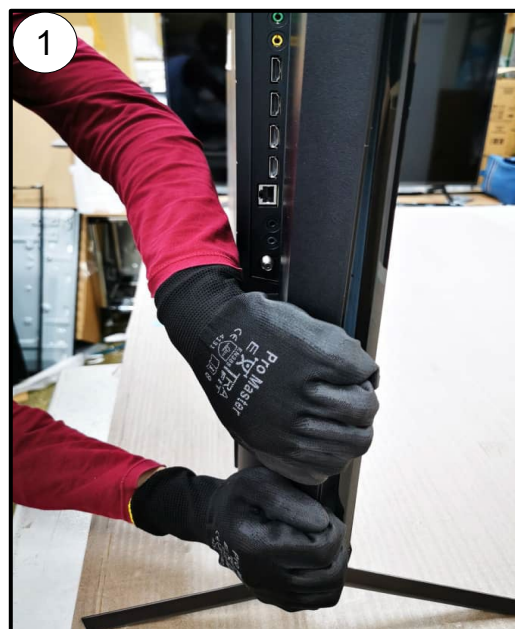
Total side bracket hooks : 3 hooks.

Total rear cover – back chassis hooks : 4 hooks

2-1. DISASSEMBLY AND REMOVAL CAUTION



- ① Remove the side hooks.
- ② Pull the rear cover below the side jack to remove the hook.
- ③ Remove the remaining side hooks.



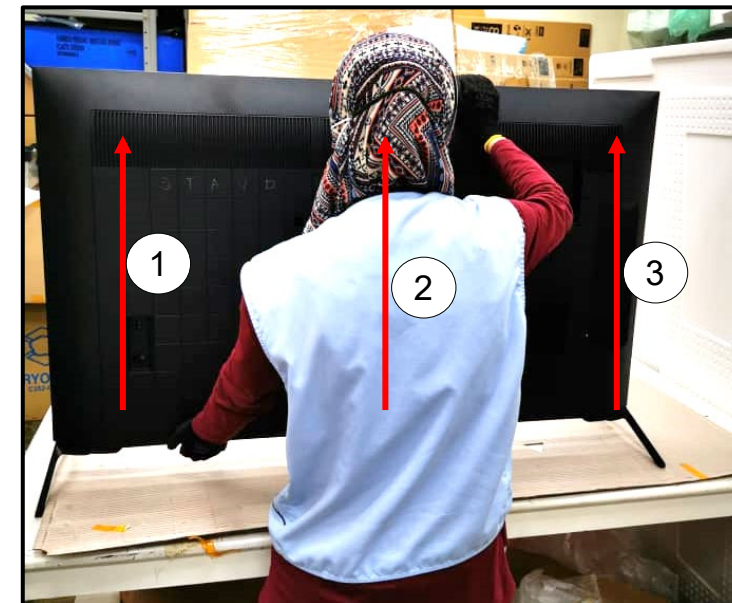
SECTION 2: XR-65X9*K

REAR COVER

6. Unhook top row.

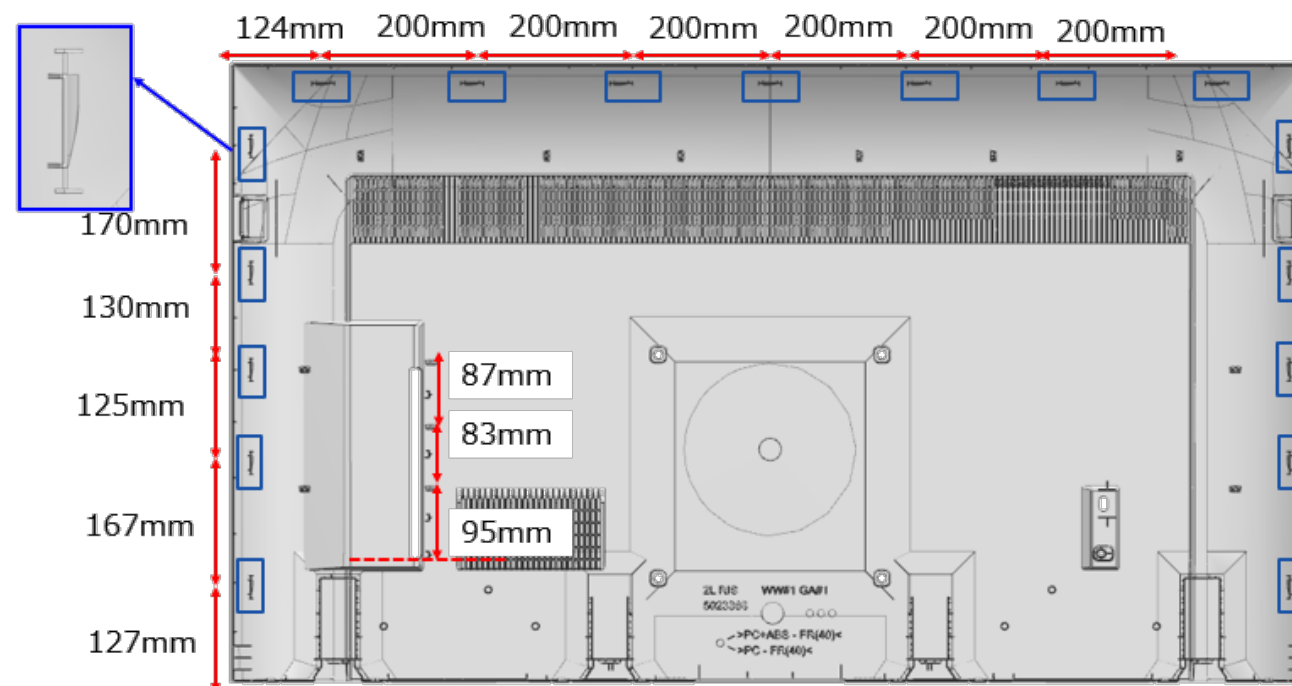
Total hooks (top row): 7 hooks

2-1. DISASSEMBLY AND REMOVAL CAUTION



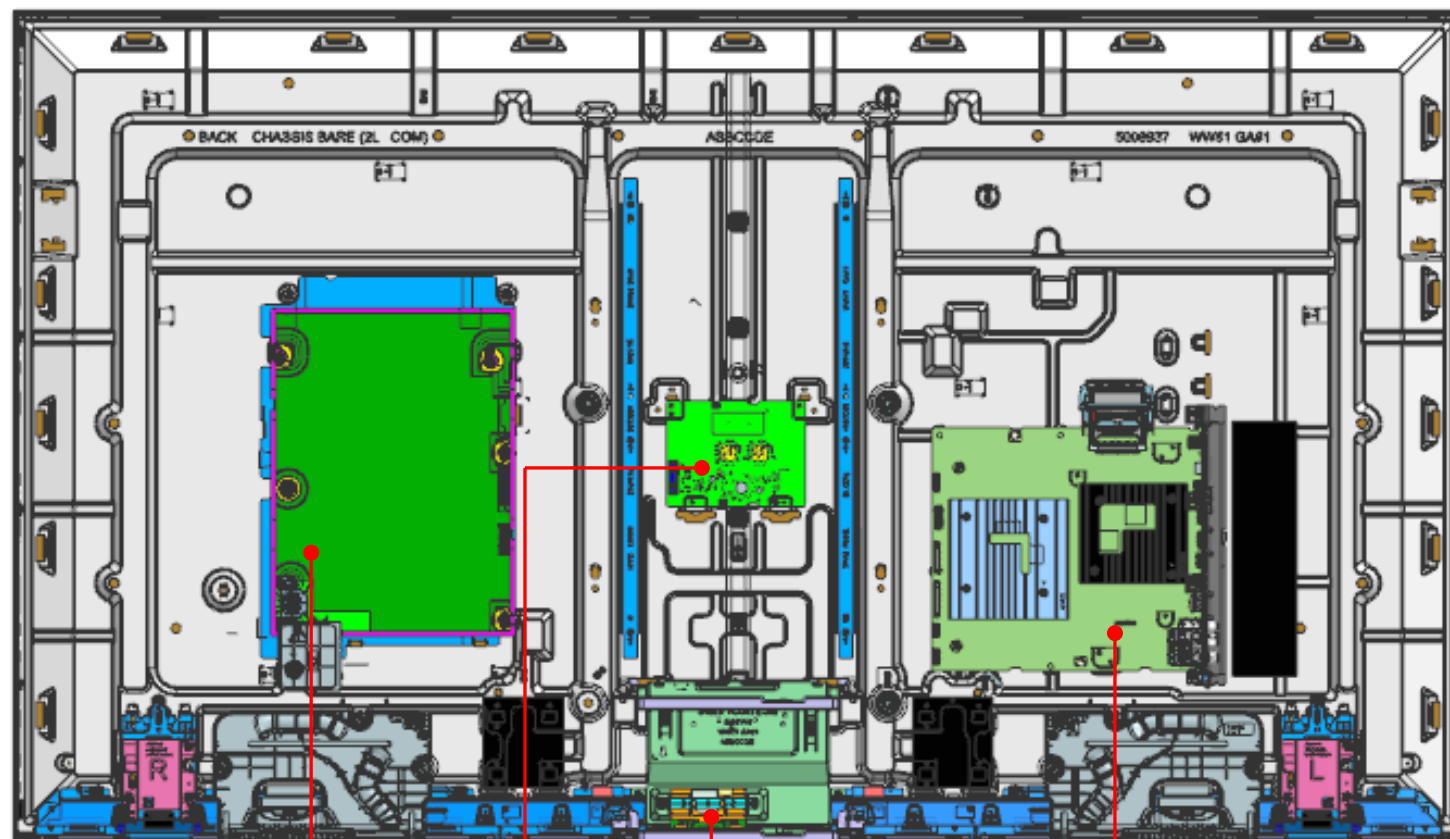
- ① Tilt the rear cover and push upwards on the left and right side.
- ② Pull the rear cover below the side jack to remove the upper hook.

Hook positioning.



SECTION 2: XR-65X9*K

2-2. BOARD LOCATION

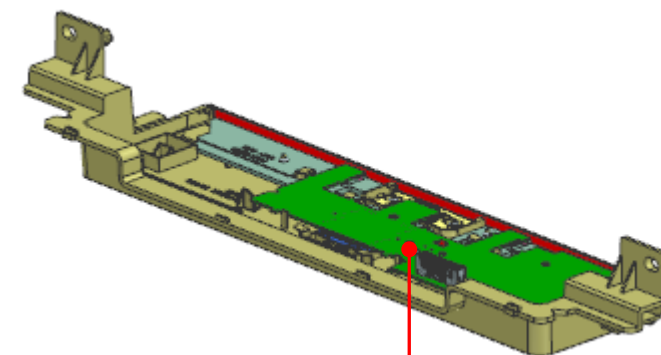


POWER BOARD

LD BOARD

WI-FI BOARD

MAIN BOARD



RECEIVER BOARD

SECTION 2: XR-65X9*K

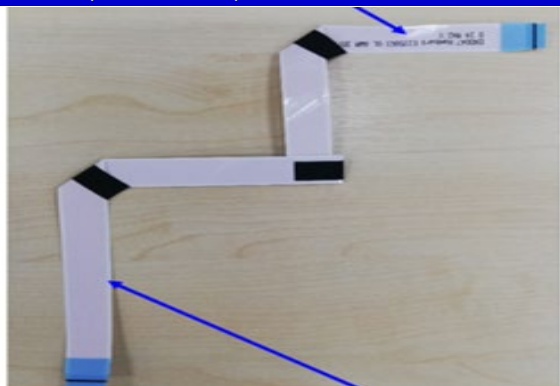
2-3. WIRE DRESSING

INFORMATION

Caution:

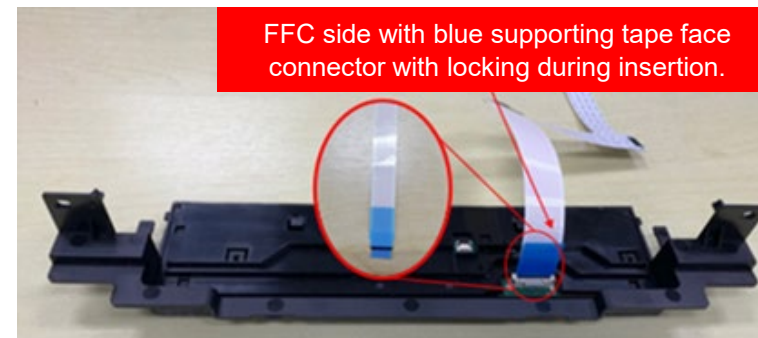
1. Operator need to fix Smart Core on **FLAT** surface before FFC insertion to ensure **FFC STRAIGHT** insertion.
2. FFC side with blue supporting tape, must face **CONNECTOR WITH LOCKING** during FFC insertion.

FFC (shorter side) is inserted at Main Board



FFC (longer side) is inserted at Smart Core

After assemble Receiver board to Smart Core, operator need to insert Receiver board FFC in straight condition.



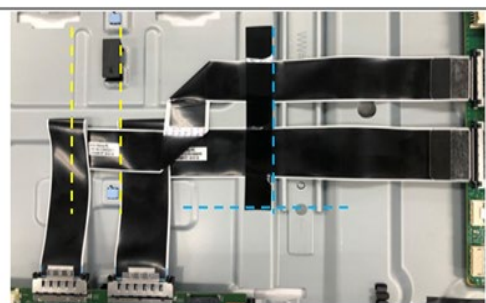
Smart Core is placed on FLAT surface during FFC insertion.

INFORMATION

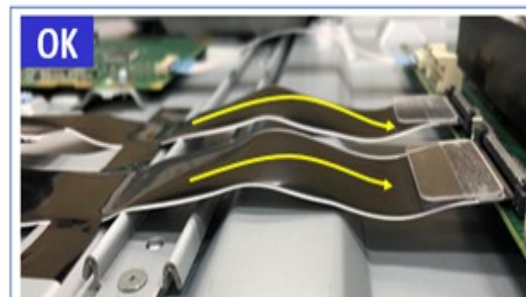
Special Handling for FFC 41P & FFC 51P Dressing



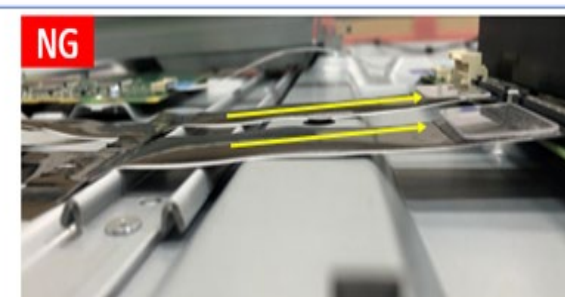
Make sure FFC 41P at the middle of upper emboss and FFC 51P align with middle emboss edge



Apply VA tape based on WWOPS datum.



FFC has buffer length at Main Board side.

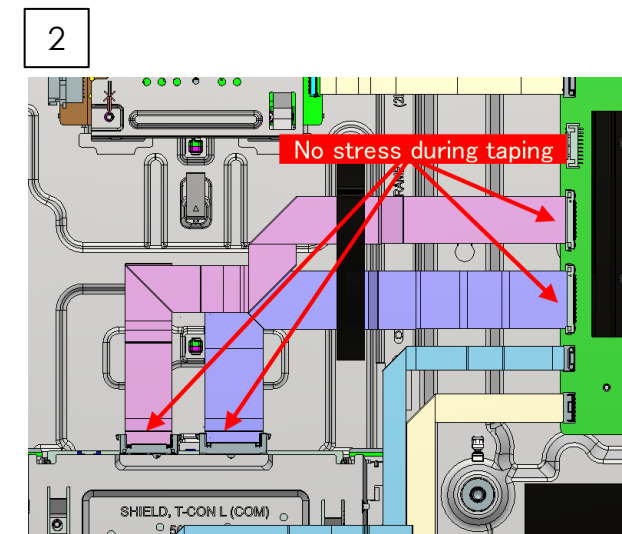
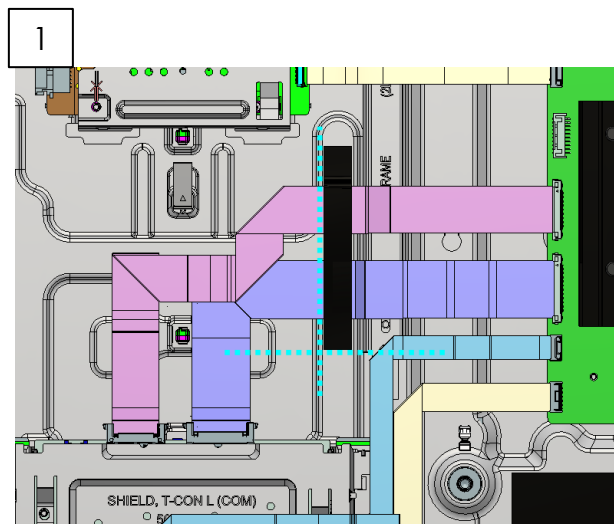
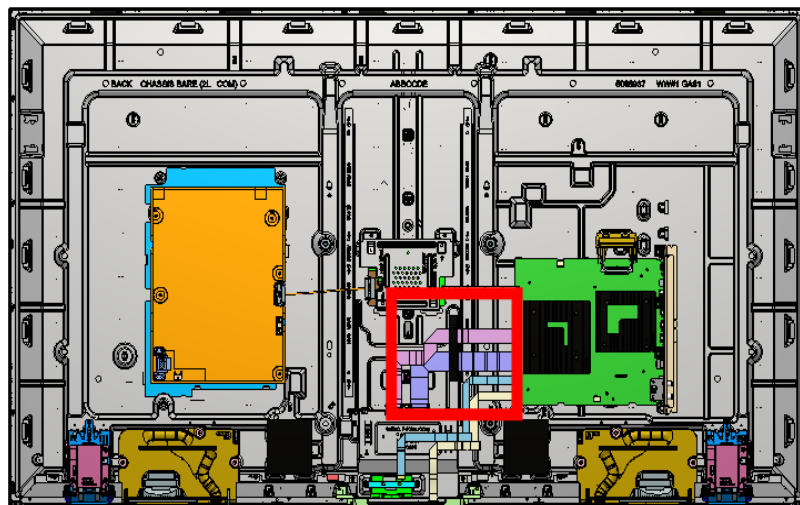


FFC is stressed at Main Board side.

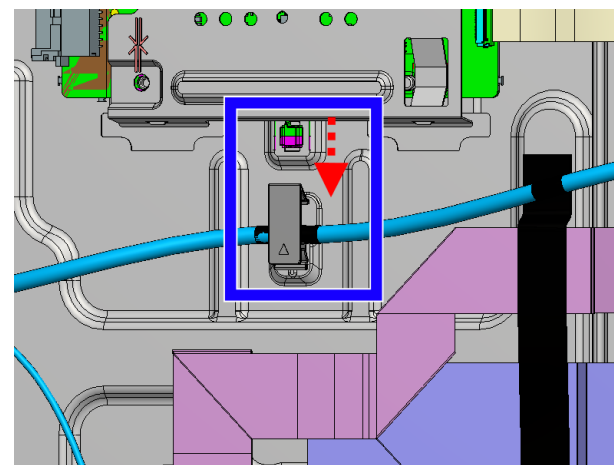
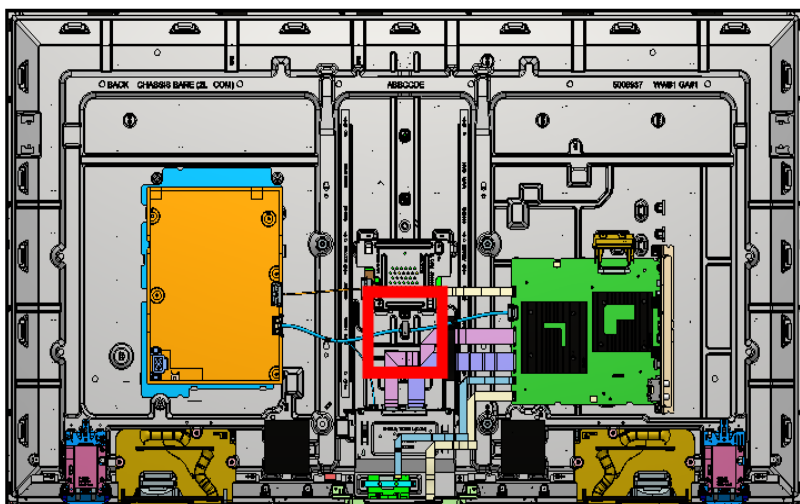
SECTION 2: XR-65X9*K

2-3. WIRE DRESSING

TAPE



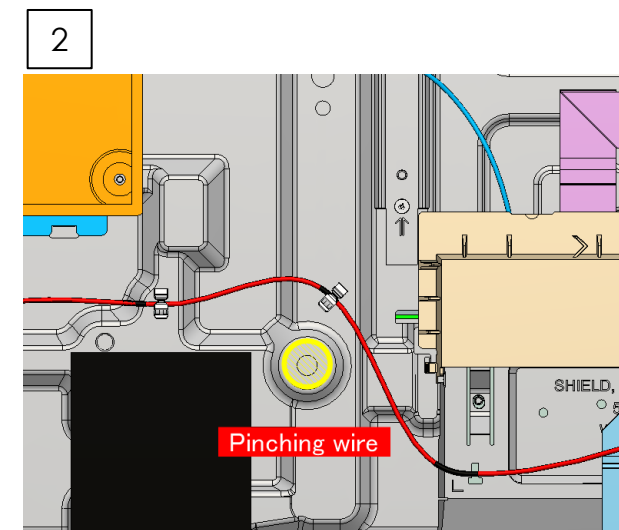
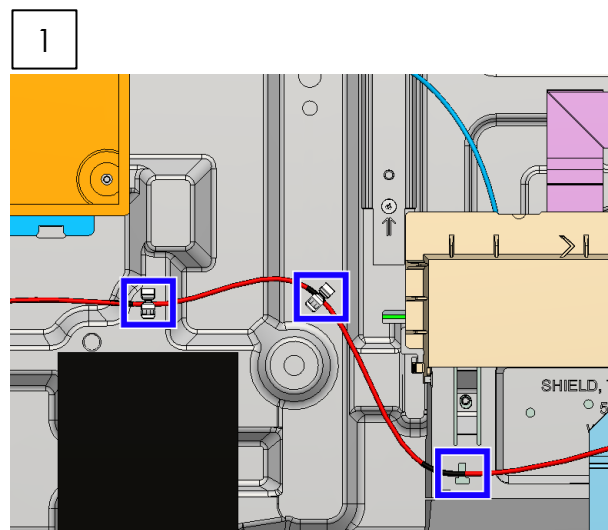
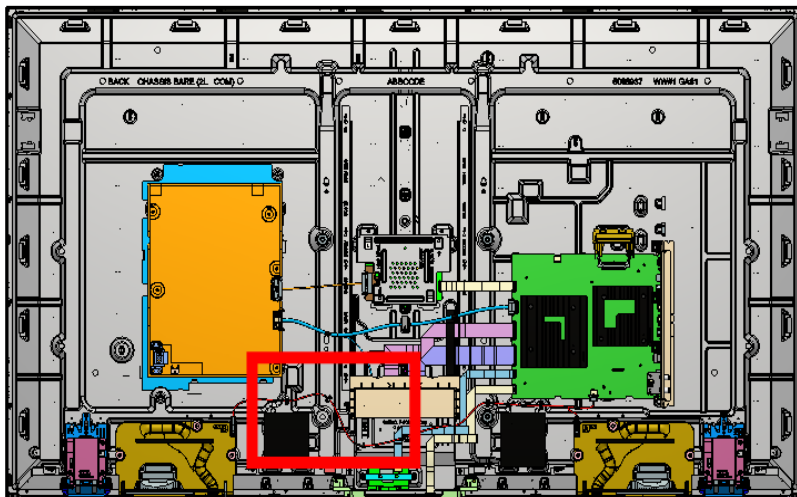
WIRE DRESSING



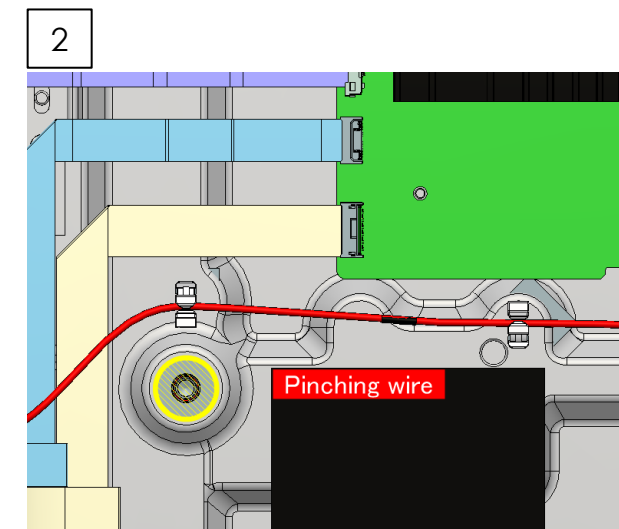
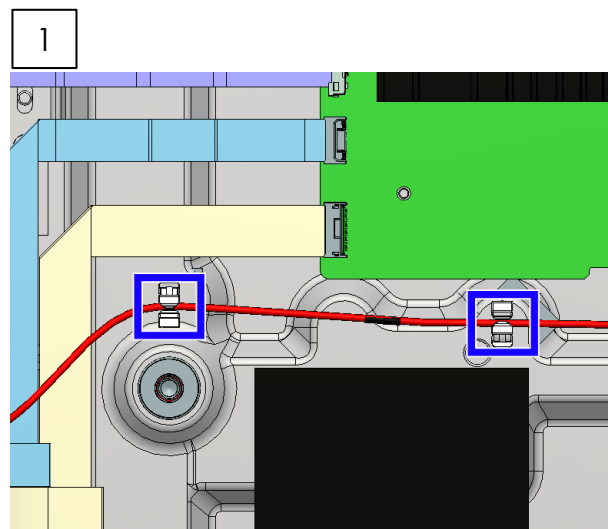
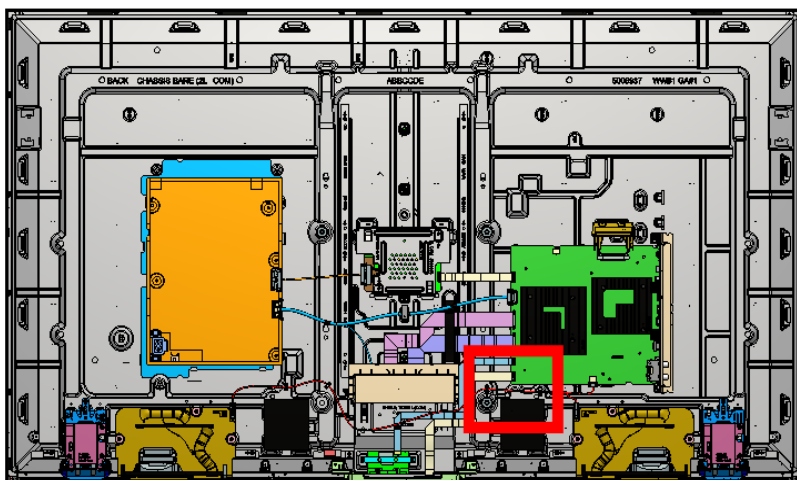
SECTION 2: XR-65X9*K

2-3. WIRE DRESSING

WIRE DRESSING



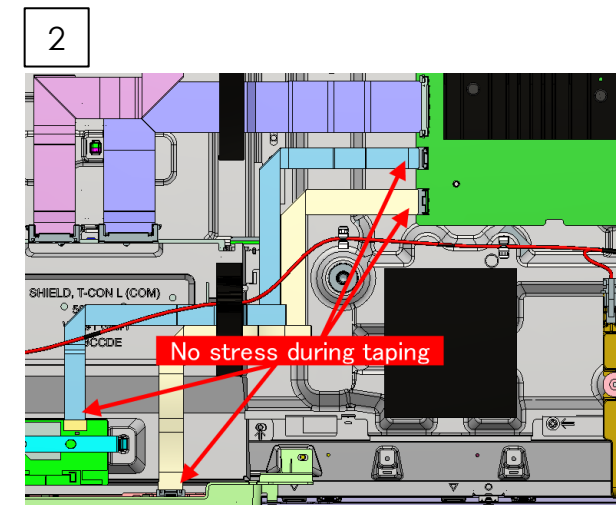
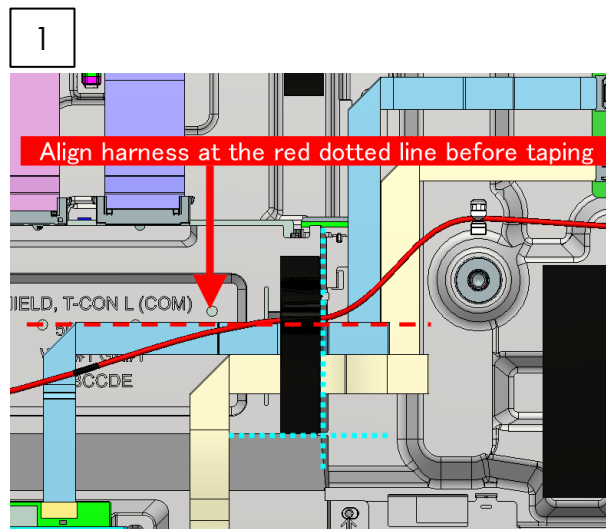
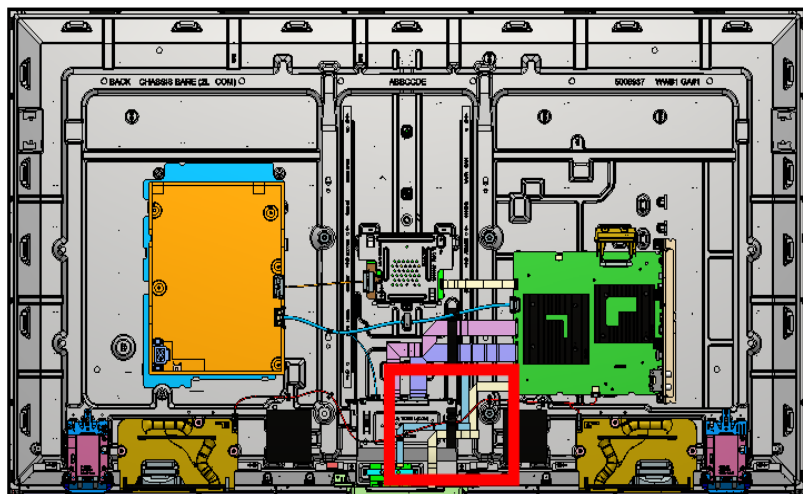
WIRE DRESSING



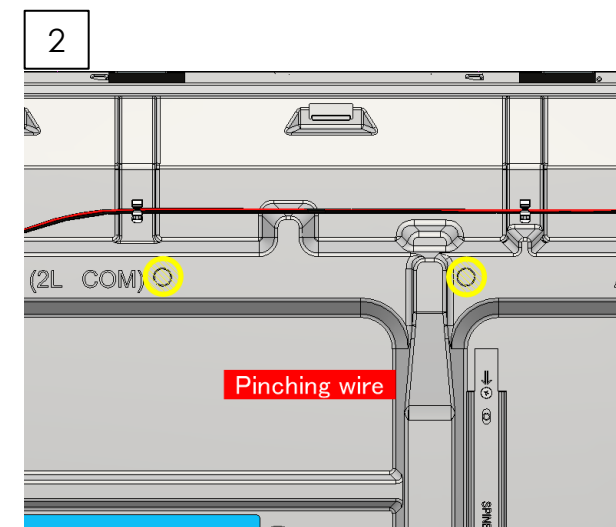
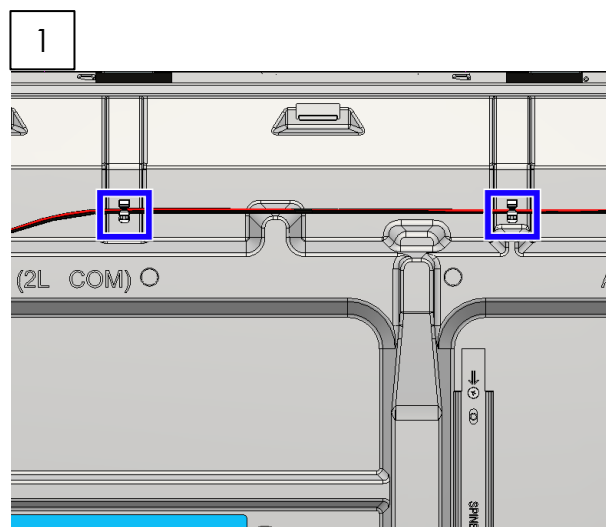
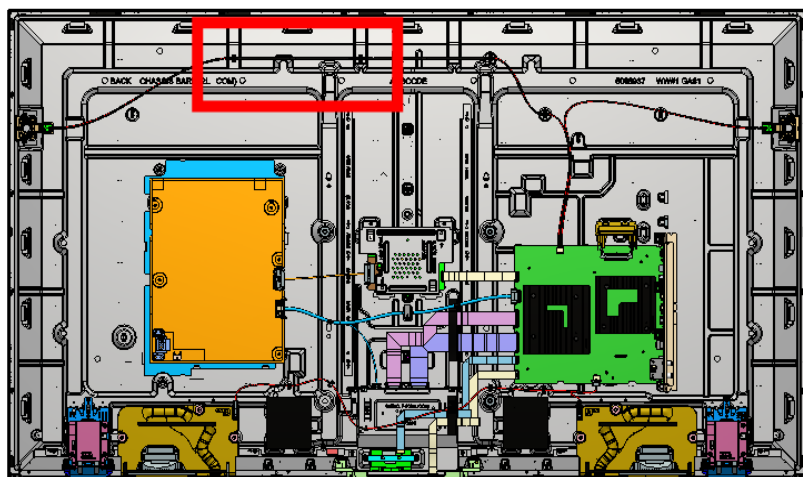
SECTION 2: XR-65X9*K

2-3. WIRE DRESSING

TAPE



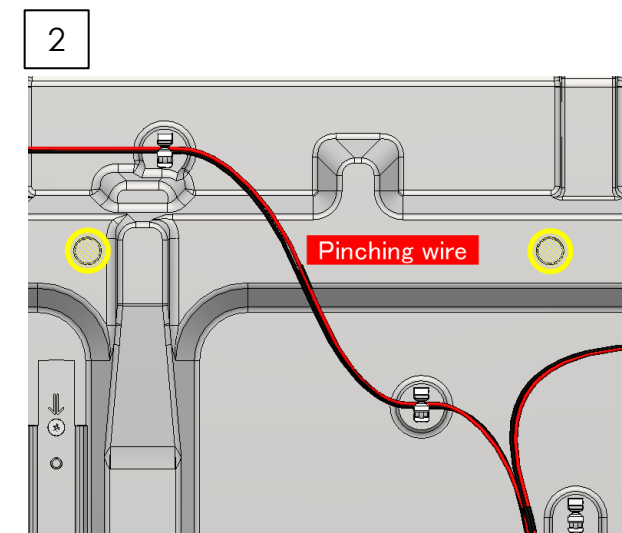
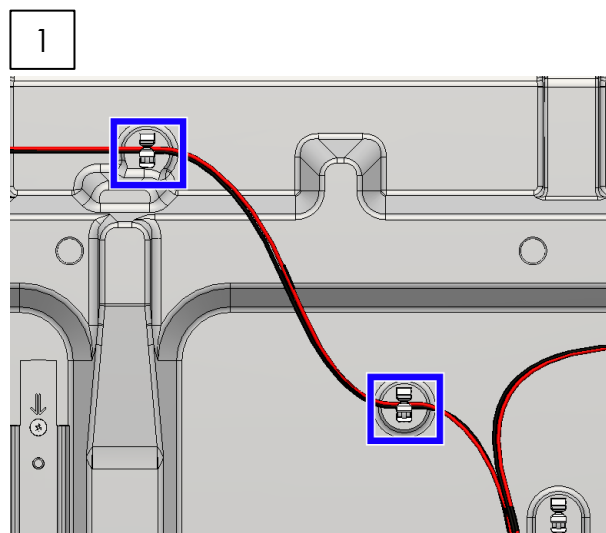
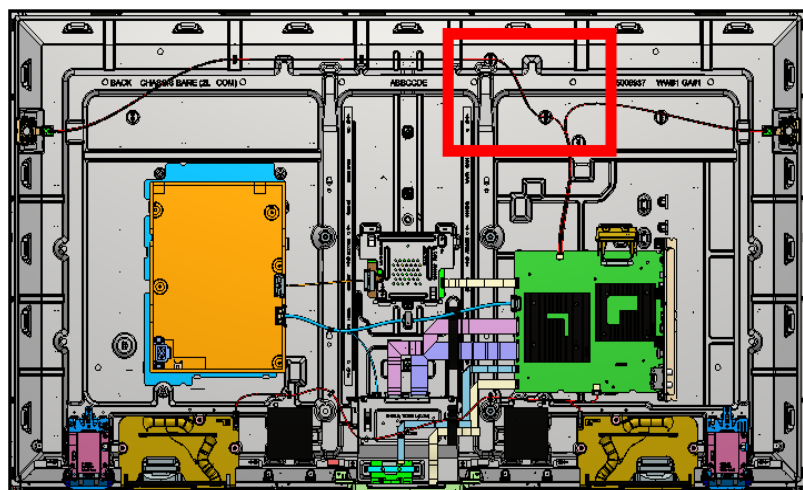
WIRE DRESSING



SECTION 2: XR-65X9*K

2-3. WIRE DRESSING

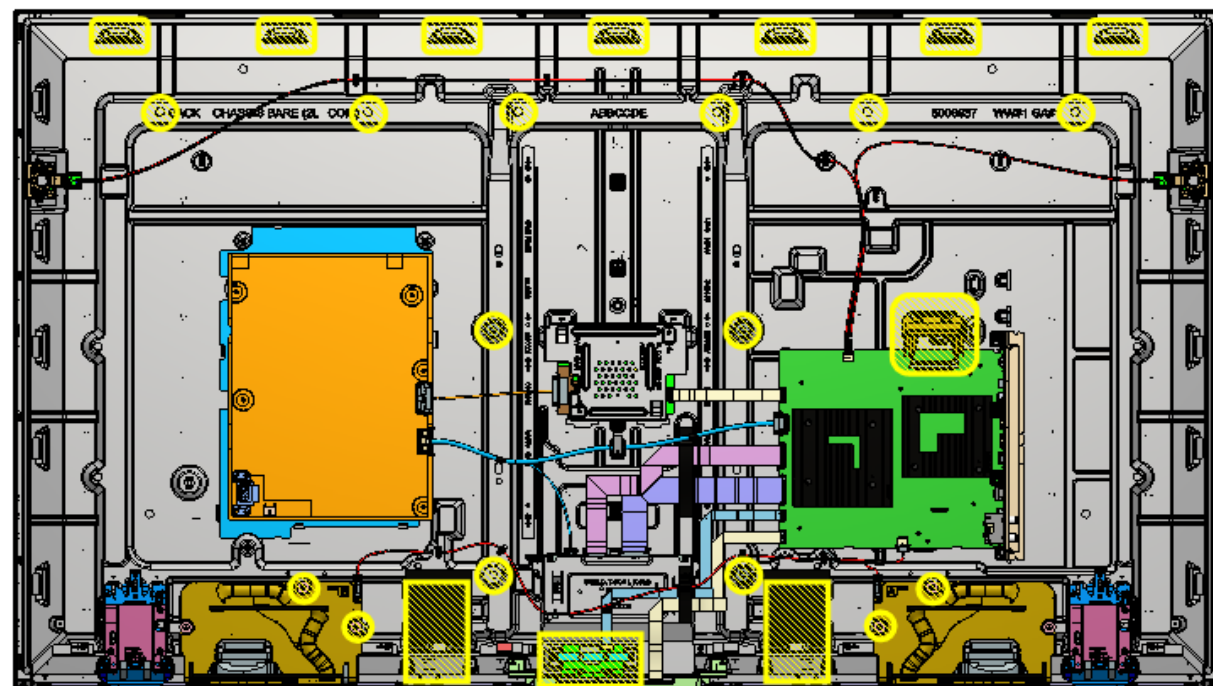
WIRE DRESSING



SECTION 2: XR-65X9*K

2-3. WIRE DRESSING

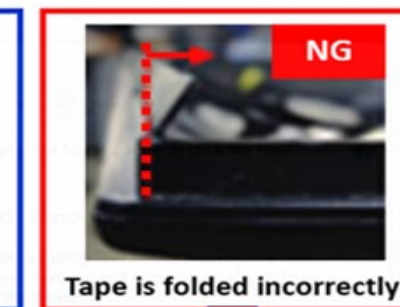
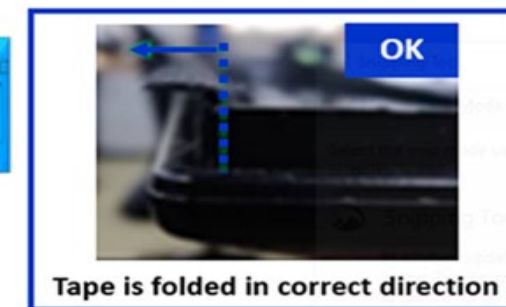
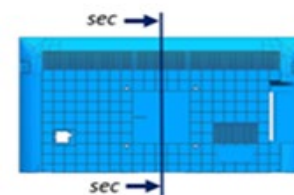
INFORMATION



Caution : Keep harness away from Inhibit Area

INFORMATION

Tape Folding Direction Information





Touch up Tape, if folding direction is incorrect

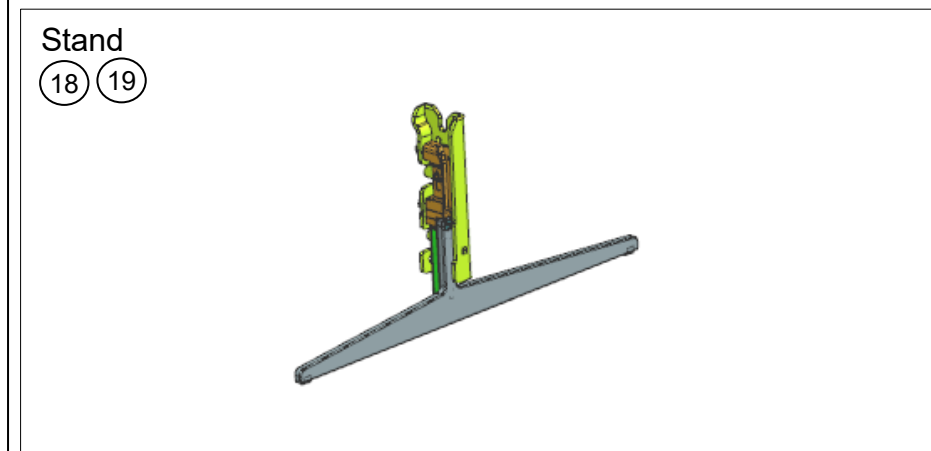
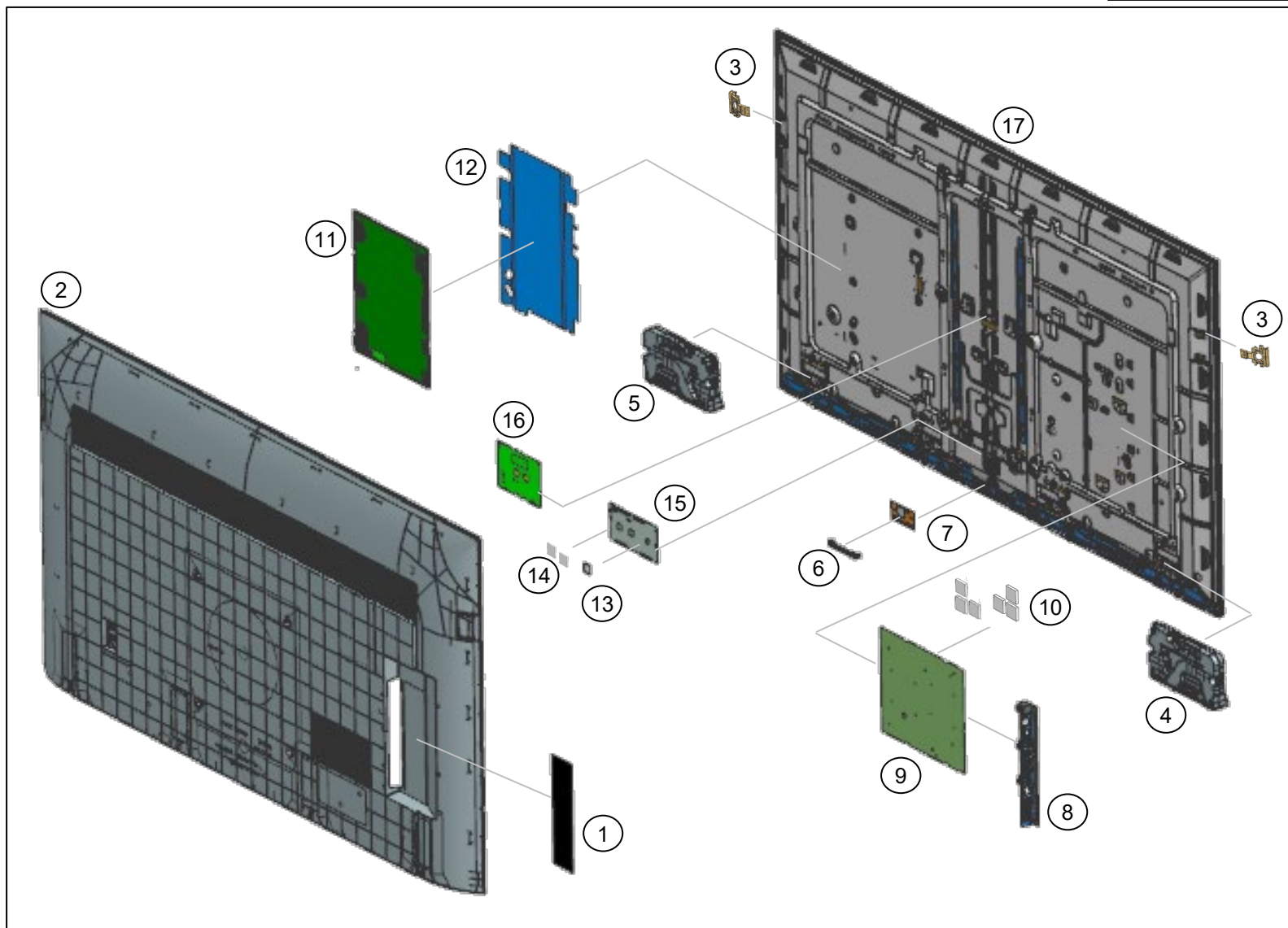
1. Pinch SHEET SHADING TAPE with finger.
2. Move as above direction. Correct folding direction.

SECTION 2: XR-65X9*K

2-4. EXPLODED VIEW AND PART LIST

- Place the TV set facing downwards on a stable, level surface before disassembly and assembly of parts.
-  and shaded parts are critical for safety. Replace only with part number specified.
-  Parts contain confidential information. Strictly follow the instruction whenever the components are repaired and/or replaced







- ⚡ (*) Parts are not stocked since they are seldom required for routine service. Some delays should be anticipated when ordering these components.
- ⚡ Picture provided in this section might have slight difference from the actual sets.
- ⚡ The reference number beside the part indicates the disassembly sequence.
- ⚡ Remove screws before disassembly. Unplug connectors before disassembly



SECTION 2: XR-65X9*K

2-4. EXPLODED VIEW AND PART LIST

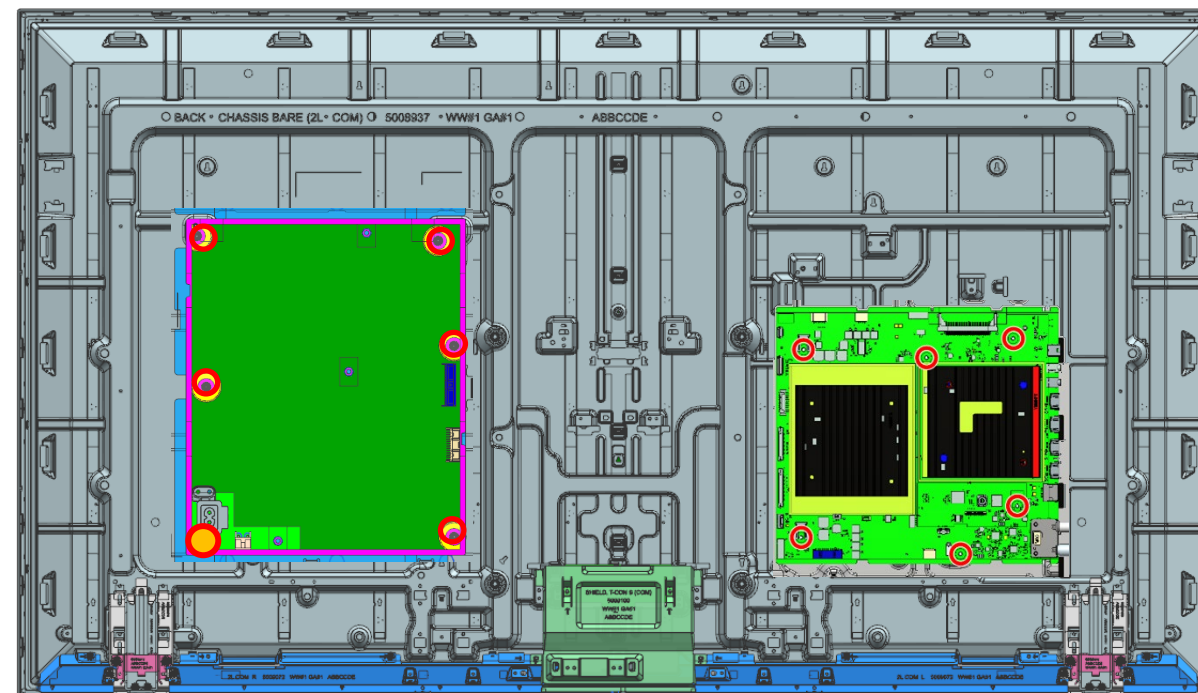
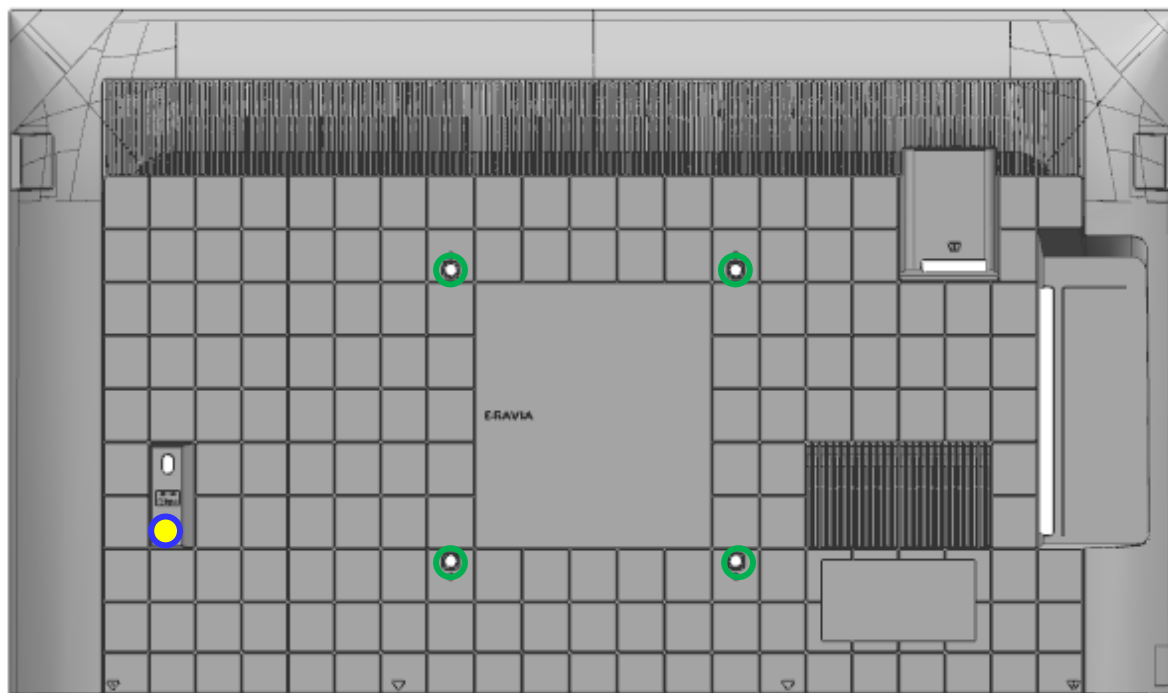
SET PART LIST

REF. NO	PART NO.	DESCRIPTION	XR-65X90K	XR-65X90CK
			UCM	UC2
1	5-039-876-01	LABEL, SIDE TERMINAL HP (TGR)	.	.
 2	5-026-655-01	REAR COVER ASSY (2L RIS)	.	.
3	1-009-973-11	LOUDSPEAKER,FY21 14_17MM-TW	.	.
4	1-013-470-11	SP-BOX ASSY,FY22 W30L DBR-A	.	.
5	1-013-470-21	SP-BOX ASSY,FY22 W30L DBR-B	.	.
6	5-009-258-21	BRACKET, WIFI(BNN)	.	.
 7	1-005-419-13	WLAN/BT MODULE(11AC)	.	.
8	5-039-955-11	BRACKET SIDE (BNN) A	.	.
 9	A-5042-769-A	COMPL_SVC_BM5STY_UC_FT	.	.
10	4-457-451-12	SHEET, THERMAL (BAF)	.	.
 11	1-013-619-21	G22P-STATIC CONVERTER (TV)	.	.
 12	5-027-741-11	SHEET, INSULATION (2L PHN) A	.	.
13	5-020-359-01	SHEET, THERMAL CSOT (APL)	.	.
14	5-027-341-01	SHEET, THERMAL (RIS)	.	.
15	1-014-121-11	MOUNTED PWB E-T-CON (65)	.	.
16	A-5042-592-A	COMPL 22LD60C2_FT	.	.
 17	A-5044-461-A	P-MOD (YDCM065DCS01)(SVC)	.	n/a
18	5-034-614-01	STAND L (L TGR) A	.	.
19	5-034-615-01	STAND R (L TGR) A	.	.

SECTION 2: XR-65X9*K

2-4. EXPLODED VIEW AND PART LIST

SCREW

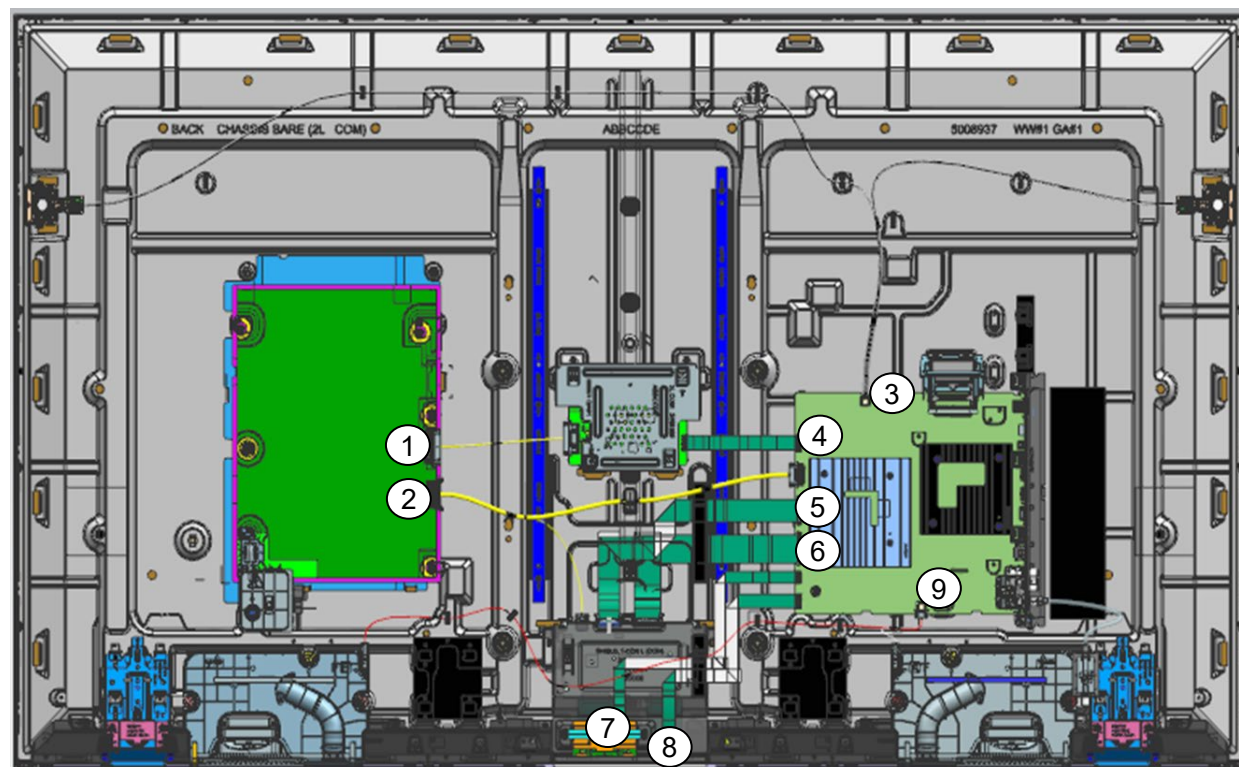


REMARKS	P/N	DESCRIPTION	QTY	TORQUE (N.m)
	4-472-518-11	SCREW, +PSW M3X6	11	0.4 ± 0.05
	2-580-592-01	SCREW, +PSW M3X8	1	0.4 ± 0.05
	5-015-521-01	+PSW M6*16 W14	4	1.2 ± 0.1
	4-579-926-01	M3x3.0 STEP	1	0.4 ± 0.05

SECTION 2: XR-65X9*K


2-4. EXPLODED VIEW AND PART LIST

CONNECTOR



REF. NO	PART NO.	DESCRIPTION	REMARKS
1	1-007-098-11	CONNECTOR ASSY 15P	CN6601(G21/G22/G23B)-CN1003(LD55/LD65/LD75)(1)
2	1-014-494-11	CONNECTOR ASSY 28P	CN6401(G21/G22/G23B)-CN1700(BM5STY)-CON3/J105/J114(TCON)(1)
3	1-007-113-12	CONNECTOR ASSY 4P (PZ)	CN6602(BM5STY)-TW(1)
4	1-007-107-11	FLEXIBLE FLAT CABLE 30P	CN1000(LD55/LD65)-CN6200(BM5STY)(1)
5	1-007-108-12	FLEXIBLE FLAT CABLE 41P	CN4201(BM5STY)-U2/J104(T-CON)(1)
6	1-007-110-12	FLEXIBLE FLAT CABLE 51P	CN4200(BM5STY)-U1/J103(T-CON)(1)
7	1-007-100-11	FLEXIBLE FLAT CABLE 20P	CN3801(BM5STY)-J1(WIFI/BT)(1)
8	1-007-105-11	FLEXIBLE FLAT CABLE 25P	CN1200(BM5STY)-CN102(HT2)(1)
9	1-006-513-34	CONNECTOR ASSY 4P (SP)	CN3550(BM5A)/CN6600(BM5STY)-SP(1)

SECTION 2: XR-65X9*K**2-4. EXPLODED VIEW AND PART LIST****OTHER PARTS**

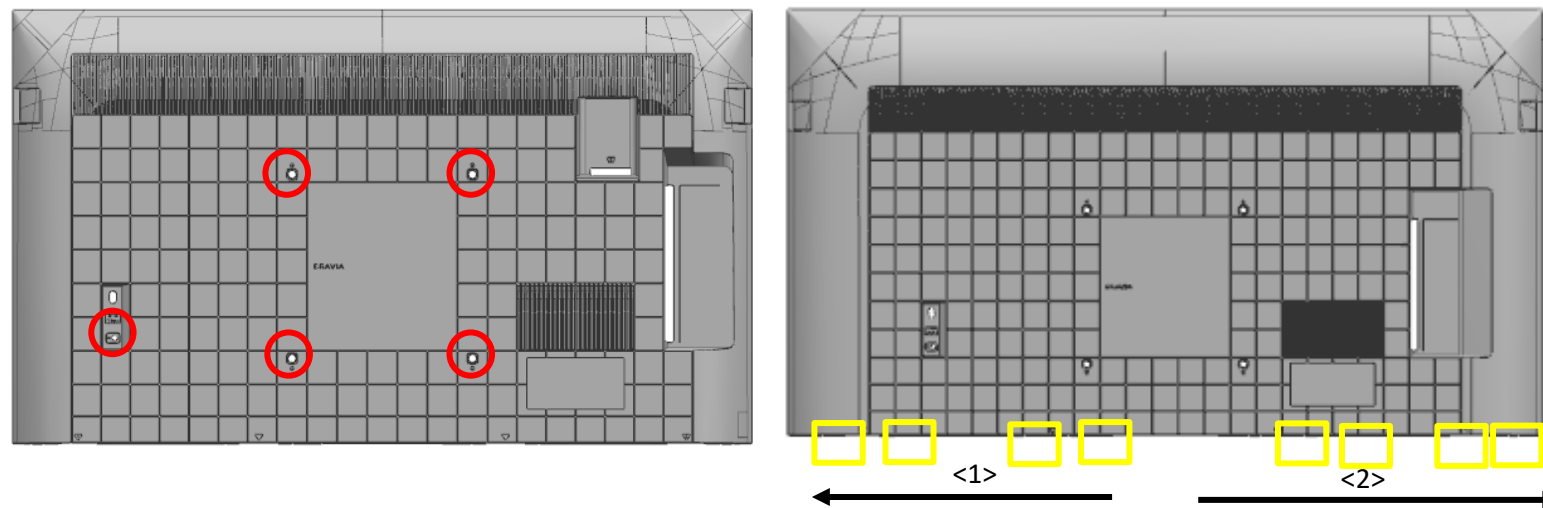
PART NO.	DESCRIPTION	XR-65X90K	XR-65X90CK	REMARKS
		UCM	UC2	
4-535-064-61	ASSY,FALL LOCK,BELT LL	•	•	-
 1-005-642-12	C7L AC POWER CORD SETS (US)	•	•	-
1-013-685-22	REMOTE COMMANDER (RMF-TX900U)	n/a	•	-
*5-037-700-11	REFERENCE GUIDE	•	•	-
*5-037-702-11	SETUP GUIDE	•	•	-
7-600-031-97	TAPE (3M 1350FB-1)15MMX66M BLK	•	•	-
5-009-861-02	VESA SPACER A (COM)	•	•	Screw extension for Fall Lock Belt and Wall Mount, Qty 1, refer Setup Guide for details..

SECTION 3: XR-75X9*K

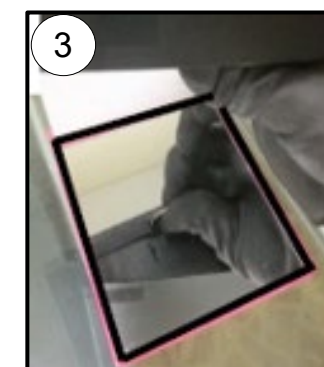
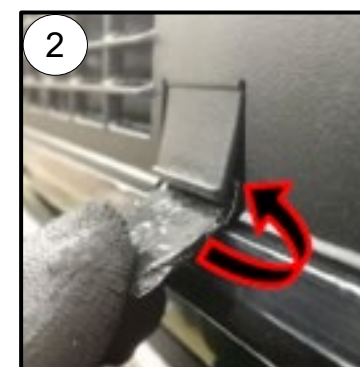
3-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

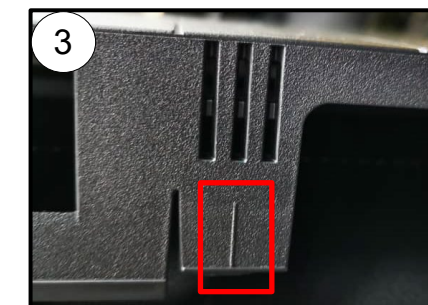
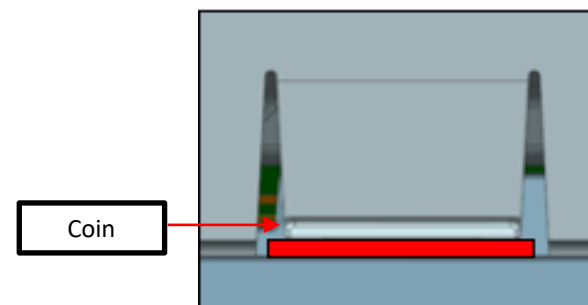
1. Remove the screws from the rear cover (5 pcs)
2. Unhook the bottom hook, starting from center.



- ① Unhook two hooks closest to center simultaneously to prevent lock back. (Refer to the next page for the location of hooks)
- ② Unhook both hooks using coin or jig.
- ③ Use mirror or touch the line to assist locating the hook position.



Coin or jig to unhook bottom Rear Cover - Bezel hook
 *Wrap coin in tape (55mmX25mm)
 *Thickness of coin approximately 2mm

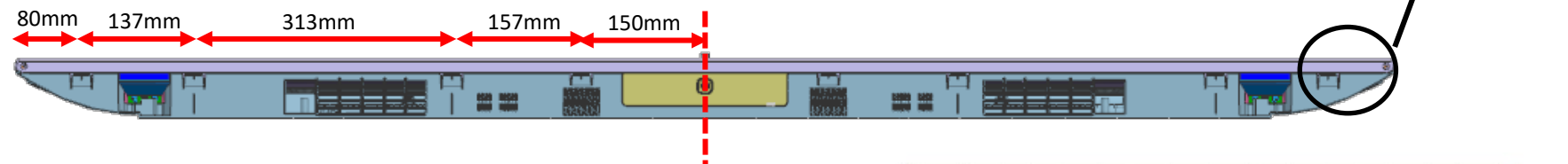


SECTION 3: XR-75X9*K

3-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

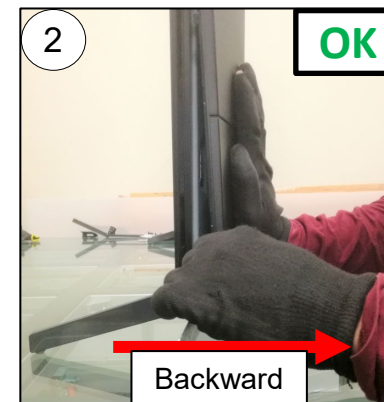
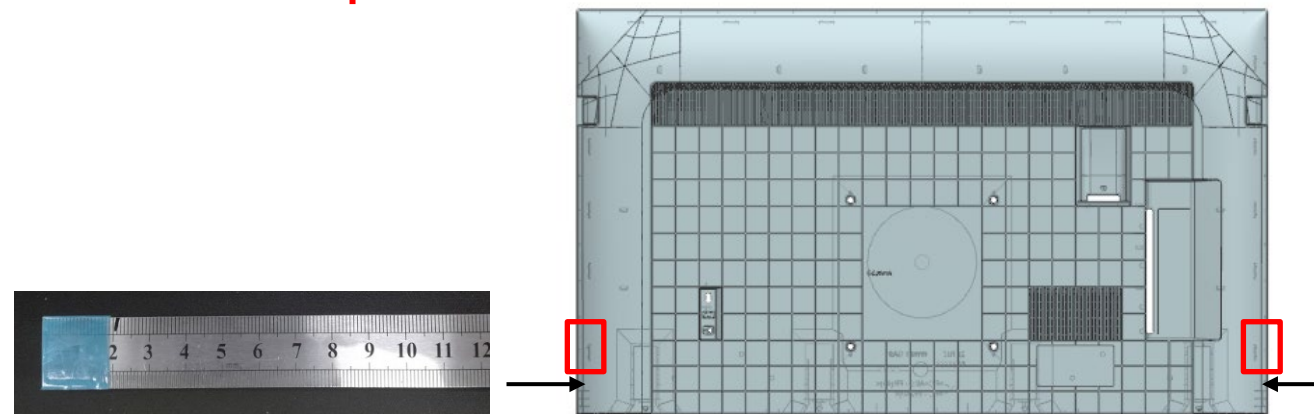
Bottom Hook Position



3. Unhook corner hook.

Ruler or jig to release corner hook
 *Wrap ruler with tape to prevent scratch

- ① Releasing the corner hook by pulling the Rear Cover corner and insert a jig or ruler.
- ② Ensure the jig or ruler is pulled backward.
- ③ DO NOT pivot on bezel when inserting the jig or ruler.



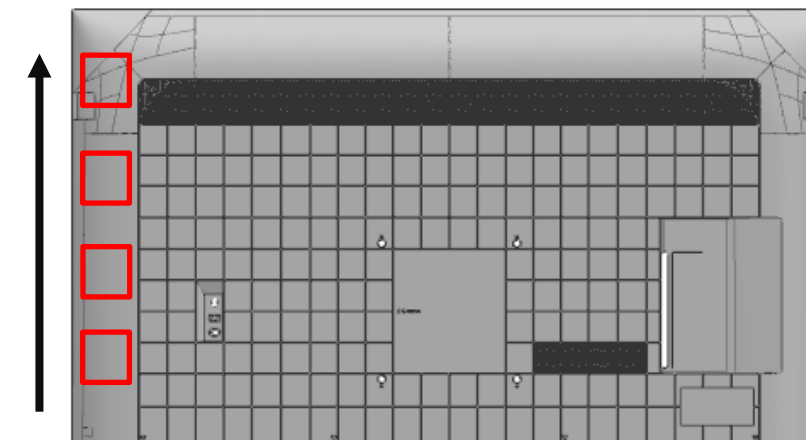
SECTION 3: XR-75X9*K

3-1. DISASSEMBLY AND REMOVAL CAUTION

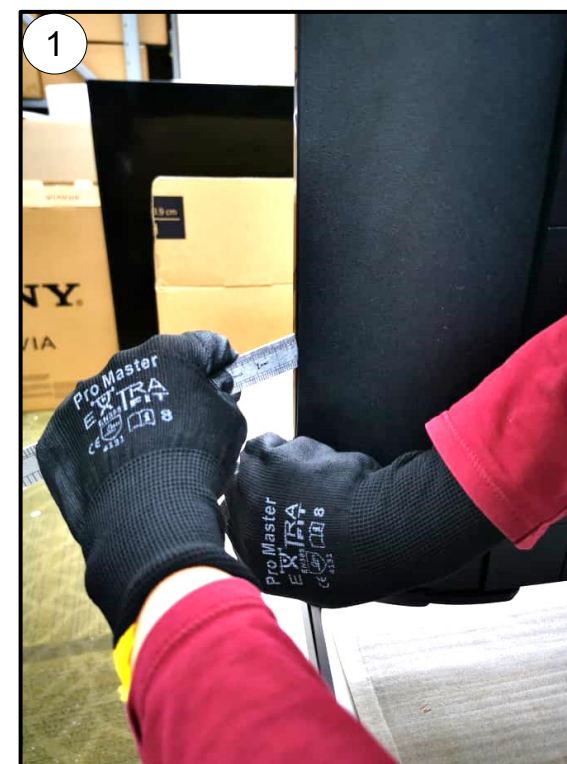
REAR COVER

4. Unhook left side hooks.

Total rear cover back chassis : 4 hooks



- ① Grip the rear cover by hand and use a ruler or jig to remove the hook of the rear cover back chassis.
- ② Flex the rear cover outward to remove the hook. Support set with arm.



SECTION 3: XR-75X9*K

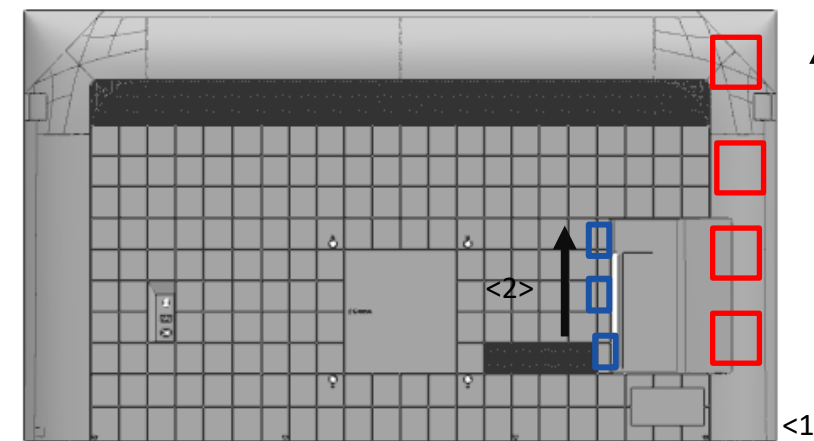
REAR COVER

- Unhook right side hooks.

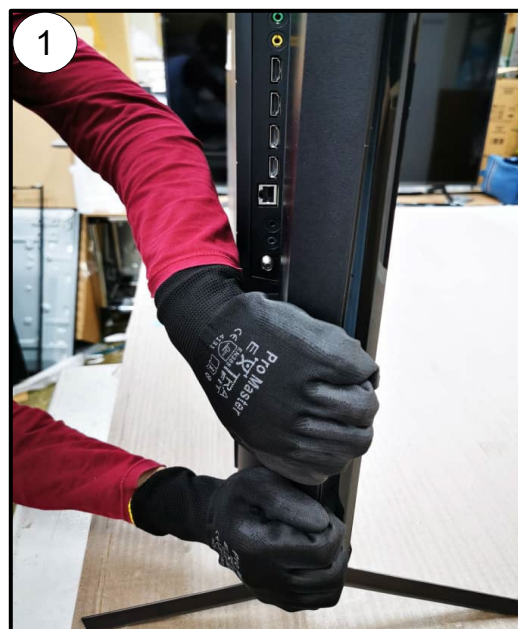
Total side bracket hooks : 3 hooks.

Total rear cover – back chassis hooks : 4 hooks

3-1. DISASSEMBLY AND REMOVAL CAUTION



- Remove the side hooks.
- Pull the rear cover below the side jack to remove the hook.
- Remove the remaining side hooks.



SECTION 3: XR-75X9*K

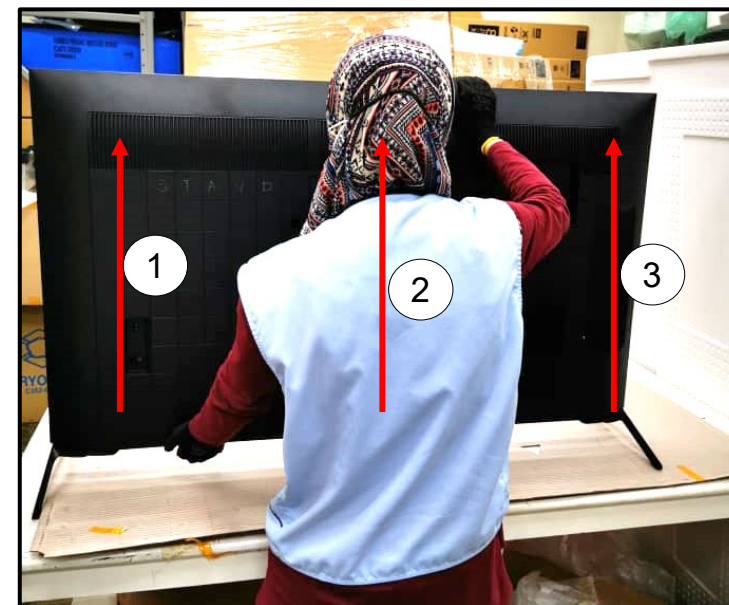
3-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

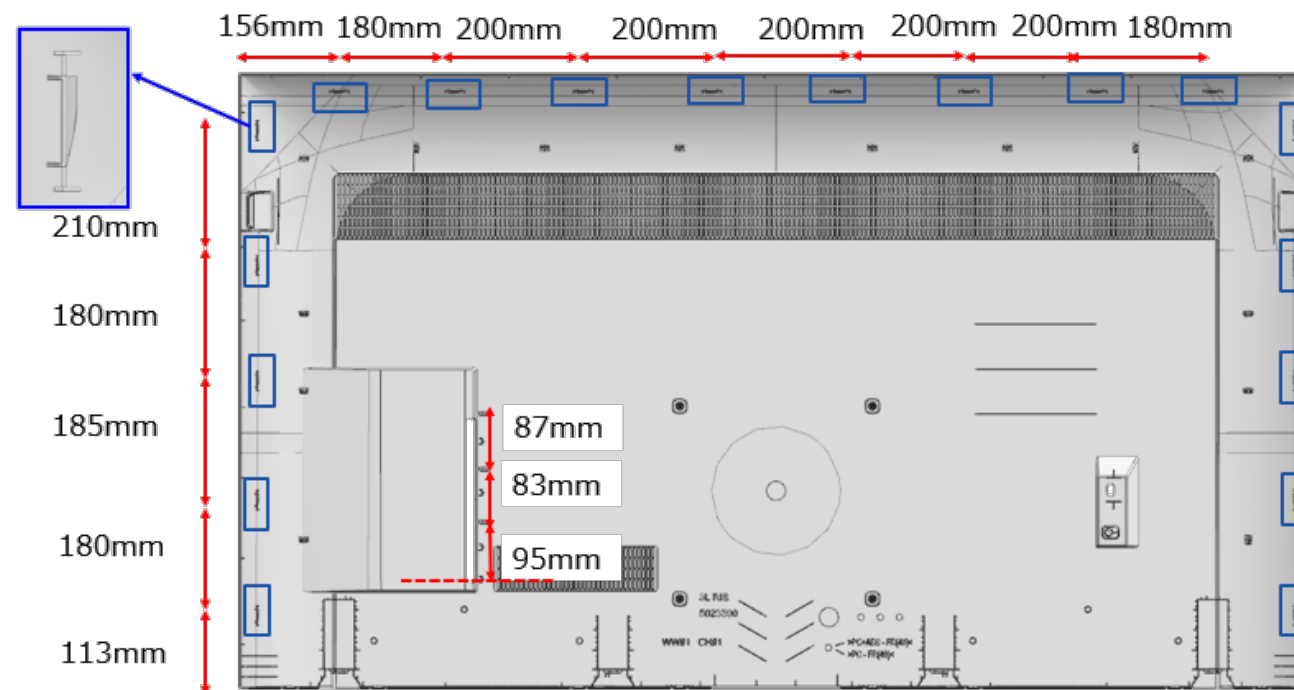
6. Unhook top row.

Total hooks (top row): 8 hooks

- ① Tilt the rear cover and push upwards on the left and right side.
- ② Pull the rear cover below the side jack to remove the upper hook.

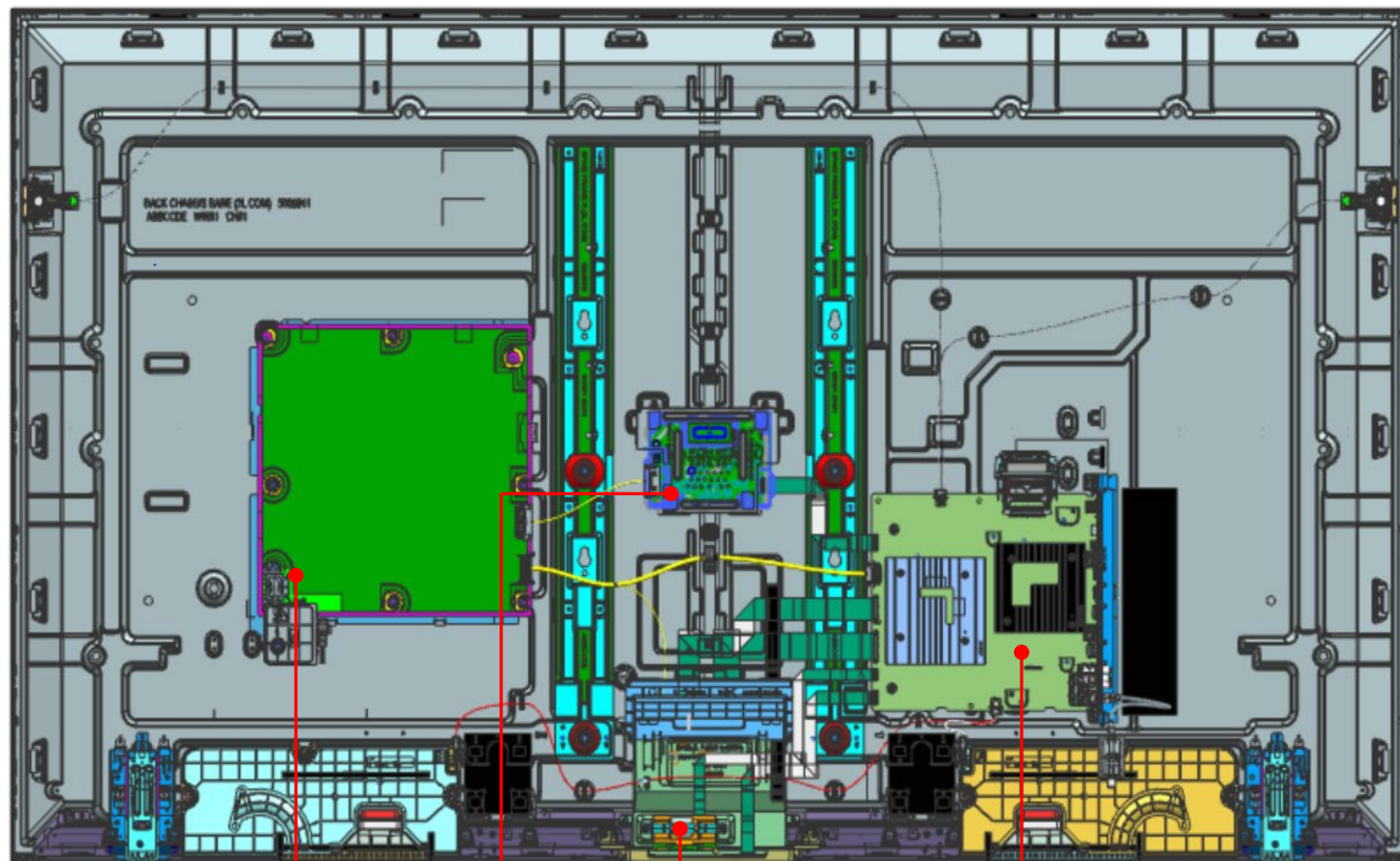


Hook positioning.



SECTION 3: XR-75X9*K

3-2. BOARD LOCATION

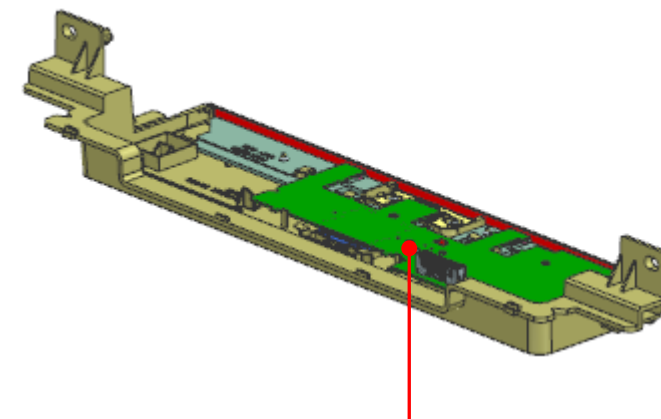


POWER BOARD

LD BOARD

WI-FI BOARD

MAIN BOARD



RECEIVER BOARD

SECTION 3: XR-75X9*K

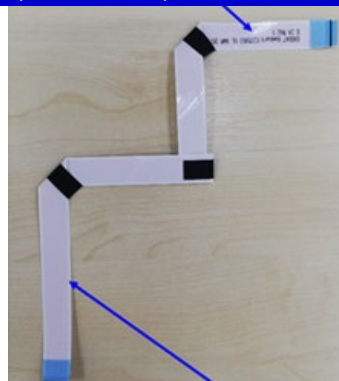
3-3. WIRE DRESSING

INFORMATION

Caution:

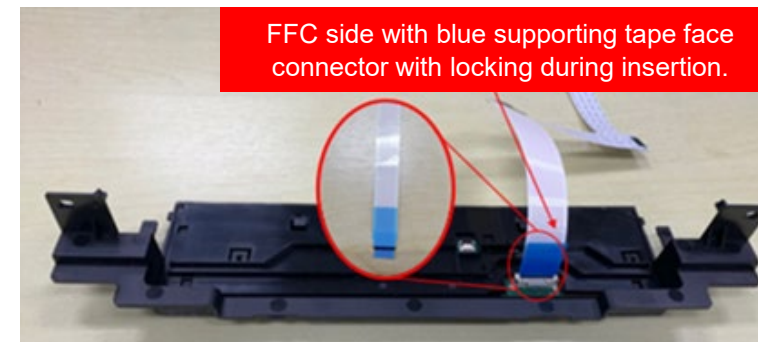
1. Operator need to fix Smart Core on **FLAT** surface before FFC insertion to ensure **FFC STRAIGHT** insertion.
2. FFC side with blue supporting tape, must face **CONNECTOR WITH LOCKING** during FFC insertion.

FFC (shorter side) is inserted at Main Board



FFC (long side) is inserted at Smart Core

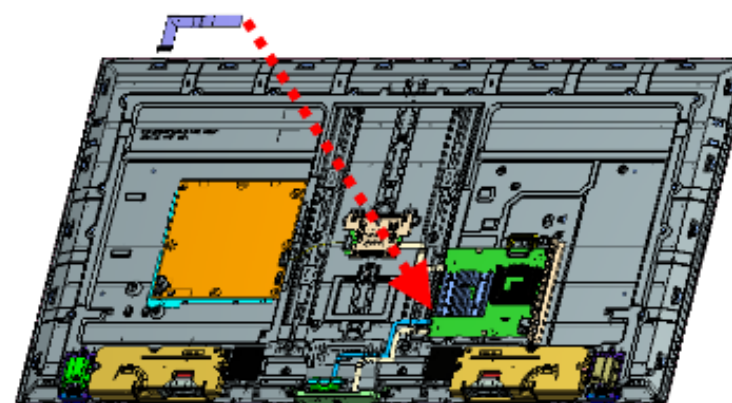
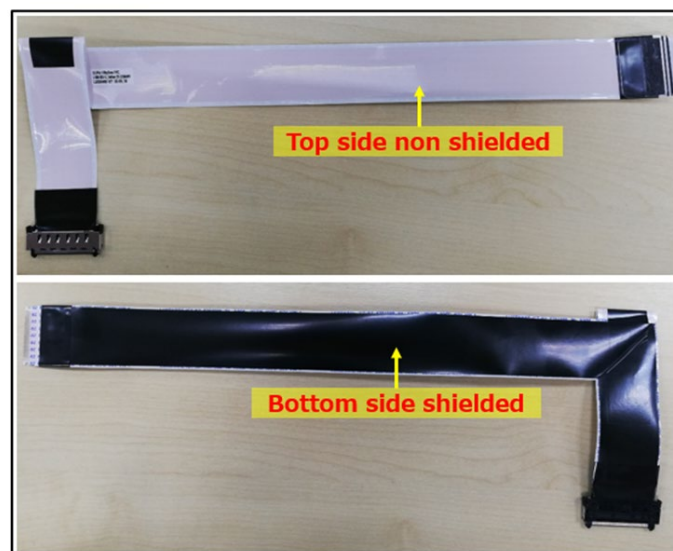
After assemble Receiver board to Smart Core, operator need to insert Receiver board FFC in straight condition.



FFC side with blue supporting tape face connector with locking during insertion.

Smart Core is placed on FLAT surface during FFC insertion.

INFORMATION



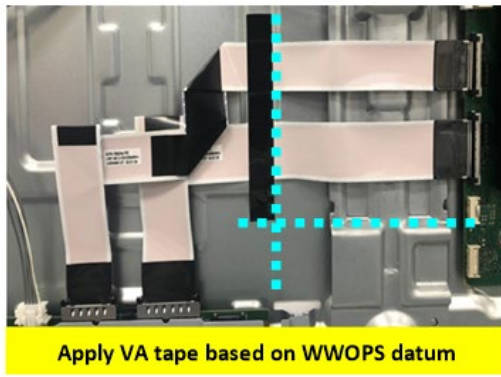
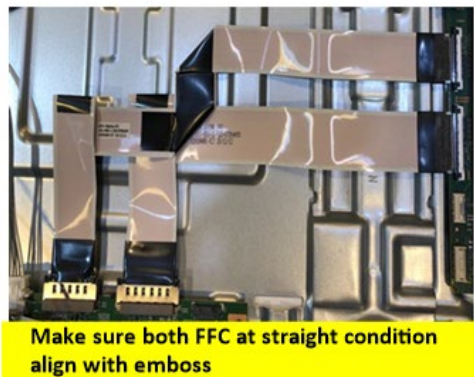
Please insert FFC 51P before insert FFC 41P

SECTION 3: XR-75X9*K

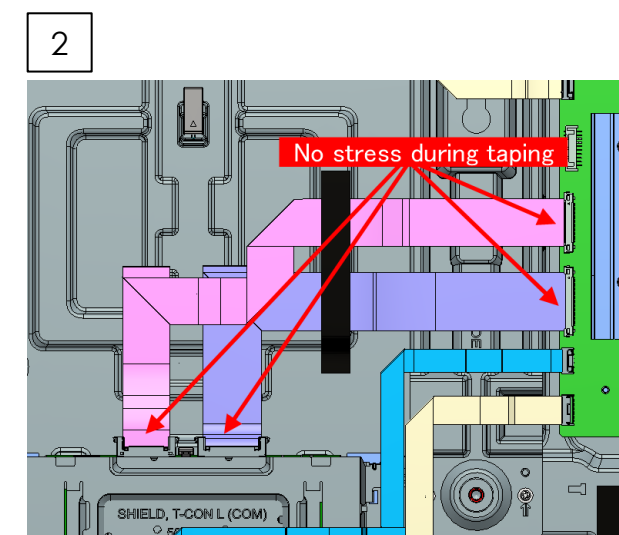
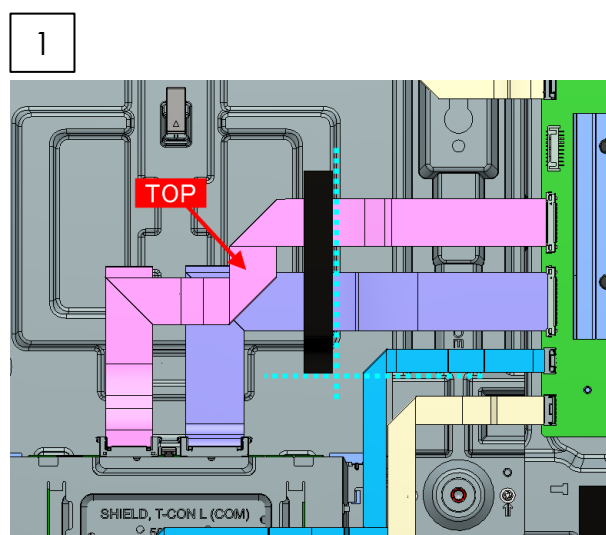
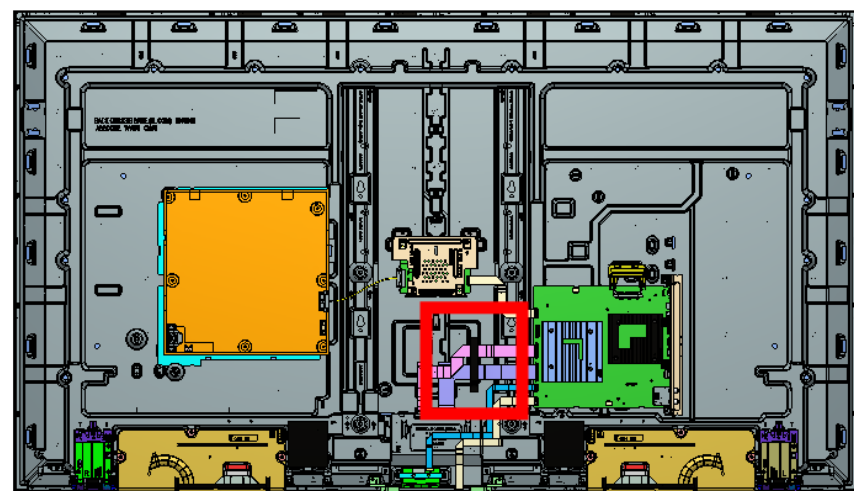
3-3. WIRE DRESSING

INFORMATION

Special Handling for FFC 41P & 51P Dressing



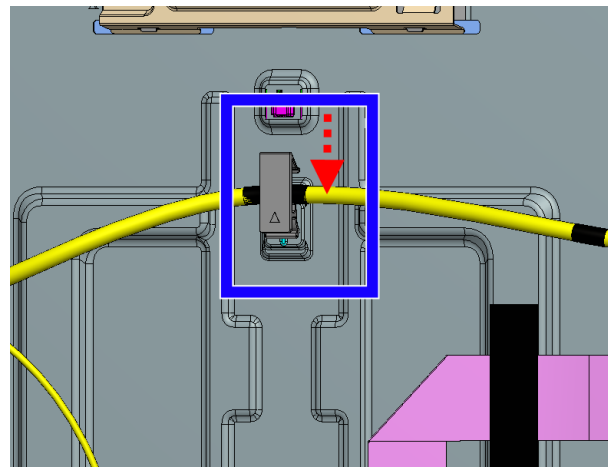
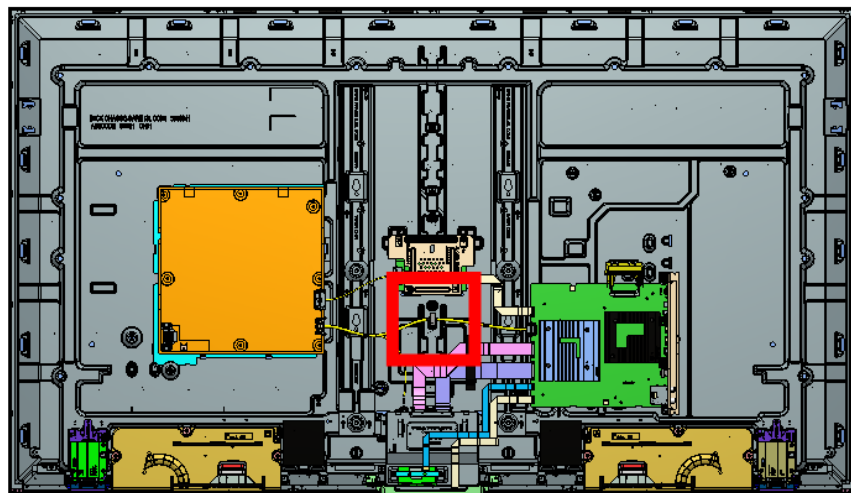
TAPE



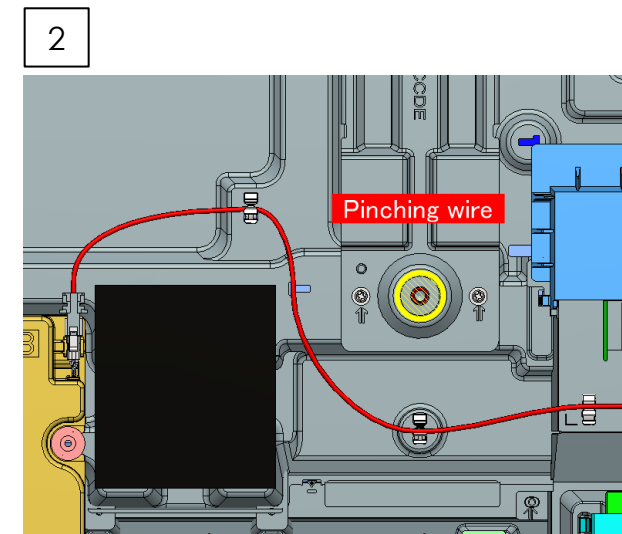
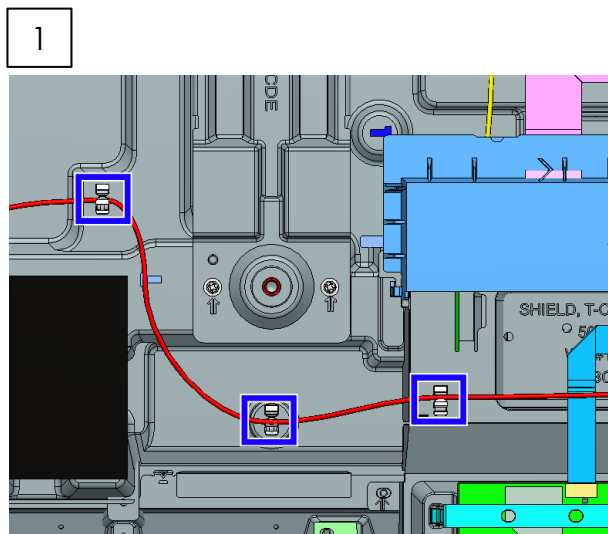
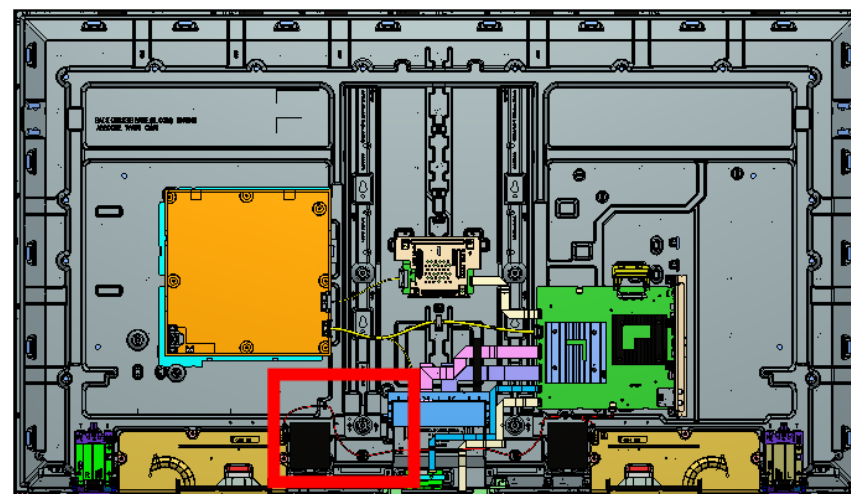
SECTION 3: XR-75X9*K

3-3. WIRE DRESSING

TAPE



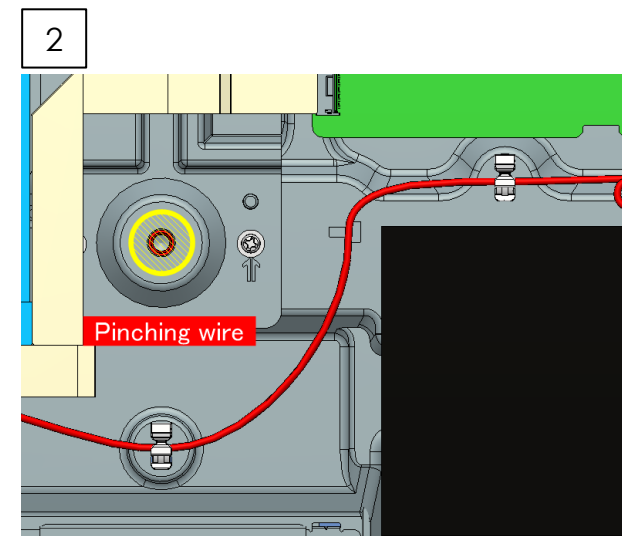
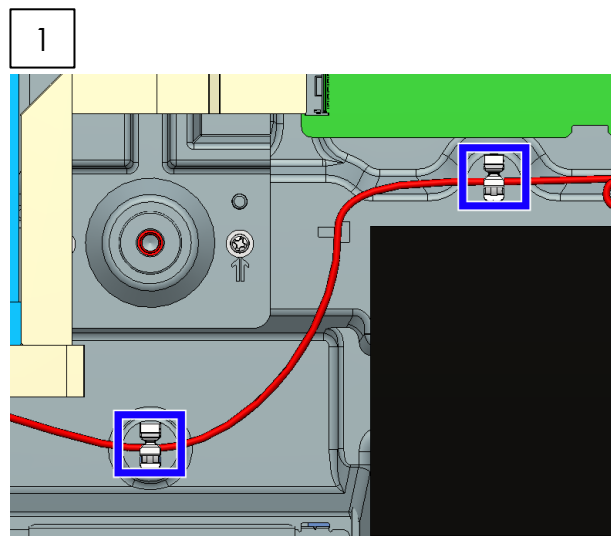
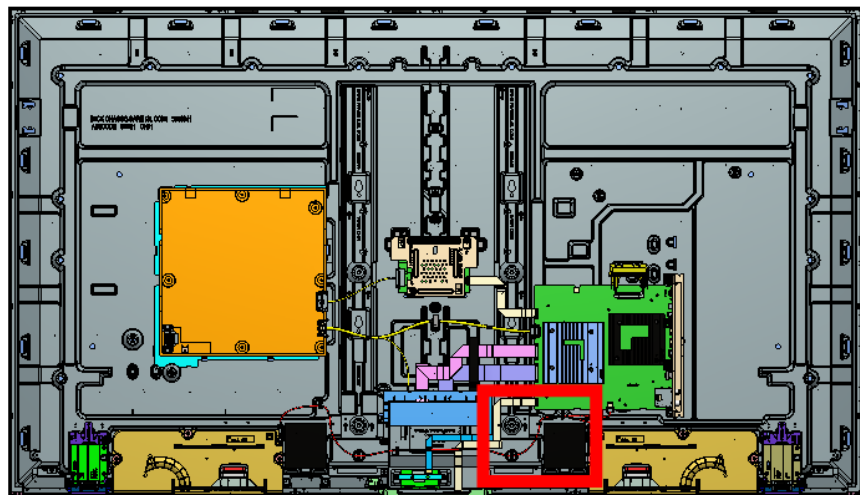
WIRE DRESSING



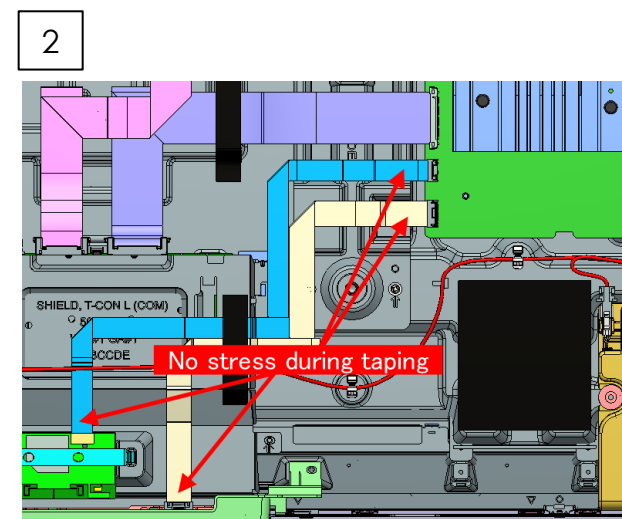
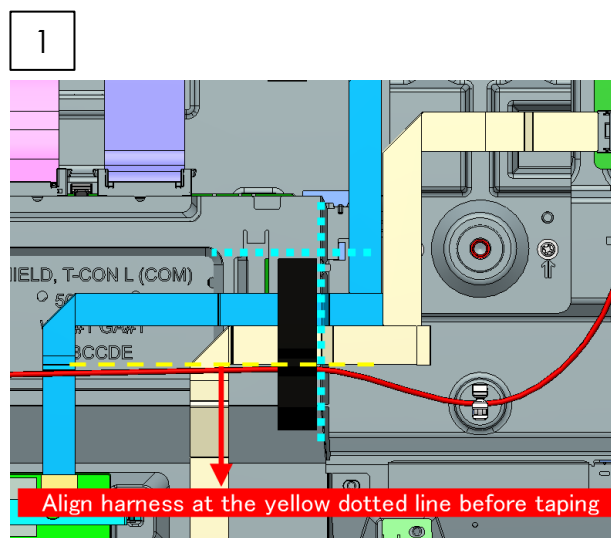
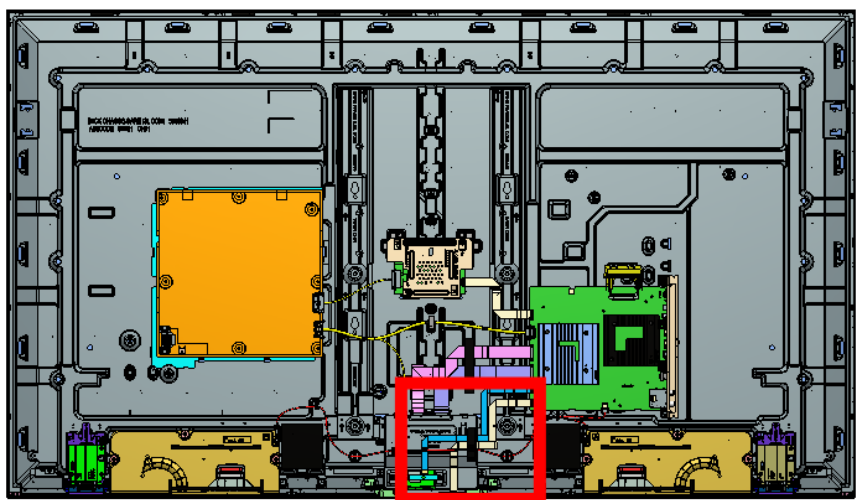
SECTION 3: XR-75X9*K

3-3. WIRE DRESSING

WIRE DRESSING



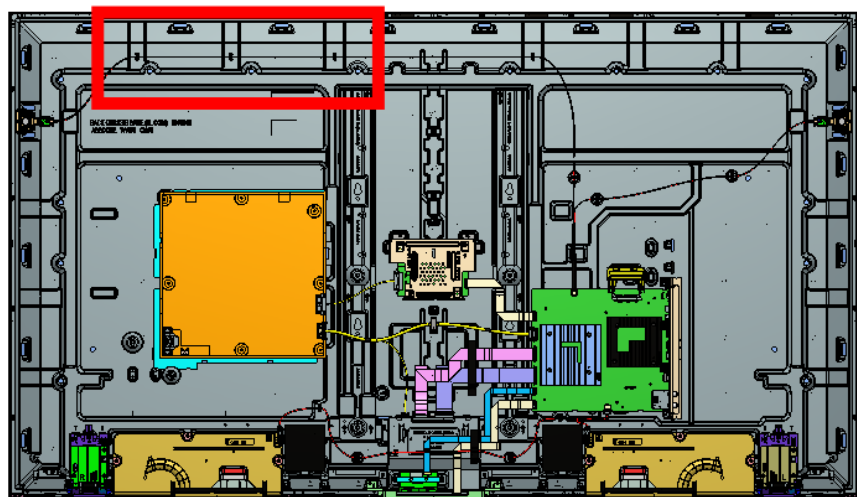
TAPE



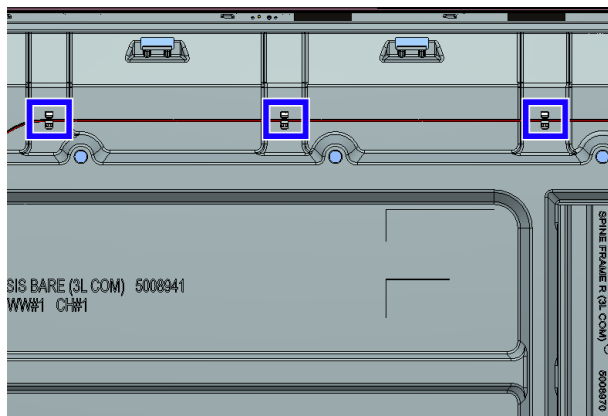
SECTION 3: XR-75X9*K

3-3. WIRE DRESSING

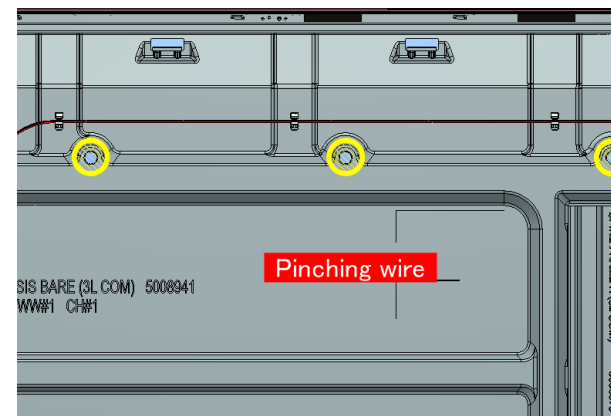
WIRE DRESSING



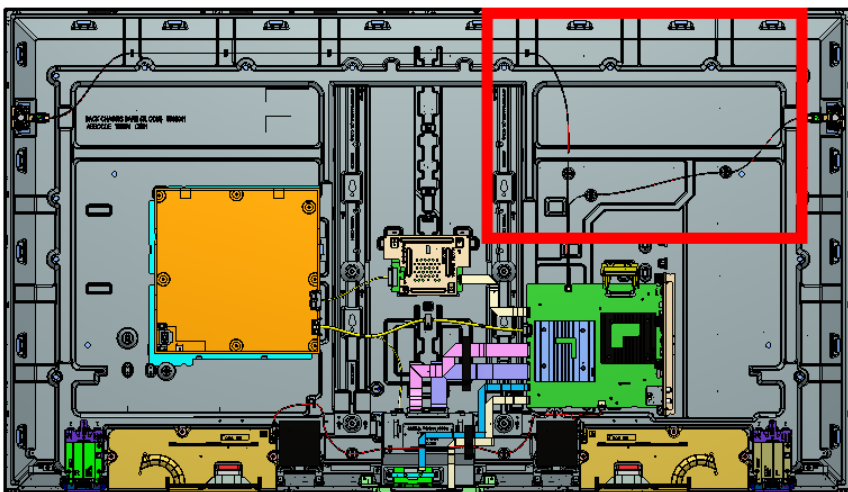
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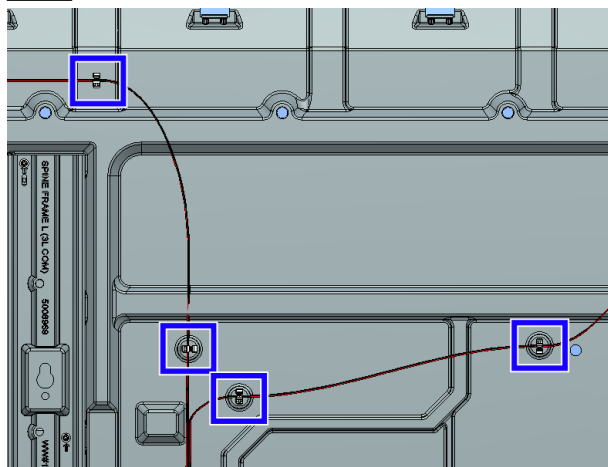
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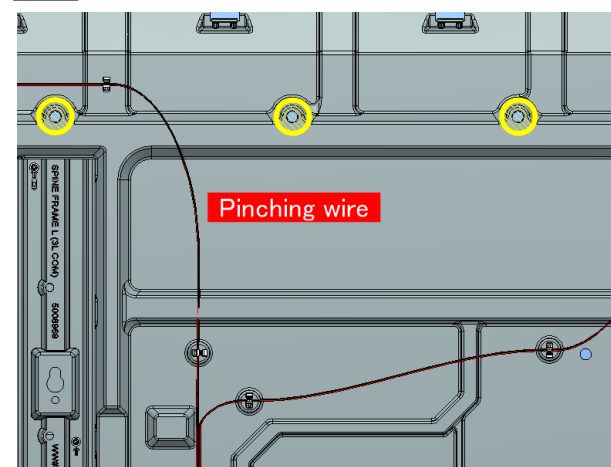
WIRE DRESSING



1



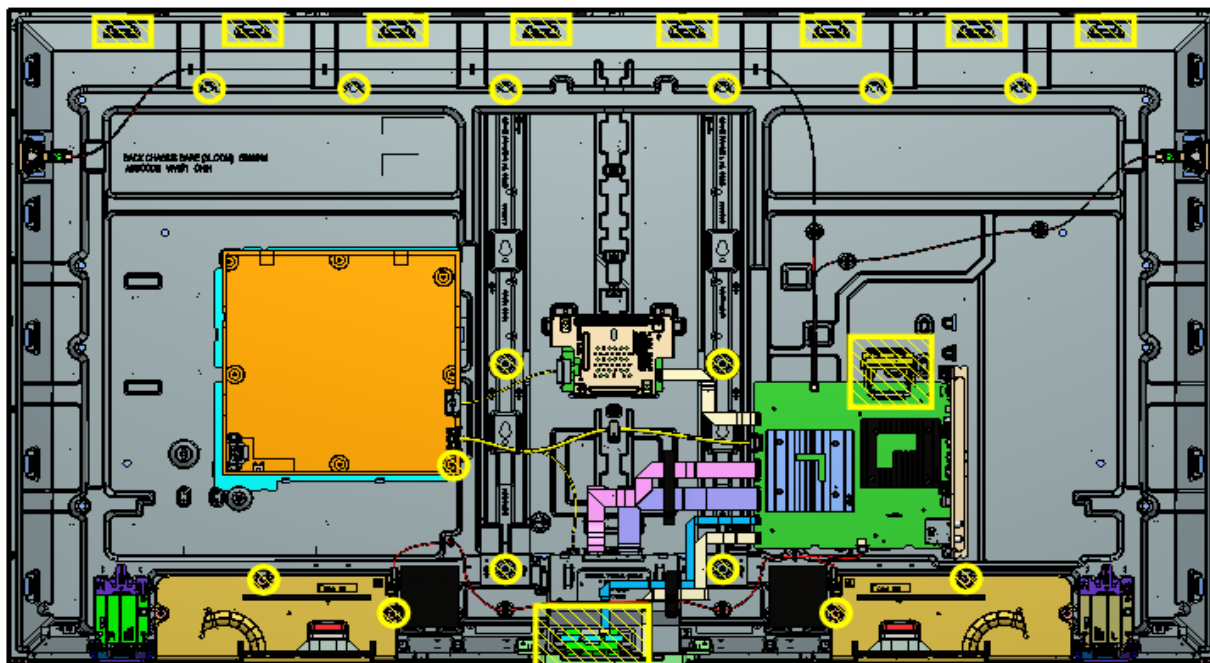
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SECTION 3: XR-75X9*K

3-3. WIRE DRESSING

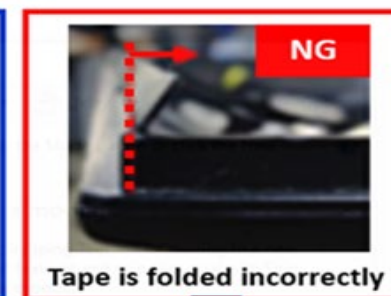
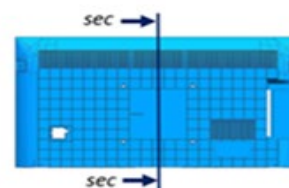
INFORMATION



Caution : Keep harness away from Inhibit Area

INFORMATION

Tape Folding Direction Information





Touch up Tape, if folding direction is incorrect

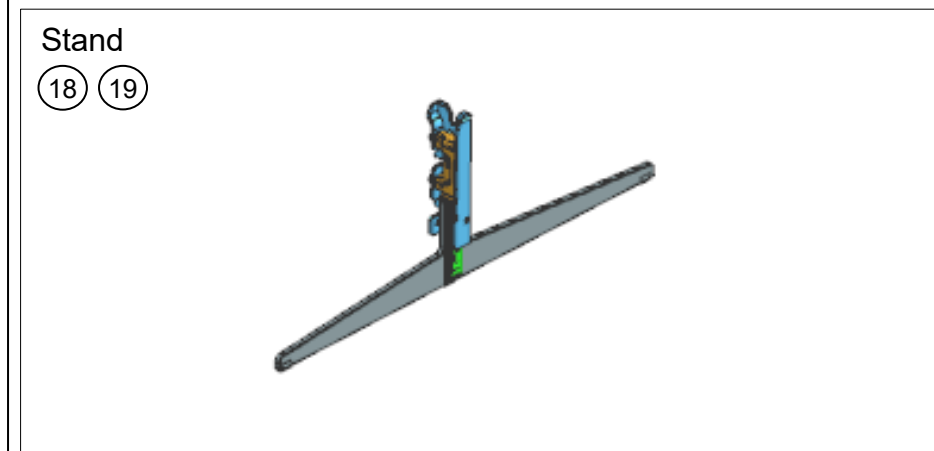
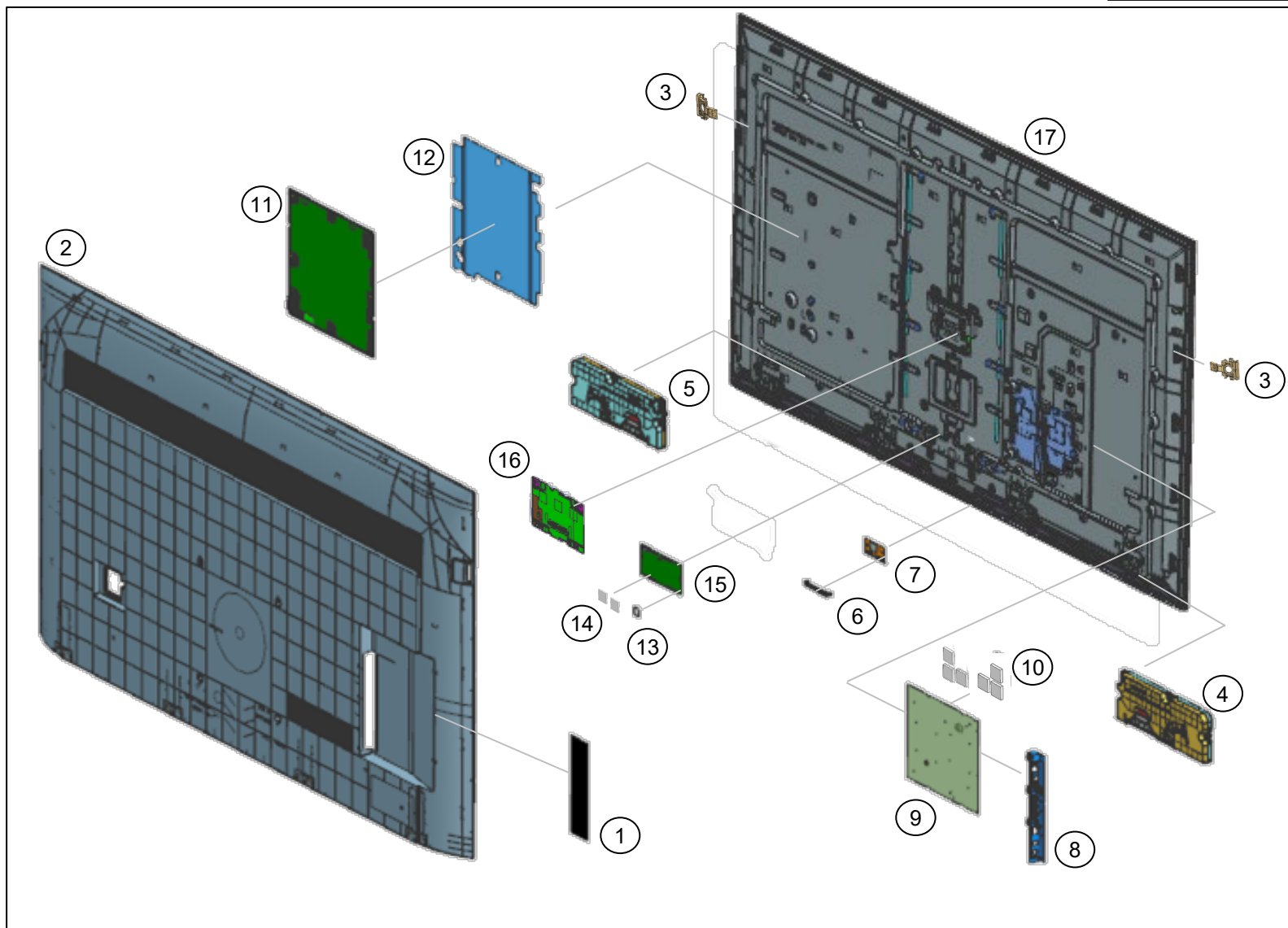
1. Pinch SHEET SHADING TAPE with finger.
2. Move as above direction. Correct folding direction.

SECTION 3: XR-75X9*K

3-4. EXPLODED VIEW AND PART LIST

- Place the TV set facing downwards on a stable, level surface before disassembly and assembly of parts.
-  and shaded parts are critical for safety. Replace only with part number specified.
-  Parts contain confidential information. Strictly follow the instruction whenever the components are repaired and/or replaced





- ⚡ (*) Parts are not stocked since they are seldom required for routine service. Some delays should be anticipated when ordering these components.
- ⚡ Picture provided in this section might have slight difference from the actual sets.
- ⚡ The reference number beside the part indicates the disassembly sequence.
- ⚡ Remove screws before disassembly. Unplug connectors before disassembly





SECTION 3: XR-75X9*K

3-4. EXPLODED VIEW AND PART LIST

SET PART LIST

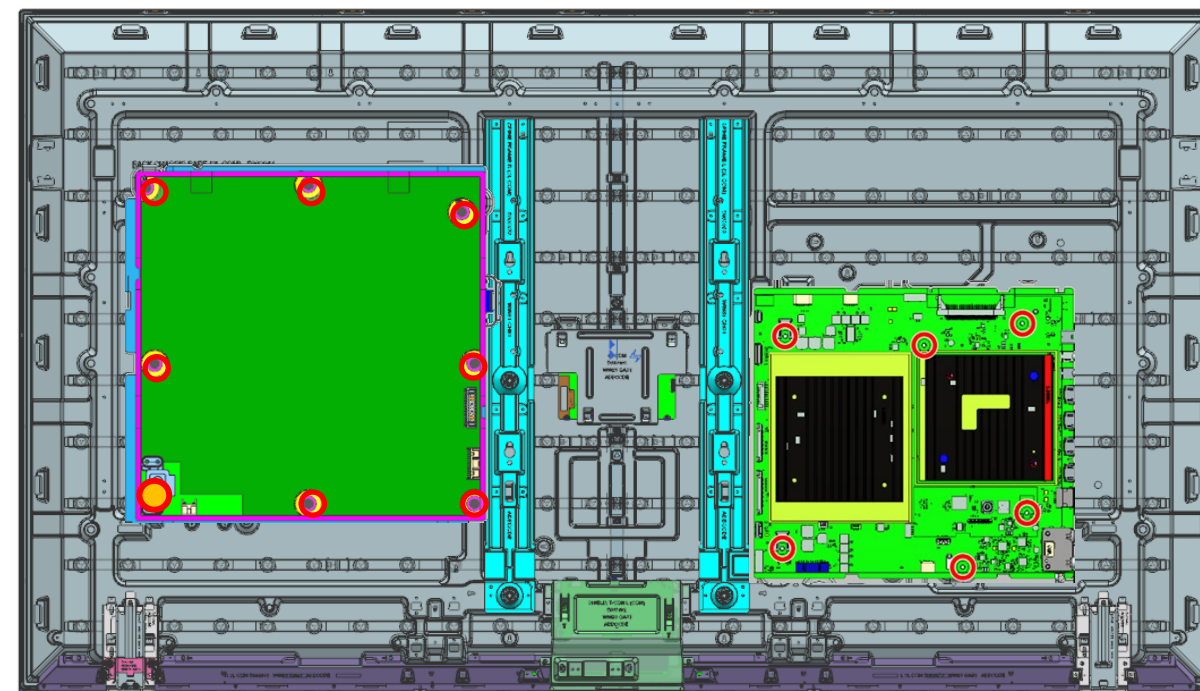
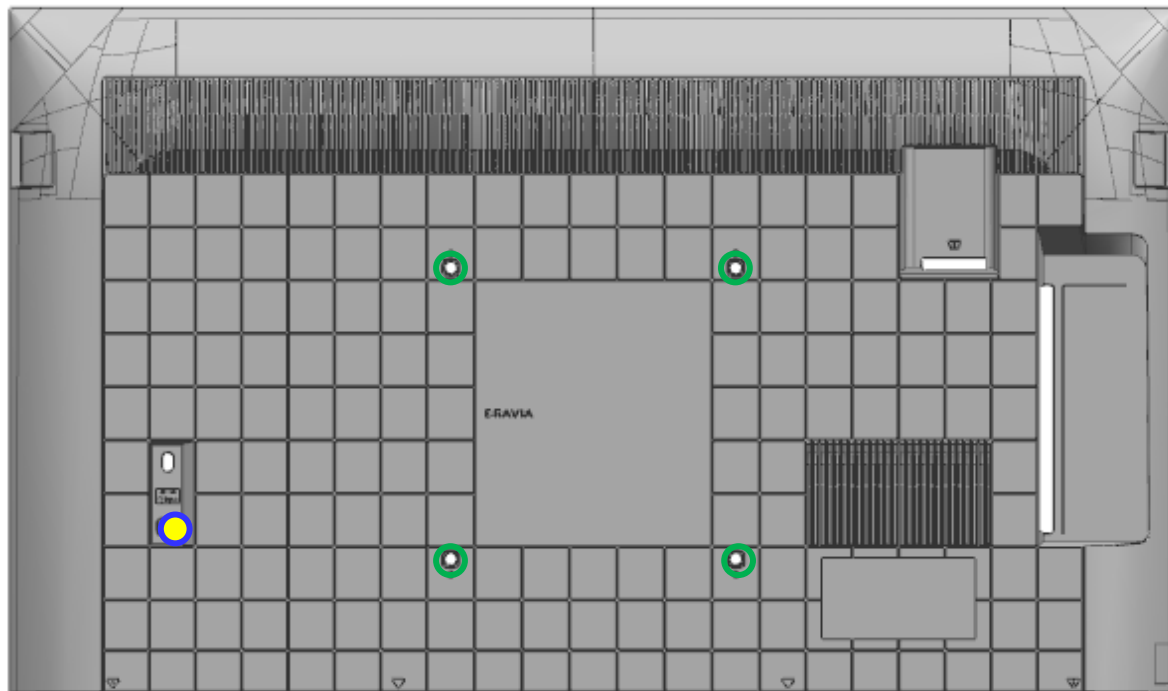
REF. NO	PART NO.	DESCRIPTION	XR-75X90K	XR-75X90CK
			UCM	UC2
1	5-039-876-01	LABEL, SIDE TERMINAL HP (TGR)	•	•
 2	5-027-678-01	REAR COVER ASSY (3L RIS)	•	•
3	1-009-973-11	LOUDSPEAKER,FY21 14_17MM-TW	•	•
4	1-004-511-12	SP-BOX ASSY,FY20 W30XL-A	•	•
5	1-004-511-22	SP-BOX ASSY,FY20 W30XL-B	•	•
6	5-009-258-21	BRACKET, WIFI(BNN)	•	•
 7	1-005-419-13	WLAN/BT MODULE(11AC)	•	•
8	5-039-955-11	BRACKET SIDE (BNN) A	•	•
 9	A-5042-769-A	COMPL_SVC_BM5STY_UC_FT	•	•
10	4-457-451-12	SHEET, THERMAL (BAF)	•	•
 11	1-013-621-21	G23BP-STATIC CONVERTER (TV)	•	•

REF. NO	PART NO.	DESCRIPTION	XR-75X90K	XR-75X90CK
			UCM	UC2
 12	5-027-742-11	SHEET, INSULATION (3L PHN) A	•	•
13	5-020-359-01	SHEET, THERMAL CSOT (APL)	•	•
14	5-027-341-01	SHEET, THERMAL (RIS)	•	•
15	1-014-123-11	MOUNTED PWB E-T-CON (75)	•	•
16	A-5042-595-A	COMPL 22LD60C1_FT	•	•
 17	A-5043-422-A	P-MOD (YDCM075DCS02)	•	n/a
18	5-034-616-01	STAND L (3L TGR) A	•	•
19	5-034-617-01	STAND R (3L TGR) A	•	•

SECTION 3: XR-75X9*K

3-4. EXPLODED VIEW AND PART LIST

SCREW

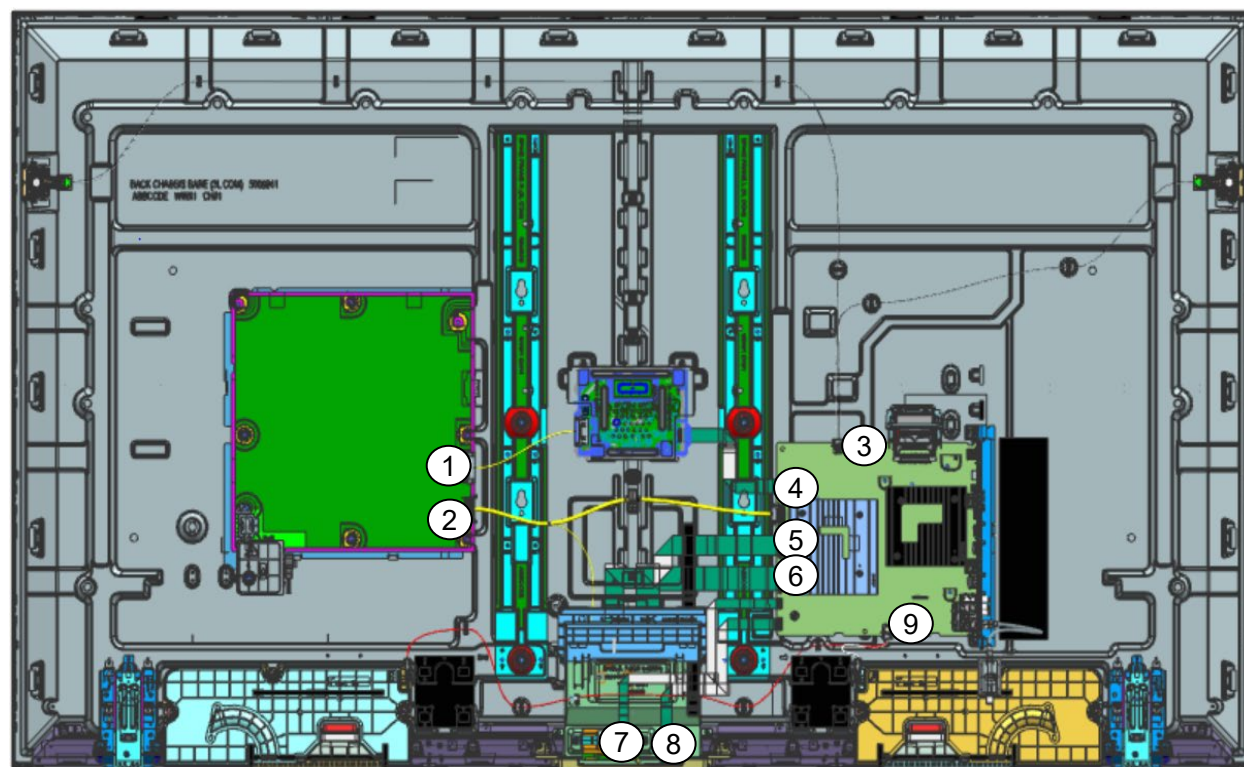


REMARKS	P/N	DESCRIPTION	QTY	TORQUE (N.m)
○	4-472-518-11	SCREW, +PSW M3X6	13	0.4 ± 0.05
●	2-580-592-01	SCREW, +PSW M3X8	1	0.4 ± 0.05
○	5-015-521-01	+PSW M6*16 W14	4	1.2 ± 0.1
●	4-579-926-01	M3x3.0 STEP	1	0.4 ± 0.05

SECTION 3: XR-75X9*K


3-4. EXPLODED VIEW AND PART LIST

CONNECTOR



REF. NO	PART NO.	DESCRIPTION	REMARKS
1	1-007-098-11	CONNECTOR ASSY 15P	CN6601(G21/G22/G23B)-CN1003(LD55/LD65/LD75)(1)
2	1-014-494-11	CONNECTOR ASSY 28P	CN6401(G21/G22/G23B)-CN1700(BM5STY)-CON3/J105/J114(TCON)(1)
3	1-007-114-11	CONNECTOR ASSY 4P (PZ)	CN6602(BM5STY)-TW(1)
4	1-007-116-11	FLEXIBLE FLAT CABLE 30P	CN1000(LD75)-CN8200(BM5STY)(1)
5	1-011-898-12	FLEXIBLE FLAT CABLE 41P	CN4201(BM5STY)-U2/J104(T-CON)(1)
6	1-011-900-12	FLEXIBLE FLAT CABLE 51P	CN4200(BM5STY)-U1/J103(T-CON)(1)
7	1-007-100-11	FLEXIBLE FLAT CABLE 20P	CN3801(BM5STY)-J1(WIFI/BT)(1)
8	1-007-105-11	FLEXIBLE FLAT CABLE 25P	CN1200(BM5STY)-CN102(HT2)(1)
9	1-006-514-13	CONNECTOR ASSY 4P (SP)	CN3550(BM5A)/CN6600(BM5STY)-SP(1)

SECTION 3: XR-75X9*K**3-4. EXPLODED VIEW AND PART LIST****OTHER PARTS**

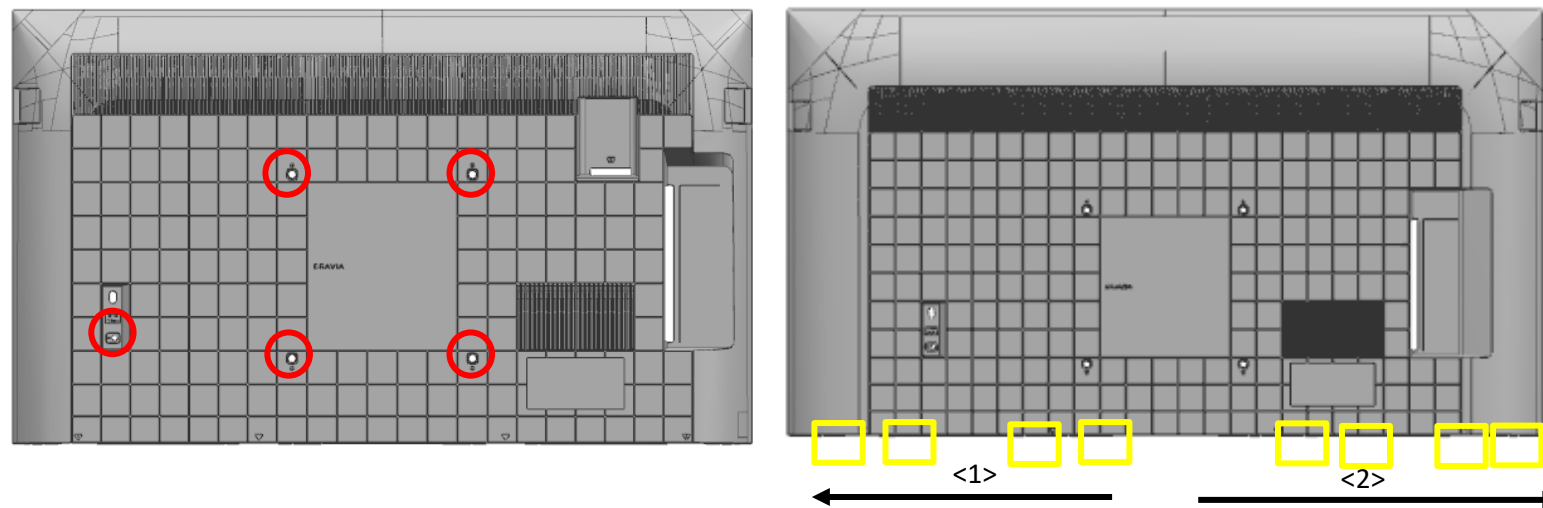
PART NO.	DESCRIPTION	XR-75X90K	XR-75X90CK	REMARKS
		UCM	UC2	
4-535-064-61	ASSY,FALL LOCK,BELT LL	•	•	-
1-785-504-21	ADAPTOR, CONVERSION	•	•	-
 1-005-642-12	C7L AC POWER CORD SETS (US)	•	•	-
1-013-691-23	REMOTE COMMANDER (RMF-TX800U)	•	n/a	-
1-013-685-22	REMOTE COMMANDER (RMF-TX900U)	n/a	•	-
*5-037-700-11	REFERENCE GUIDE	•	•	-
*5-037-702-11	SETUP GUIDE	•	•	-
7-600-031-97	TAPE (3M 1350FB-1)15MMX66M BLK	•	•	-
5-009-861-02	VESA SPACER A (COM)	•	•	Screw extension for Fall Lock Belt and Wall Mount, Qty 1, refer Setup Guide for details..

SECTION 4: XR-85X9*K

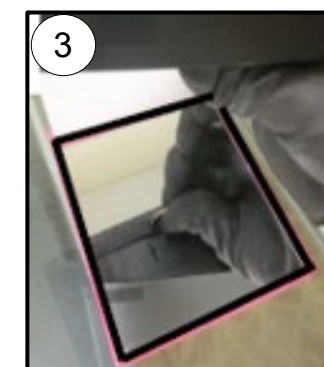
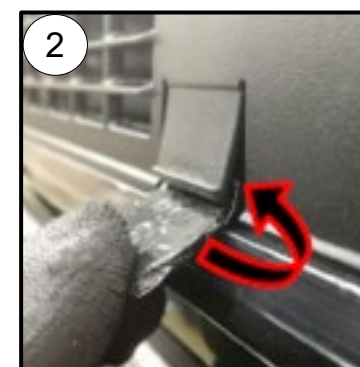
4-1. DISASSEMBLY AND REMOVAL CAUTION

REAR COVER

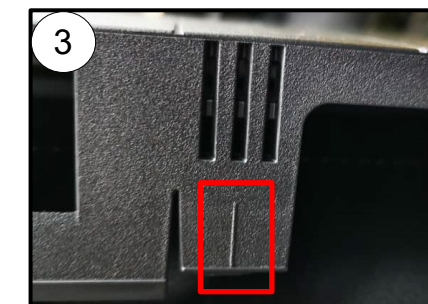
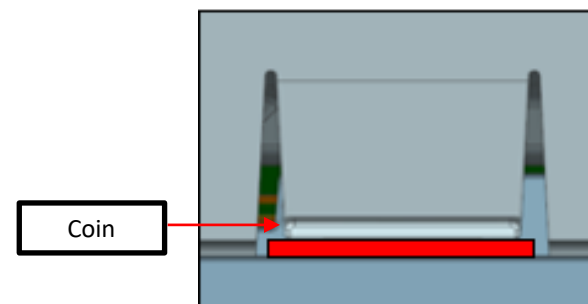
1. Remove the screws from the rear cover (5 pcs)
2. Unhook the bottom hook, starting from center.



- ① Unhook two hooks closest to center simultaneously to prevent lock back. (Refer to the next page for the location of hooks)
- ② Unhook both hooks using coin or jig.
- ③ Use mirror or touch the line to assist locating the hook position.



Coin or jig to unhook bottom Rear Cover - Bezel hook
 *Wrap coin in tape (55mmX25mm)
 *Thickness of coin approximately 2mm

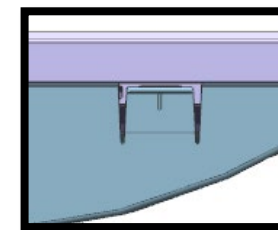
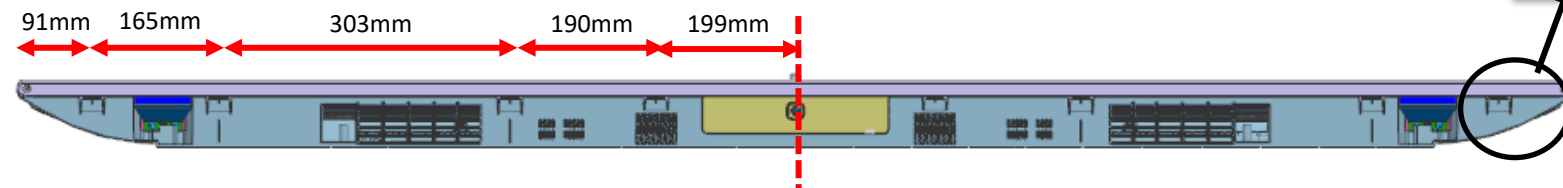


SECTION 4: XR-85X9*K

4-1. DISASSEMBLY AND REMOVAL CAUTION

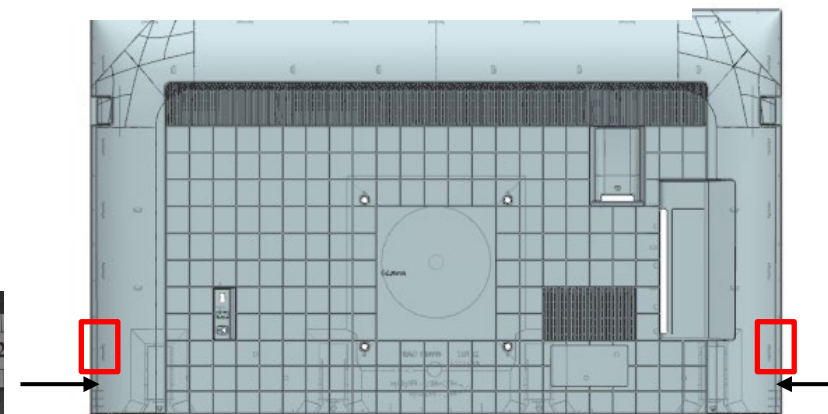
REAR COVER

Bottom Hook Position

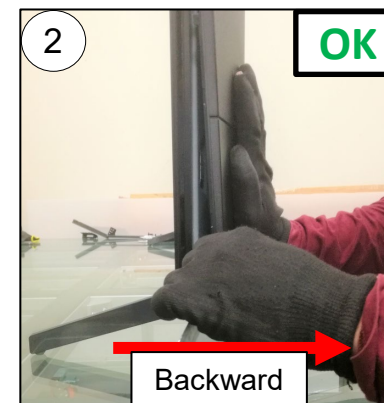


3. Unhook corner hook.

Ruler or jig to release corner hook
*Wrap ruler with tape to prevent scratch



- ① Releasing the corner hook by pulling the Rear Cover corner and insert a jig or ruler.
- ② Ensure the jig or ruler is pulled backward.
- ③ DO NOT pivot on bezel when inserting the jig or ruler.



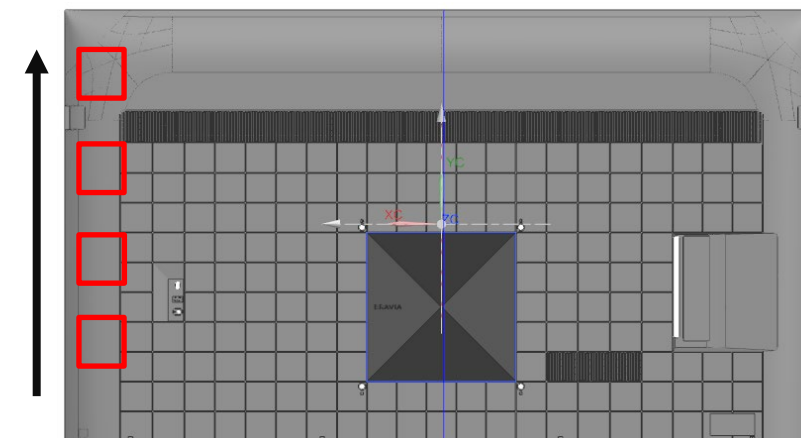
SECTION 4: XR-85X9*K

4-1. DISASSEMBLY AND REMOVAL CAUTION

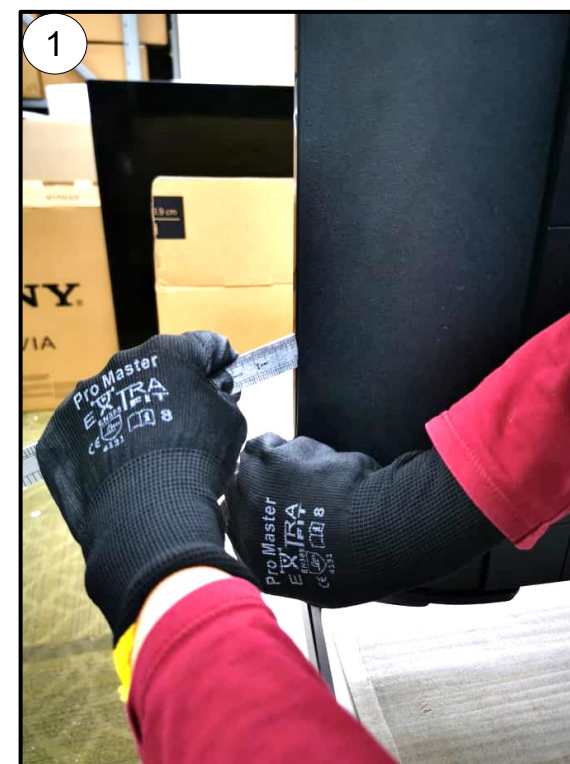
REAR COVER

4. Unhook left side hooks.

Total rear cover back chassis : 4 hooks



- ① Grip the rear cover by hand and use a ruler or jig to remove the hook of the rear cover back chassis.
- ② Flex the rear cover outward to remove the hook. Support set with arm.



SECTION 4: XR-85X9*K

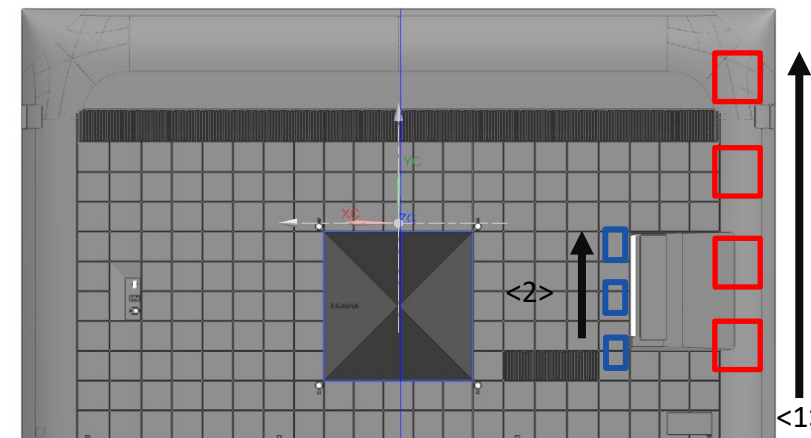
REAR COVER

5. Unhook right side hooks.

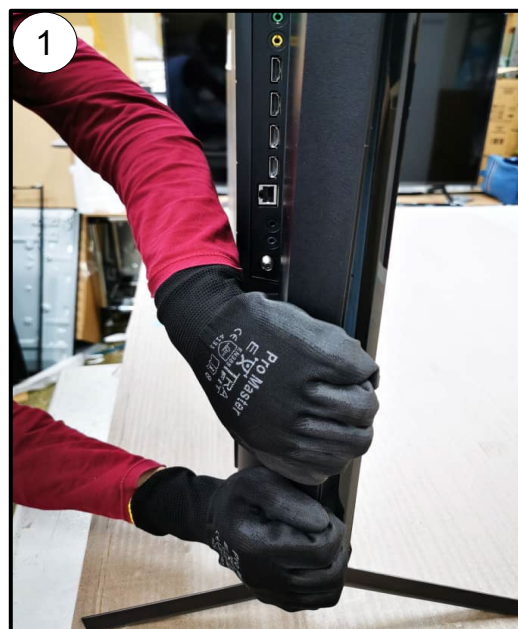
Total side bracket hooks : 3 hooks.

Total rear cover – back chassis hooks : 4 hooks

4-1. DISASSEMBLY AND REMOVAL CAUTION



- ① Remove the side hooks.
- ② Pull the rear cover below the side jack to remove the hook.
- ③ Remove the remaining side hooks.



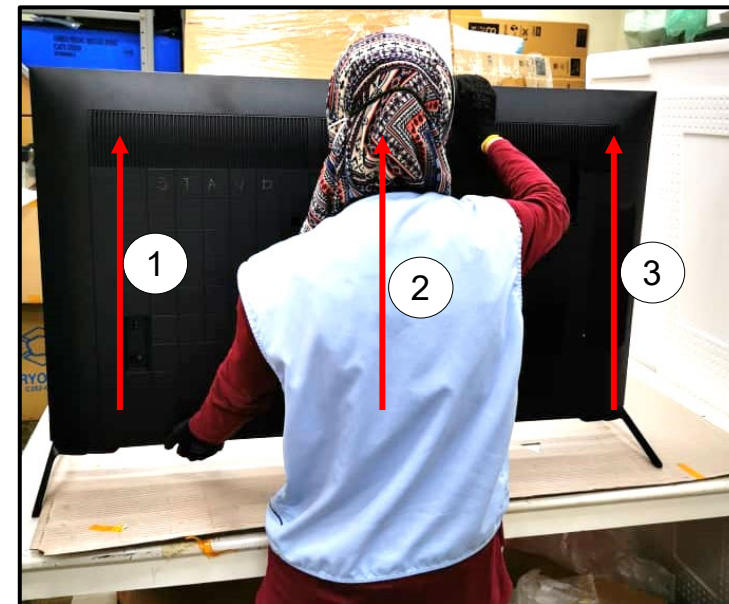
SECTION 4: XR-85X9*K

4-1. DISASSEMBLY AND REMOVAL CAUTION

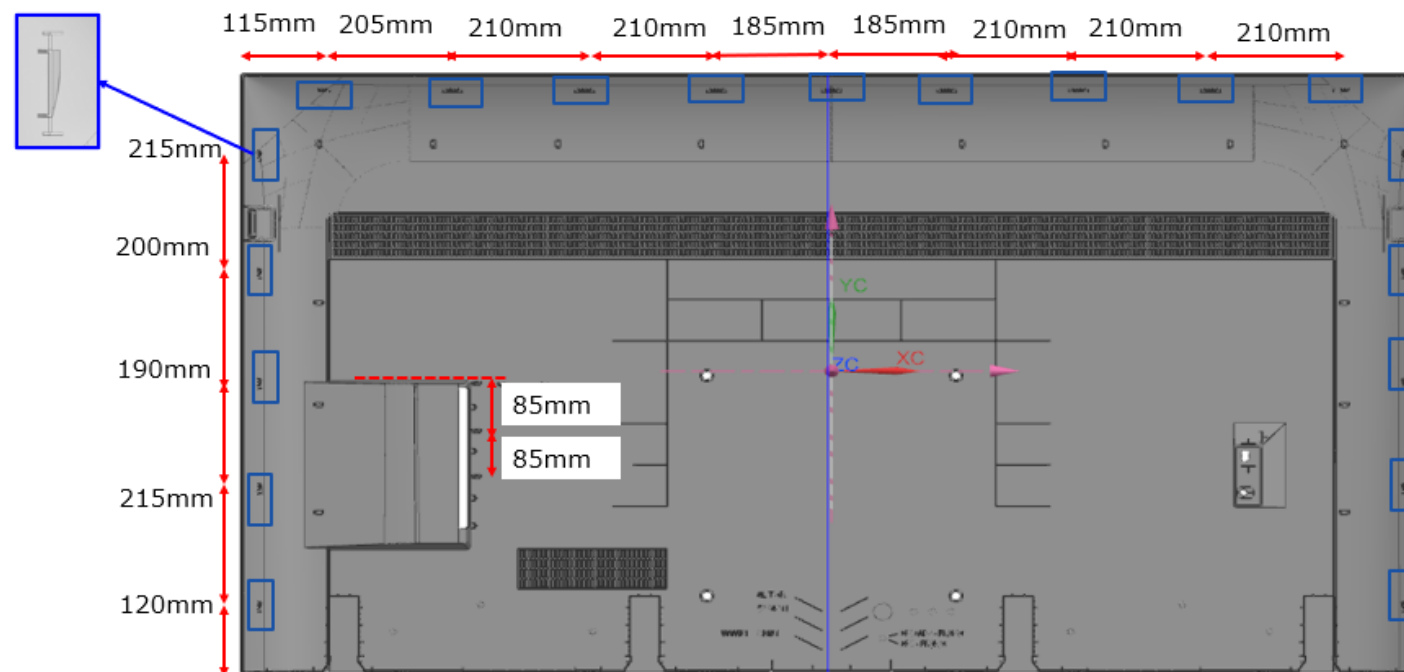
6. Unhook top row.

Total hooks (top row): 9 hooks

- ① Tilt the rear cover and push upwards on the left and right side.
- ② Pull the rear cover below the side jack to remove the upper hook.

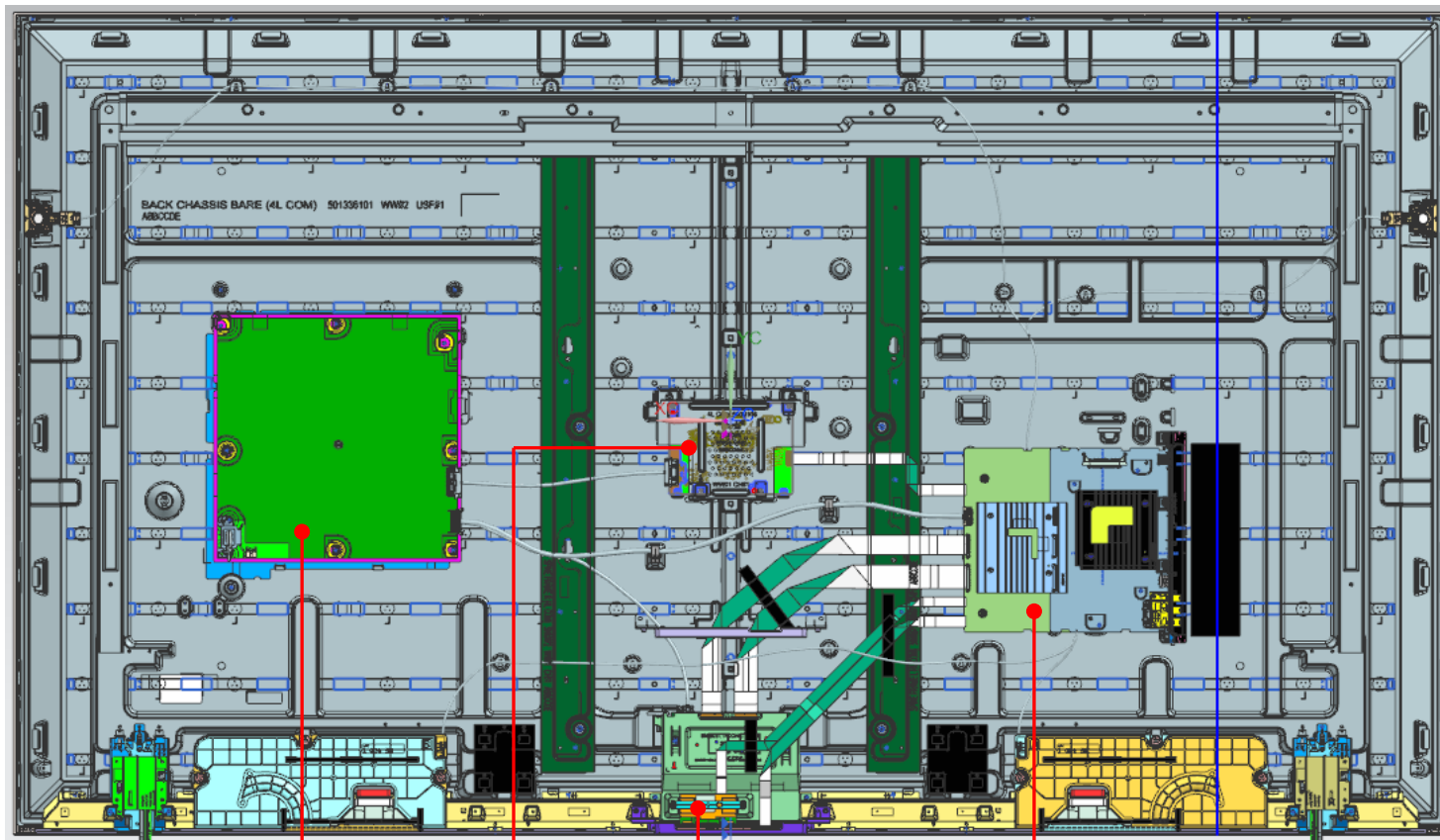


Hook positioning.



SECTION 4: XR-85X9*K

4-2. BOARD LOCATION

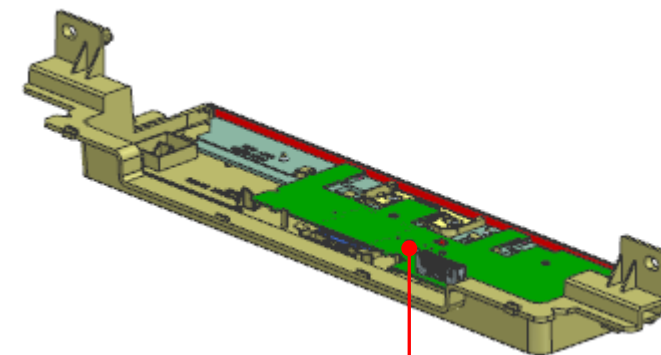


POWER BOARD

LD BOARD

WI-FI BOARD

MAIN BOARD



RECEIVER BOARD

SECTION 4: XR-85X9*K

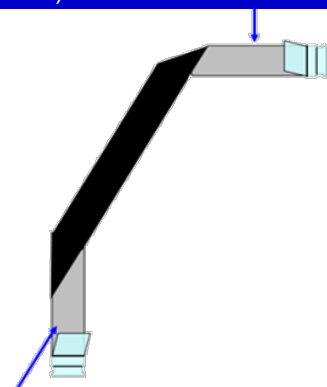
4-3. WIRE DRESSING

INFORMATION

Caution:

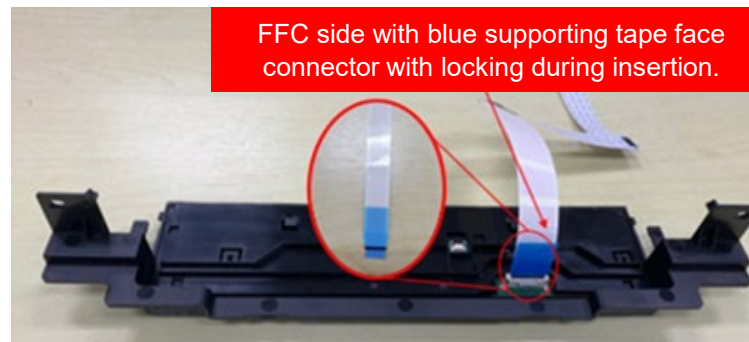
1. Operator need to fix Smart Core on **FLAT** surface before FFC insertion to ensure **FFC STRAIGHT** insertion.
2. FFC side with blue supporting tape, must face **CONNECTOR WITH LOCKING** during FFC insertion.

FFC (longer side) is inserted at Main Board



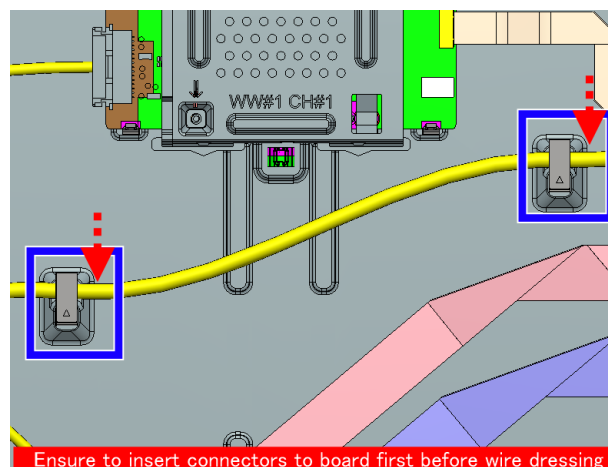
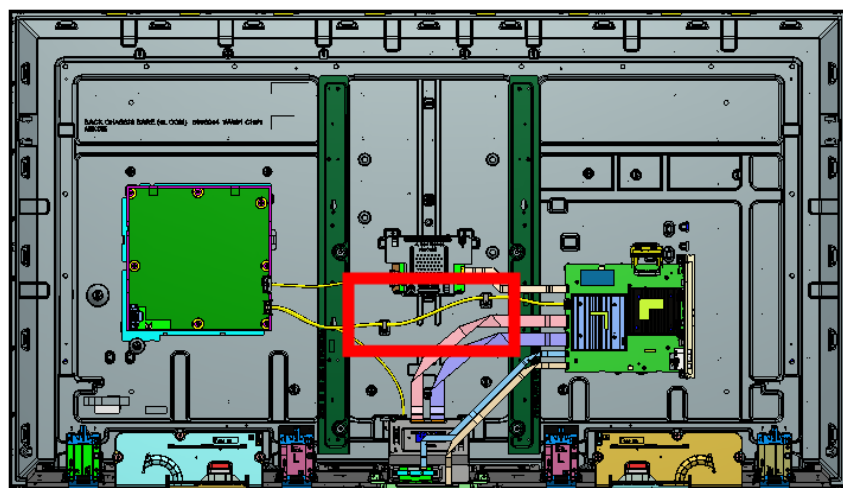
FFC (shorter side) is inserted at Smart Core

After assemble Receiver board to Smart Core, operator need to insert Receiver board FFC in straight condition.



Smart Core is placed on FLAT surface during FFC insertion.

WIRE DRESSING

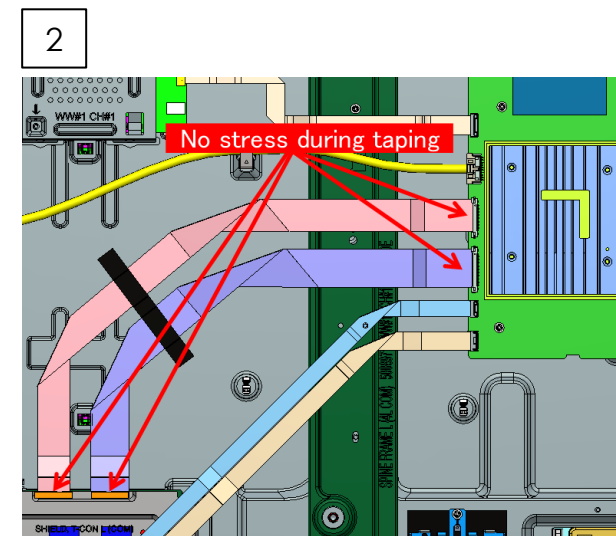
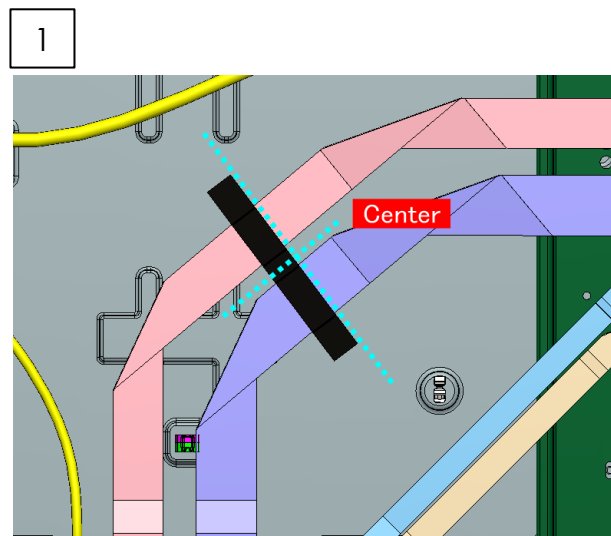
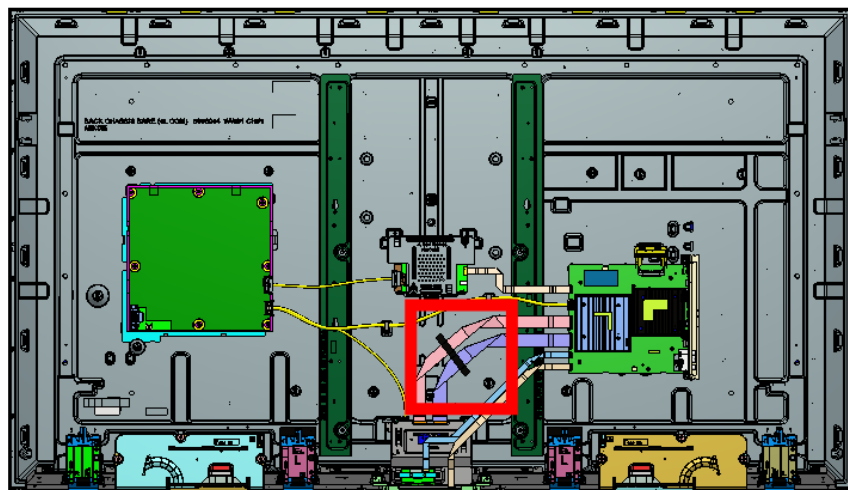


Ensure to insert connectors to board first before wire dressing

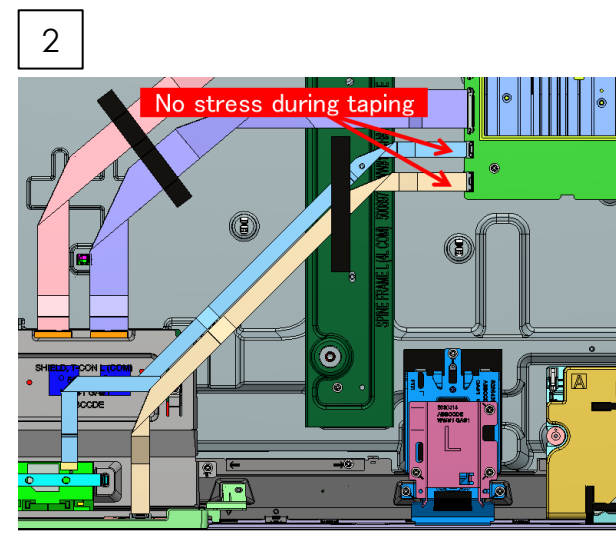
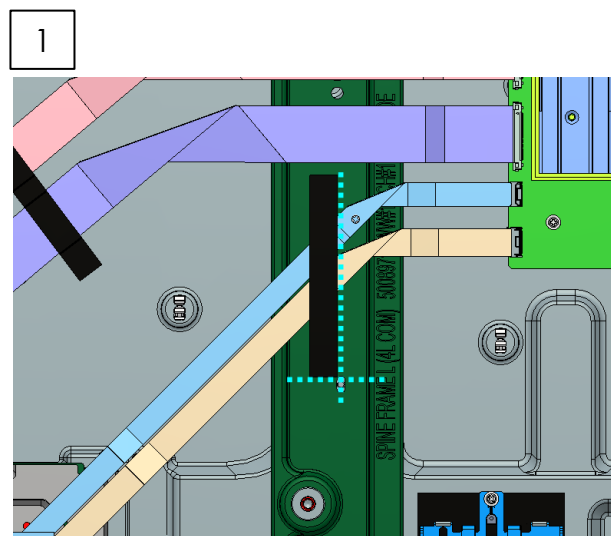
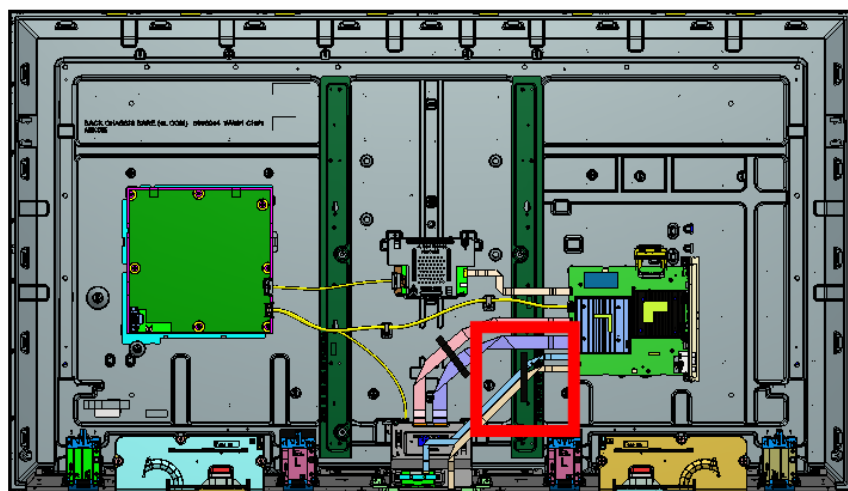
SECTION 4: XR-85X9*K

4-3. WIRE DRESSING

TAPE



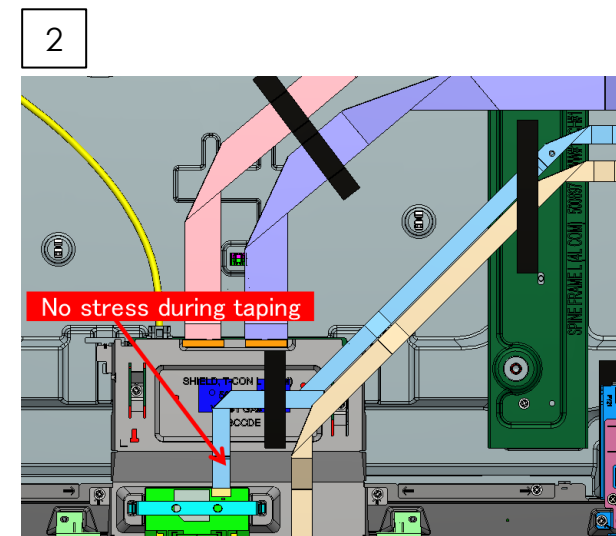
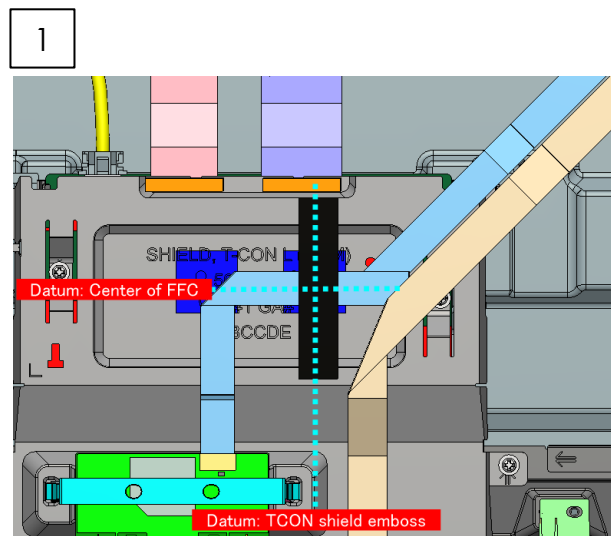
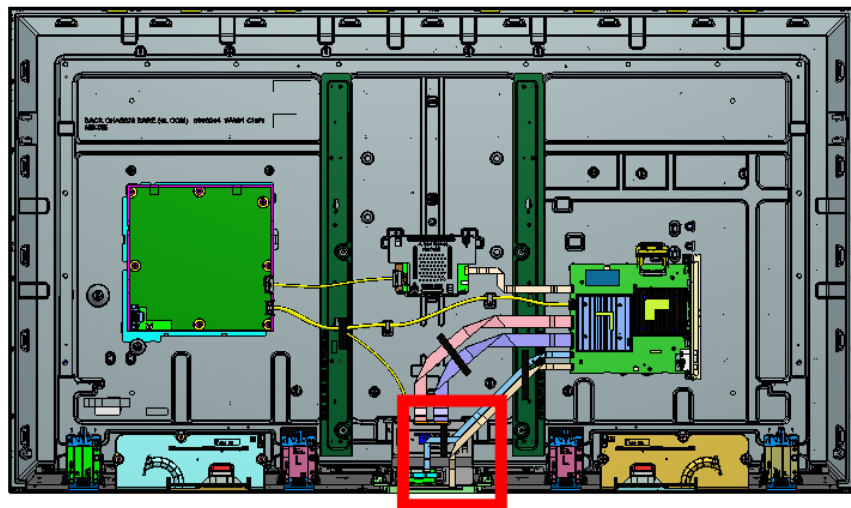
TAPE



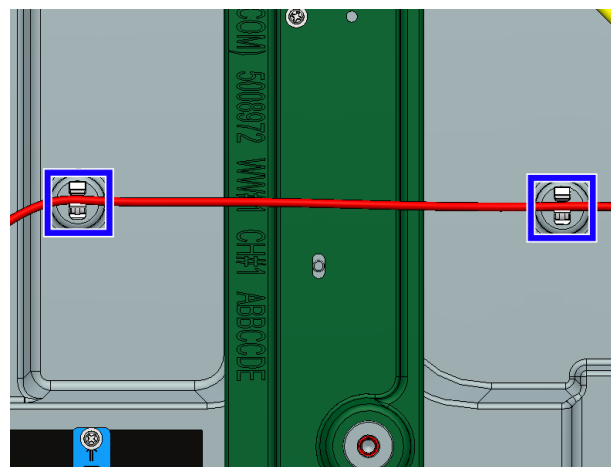
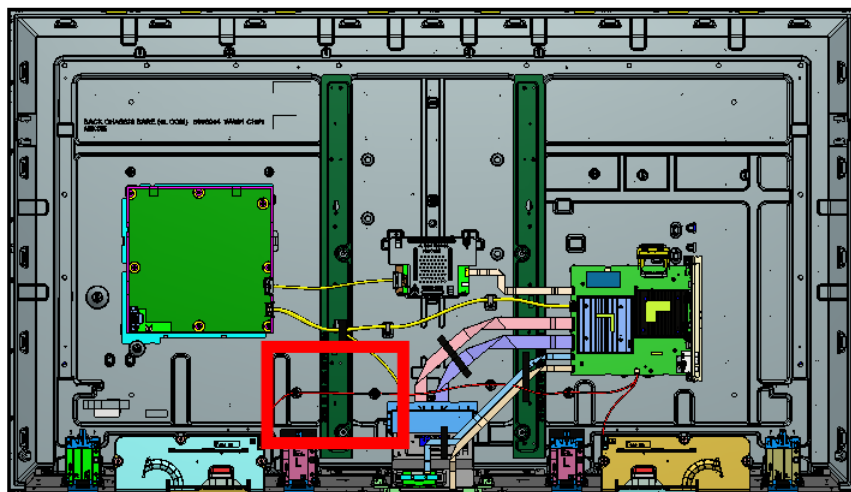
SECTION 4: XR-85X9*K

4-3. WIRE DRESSING

TAPE



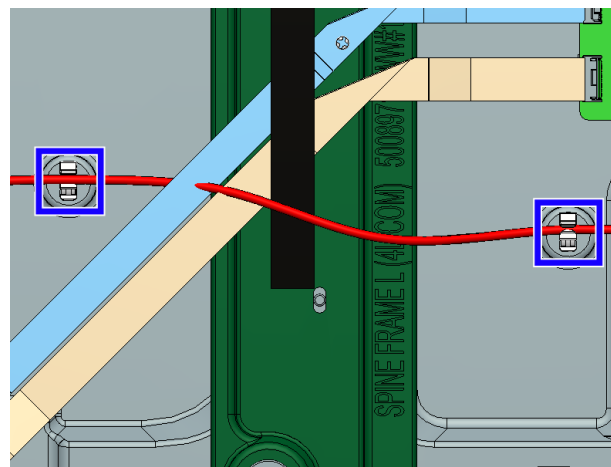
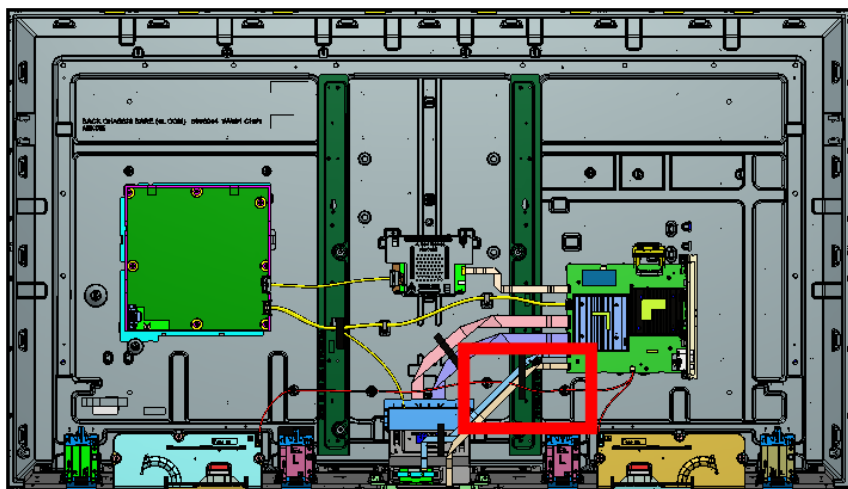
WIRE DRESSING



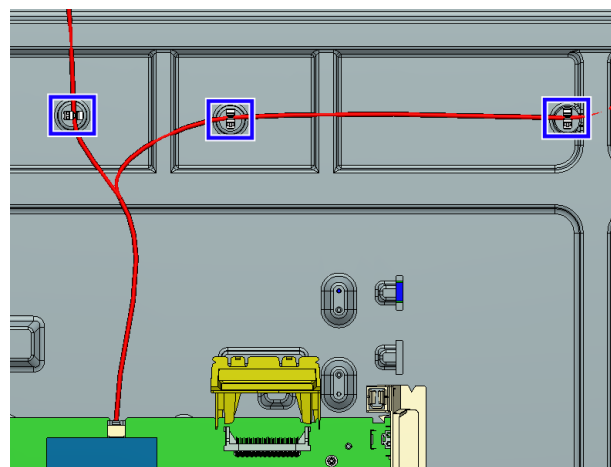
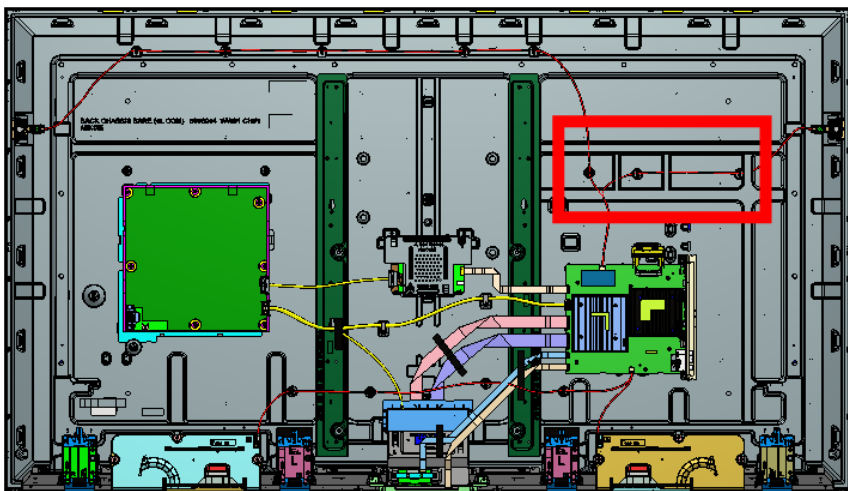
SECTION 4: XR-85X9*K

4-3. WIRE DRESSING

WIRE DRESSING



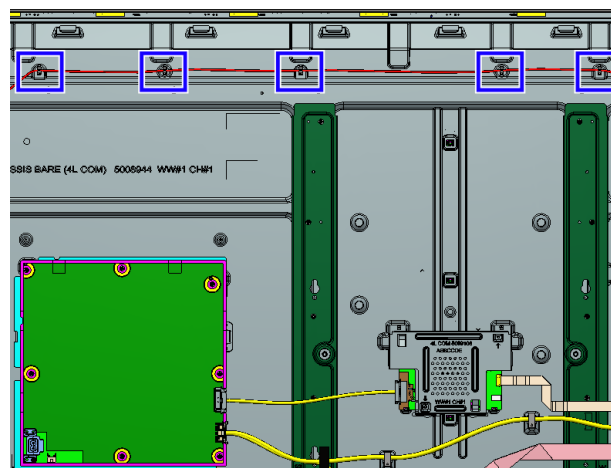
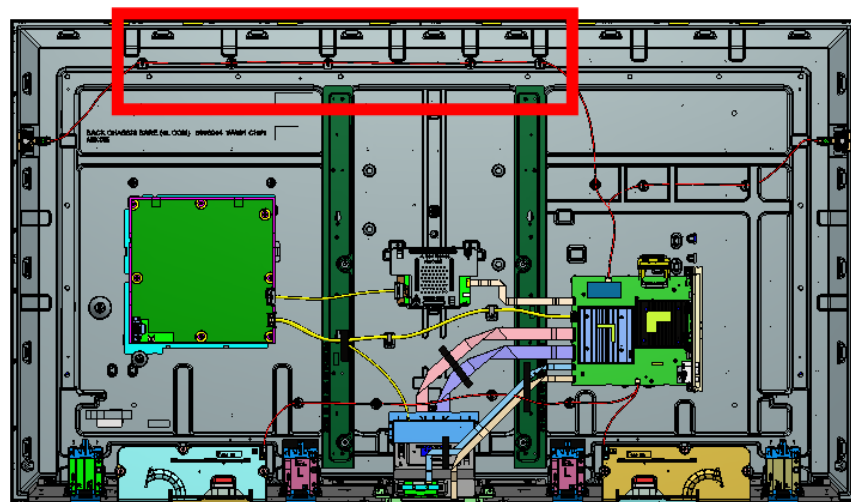
WIRE DRESSING

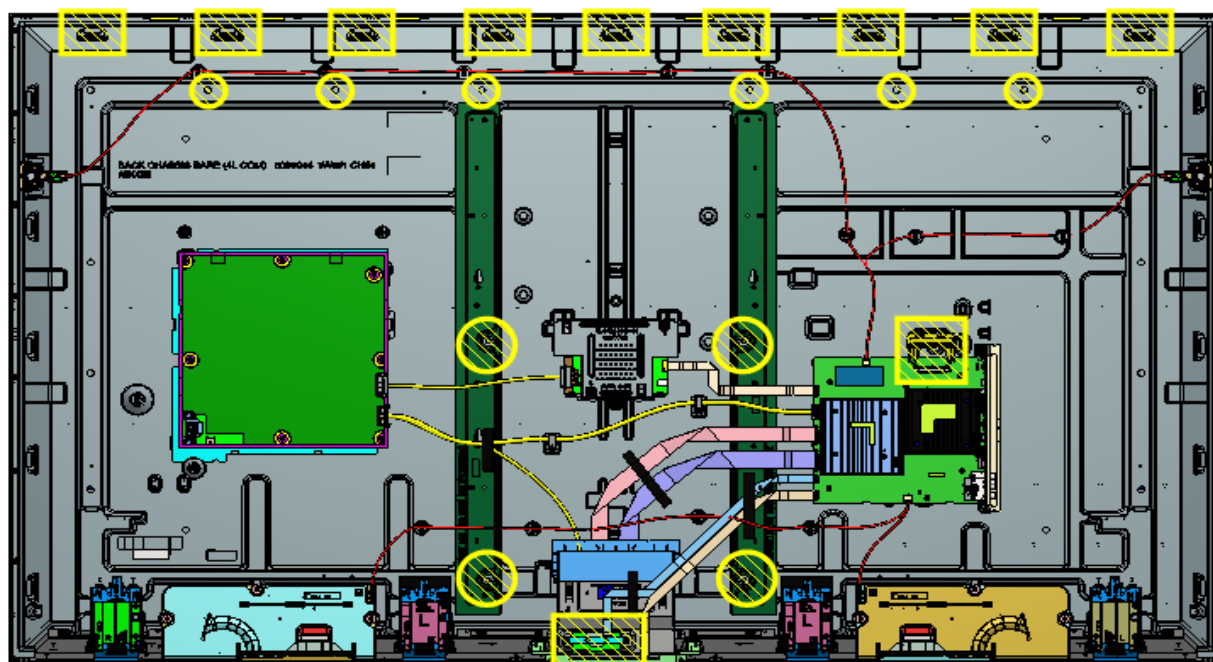


SECTION 4: XR-85X9*K

4-3. WIRE DRESSING

WIRE DRESSING





SECTION 4: XR-85X9*K**4-3. WIRE DRESSING****INFORMATION**

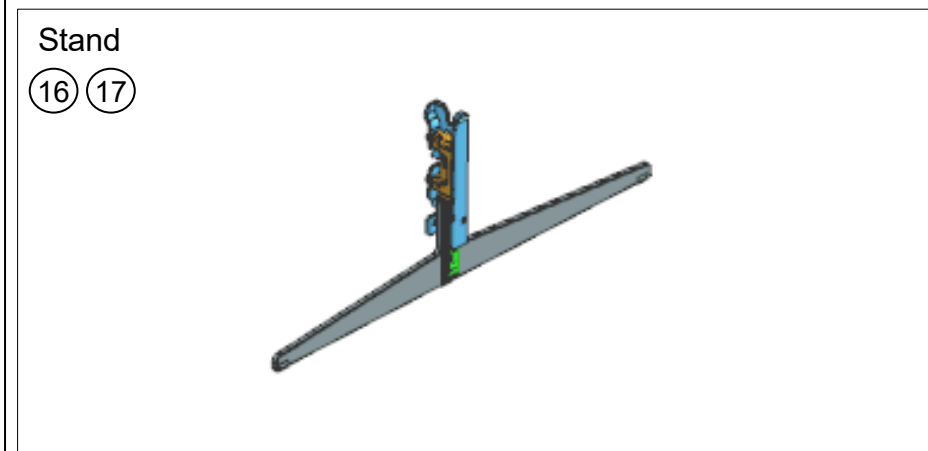
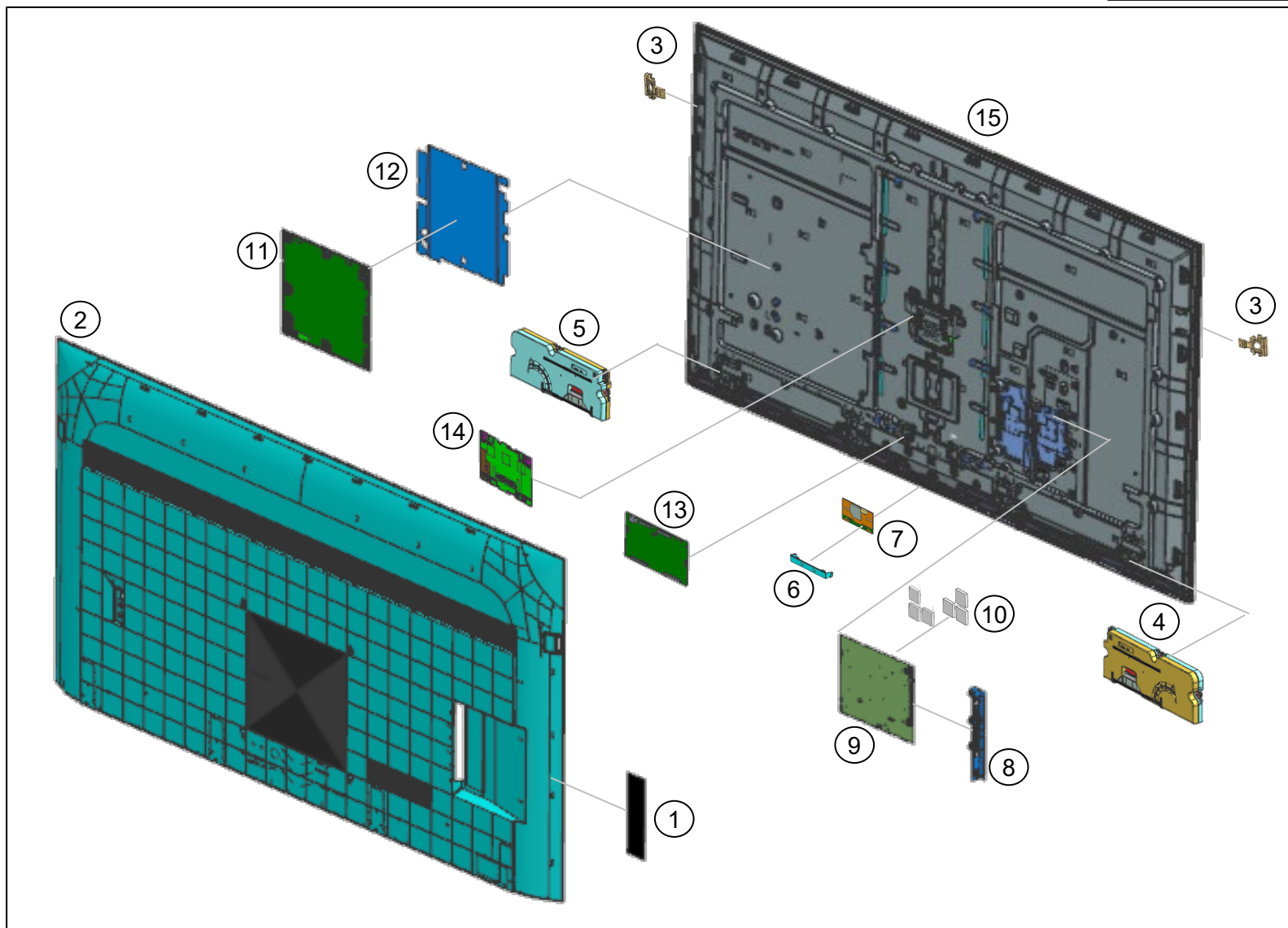
Caution : Keep harness away from Inhibit Area

SECTION 4: XR-85X9*K

4-4. EXPLODED VIEW AND PART LIST

- Place the TV set facing downwards on a stable, level surface before disassembly and assembly of parts.
-  and shaded parts are critical for safety. Replace only with part number specified.
-  Parts contain confidential information. Strictly follow the instruction whenever the components are repaired and/or replaced







- ⚡ (*) Parts are not stocked since they are seldom required for routine service. Some delays should be anticipated when ordering these components.
- ⚡ Picture provided in this section might have slight difference from the actual sets.
- ⚡ The reference number beside the part indicates the disassembly sequence.
- ⚡ Remove screws before disassembly. Unplug connectors before disassembly



SECTION 4: XR-85X9*K

4-4. EXPLODED VIEW AND PART LIST

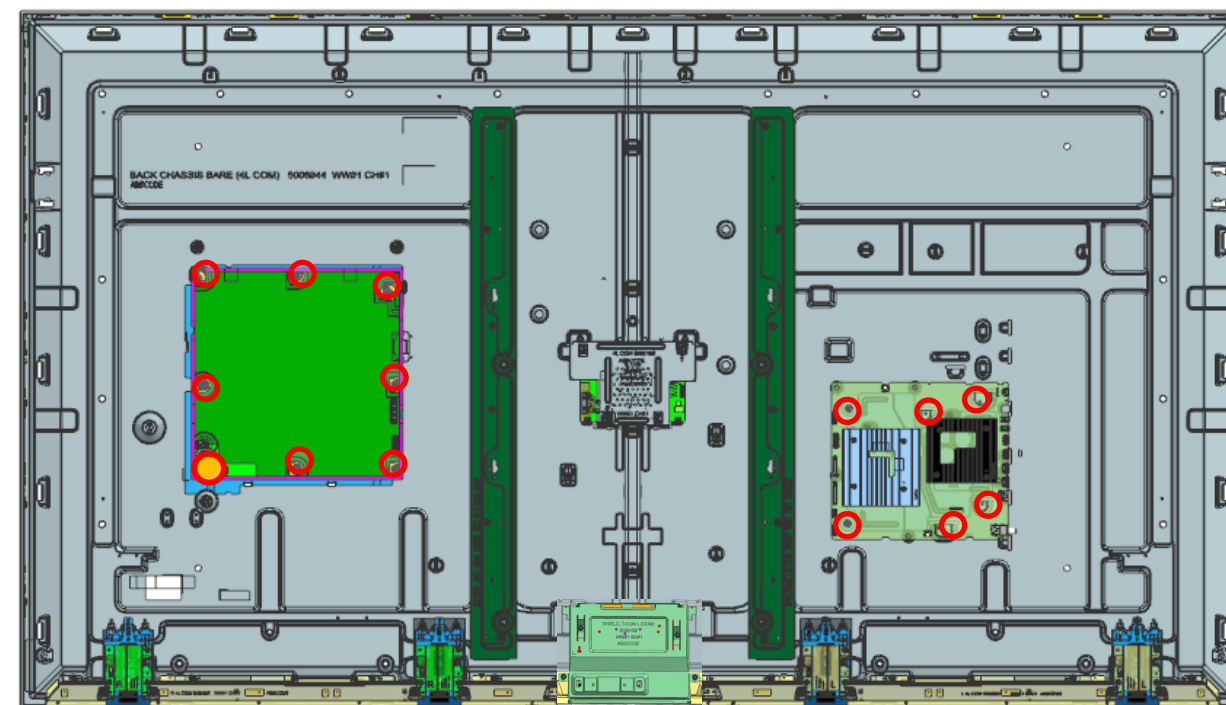
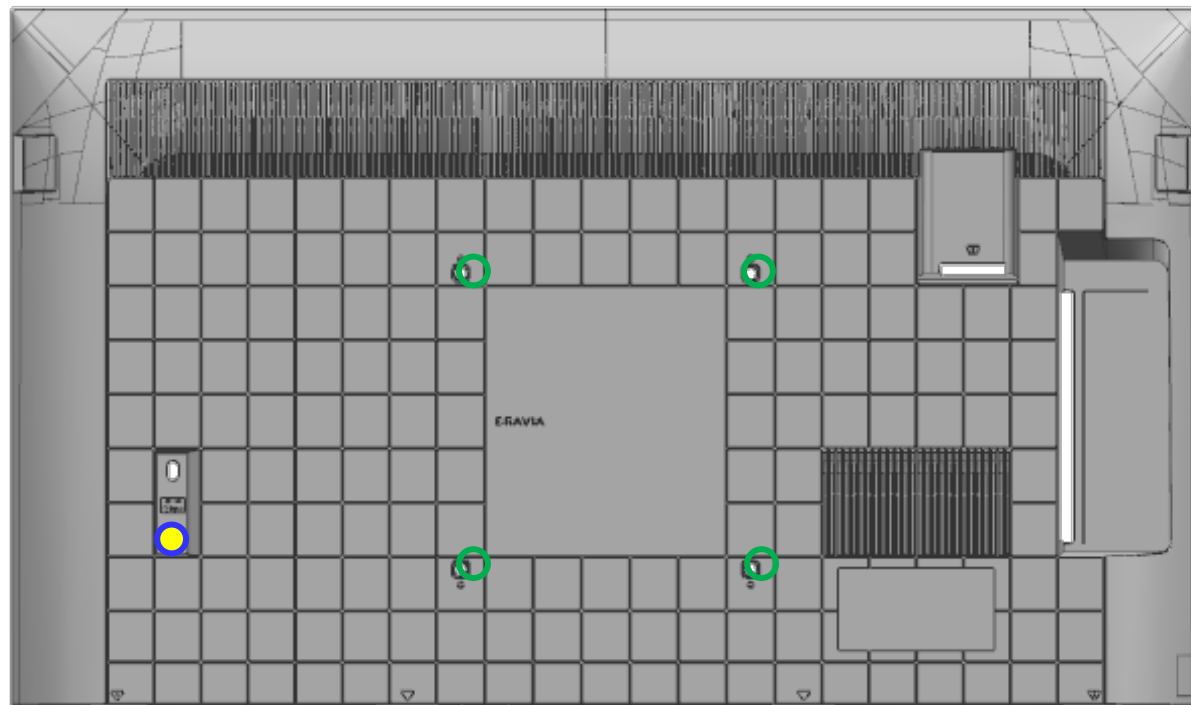
SET PART LIST

REF. NO	PART NO.	DESCRIPTION	XR-85X90K	XR-85X90CK
			UCM	UC2
1	5-039-876-01	LABEL, SIDE TERMINAL HP (TGR)	.	.
 2	5-039-626-01	REAR COVER (4L TGR) A	.	.
3	1-009-973-11	LOUDSPEAKER,FY21 14_17MM-TW	.	.
4	1-004-511-12	SP-BOX ASSY,FY20 W30XL-A	.	.
5	1-004-511-22	SP-BOX ASSY,FY20 W30XL-B	.	.
6	5-009-258-21	BRACKET, WIFI(BNN)	.	.
 7	1-005-419-13	WLAN/BT MODULE(11AC)	.	.
8	5-039-955-11	BRACKET SIDE (BNN) A	.	.
 9	A-5042-769-A	COMPL_SVC_BM5STY_UC_FT	.	.
10	4-457-451-12	SHEET, THERMAL (BAF)	.	.
 11	1-013-620-21	G23P-STATIC CONVERTER (TV)	.	.
 12	5-027-742-11	SHEET, INSULATION (3L PHN) A	.	.
13	1-014-131-11	MOUNTED PWB E-T-CON (85)	.	.
14	A-5039-794-A	COMPL 22LD60A1_FT	.	.
 15	A-5043-416-A	P-MOD (YDCM085DCU02)	.	n/a
16	5-034-618-01	STAND L (4L TGR) A	.	.
17	5-034-619-01	STAND R (4L TGR) A	.	.

SECTION 4: XR-85X9*K

4-4. EXPLODED VIEW AND PART LIST

SCREW

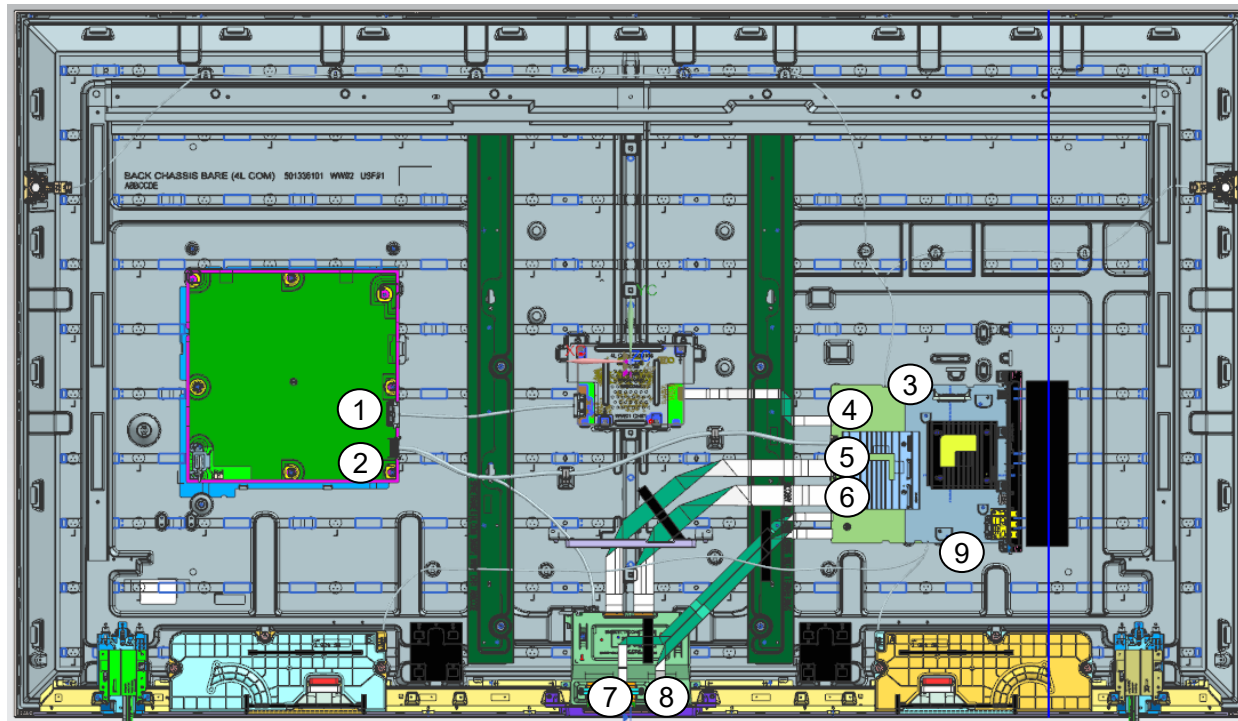


REMARKS	P/N	DESCRIPTION	QTY	TORQUE (N.m)
○	4-472-518-11	SCREW, +PSW M3X6	13	0.4 ± 0.05
●	2-580-592-01	SCREW, +PSW M3X8	1	0.4 ± 0.05
○	5-015-521-01	+PSW M6*16 W14	4	1.2 ± 0.1
●	4-579-926-01	M3x3.0 STEP	1	0.4 ± 0.05

SECTION 4: XR-85X9*K


4-4. EXPLODED VIEW AND PART LIST

CONNECTOR



REF. NO	PART NO.	DESCRIPTION	REMARKS
1	1-014-496-11	CONNECTOR ASSY 15P	CN6601(G23)-CN1003(LD85)(1)
2	1-014-497-11	CONNECTOR ASSY 28P	CN6401(G23)-CN1700(BM5STY)-J105/J114(TCON)(1)
3	1-007-224-11	CONNECTOR ASSY 4P (PZ)	CN6602(BM5STY)-TW(1)
4	1-014-502-11	FLEXIBLE FLAT CABLE 30P	CN1000(LD85)-CN6200(BM5STY)(1)
5	1-014-504-11	FLEXIBLE FLAT CABLE 41P	CN4201(BM5STY)-J104(T-CON)(1)
6	1-014-506-11	FLEXIBLE FLAT CABLE 51P	CN4200(BM5STY)-J103(T-CON)(1)
7	1-014-498-11	FLEXIBLE FLAT CABLE 20P	CN3801(BM5STY)-J1(WIFI/BT)(1)
8	1-014-500-11	FLEXIBLE FLAT CABLE 25P	CN1200(BM5STY)-CN102(HT2)(1)
9	1-006-517-11	CONNECTOR ASSY 4P (SP)	CN3350(BM5A)/CN6600(BM5STY)-SP(1)

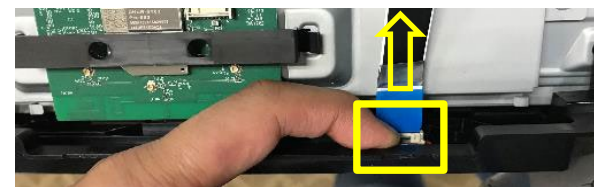
SECTION 4: XR-85X9*K**4-4. EXPLODED VIEW AND PART LIST****OTHER PARTS**

PART NO.	DESCRIPTION	XR-85X90K	XR-85X90CK	REMARKS
		UCM	UC2	
4-535-064-61	ASSY,FALL LOCK,BELT LL	•	•	-
 1-005-642-12	C7L AC POWER CORD SETS (US)	•	•	-
1-013-691-23	REMOTE COMMANDER (RMF-TX800U)	•	n/a	-
1-013-685-22	REMOTE COMMANDER (RMF-TX900U)	n/a	•	-
*5-037-700-11	REFERENCE GUIDE	•	•	-
*5-037-702-11	SETUP GUIDE	•	•	-
7-600-031-97	TAPE (3M 1350FB-1)15MMX66M BLK	•	•	-
5-009-861-02	VESA SPACER A (COM)	•	•	Screw extension for Fall Lock Belt and Wall Mount, Qty 1, refer Setup Guide for details..

SMART CORE

DISASSEMBLY AND REMOVAL CAUTION

1. Remove harness in yellow box.



2. Release smart core hook in red box.



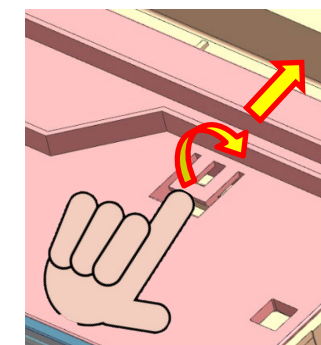
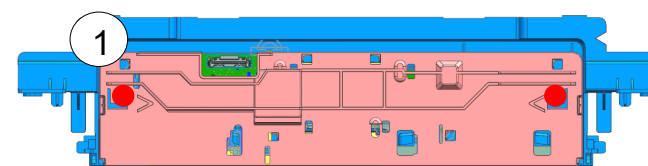
3. Remove the smart core.



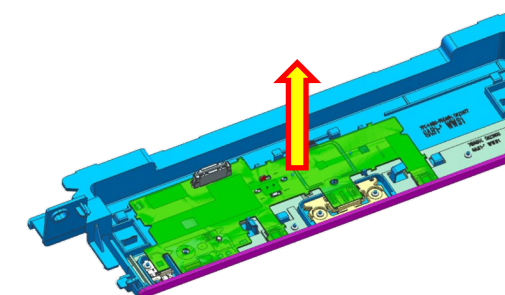
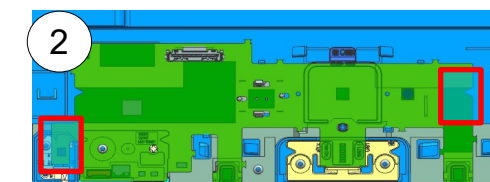
DISASSEMBLE COVER TOP

Remove the hooks in the following order.

① Lift the hook in red circle and slide it.

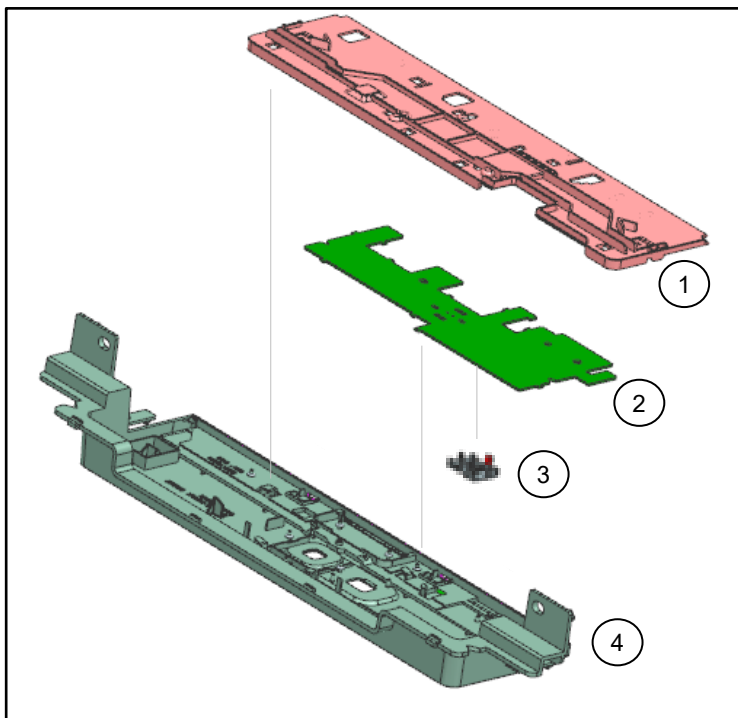


② Hold the area in the red box and lift the receiver board.



SMART CORE

EXPLODED VIEW AND PART LIST

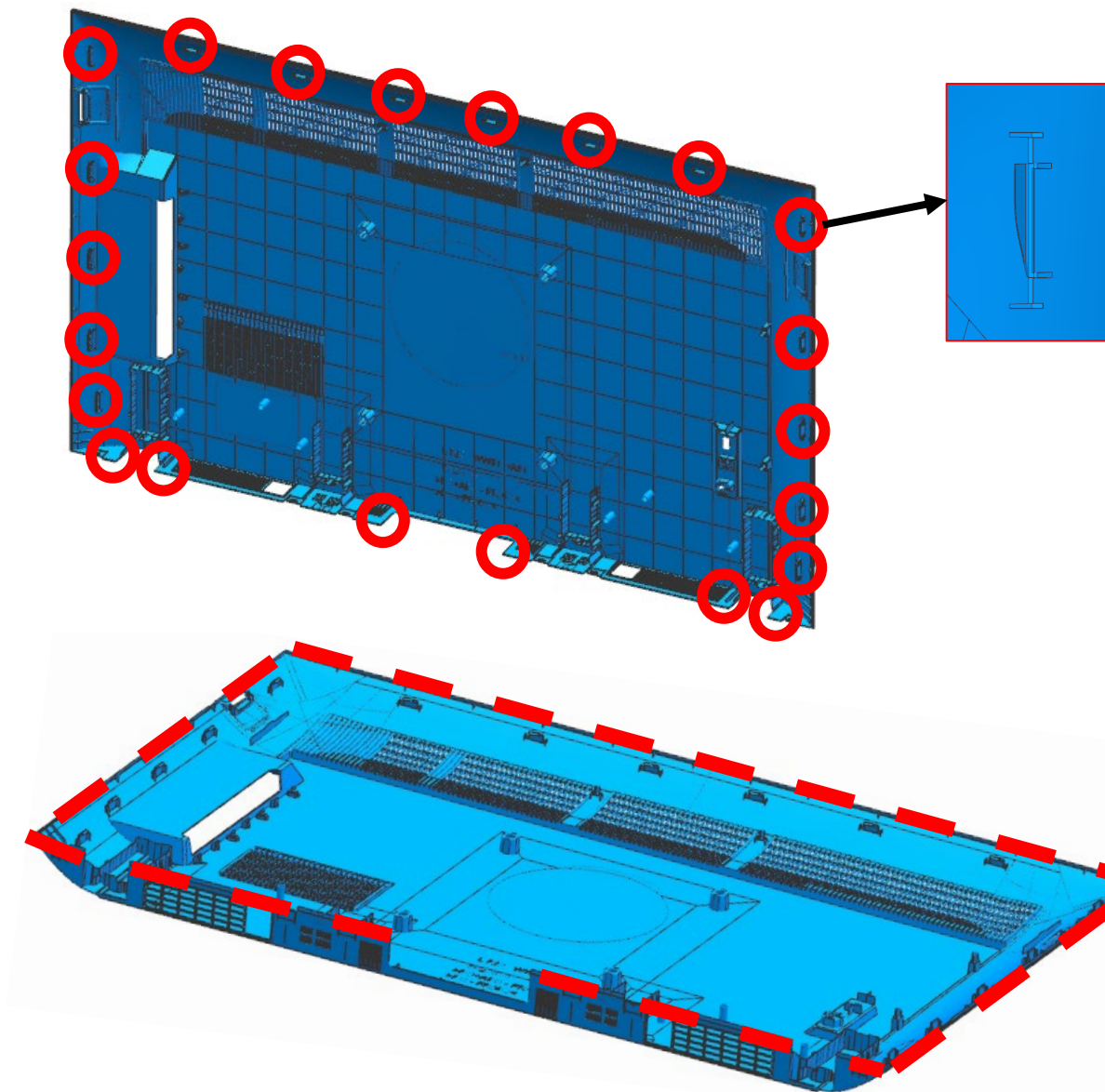


REF. NO	PART NO.	DESCRIPTION	REMARKS
1	*5-024-516-22	COVER, TOP (COM)	-
2	A-5042-371-A	FY22_HT2_MIC_WW_EV_PR MOUNT	-
3	5-024-521-22	SLIDE, SW	-
4	5-036-705-01	COVER, BTM(3L EPH) A	55" / 65" / 75"
4	5-036-684-01	COVER, BTM(4L TGR) A	85"

- Please wear gloves when removing rear cover to avoid sharp edge at bottom side and hook area as shown in the next figure.

○ : Sharp edge and sharp corner
 Hook position may vary according to inch

— : Sharp edge



APPENDIX

FFC REPLACEMENT CAUTIONS

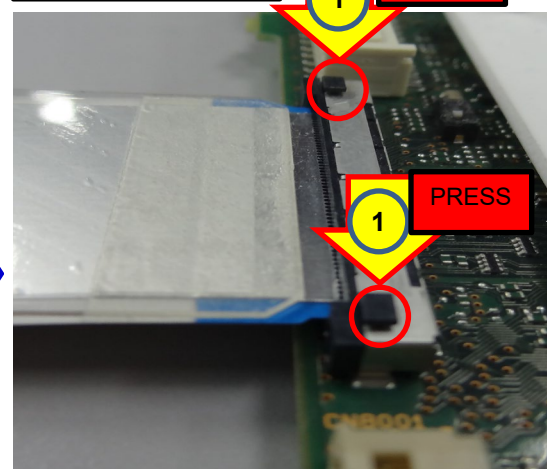
WITHDRAWAL OF 41P / 51P FFC CONNECTOR (TYPE1)

Remark: Refer to Board Location and Connector Diagram

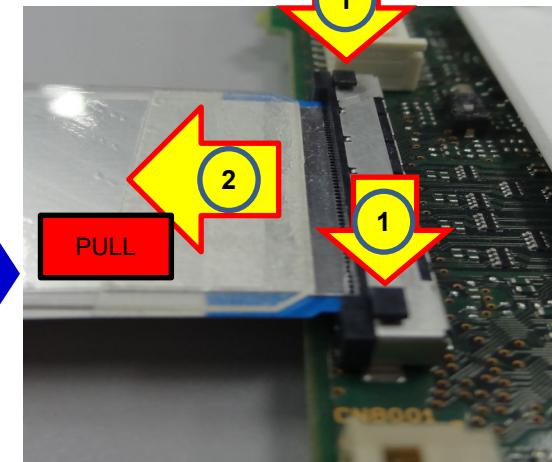
Initial condition



Step 1



Step 2



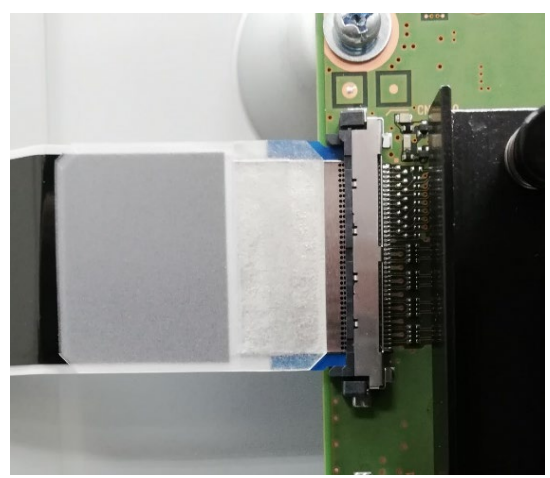
1 Press the release lock button downward at same time (highlighted in red).

2 Pull FFC in straight direction while pressing both release lock button at the same time.

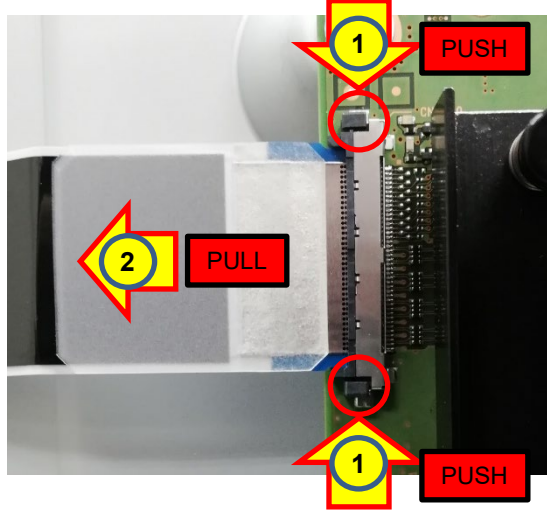
Note: FFC as in image is only for reference purpose. Actual FFC outlook may vary by each vendor.

WITHDRAWAL OF 41P / 51P FFC CONNECTOR (TYPE2)

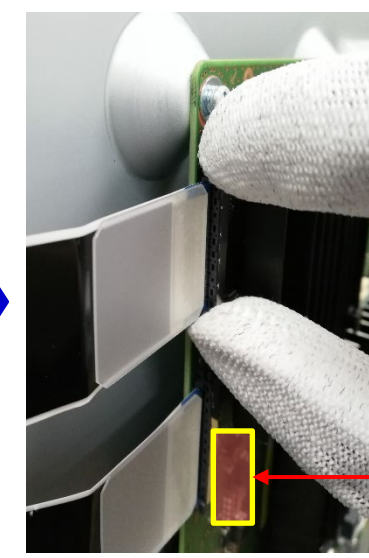
Initial condition



Step 1 & 2



Caution



Ensure fingers does **NOT** touch parts on board and tuner connector when pushing the side locks.

1 Push the side-release lock buttons inward (highlighted in red).

2 Pull-out FFC in straight direction while pushing side-release lock buttons at the same time.

Note: FFC as in image is only for reference purpose. Actual FFC outlook may vary by each vendor.

APPENDIX

FFC REPLACEMENT CAUTIONS

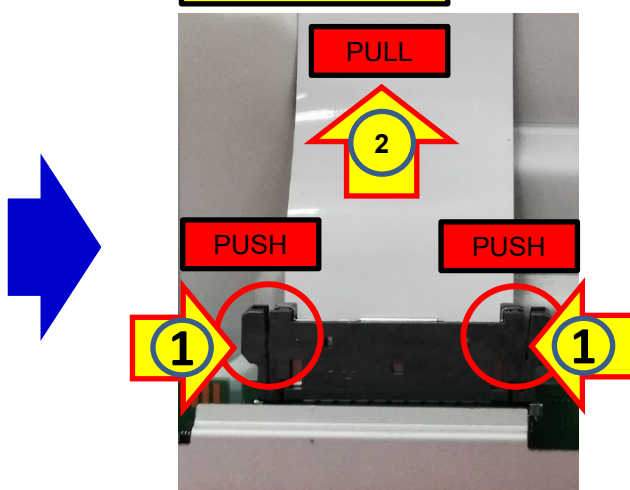
Remark: Refer to Board Location and Connector Diagram

WITHDRAWAL OF 41P & 51P FFC CONNECTOR (TYPE3)

Initial condition



Step 1 & 2



1 Push the side-release lock buttons inward (highlighted in red).

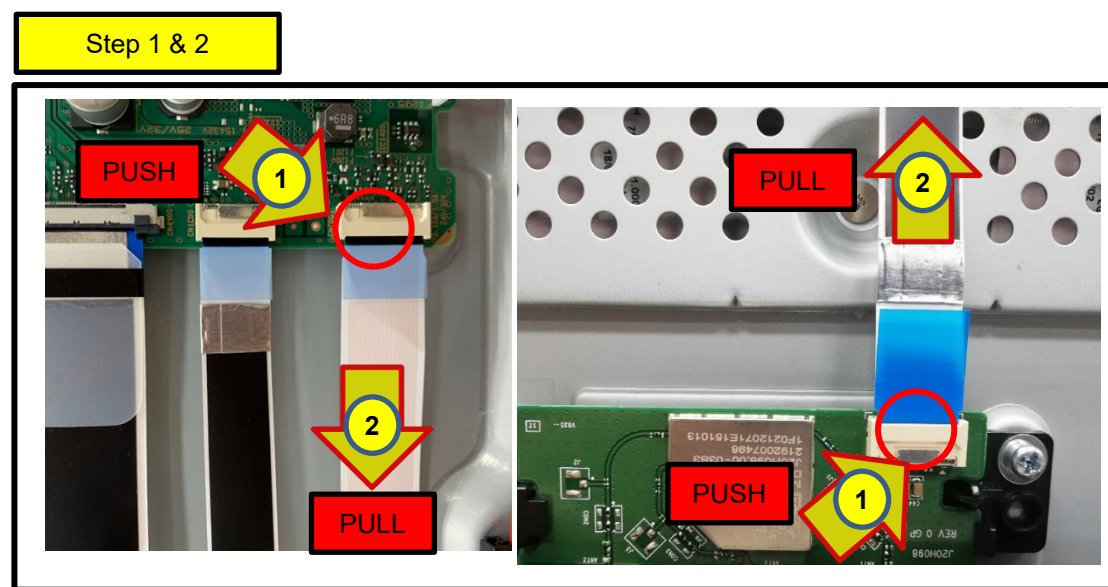
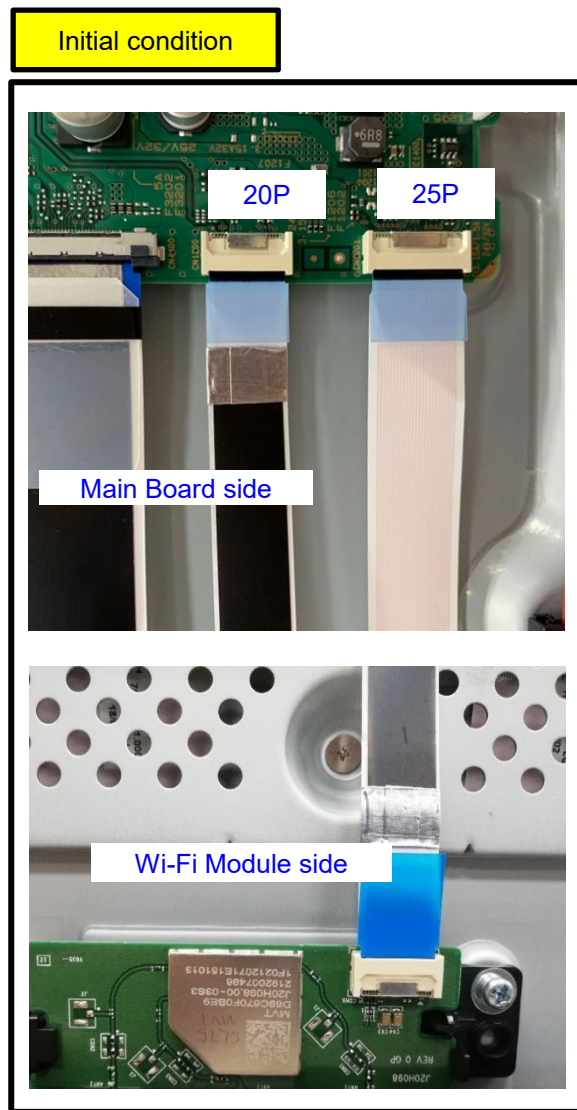
2 Pull-out FFC in straight direction while pushing side-release lock buttons at the same time.

Note: FFC as in image is only for reference purpose. Actual FFC outlook may vary by each vendor.

APPENDIX

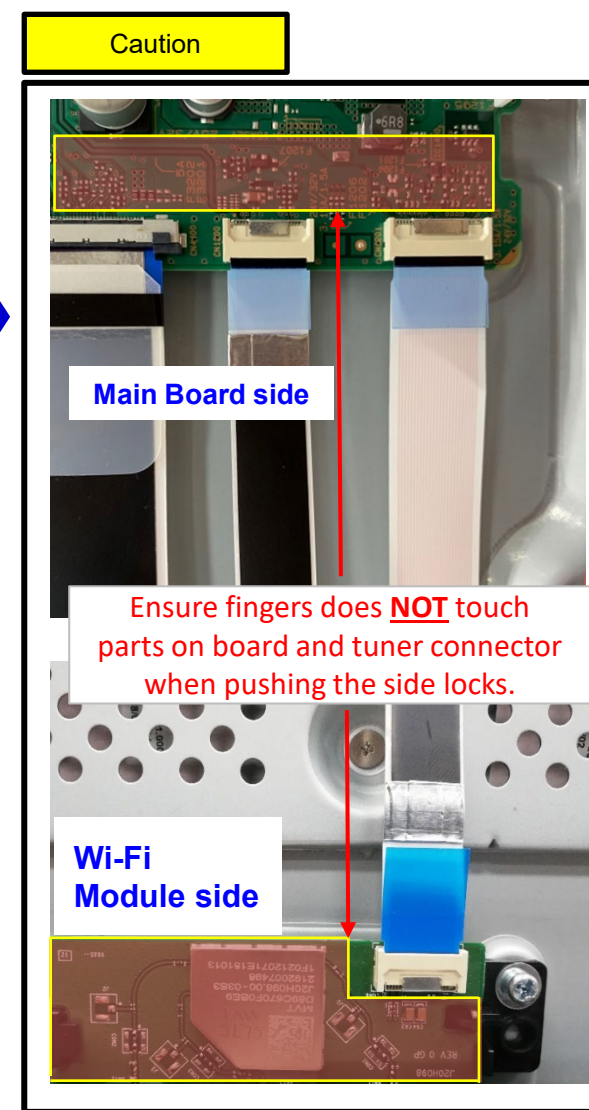
FFC REPLACEMENT CAUTIONS

WITHDRAWAL OF 20P / 25P FFC CONNECTOR



- 1 Push the side-release lock buttons inward (highlighted in red).
- 2 Pull-out FFC in straight direction while pushing side-release lock buttons at the same time.

Note: FFC as in image is only for reference purpose. Actual FFC outlook may vary by each vendor.



APPENDIX

FFC REPLACEMENT CAUTIONS

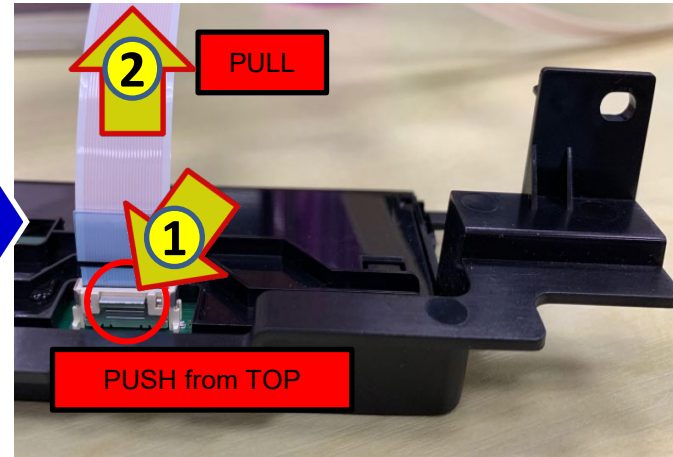
WITHDRAWAL OF 25P FFC CONNECTOR

Pre-Step Before FFC Removal

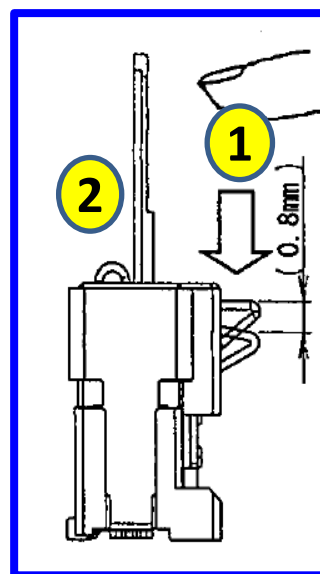
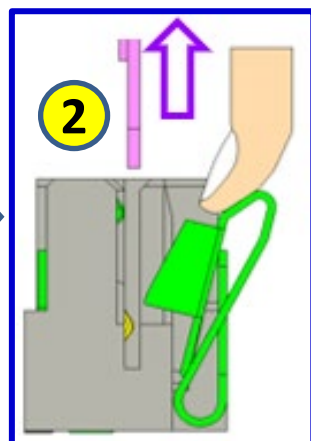
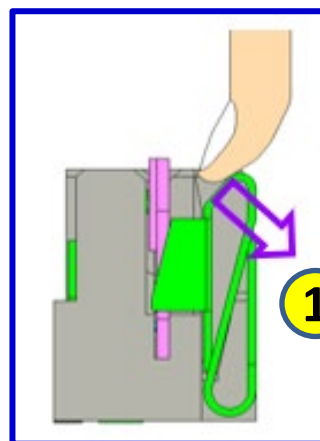


Push Smart Core outwards to dismantle from TV set

Step 1 & 2



Caution



1 Push the side-release lock buttons inward (highlighted in red).

2 Pull-out FFC in straight direction while pushing side-release lock buttons at the same time.

Do **NOT** push from side as connector will break due to excessive force applied.

Note: FFC as in image is only for reference purpose. Actual FFC outlook may vary by each vendor.

Remark: Release lock mechanism might be different

