

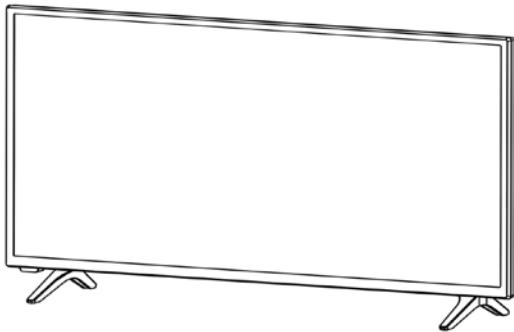
LED TV

SERVICE MANUAL

Chassis:K5LP

MODEL :50UM6900PUA

CAUTION
BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL




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CONTENTS

CONTENTS.....	2
SAFETY PRECAUTIONS	3
SERVICING PRECAUTIONS.....	5
SPECIFICATION.....	10
SW Update(USB / NSU)	15
MAIN IC BLOCK DIAGRAM.....	19
EXPLODED VIEW.....	21
MODULE DISASSEMBLY PROCESS.....	23
MODULE ASSEMBLY PROCESS.....	31
TROUBLE SHOOTING GUIDE	APPENDIX 39

SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  in the EXPLODED View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

General Guidance

An isolation Transformer should always be used during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

Before returning the receiver to the customer,

always perform an AC leakage current check on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check (Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs.

Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1 M Ω and 5.2 M Ω .

When the exposed metal has no return path to the chassis the reading must be infinite.

Another abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure) Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

Connect 1.5 K / 10 watt resistor in parallel with a 0.15 μ F capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

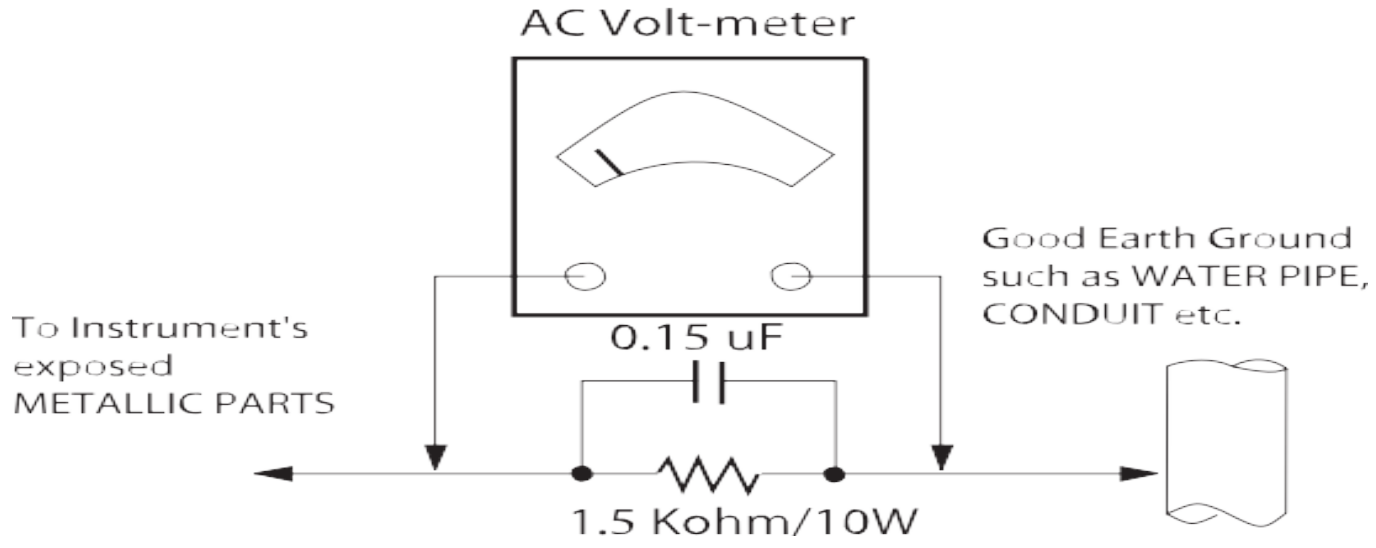
Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part.

Any voltage measured must not exceed 0.75 volt RMS which corresponds to 1.5mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1 Ω

*Base on Adjustment standard

SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the SAFETY PRECAUTIONS on page 3 of this publication.

NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before;
 - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.

CAUTION: A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.

2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe. Do not test high voltage by "drawing an arc".

3. Do not spray chemicals on or near this receiver or any of its assemblies.

4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator: 10 % (by volume) Acetone and 90 % (by volume) isopropyl alcohol (90 % – 99 % strength) **CAUTION:** This is a flammable mixture.

Unless specified otherwise in this service manual, lubrication of contacts is not required.

5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.

6. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.

7. Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.

Always remove the test receiver ground lead last.

8. Use with this receiver only the test fixtures specified in this service manual.

CAUTION: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor “chip” components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock hazards prior to applying power to the unit under test.
2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static type solder removal device. Some solder removal devices not classified as “anti-static” can generate electrical charges sufficient to damage ES devices.
5. Do not use Freon propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
CAUTION: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range of 500 °F to 600 °F.
2. Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.

General Soldering Guidelines

4. Thoroughly clean the surfaces to be soldered. Use a small wire-bristle (0.5 inch, or 1.25 cm) brush with a metal handle.

Do not use Freon propelled spray-on cleaners.

5. Use the following unsoldering technique

- a. Allow the soldering iron tip to reach normal temperature. (500 °F to 600 °F)
- b. Heat the component lead until the solder melts.
- c. Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.

CAUTION: Work quickly to avoid overheating the circuit board printed foil.

6. Use the following soldering technique.

- a. Allow the soldering iron tip to reach a normal temperature (500 °F to 600 °F)
- b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
- c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.

CAUTION: Work quickly to avoid overheating the circuit board printed foil.

- d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush.
(It is not necessary to reapply acrylic coating to the areas).

"Small-Signal "Discrete Transistor

Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device

Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.
3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. Carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so that it does not touch components or sharp edges.

SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

1. Application range

1.1 This spec sheet is applied TPV JDM LCD TV

2. Requirement for Test

Each part is tested as below without special notice.

2.1 Temperature : $25 \pm 5^{\circ}\text{C}$ ($77 \pm 9^{\circ}\text{F}$), CST : $40 \pm 2^{\circ}\text{C}$

2.2 Relative Humidity : $60 \pm 10\%$

2.3 Power Voltage : Standard input voltage 100~240V@ 50/60Hz for 50UM6900PUA Voltage of each product is marked by models.

2.4 Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.

2.5 The receiver must be operated for about 20 minutes prior to the adjustment.

3. Test method

3.1 Performance: LGE TV test method followed.

3.2 Demanded other specification

Safety : CE, IEC specification

EMC : CE, IEC

4.Model General Specification

No	Item		Specification	Remarks	
1	Market		North America		
2	Broadcasting system		ATSC / NTSC-M, 64 & 256 QAM	North America	
3	Available Channel		VHF	2 ~ 13	North America
			UHF	14 ~ 69	
			DTV	2 ~ 69	
			CATV	1 ~ 135	
			CADTV	1 ~ 135	
4	Receiving system		Digital : ATSC, 64 & 256 QAM	for North America model	
			Analog : NTSC-M		
5	Video Input		NTSC-M	Rear(1EA)	Rear(1EA)
6	Component Input		Y/Cb/Cr, Y/ Pb/Pr	Rear(1EA)	Rear(1EA)
7	HDMI Input	UHD	HDMI 1	PC / DTV Format	Support 6Gbps
			HDMI 2	PC / DTV Format	Support 6Gbps, Support ARC
			HDMI 3	PC / DTV Format	Support 6Gbps
8	Audio Input		AV Audio / DVI Audio		Rear, Except Korea model
					AV and DVI use same jack
9	Audio out		SPDIF	Optical Audio out	Rear
			HeadPhone	HeadPhone out	
10	USB Input		EMF, DivX HD, For SVC (download)	JPEG, MP3, DivX HD	

5.Component Video Input (Y, Cb/Pb, Cr/Pr)

No	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock(MHz)	Proposed	Remarks
1	720*480i	15.73	59.94	13.5	SDTV, DVD 480i(525i)	
2	720*480i	15.75	60	13.514	SDTV, DVD 480i(525i)	
3	720*576i	15.625	50	13.5	SDTV, DVD 576i(625i) 50Hz	
4	720*480p	31.47	59.94	27	SDTV 480P	
5	720*480p	31.5	60	27.027	SDTV 480P	
6	720*576p	31.25	50	27	SDTV 576P 50Hz	
7	1280*720	44.96	59.94	74.176	HDTV 720P	
8	1280*720	45	60	74.25	HDTV 720P	
9	1280*720	37.5	50	74.25	HDTV 720P 50Hz	
10	1920*1080	28.125	50	74.25	HDTV 1080i 50Hz,	
11	1920*1080	33.72	59.94	74.176	HDTV 1080i	
12	1920*1080	33.75	60	74.25	HDTV 1080i	
13	1920*1080	56.25	50	148.5	HDTV 1080P	
14	1920*1080	67.43	59.94	148.5	HDTV 1080P	
15	1920*1080	67.5	60	148.5	HDTV 1080P	

6. HDMI Input (DTV&PC)

DTV

No	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock (MHz)	Proposed	Remarks
1	640*480	31.46	59.94	25.12	SDTV 480P	
2	640*480	31.5	60	25.12	SDTV 480P	
3	720*480	15.73	59.94	13.5	SDTV, DVD 480I(525I)	Spec. out but display
4	720*480	15.75	60	13.51	SDTV, DVD 480I(525I)	Spec. out but display
5	720*576	15.62	50	13.5	SDTV, DVD 576I(625I) 50Hz	Spec. out but display
6	720*480	31.47	59.94	27	SDTV 480P	
7	720*480	31.5	60	27.02	SDTV 480P	
8	720*576	31.25	50	27	SDTV 576P	
9	1280*720	44.96	59.94	74.17	HDTV 720P	
10	1280*720	45	60	74.25	HDTV 720P	
11	1280*720	37.5	50	74.25	HDTV 720P	
12	1920*1080	28.12	50	74.25	HDTV 1080I	
13	1920*1080	33.72	59.94	74.17	HDTV 1080I	
14	1920*1080	33.75	60	74.25	HDTV 1080I	
15	1920*1080	26.97	23.97	63.29	HDTV 1080P	
16	1920*1080	27	24	63.36	HDTV 1080P	
17	1920*1080	33.71	29.97	79.12	HDTV 1080P	
18	1920*1080	33.75	30	79.2	HDTV 1080P	
19	1920*1080	56.25	50	148.5	HDTV 1080P	
20	1920*1080	67.43	59.94	148.35	HDTV 1080P	
21	1920*1080	67.5	60	148.5	HDTV 1080P	
22	1920*1080	112.5	100	297	HDTV 1080P	
23	1920*1080	134.86	119.88	296.7	HDTV 1080P	
24	1920*1080	135	120	297	HDTV 1080P	
25	3840*2160	53.95	23.98	296.7	UDTV 2160P	
26	3840*2160	54	24	297	UDTV 2160P	
27	3840*2160	56.25	25	297	UDTV 2160P	
28	3840*2160	61.43	29.97	296.7	UDTV 2160P	
29	3840*2160	67.5	30	297	UDTV 2160P	
30	3840*2160	112.5	50	594	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
31	3840*2160	134.86	59.94	593.4	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
32	3840*2160	135	60	594	UDTV 2160P	When HDMI1,2,3,UHD DEEP COLOUR ON
33	3840*2160	225	100	1188	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
34	3840*2160	270	120	1188	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
35	4096*2160	53.95	23.98	296.7	UDTV 2160P	
36	4096*2160	54	24	297	UDTV 2160P	
37	4096*2160	56.25	25	297	UDTV 2160P	
38	4096*2160	61.43	29.97	296.7	UDTV 2160P	
39	4096*2160	67.5	30	297	UDTV 2160P	
40	4096*2160	112.5	50	594	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
41	4096*2160	134.86	59.94	593.4	UDTV 2160	When HDMI1,2,3 UHD DEEP COLOUR ON
42	4096*2160	135	60	594	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
43	4096*2160	225	100	1188	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
44	4096*2160	270	120	1188	UDTV 2160P	When HDMI1,2,3 UHD DEEP COLOUR ON
45	2560*1440	88.78	60	241.5	3K	non-standard
46	2560*1440	183	120	497.7	3K	non-standard

6. HDMI Input (DTV&PC)

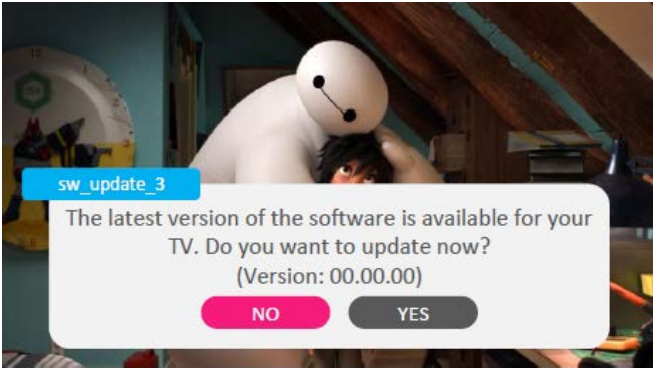
PC

No	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock (MHz)	Proposed	Remarks
1	640*350	31.46	70.09	25.17	EGA	
2	720*400	31.46	70.08	28.32	DOS	
3	640*480	31.46	59.94	25.17	VESA(VGA)	
4	800*600	37.87	60.31	40	VESA(SVGA)	
5	1024*768	48.36	60	65	VESA(XGA)	
6	1360*768	47.71	60.01	84.75	VESA(WXGA)	
7	1152*864	54.34	60.05	80	VESA	
8	1280*1024	63.98	60.02	109	SXGA	Support to HDMI-PC
9	1920*1080	67.5	60	158.4	WUXGA(Reduced Blanking)	
10	1920*1080	135	120	297		
11	3840*2160	54	24	297	UDTV 2160P	
12	3840*2160	56.25	25	297	UDTV 2160P	
13	3840*2160	67.5	30	297	UDTV 2160P	
14	3840*2160	112.5	50	594	UDTV 2160P	
15	3840*2160	135	60	594	UDTV 2160P	
16	3840*2160	225	100	1188	UDTV 2160P	
17	3840*2160	270	120	1188	UDTV 2160P	
18	4096*2160	53.95	23.97	296.7	UDTV 2160P	
19	4096*2160	54	24	297	UDTV 2160P	
20	4096*2160	56.25	25	297	UDTV 2160P	
21	4096*2160	67.5	30	297	UDTV 2160P	
22	4096*2160	112.5	50	594	UDTV 2160P	
23	4096*2160	135	60	594	UDTV 2160P	
24	4096*2160	225	100	1188	UDTV 2160P	
25	4096*2160	270	120	1188	UDTV 2160P	
26	2560*1440	88.78	60	241.5	3K	
27	2560*1440	183	120	497.7	3K	

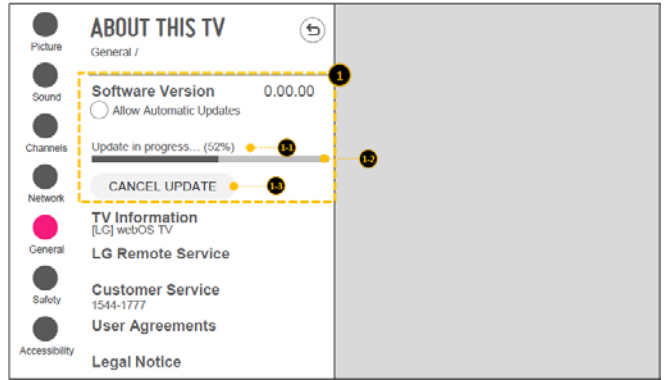
SW Update (USB / NSU)

USB Download

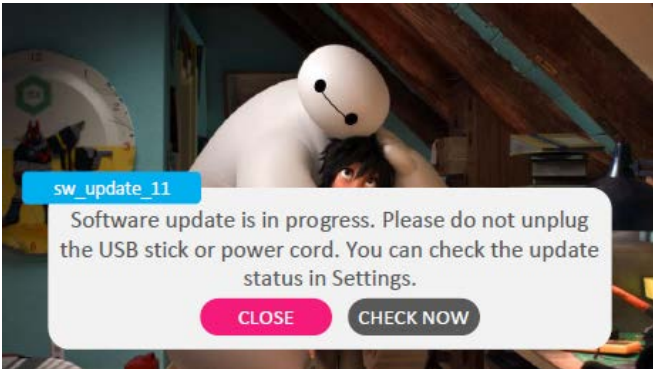
- (1) Insert the USB memory Stick to the USB port
- (2) Automatically detect the SW Version and show the below message



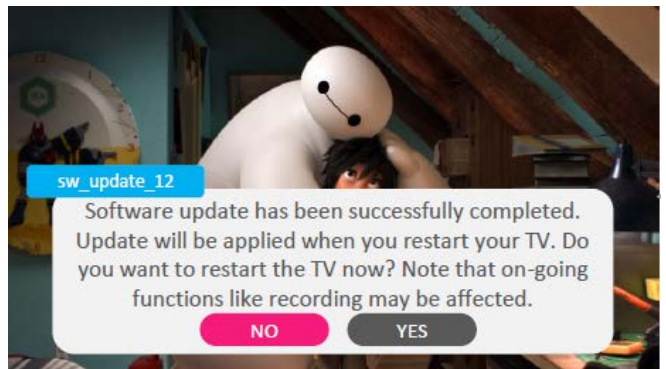
- (5) TV is updating



- (3) Click [YES]: initiate the download and install of the update.



- (6) After finished the update, below Pop-up appear



- (4) Click [Check Now]: move to "About This TV" page for update

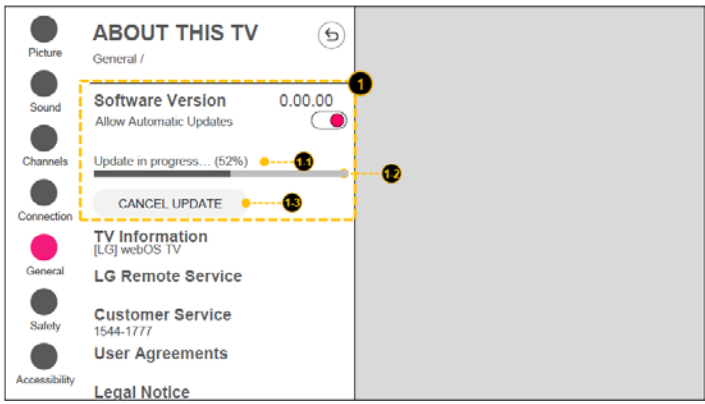
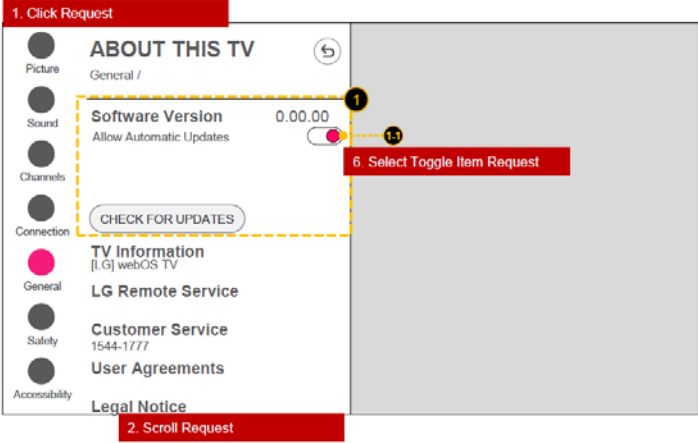
- (7) Click [Yes] : TV will be DC OFF -> ON
- (8) After TV turned on, Check the updated SW Version and Tool Option

NSU Download – (This Function is needed to connect to the internet)

Case 1) Allow Automatic Updates Toggle Item

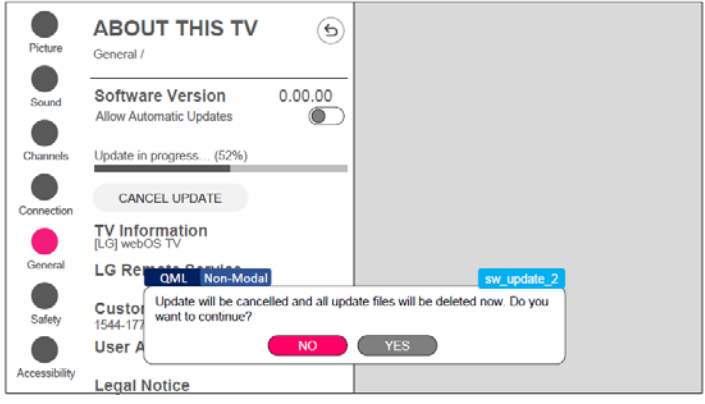
(1) Menu -> All Settings -> General -> About This TV

(3) If you want to see the update progress, go to [Menu -> All Settings -> General -> About This TV]



(2) Silent Update_Pop-up
When the download and install of the update is complete, the TV issues a Toast notification letting the user know that the update is complete and a reboot is required.

(4) If you want to cancel update, click (1.1) CANCEL UPDATE

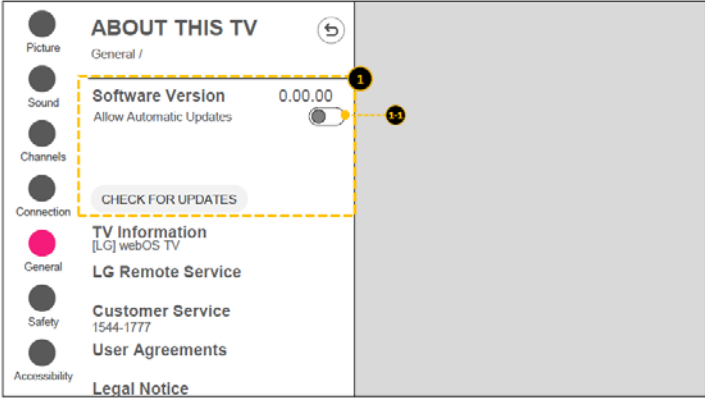


(5) [NO] : Keep updating
[Yes] : Cancel updating

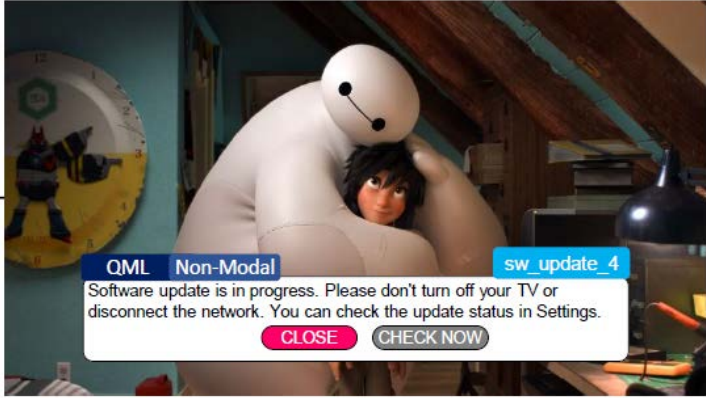
NSU Download – (This Function is needed to connect to the internet)

Case 2) NOT Allow Automatic Updates Toggle Item

(1) Menu -> All Settings -> General -> About This TV

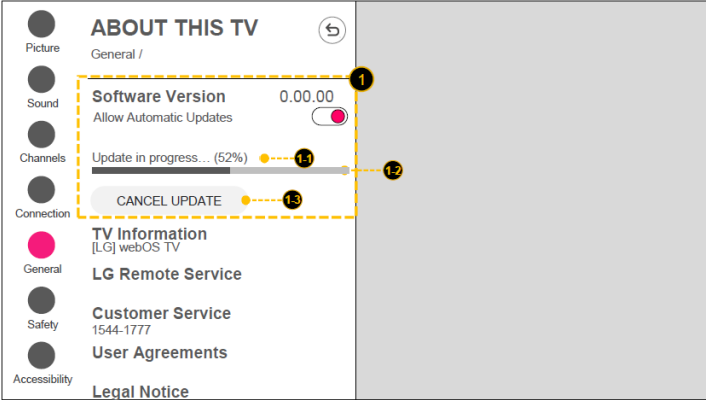
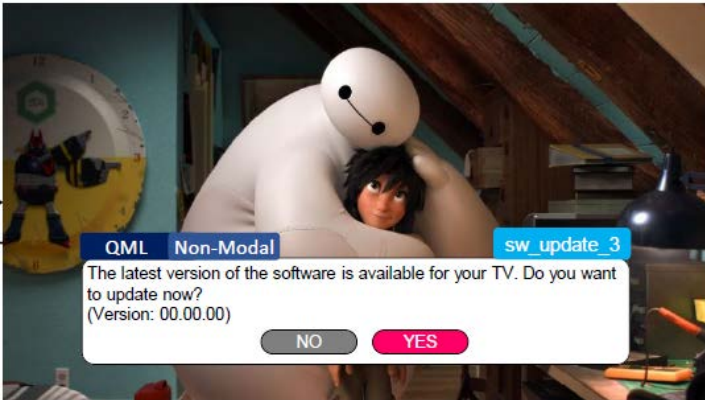


(4) The following pop up window appears.



(2) TV will automatically check for updates when every TV boots. When an update is detected, the TV will issue an Alert letting the user know that an update is available.

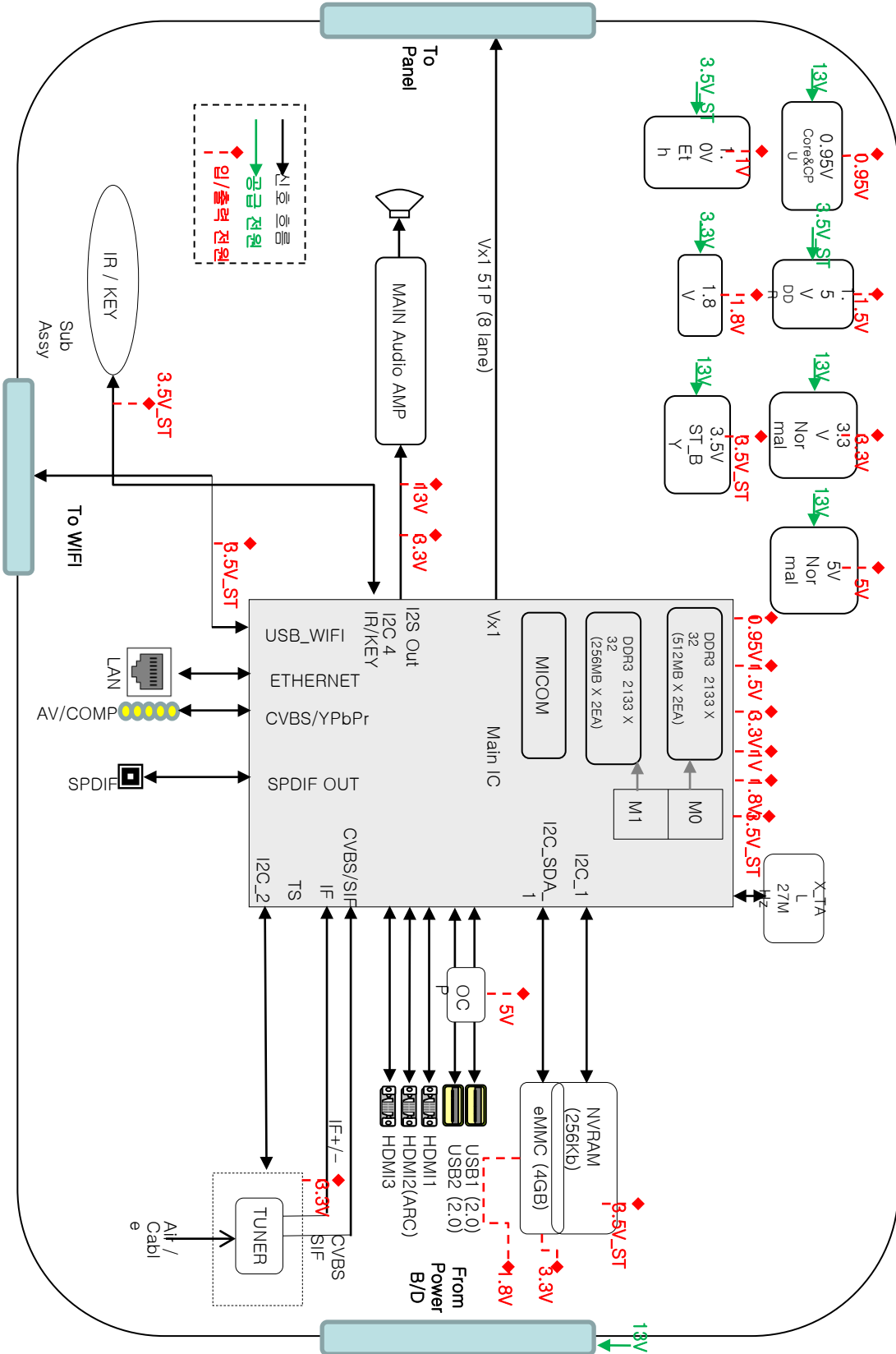
(5) [CHECK NOW] : Go to the About this TV setting page
[CLOSE] : Close the pop-up




(3) [Yes] : Initiate the download and install of the update
[No] : Close the pop-up. The Alert will come back again when TV checks again.

Main IC Block Diagram

1. Main Circuit Block Diagram



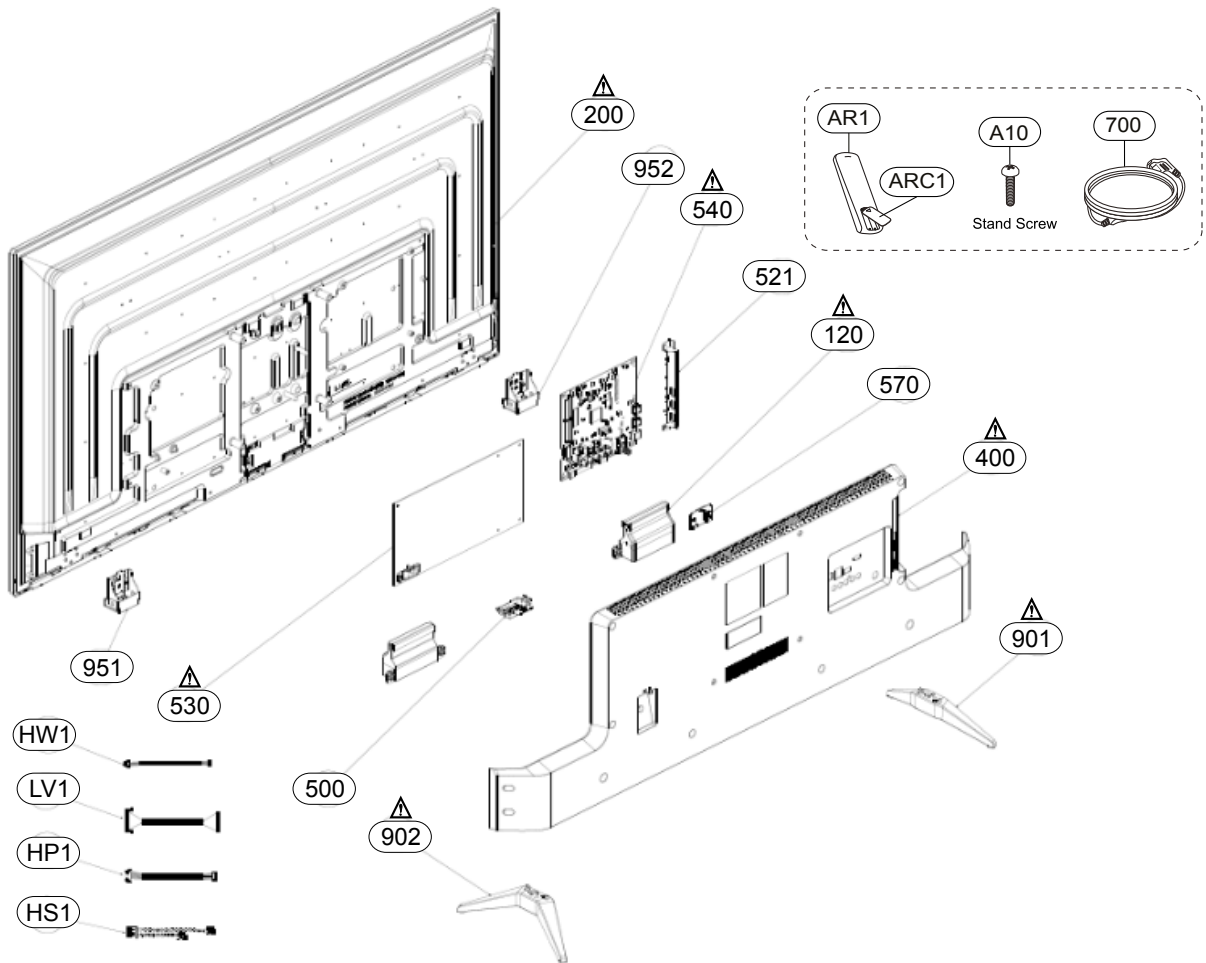
IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  in the EXPLODED View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.


Do not modify the original design without permission of manufacturer.

Set



EXPLODED VIEW

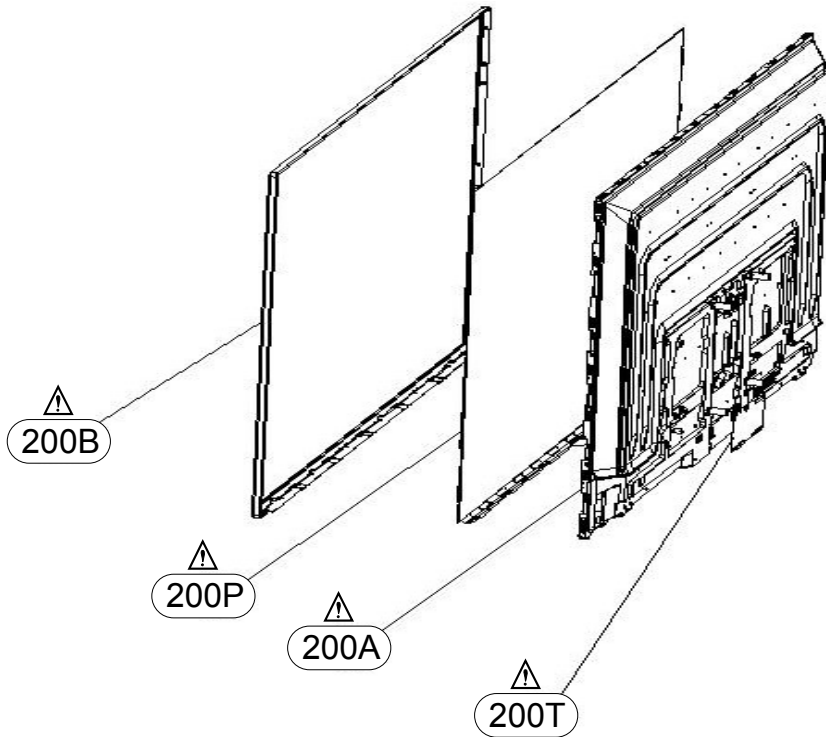
IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  in the EXPLODED View.

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Do not modify the original design without permission of manufacturer.

Module



※ Reuse : Middle Cabinet, Optical Sheet(2prism/1diffuser), Diffuser plate

DISASSEMBLY PROCESS

SET

1. Unlock the screws to remove the stand out of the TV



2. Unlock the screws and remove the pins to separate the back cover **

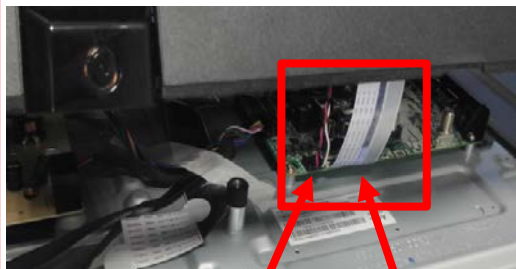


** When open Back Cover, Carefully lift up around 10cm because connect speaker & Wifi cable between Back cover and Main board. It can be damaged speaker / Wifi cable & connector in M/B

** IR Board & Speaker located in B/Cover.
And cable connect from Back cover to Main board

NG : Don't lift up too much and suddenly

OK : lift up around 10cm



Speaker cable

WIFI/IR cable



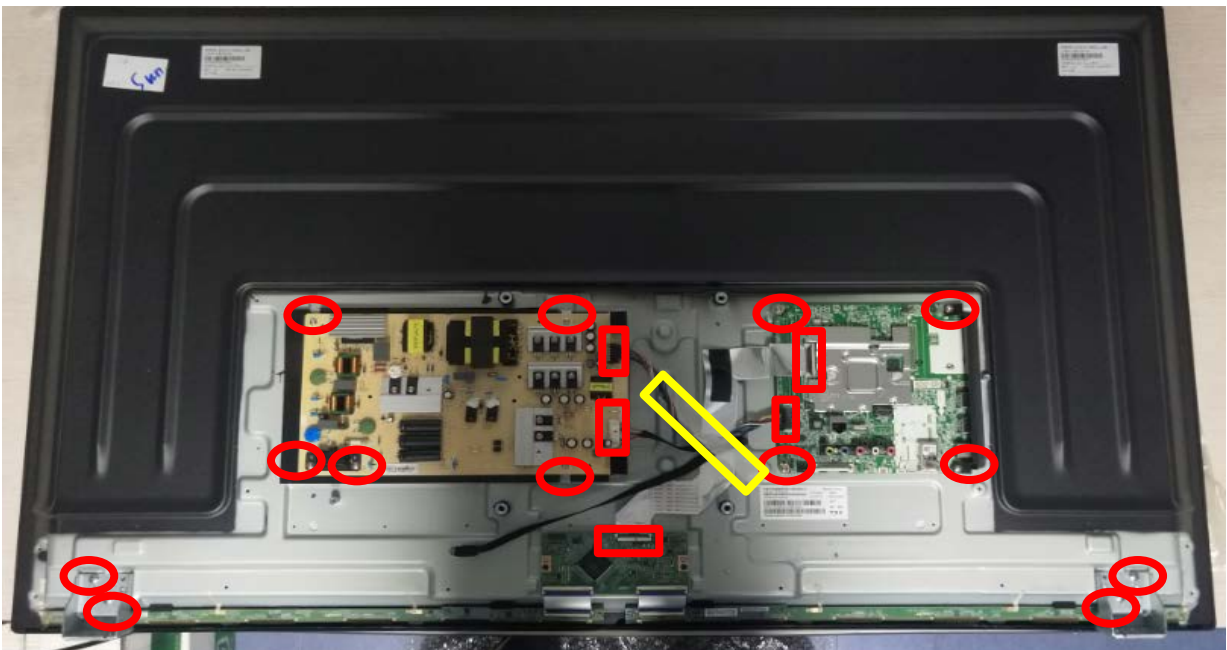
DISASSEMBLY PROCESS

SET

3. Remove the pins, tapes and screws to separate the IR/WIFI/SPK board from the rear cover



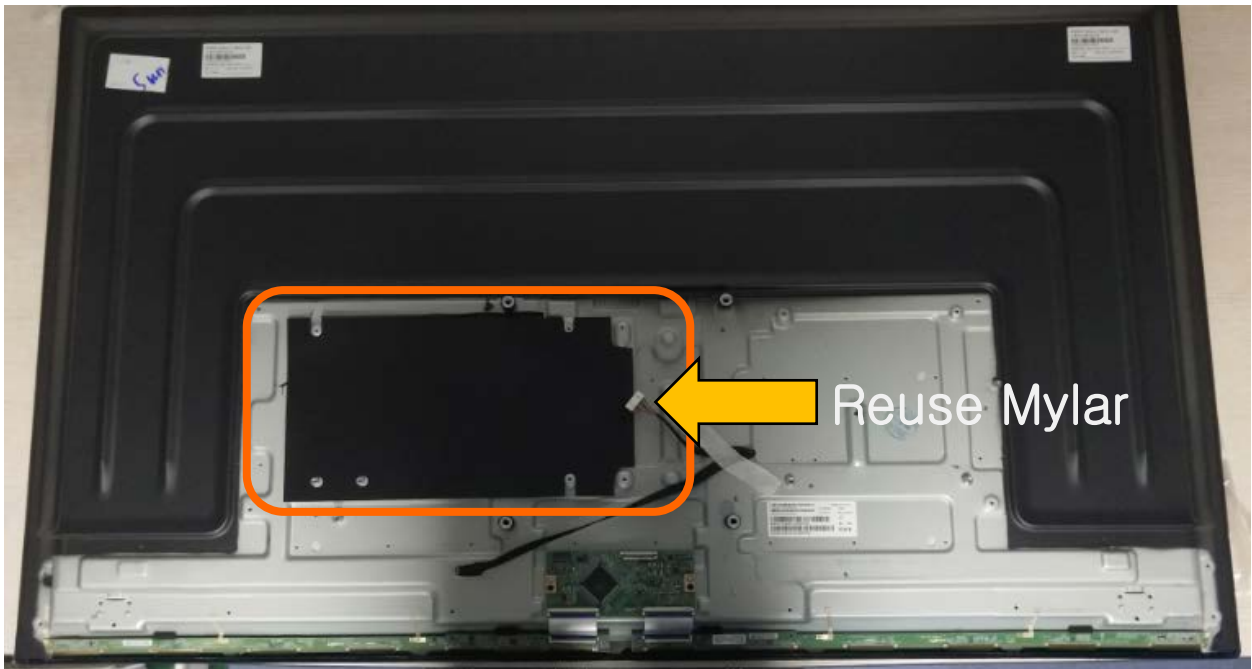
4. Remove the pins, tapes and screws to separate the Main board, Power board and BKT STAND



DISASSEMBLY PROCESS

SET

5. Remove the Mylar from the panel



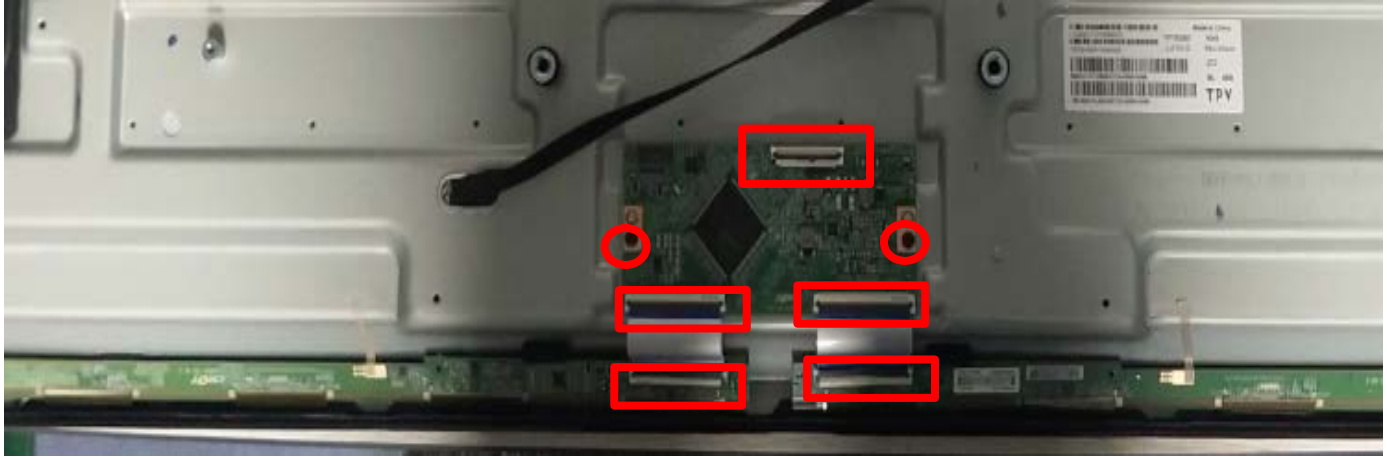
6. Move to next page for Panel.



DISASSEMBLY PROCESS

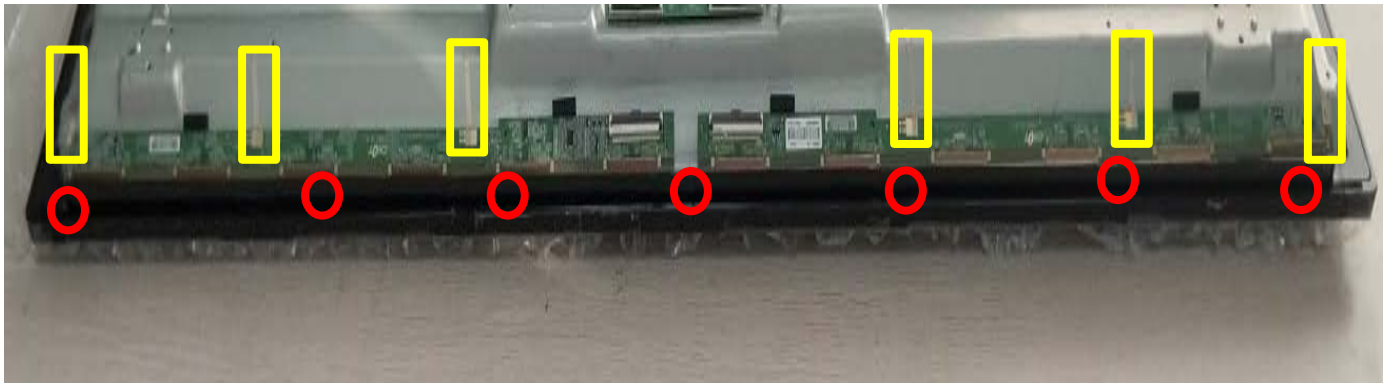
Module

1. Remove the screws and pins to the separate the TCON board,FFC cable.



2. Remove the screws & tapes to the separate the PCB board and front bezel.

- Remove the screws bottom side(Red) & tapes in Source PCB(Yellow)



DISASSEMBLY PROCESS

Module

3. Carefully disassemble the front bezel from the panel
 - After finish 2, reverse module as below picture and progress disassembly

1) Disassemble front bezel(top/right/left) with tool such as plastic hera.



2) Disassemble front bezel from the front of panel.



DISASSEMBLY PROCESS

Module

4. Carefully remove the OC, Middle cabinet and then the BLU plate assy left over.

1) Before lift up panel, remove double tape at top side. Use tool and remove it as below.



Small plastic tool



2) Lift up Panel



※ Need to reuse Middle Cabinet, optical Sheet(2prism/1diffuser) & diffuser plate
Keep without damage during disassembly

DISASSEMBLY PROCESS

Module

4. Carefully remove the OC, Middle cabinet and then the BLU plate assy left over.
- 3) Disassemble Middle cabinet. Below red point is hook position. Carefully detach it – Reuse middle cabinet when assembly again. Keep without damage during disassembly

※ Hook Position



※ Detach it as below



Use “-” driver(mold is better)

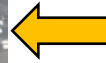


DISASSEMBLY PROCESS

Module

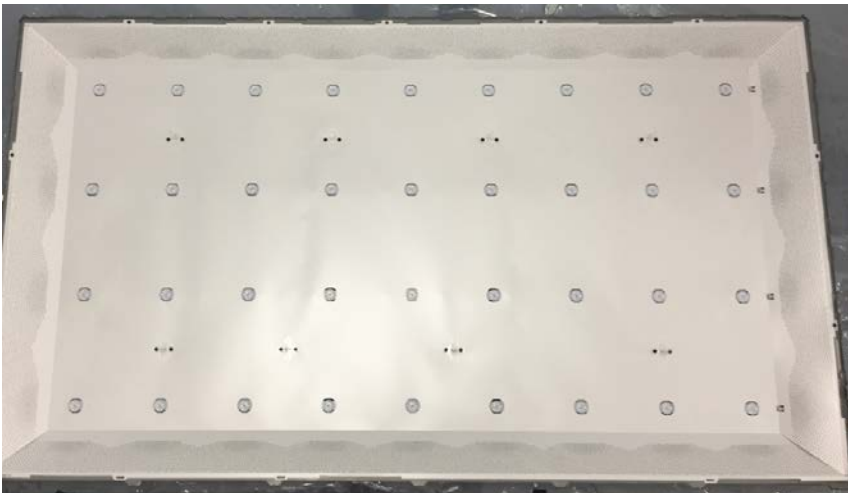
5. Remove sheet & diffuser plate. Then BLU plate assy left over.

1) Optical Sheet(2prism/1diffuser) & diffuser plate. Keep without damage during disassembly



Optical
Sheet(2prism/1diffuser)
1ea diffuser plate.

2) Left over BLU plate assy

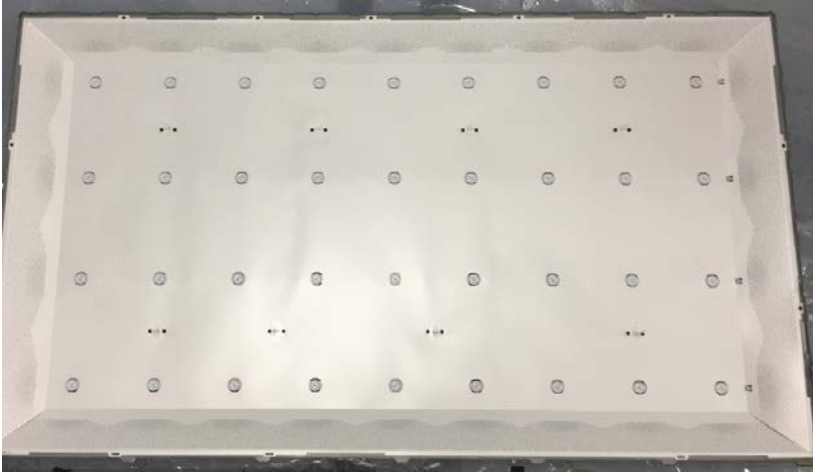


ASSEMBLY PROCESS

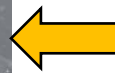
Module

1. Assembly optical sheet & diffuser plate.

1) Prepare BLU Plate Assy



2) Assemble optical sheet & diffuser plate



Optical Sheet(2prism/1diffuser)
1ea diffuser plate.

ASSEMBLY PROCESS

Module

2. Assemble Middle Cabinet

- 1) Prepare Middle Cabinet and attach hook with BLU plate assy as below by hands.



3. Put down Panel on the Middle Cabinet.



ASSEMBLY PROCESS

Module

4. Carefully assemble the front bezel on the panel

- 1) Prepare front bezel and screw bottom side. Then attach top/right/left side by hands as below



- 2) Check assembly condition



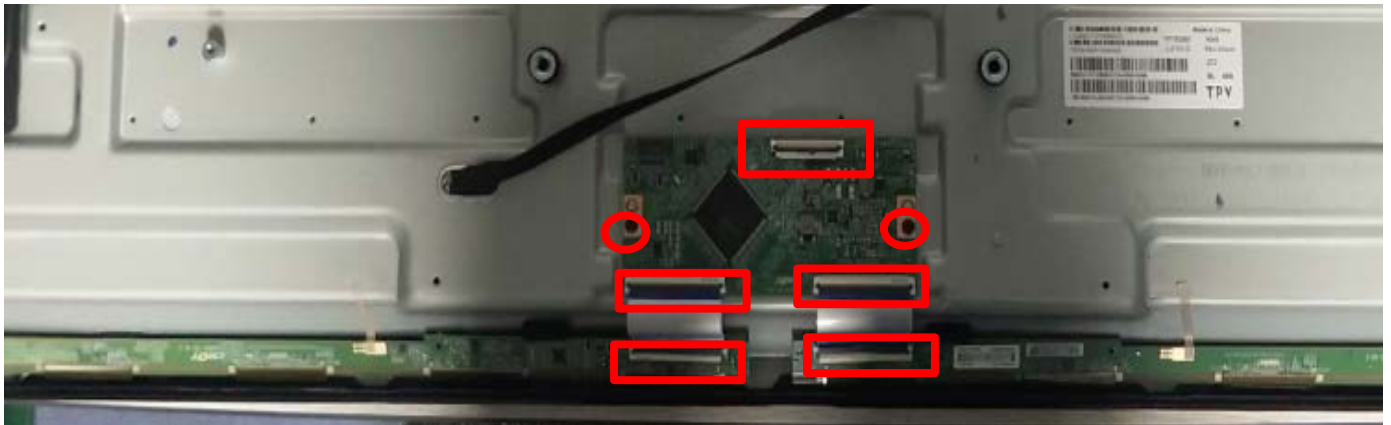
ASSEMBLY PROCESS

Module

5. Install the screws & tapes to the assemble the PCB board and front bezel.



6. Install the screws and pins to the assemble the TCON board, FFC cable.



ASSEMBLY PROCESS

Module

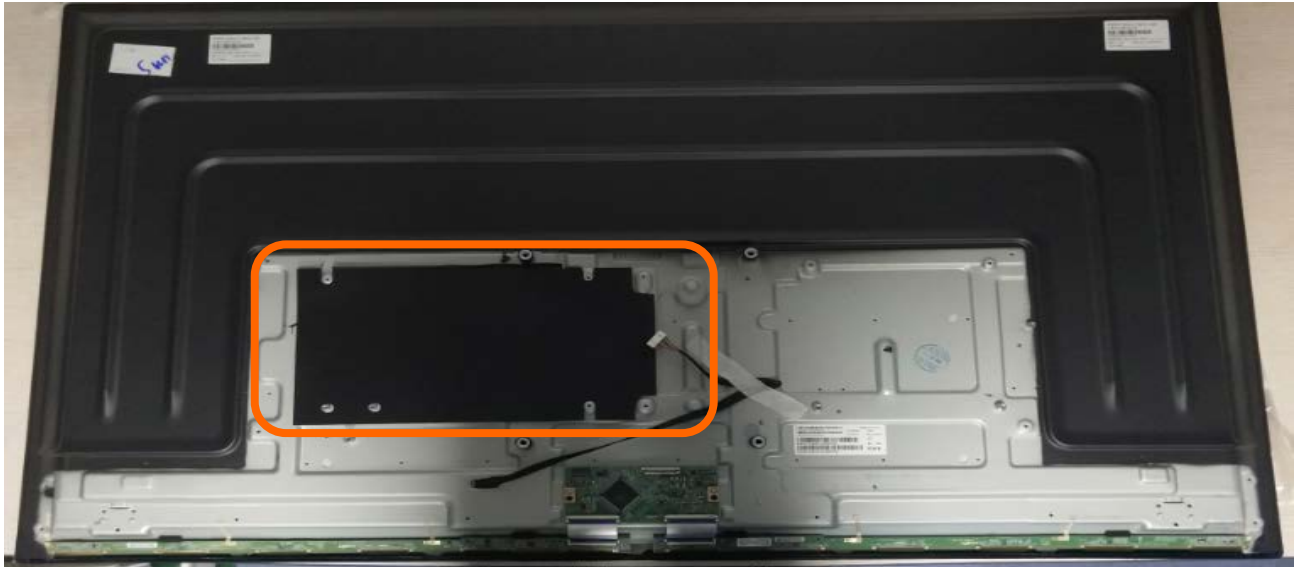
7. Install panel ok.



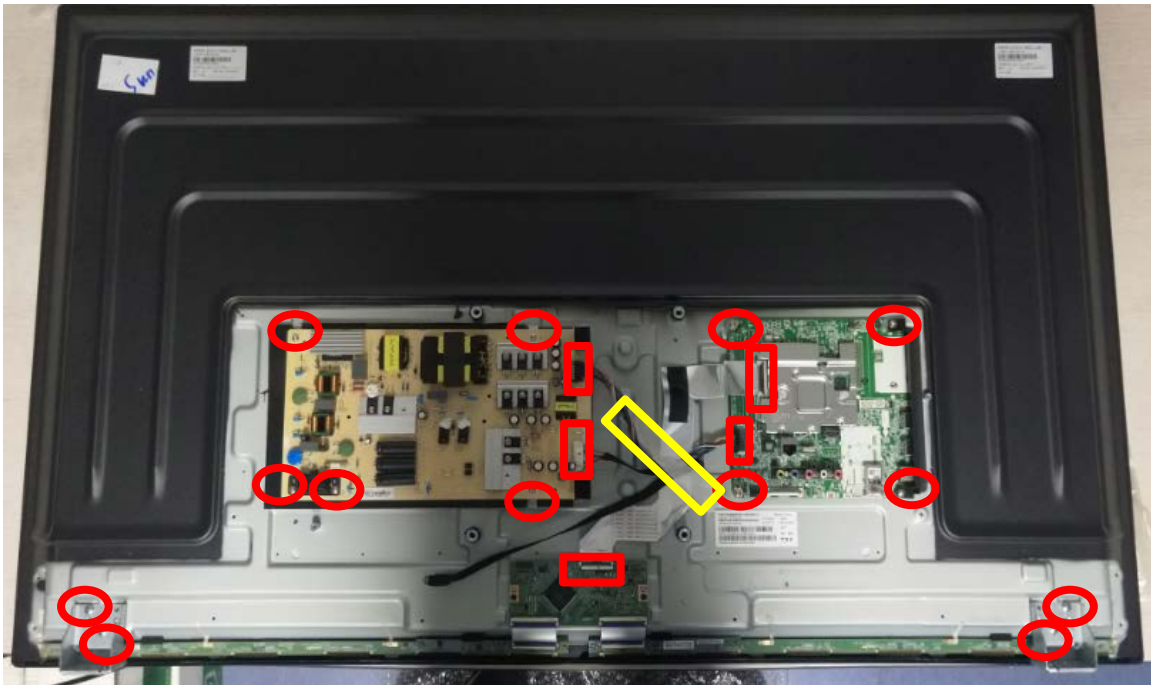
ASSEMBLY PROCESS

SET

1. Stick the Mylar on the back cover of the panel.



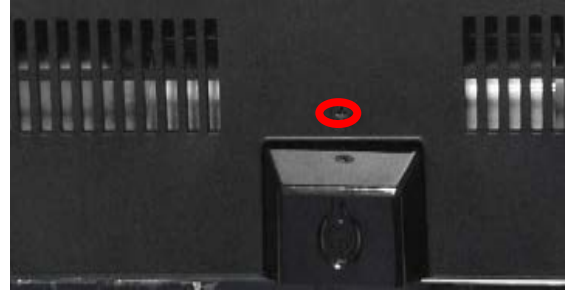
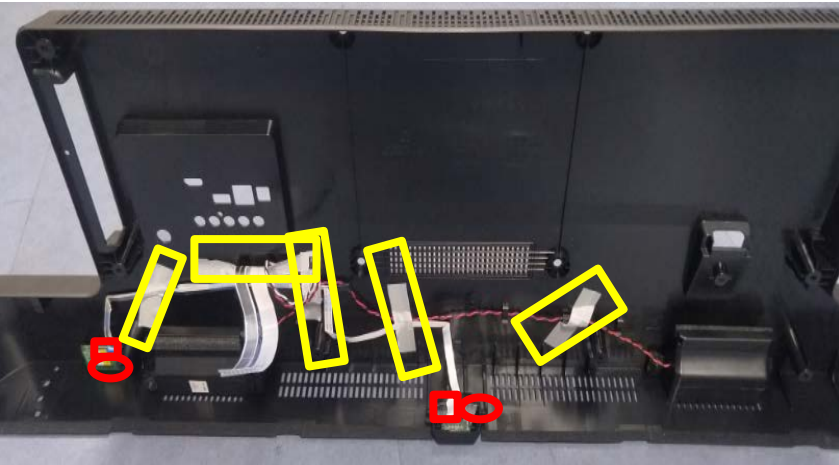
2. Install the cables,pins,tapes and screws to assembly the Main board, Power board and BKT Stand.



ASSEMBLY PROCESS

SET

3. Install the cables,pins,tapes and screws to assemble the IR/WIFI/SPK board from the rear cover.



4. Install the pins of the WIFI/IR cable and SPK,when covering the back cover
Note : When close Back Cover, Carefully connect cables under 10cm from Back cover to Main board to prevent damage speaker / Wifi cable & connector in M/B



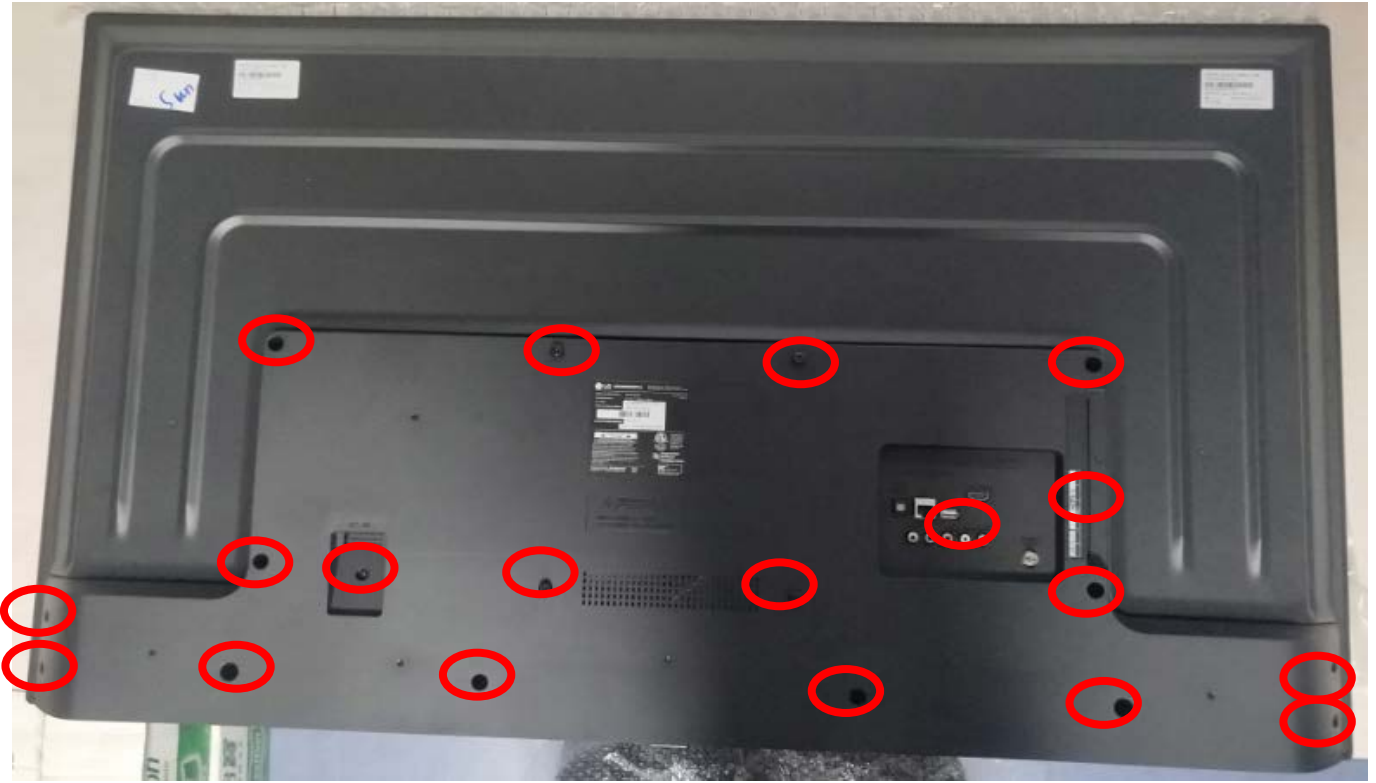
Speaker cable

WIFI/IR cable

ASSEMBLY PROCESS

SET

5. Install the screws on the back cover.



6. Install the screws to assemble the stand base.



TROUBLE SHOOTING GUIDE

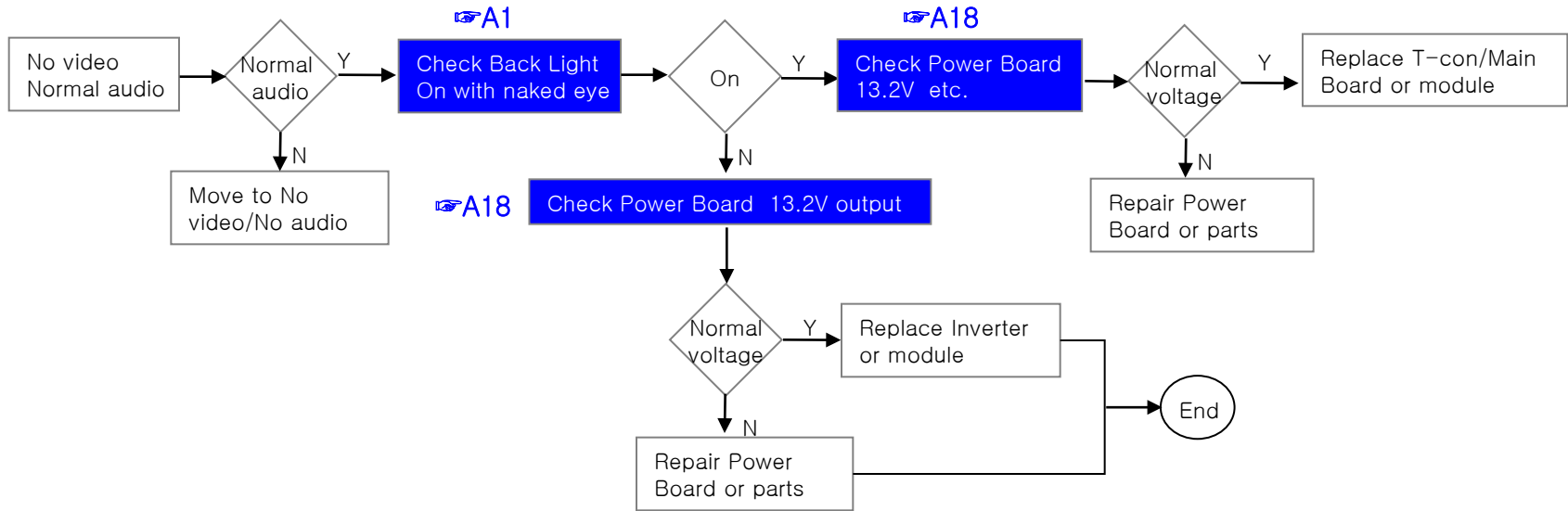
Contents of Standard Repair Process

No.	Error symptom (High category)	Error symptom (Mid category)	Page	Remarks
1	A. Video error	No video/Normal audio	1	
2		No video/No audio	2	
3		Picture broken/ Freezing	3	
4		Color error	4	
5		Vertical/Horizontal bar, residual image, light spot, external device color error	5	
6	B. Power error	No power	6	
7		Off when on, off while viewing, power auto on/off	7,8	
8	C. Audio error	No audio/Normal video	9	
9		Wrecked audio/discontinuation/noise	10	
10	D. Function error	Remote control & Local switch checking	11	
11		Wifi operating checking	12	
12		External device recognition error	13	
13	E. Noise	Circuit noise, mechanical noise	14	
14	F. Exterior error	Exterior defect	15	

First of all, Check whether there is SVC Bulletin in GSCS System for these model.

Error symptom	A. Video error		Established date	
	No video/ Normal audio		Revised date	1/15

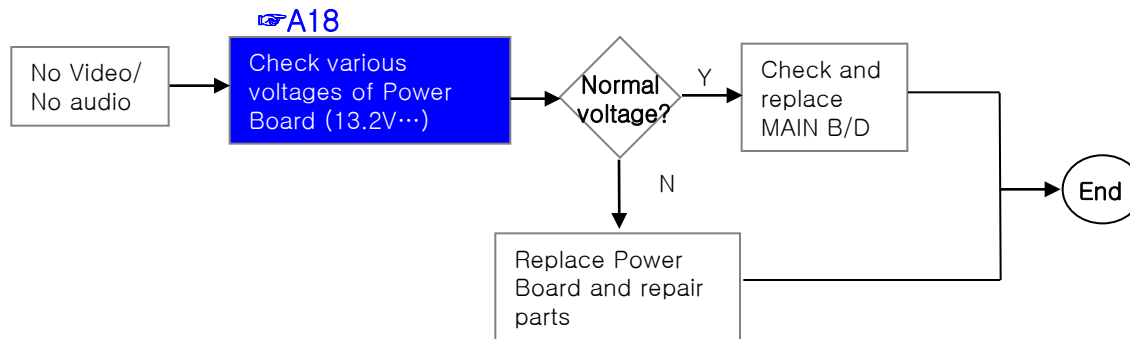
First of all, Check whether all of cables between board is inserted properly or not.
 (Main B/D↔ Power B/D, Vx1 Cable, Speaker Cable, IR B/D Cable,,)



※Precaution A4 & A2



	Error symptom	A. Video error	Established date		
		No video/ No audio	Revised date		2/15

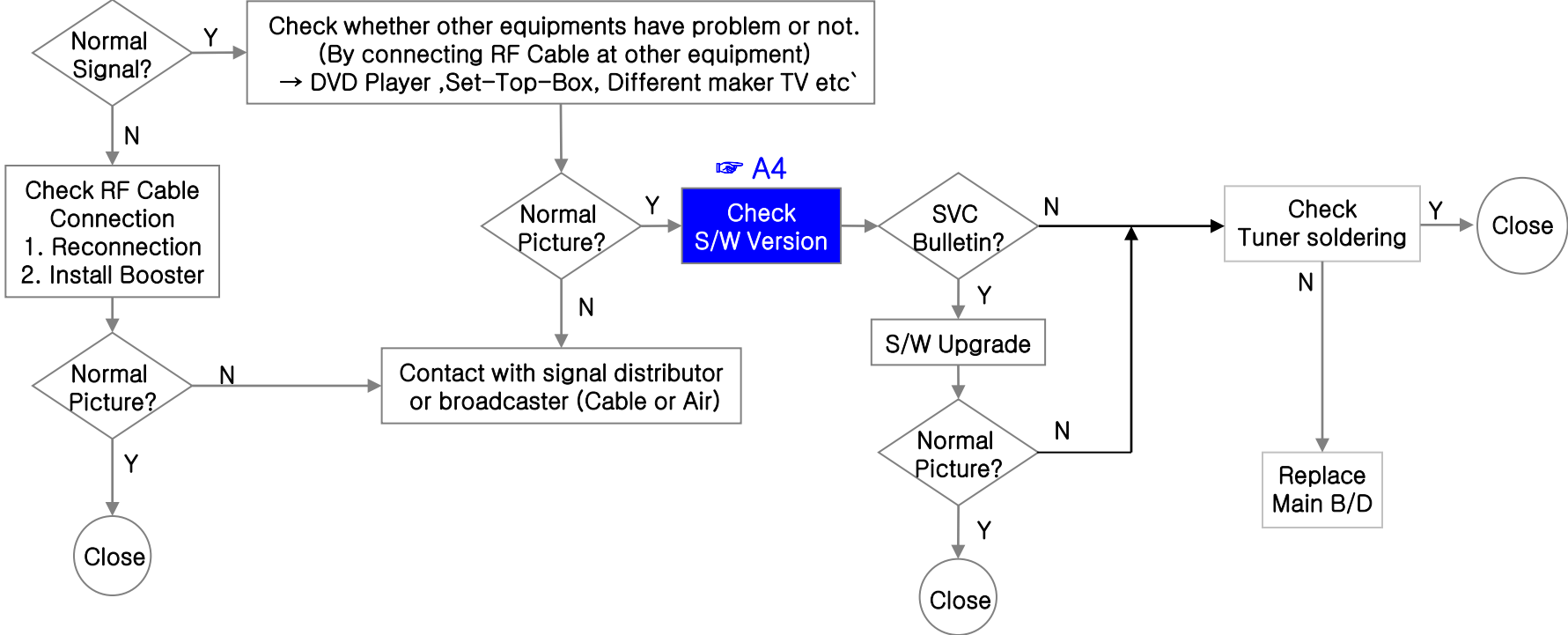


Error symptom	A. Video error		Established date	
	Picture broken/ Freezing		Revised date	3/15

A3

Check RF Signal level

- . By using Digital signal level meter
- . By using Diagnostics menu on OSD
(Advanced → Channels → Channel Tuning → Manual Tuning → Check the Signal)
 - Signal strength (Normal : over 50%)
 - Signal Quality (Normal: over 50%)



Error symptom	A. Video error	Established date	
	Color error	Revised date	4/15

A6

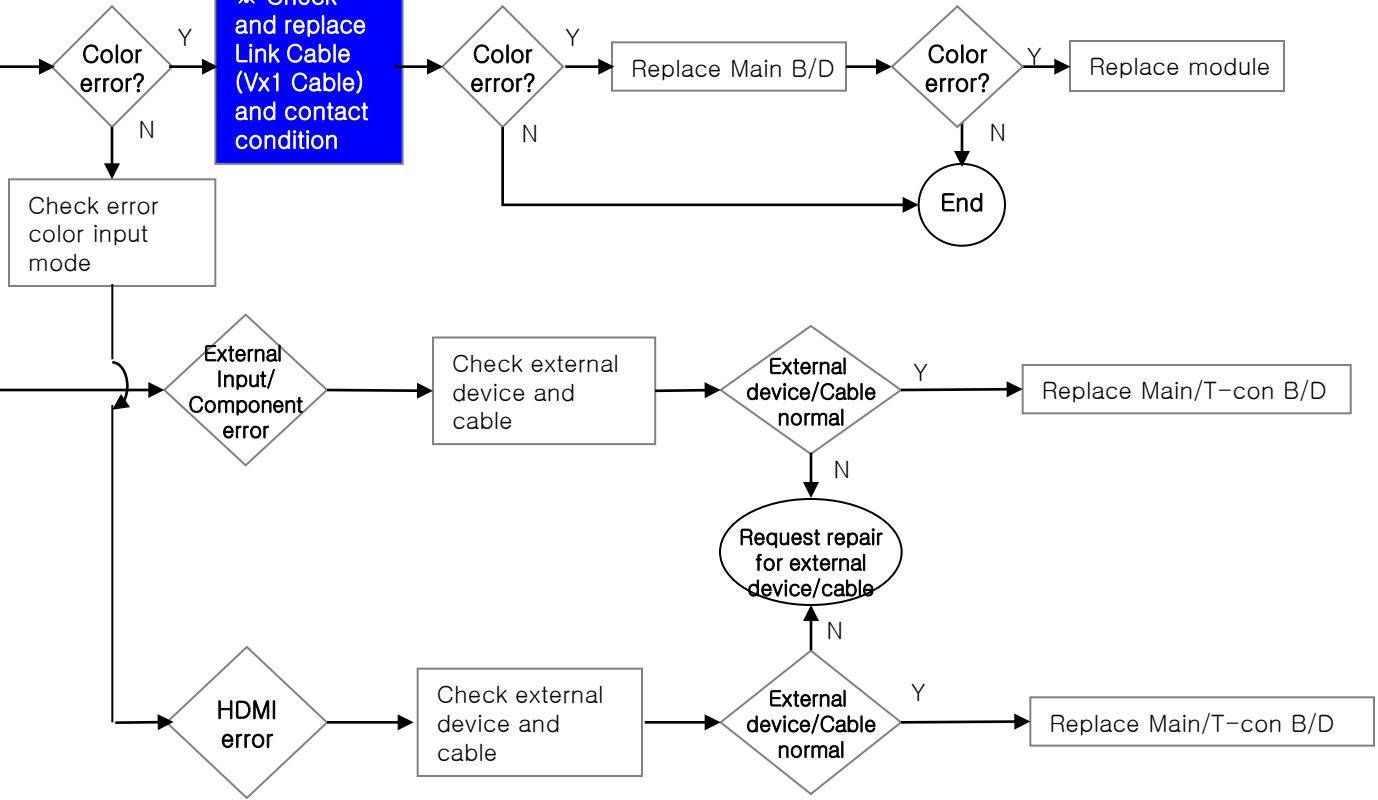
Check color by input
-External Input
-AV
-HDMI

A7

※ Check and replace Link Cable (Vx1 Cable) and contact condition

A8

Check Test pattern



Error symptom	A. Video error		Established date	
	Vertical / Horizontal bar, residual image, light spot, external device color error		Revised date	5/15

Vertical/Horizontal bar, residual image, light spot

A6

Check color condition by input
-External Input
-HDMI

Screen normal?

Check external device connection condition

Normal?

A7

Check and replace Link Cable

Screen normal?

Replace Main/T-con B/D

Replace Module

Screen normal?

Replace module

Request repair for external device

End

End

A8

Check Test pattern

External device screen error-Color error

Check S/W Version

Check version

S/W Upgrade

Normal screen?

End

Check screen condition by input
-External Input
-Component
-HDMI/DVI

External Input error

Component error

HDMI/DVI

Connect other external device and cable
(Check normal operation of External Input, Component, RGB and HDMI/DVI by connecting Jig, pattern Generator, Set-top Box etc.)

Connect other external device and cable
(Check normal operation of External Input, Component, RGB and HDMI/DVI by connecting Jig, pattern Generator, Set-top Box etc.)

Screen normal?

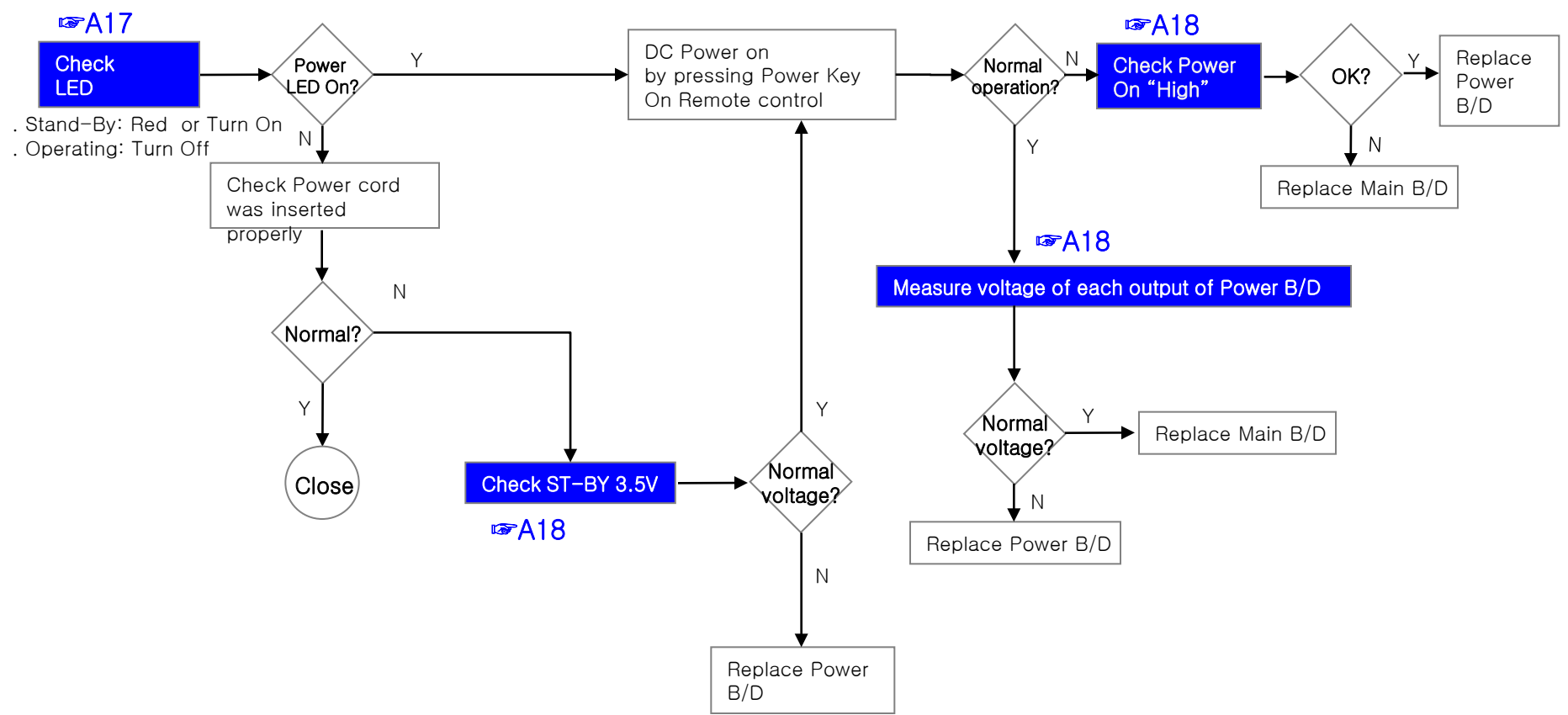
Replace Main/T-con B/D

Request repair for external device

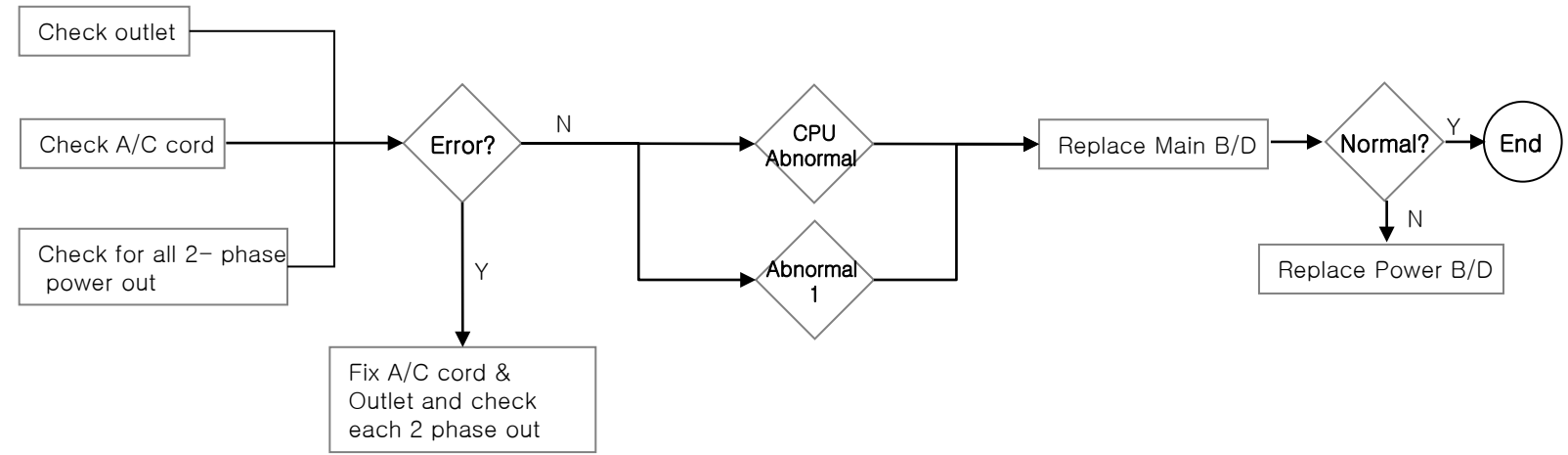
Screen normal?

Replace Main /T-con B/D

	Error symptom	B. Power error	Established date	
		No power	Revised date	6/15



	Error symptom	B. Power error	Established date	
		Off when on, off while viewing, power auto on/off	Revised date	7/15

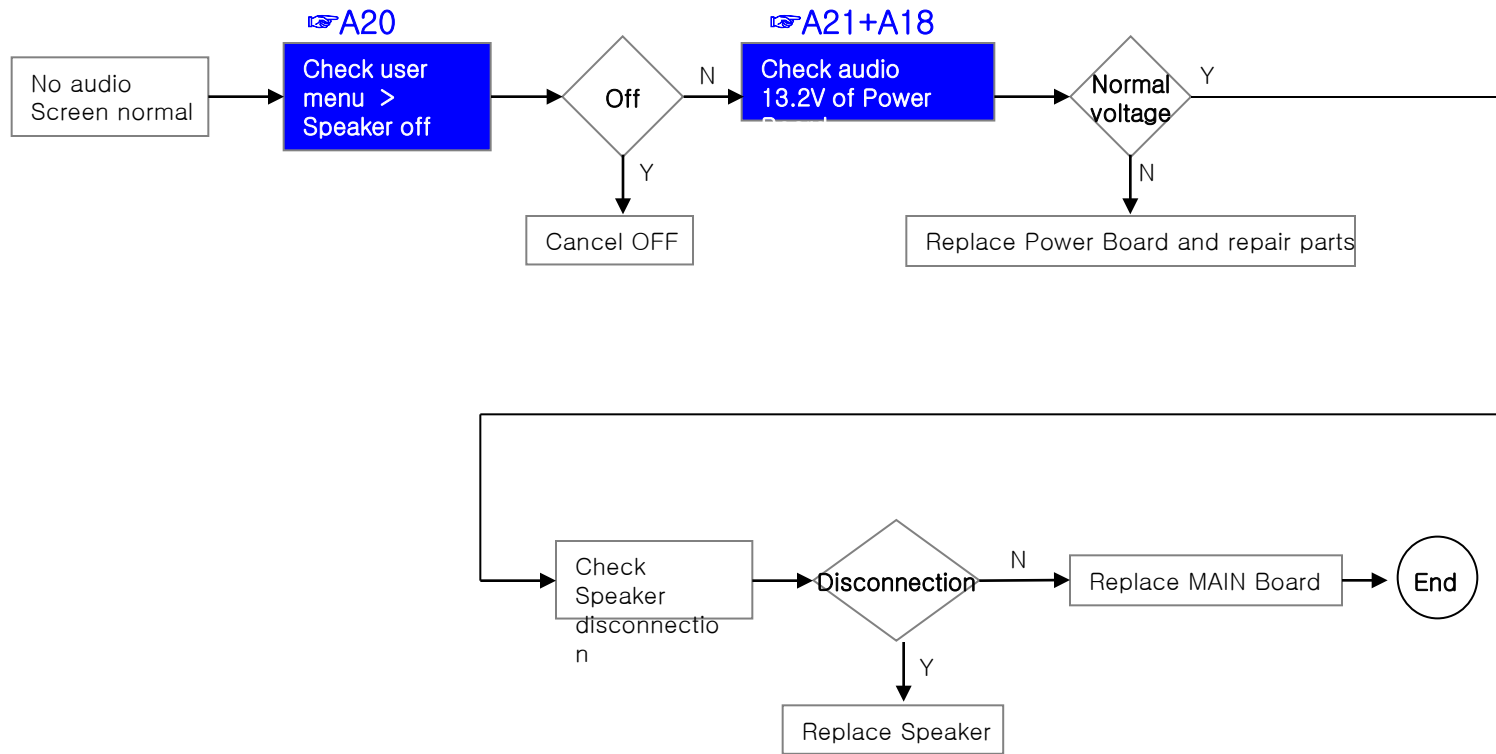


	Error symptom	B. Power error	Established date		
		Off when on, off while viewing, power auto on/off	Revised date		8/15

* Please refer to the all cases which can be displayed on power off mode.

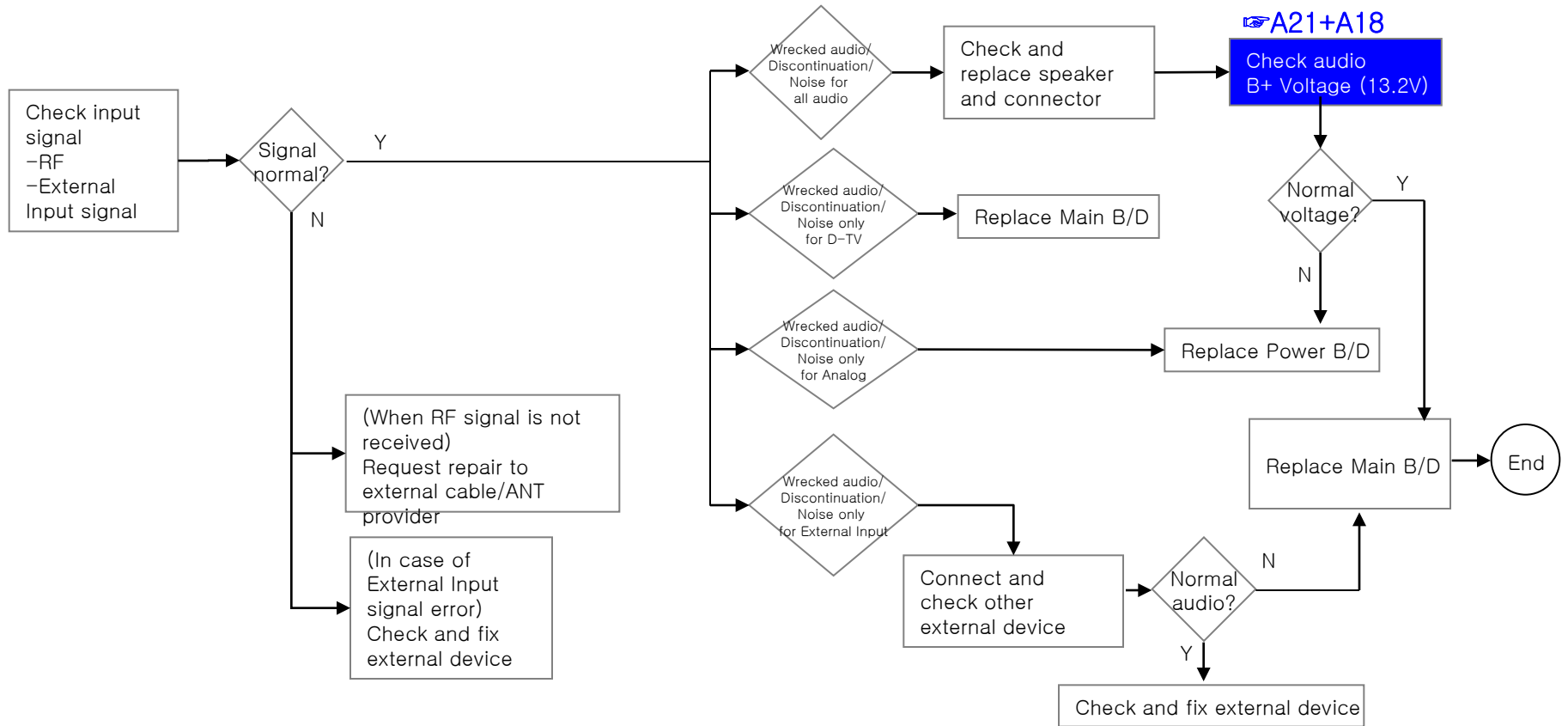
Power Off list	Explanation	Action contents
KEYTIMEOUT	Power off when TV is not turned off during a certain time RESULT : micom force to trigger TV power off. CONDITION : When pressing power key while power on/off status, CPU does not response within 8 seconds	Check & Change Main B/D
1SEC Power OFF	Almost the same as Power Off by KEYTIMEOUT. If there is no valid communication between CPU and MICOM for more than 5 seconds, the MICOM switches off PSU and Records. Power off by 1SEC Power off. In this case, we don't have information where the malfunction exactly occurred. But it indicates that CPU had stopped and rebooted.	Check & Change Main B/D
ACDET	In case of AC Off (It is normal when the power cord is unplugged.)	Normal
	If there are many ACDETs connected, Power Board is defective	Check & Change Power B/D
5V MNT	Power off by unstable AC power detect. RESULT : micom check the stable power. CONDITION : When AC on or DC on, stabilization check routine (Power Detect High Check) fail after multi power on.	Check & Change Power B/D
CPUABNORMAL	If the CPU attempts to reset in case of abnormal operation and Shut Down in case of failure.	Check & Change Main B/D
NO POLING	Power off when receiving no ack. RESULT : TV power off/on (Reboot) CONDITION : There is no I2C response from CPU for 15 seconds.	Check & Change Main B/D
CPUCMD	Power off by main SoC command.	Check & Change Main B/D
INV_ERROR	Power off by module error (OLED) CONDITION : OLED Module send signal to micom	Check & Change OLED Module
ONRF_FAIL	RESULT : Reboot, CONDITION : OLED module compensation is running but fails.	Check & Change OLED Module
PNWASHFAIL	Power off by panel noise wash function fail case.	Check & Change OLED Module
RESET	When Micom is reset by AC Off	Normal Case
KEY	Power off by Local key	
OFFTIMER	Power off by Off timer	
SLEEPTIMER	Power off by sleep timer	
NOSIG	Power off by No Signal	
FANSTOP	Power off by FAN operation stopped	
INSTOP	Power off by Instop Key	
AUTO OFF	Power off by auto off function	
RESREC	Power off by reserved recording	
RECEND	Power off when recording stops	
SWDOWN	Reboot by SW down load function	
UNKNOWN	No meaning (same as initial value)	
COMP_END	OLED threshold voltage degradation(Compensation) completes.	
PNWASHDONE	Power off by panel noise wash function completed. (OLED)	

Error symptom	C. Audio error	Established date	
	No audio/ Normal video	Revised date	9/15



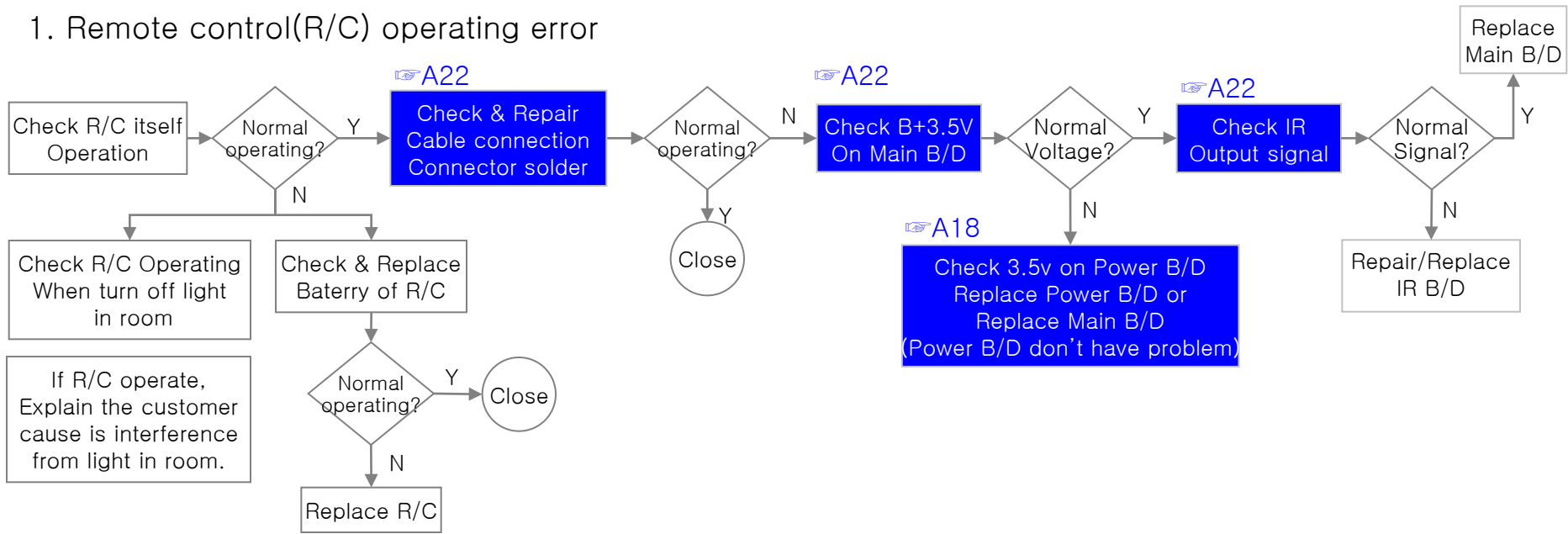
Error symptom	C. Audio error		Established date	
	Wrecked audio/ discontinuation/noise		Revised date	10/15

→ abnormal audio/discontinuation/noise is same after “Check input signal” compared to No audio



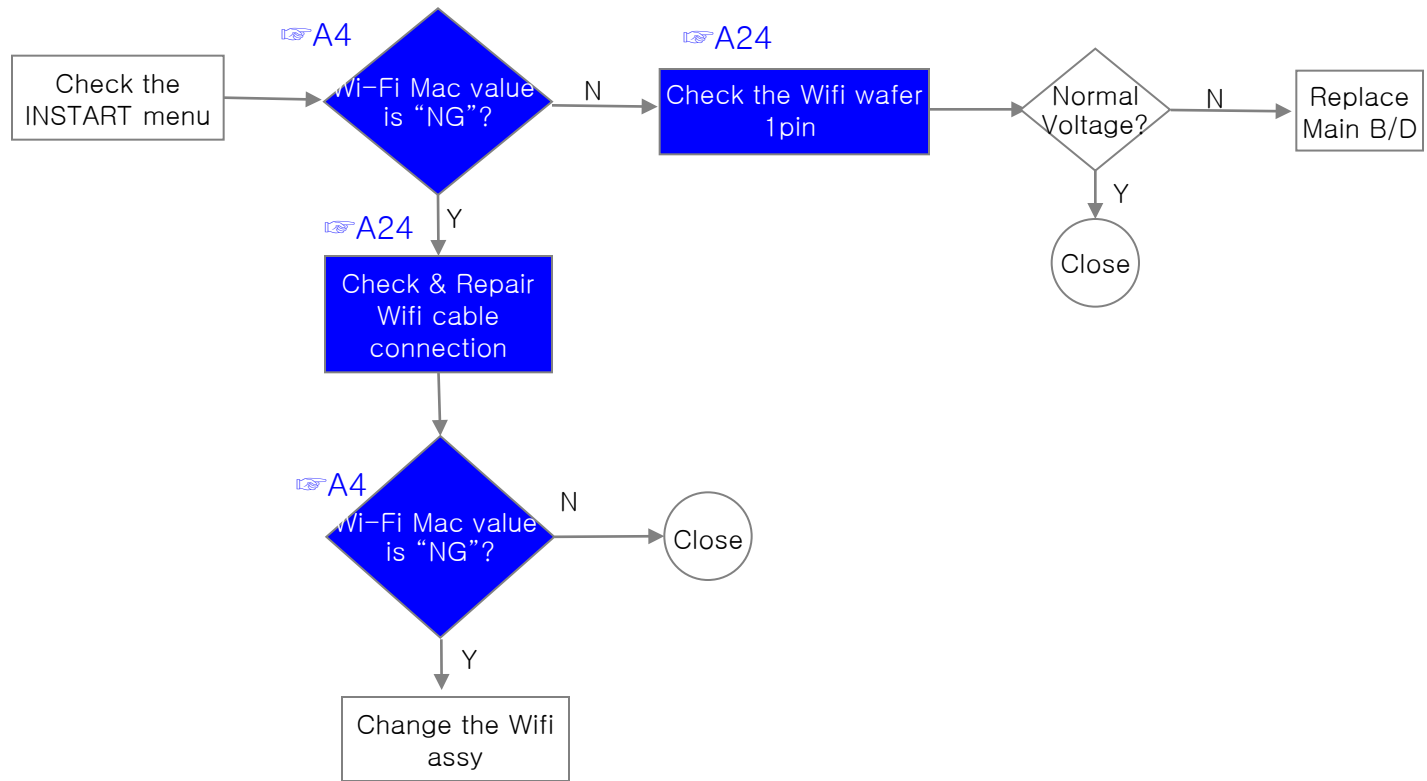
Error symptom	D. Function error	Established date	
	Remote control & Local switch checking	Revised date	11/15

1. Remote control(R/C) operating error

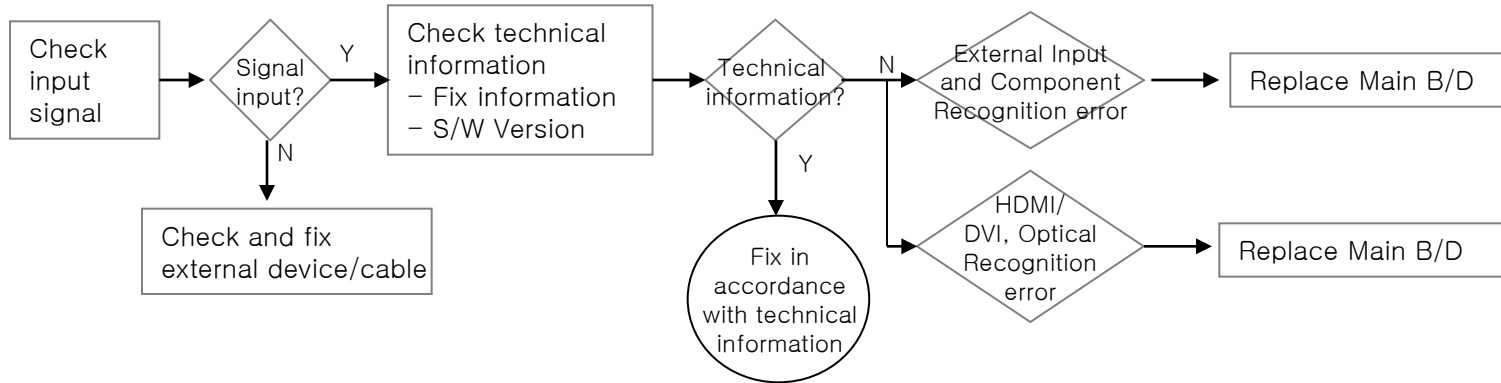


	Error symptom	D. Function error	Established date	
		Wifi operating checking	Revised date	12/15

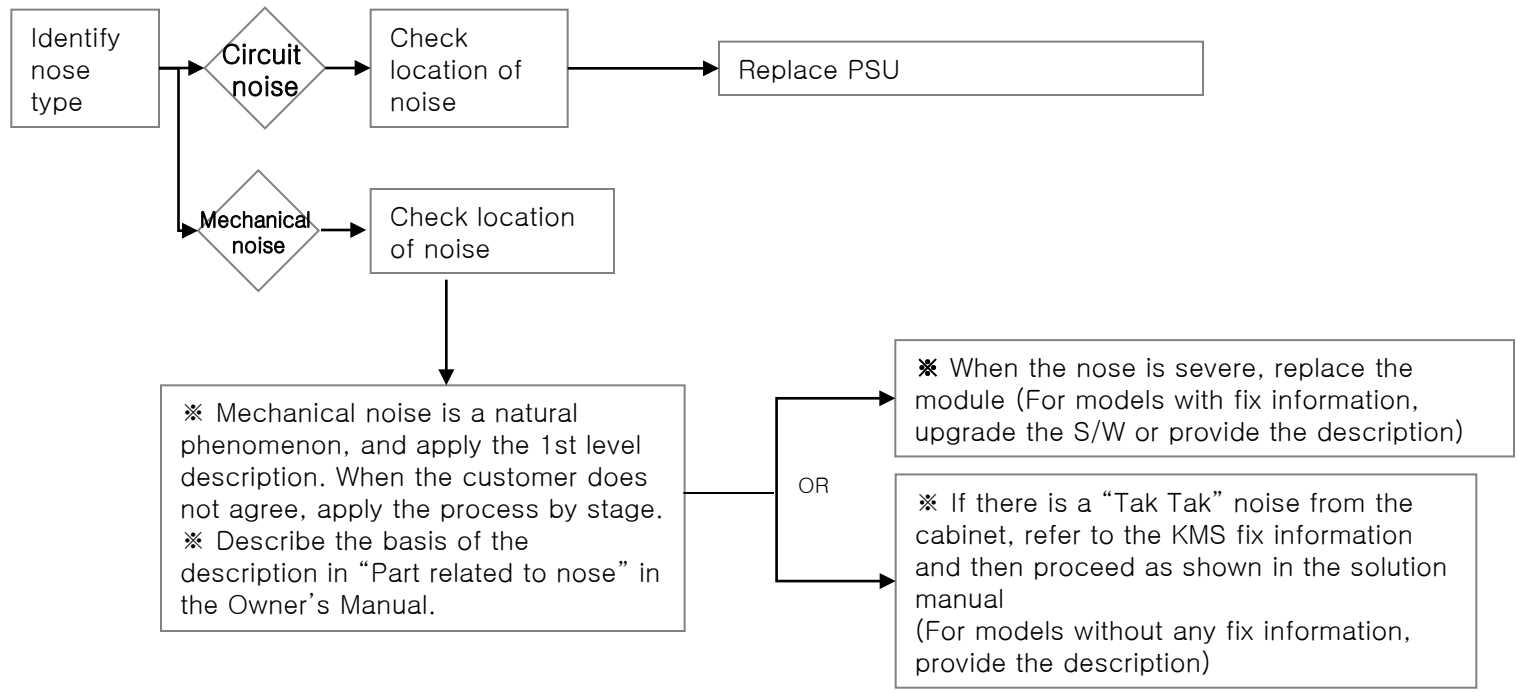
2. Wifi operating error



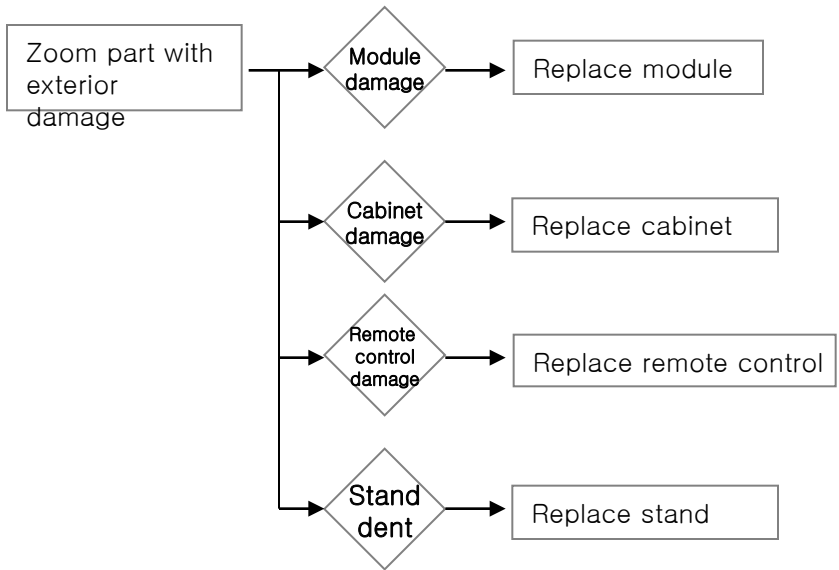
	Error symptom	D. Function error	Established date	
		External device recognition error	Revised date	13/15



	Error symptom	E. Noise	Established date	
		Circuit noise, mechanical noise	Revised date	14/15



	Error symptom	F. Exterior defect	Established date		
		Exterior defect	Revised date		15/15



Contents of Standard Repair Process Detail Technical Manual

No.	Error symptom	Content	Page	Remarks
1	A. Video error_ No video/Normal audio	Check LCD back light with naked eye	A1	
2		Check White Balance value	A2	
3	A. Video error_ video error /Video lag/stop	TUNER input signal strength checking method	A3	
4		Version checking method	A4	
5		Tuner Checking Part	A5	
6	A. Video error _Vertical/Horizontal bar, residual image, light spot	Connection diagram	A6	
7	A. Video error_ Color error	Check Link Cable (Vx1) reconnection condition	A7	
8	<Appendix> Defected Type caused by T-Con/ Inverter/ Module	Check Cable (1) ~ (2)	A-1/11 A-2/11	
9		Exchange Main Board (1) ~ (3)	A-3/11 ~ A-5/11	
10		Exchange Module (1) ~ (3)	A-6/11 ~ A-8/11	
11		Exchange T-Con (1) ~ (2)	A-9/11 ~ A-10/11	
12		Exchange Power Board(PSU)	A-11/11	

Continue to the next page

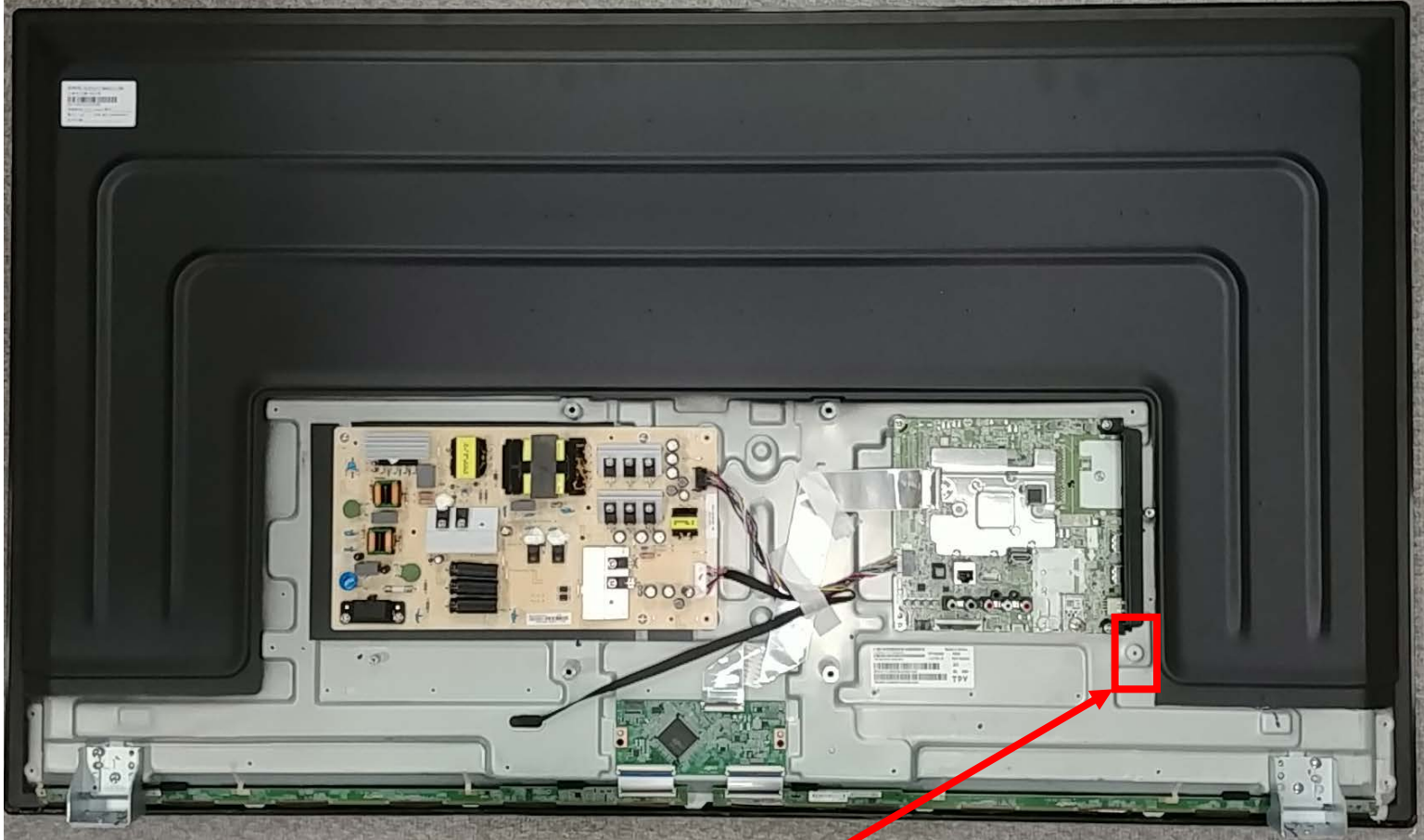
Contents of Standard Repair Process Detail Technical Manual

Continued from previous page

No.	Error symptom	Content	Page	Remarks
13	B. Power error_ No power	Check front display LED	A17	
14		Check power input Voltage & ST-BY 7.8V	A18	
15	B. Power error_Off when on, off while viewing	POWER OFF MODE checking method	A20	
16	C. Audio error_ No audio/Normal video	Checking method in menu when there is no audio	A21	
17		Voltage and speaker checking method when there is no audio	A22	
18	D. Function error	Remote control operation checking method	A23	
19		Remote operation checking method	A24	
20	E. Etc	How to use the Service remote control	A25-A27	
21		Check items after Main B/D replacement	A28	
22		Adjustment Test pattern – ADJ Key	A29	

Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_No video/Normal audio	Established date		
	Content	Check LCD back light with naked eye	Revised date		A1



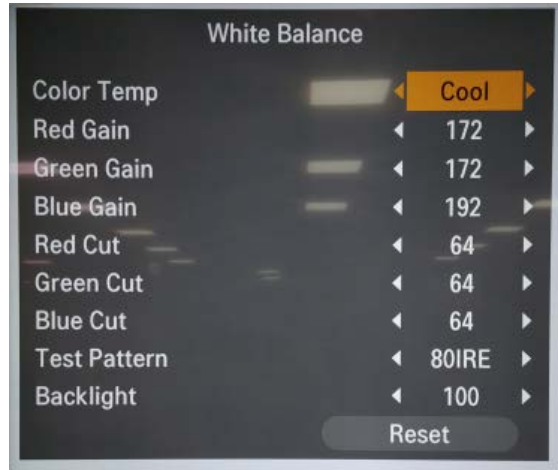
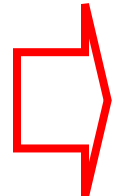
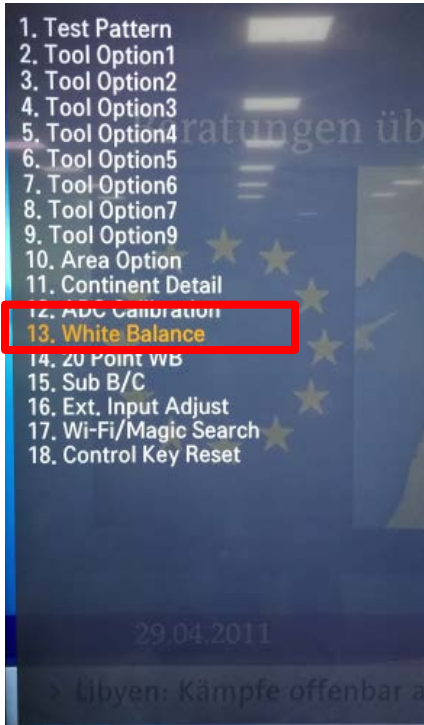
After turning on the power and disassembling the case, check with the naked eye, whether you can see light from locations.



Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_No video/Normal audio	Established date		
	Content	Check White Balance value	Revised date		A2

<ALL MODELS>



Entry method

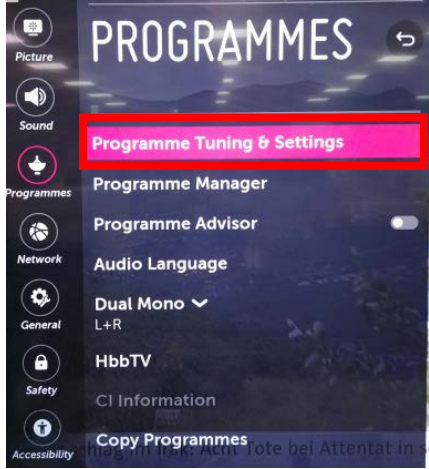
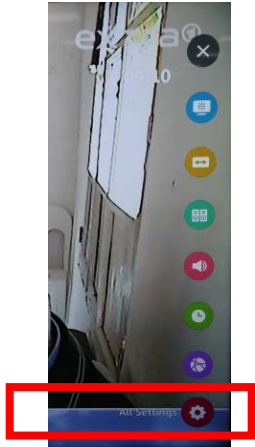
1. Press the ADJ button on the remote control for adjustment.
2. Enter into White Balance.
3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.



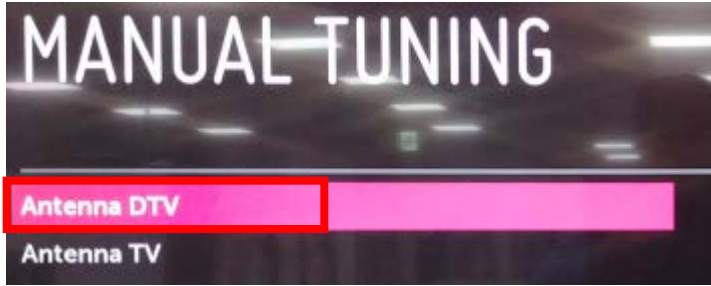
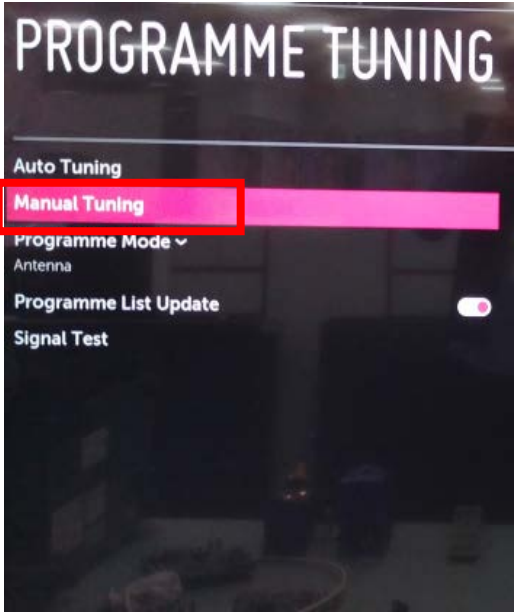
Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_Video error, video lag/stop	Established date		
	Content	TUNER input signal strength checking method	Revised date		A3

<ALL MODELS>



Advanced → Channels → Channel Tuning → Manual Tuning



When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)



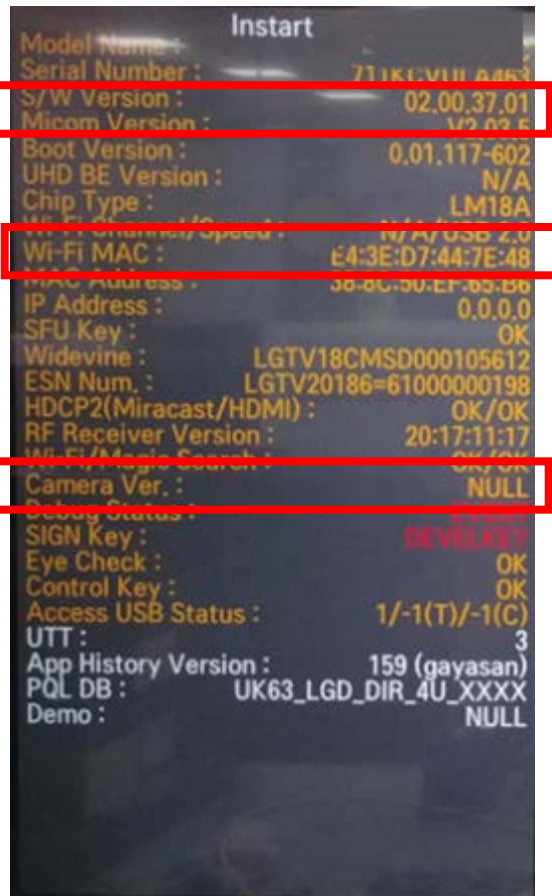
Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_Video error, video lag/stop	Established date		
	Content	Version checking method	Revised date		A4

<ALL MODELS>

1. Checking method for remote control for adjustment

Version

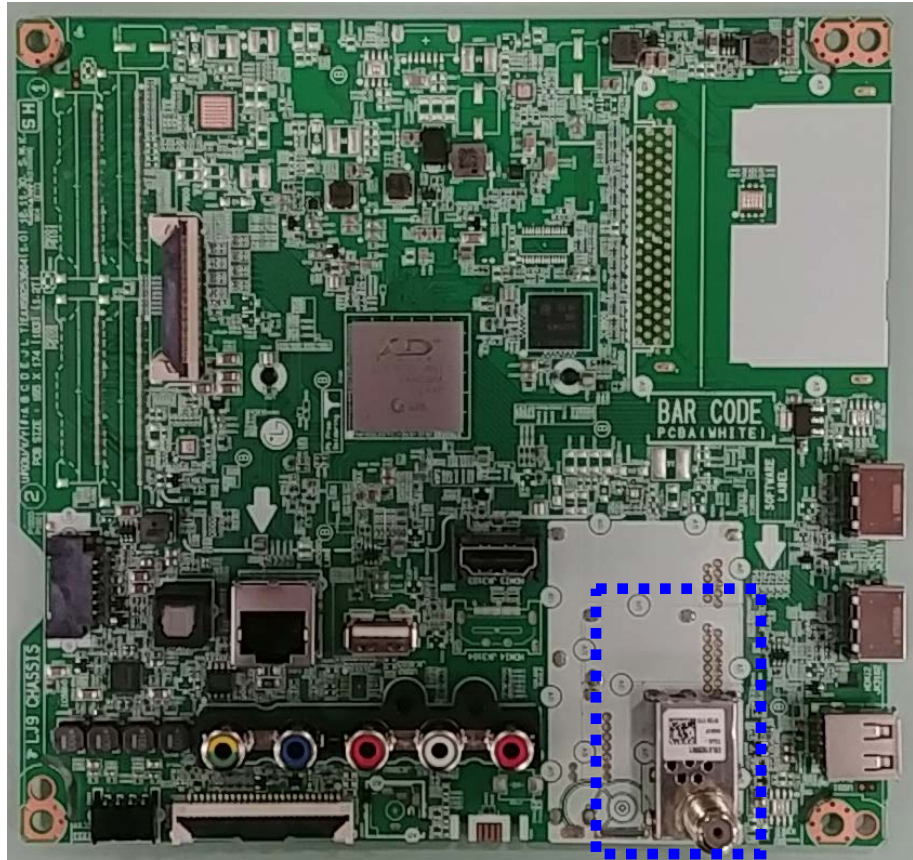


Press the IN-START with the remote control for adjustment



Standard Repair Process Detail Technical Manual

Error symptom	A. Video error_Video error, video lag/stop	Established date		
Content	TUNER checking part	Revised date		A5



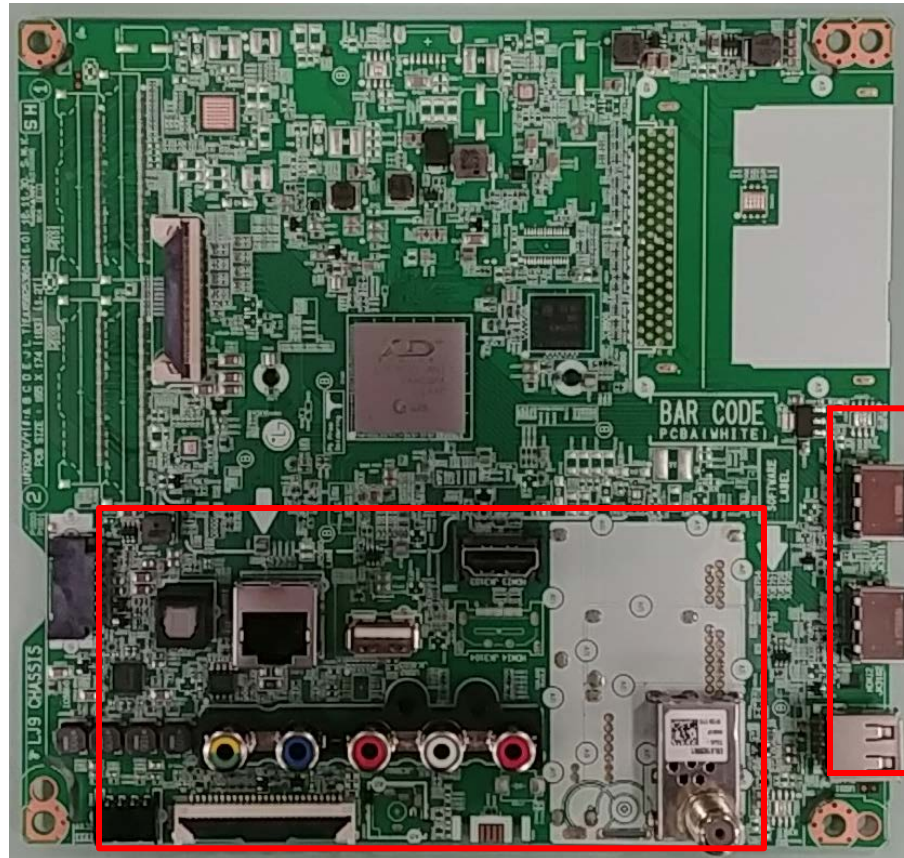
Checking method:

1. Check the signal strength or check whether the screen is normal when the external device is connected.
2. After measuring each voltage from power supply, finally replace the MAIN BOARD.

Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error _Vertical/Horizontal bar, residual image, light spot	Established date		
	Content	connection diagram (1)	Revised date		A6

<ALL MODELS>

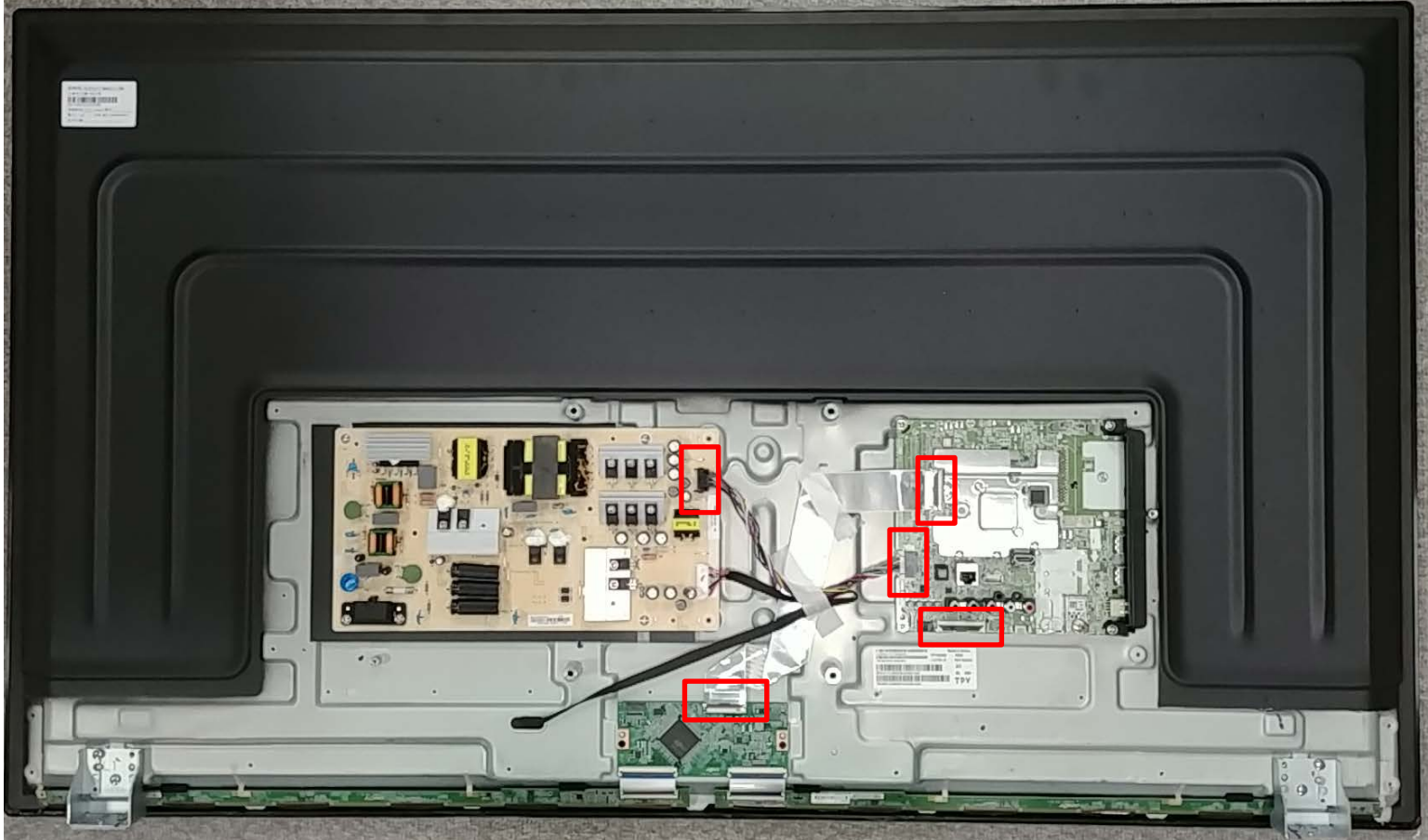


As the part connecting to the external input, check the screen condition by signal



Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_Color error	Established date		
	Content	Check Link Cable(Vx1) reconnection condition	Revised date		A7



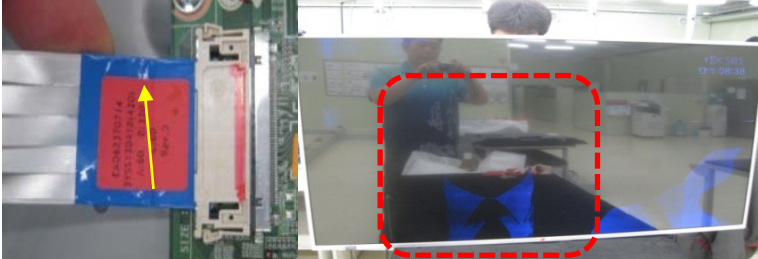






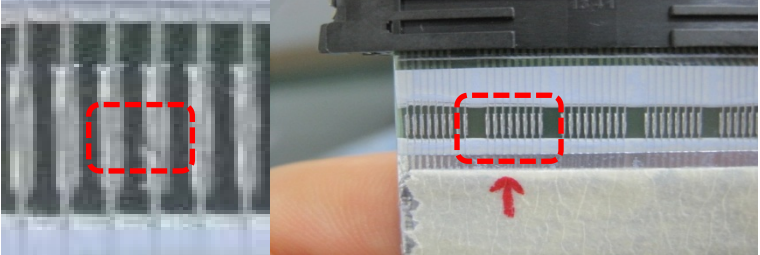
Check the contact condition of the Link Cable, especially dust or mis insertion.



Appendix. Examples of Symptoms(Image error)





Check for poor cable contact

Item	Symptom Name	Cause	Symptom Image
CABLE	Color smear	Poor broken pin of FFC cable	
CABLE	R Color Excessive	Color is Excessive due to FFC Cable Contact.	
CABLE	Screen darkness	screen is dark due to poor contact due to disconnection of the FFC cable pin.	
CABLE	G Color Excessive	G color transient due to poor FFC cable connection	

Item	Symptom Name	Cause	Symptom Image
CABLE	Color spread	LVDS cable connection problem	
CABLE	Color spread	LVDS cable connection problem	
CABLE	Color spread	LVDS cable connection problem	
CABLE	Screen stop	Due to foreign substance with nLVDS cable PIN	





Appendix. Examples of Symptoms(Main)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
Main	Screen noise	Bit noise from horizontal screen	
Main	Screen noise	Broken screen due to Main IC problem	
Main	Dark picture	Dark left-side screen	
Main	Broken picture	Top/bottom screen part Picture problem due to tuner Inner side quality problem	

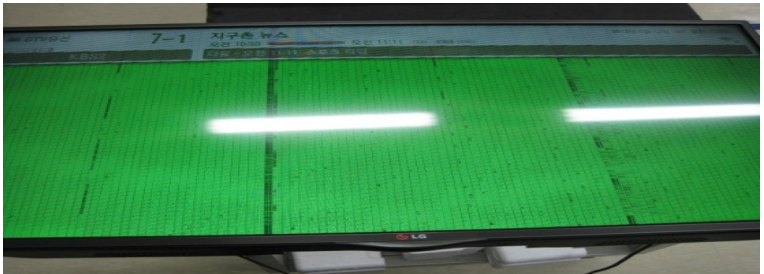
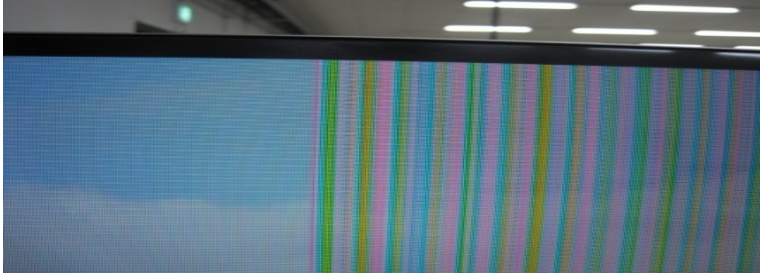


Appendix. Examples of Symptoms(Main)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
Main	Broken screen	Broken screen in a horizontal manner	
Main	Screen spread	Screen corner appears blurry	
Main	Color Spread	Color spread on the screen	
Main	Blurry Screen	Blurry picture on the screen	

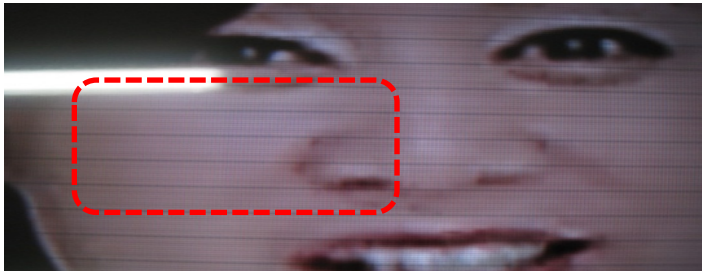



Appendix. Examples of Symptoms(Main)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
Main	Broken picture	No problem at the initial stage, G-color spread after 10 minutes	
Main	Right-side Screen problem	Right-side screen problem	
Main	LG logo Screen problem	Screen picture spread problem	
Main	Right-side picture problem	No problem at the initial stage. During Heat run, right-side picture problem	


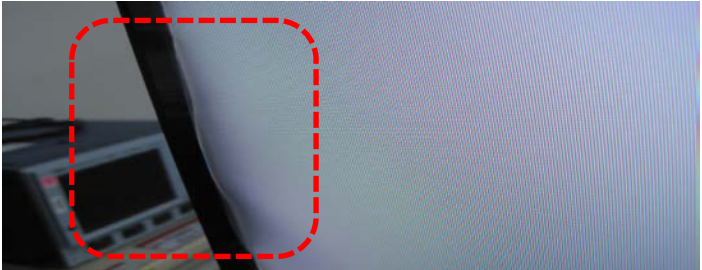


Appendix. Examples of Symptoms(Module)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
MODULE	Isometric Horizontal Bar	Isometric horizontal bars occur throughout the screen	
MODULE	Internal matter	BLU internal foreign matter inflow	
MODULE	Image broken	6 block image broken	
MODULE	Image broken	Screen sync signal broken	

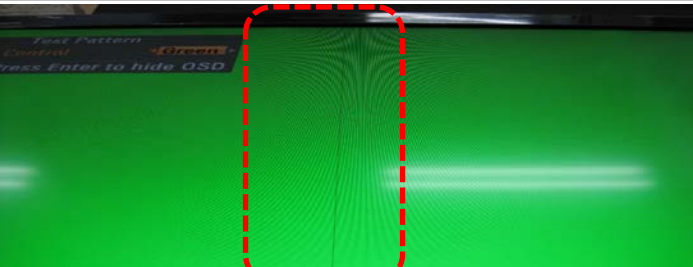
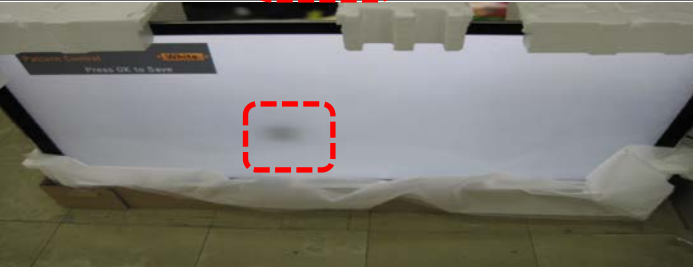

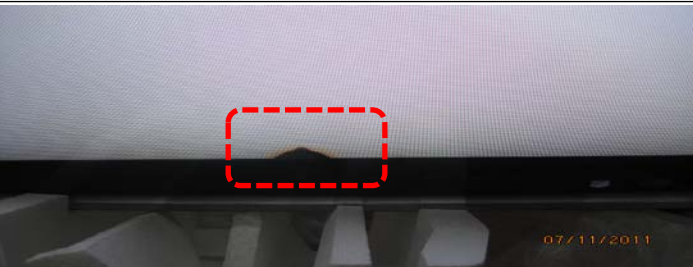
Appendix. Examples of Symptoms(Module)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
MODULE	Image broken	Internal damage and image breakage due to external impact	
MODULE	Bend on the screen	Bending due to lateral external impact and internal bending of BLU	
MODULE	Vertical smear	Vertical spreading on cube screen in no signal	
MODULE	Over color	Screen contour part brightly Over color	


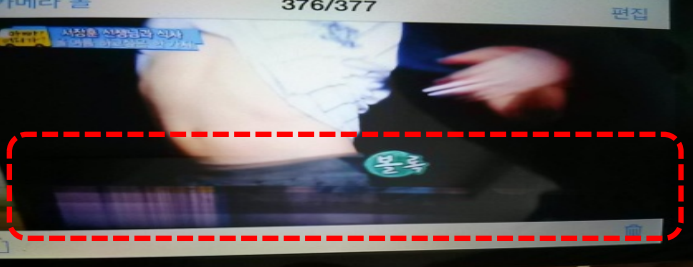


Appendix. Examples of Symptoms(Module)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
MODULE	Vertical bar	Center Vertical Bar	
MODULE	Screen darkness	Center of the screen 1 block dark	
MODULE	Vertical bar	Center Vertical Bar	
MODULE	Darkness at the bottom of the screen	MODULE internal BLU breakage	




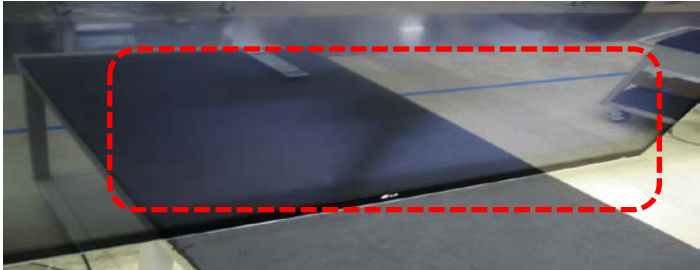
Appendix. Examples of Symptoms(T-Con)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	
T-CON	screen lower image broken	T-Con is defective and the picture below the screen is broken	

Appendix. Examples of Symptoms(T-Con)

Check parts by symptom

Item	Symptom Name	Cause	Symptom Image
T-CON	Image Broken	T-CON Wafer Locking The strength is weak and cable contact failure occurs	
T-CON	Darkness at the top of the screen	Initial normal operation, upper darkness during heat run	
T-CON	Image Broken	The entire screen is dark and bit noise occurs	
T-CON	Image Broken	The entire screen is dark and bit noise occurs	

Appendix : Exchange Power Board (PSU)



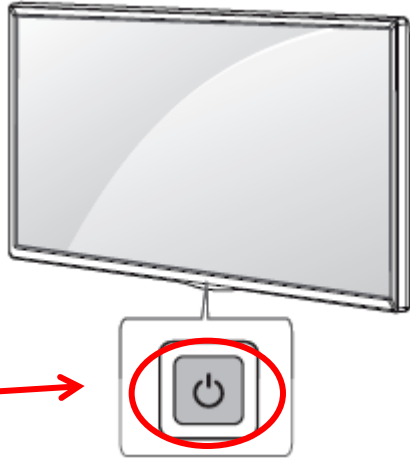
No Light



No picture/Sound Ok

Standard Repair Process Detail Technical Manual

	Error symptom	B. Power error _No power	Established date		
	Content	Check front Power Indicator	Revised date		A17



ST-BY condition: On or Off
 Power ON condition: Turn Off

Basic functions

	Power On (Press)
	Power Off ¹ (Press and Hold)
	Menu Control (Press ²)
	Menu Selection (Press and Hold ³)

- 1 All running apps will close.
- 2 You can access and adjust the menu by pressing the button when TV is on.
- 3 You can use the function when you access menu control.

Adjusting the menu

When the TV is turned on, press the button one time. You can adjust the Menu items using the button.

	Turns the power off.
	Changes the input source.
	Adjusts the volume level.
	Scrolls through the saved channels.



Standard Repair Process Detail Technical Manual

	Error symptom	B. Power error _No power	Established date		
	Content	Check power input voltage and ST-BY 9V	Revised date		A18

SET Model	Power P/N, Name
50UM6900PUA	COV36209501, POWER BOARD

Power Check Sequence

1. AC input Check : CN9901 (100~240Vac)

2. Remote ON/OFF Control

PS-On/Off Signal	High Threshold	Low Threshold
ON	>2.75V	< 5.5V
OFF	-	<0.5V

3. Backlight On/Off control signal (PWM)

BLK On/Off Signal	High Threshold	Low threshold
ON	>2.75V	< 5.5V
OFF	-	<0.5V

4. DIM control signal

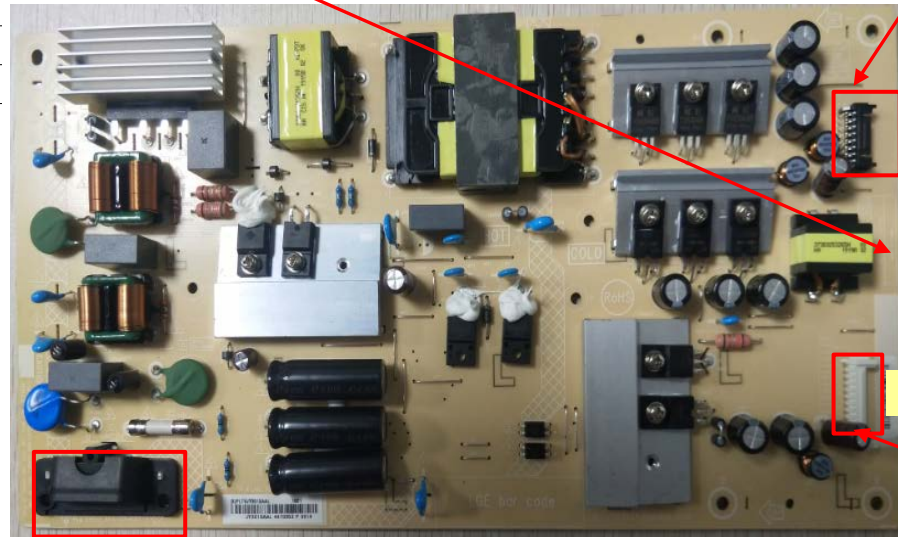
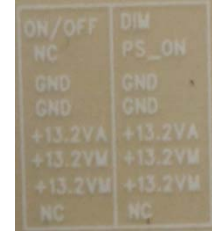
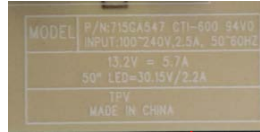
Item	Description	Min	Max
DIM Signal	High threshold	>2.75V	<5.5V
	Low threshold	-	<0.5V
Frequency		100Hz	400Hz
Duty Ratio		3%	100%

5.LED Strings specification

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Input Voltage	VLED	27.9	30.15	32.4	V
Voltage Variation	ΔVf			0.9	V
Strings Current	ILED	20.9	2.2	2.31	A
Power Consumption	P-BLU	58.31	66.33	78.84	W

all condition meets, Power Board OK.

Power Board Voltage / Current



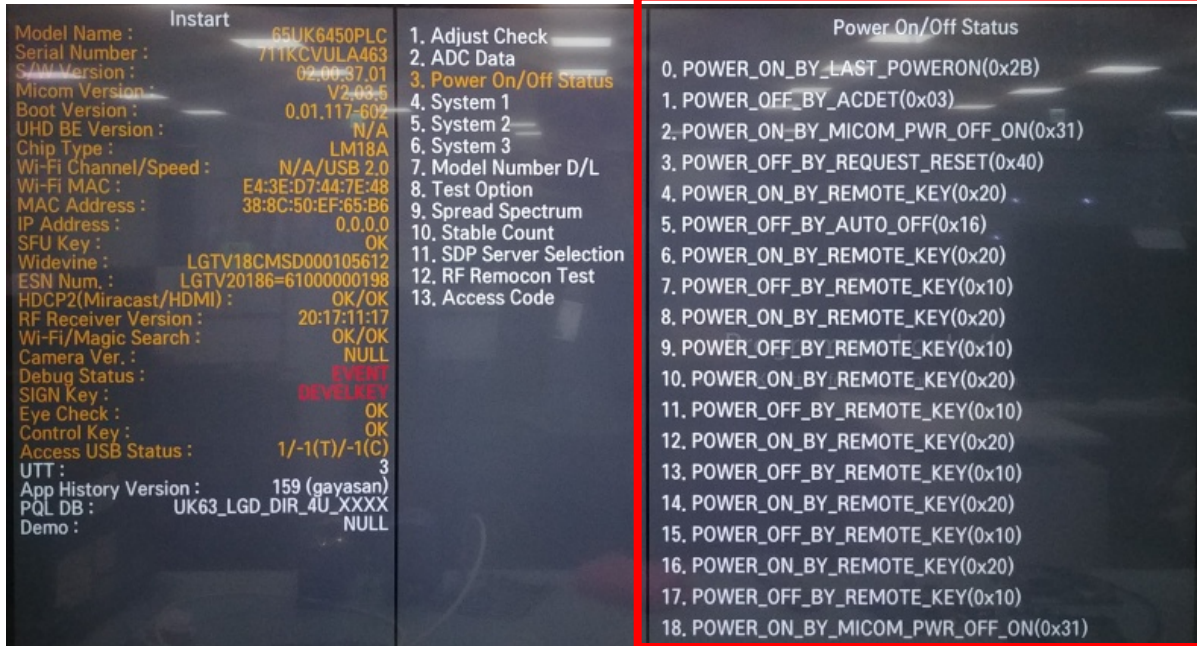
CN9901 (AC input)

※ Home mode : General Customer
Store mode : use Store

Standard Repair Process Detail Technical Manual

	Error symptom	B. Power error _Off when on, off whiling viewing	Established date		
	Content	POWER OFF MODE checking method	Revised date		A20

<ALL MODELS>



Entry method

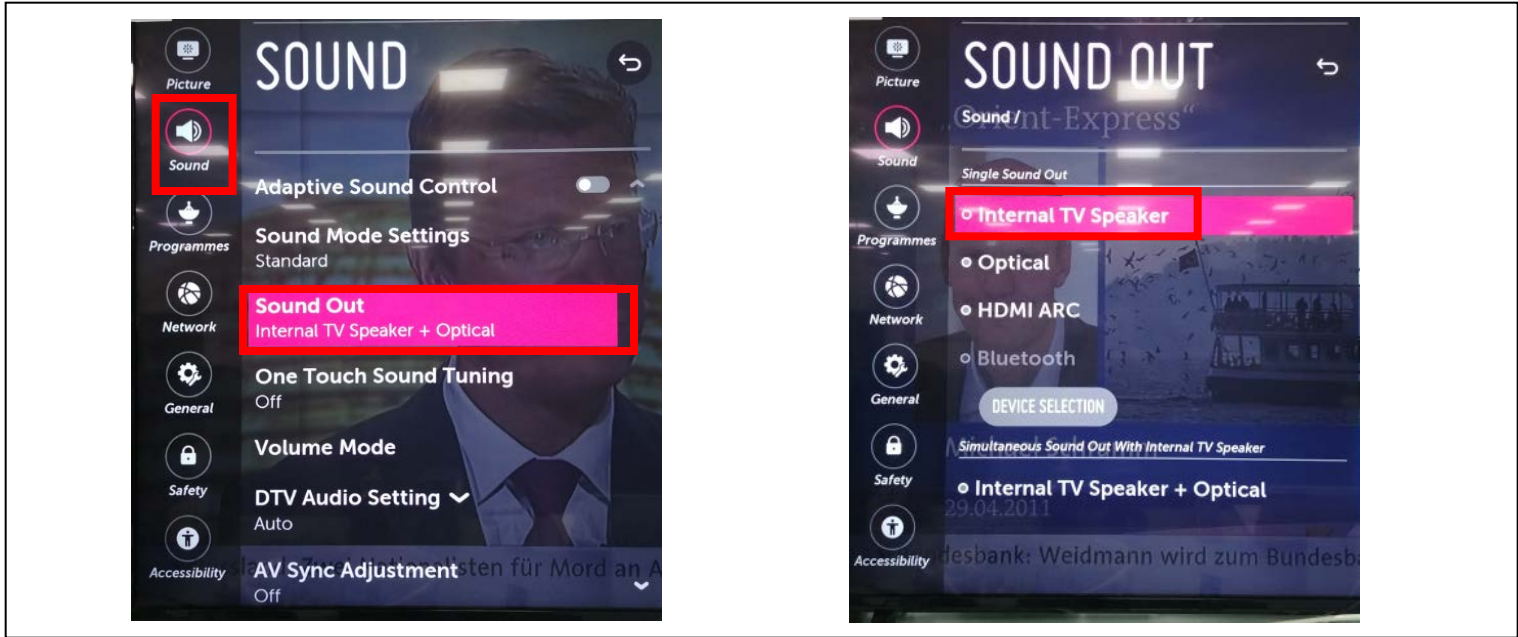
1. Press the IN-START button of the remote control for adjustment
2. Check the entry into adjustment item 3



Standard Repair Process Detail Technical Manual

	Error symptom	C. Audio error_No audio/Normal video	Established date		
	Content	Checking method in menu when there is no audio	Revised date		A21

<ALL MODELS>



Checking method

1. Press the Setting button on the remote control
2. Select the Sound function of the Menu
3. Select the Sound Out
4. Select TV Speaker



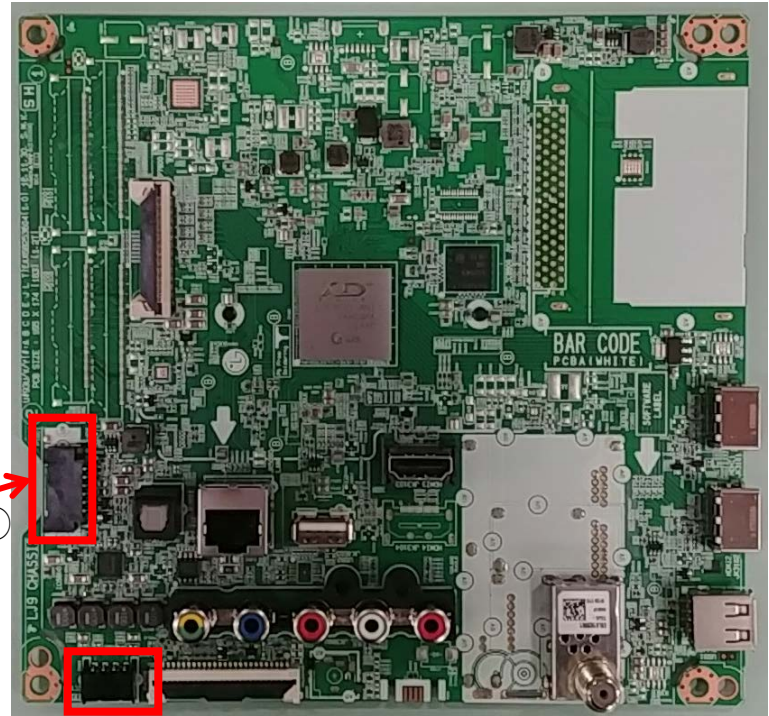
Standard Repair Process Detail Technical Manual

	Error symptom	C. Audio error_No audio/Normal video	Established date		
	Content	Voltage and speaker checking method when there is no audio	Revised date		A22



ON/OFF	DIM
NC	PS_ON
GND	GND
GND	GND
+13.2VA	+13.2VA
+13.2VM	+13.2VM
+13.2VD	+13.2VD
NC	NC

2	PDIM	Backlight on	1
4	GND	GND	3
6	13.2V_A	13.2V_A	5
8	13.2V_D	13.2V_D	7
10	13.2V_D	GND	9
12	NC	POWER ON	11



Checking order when there is no audio

1. Check the contact condition of or 13.2V connector of Main Board

2. Measure the 13.2V input voltage supplied from Power Board
(If there is no input voltage, remove and check the connector)

3. Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

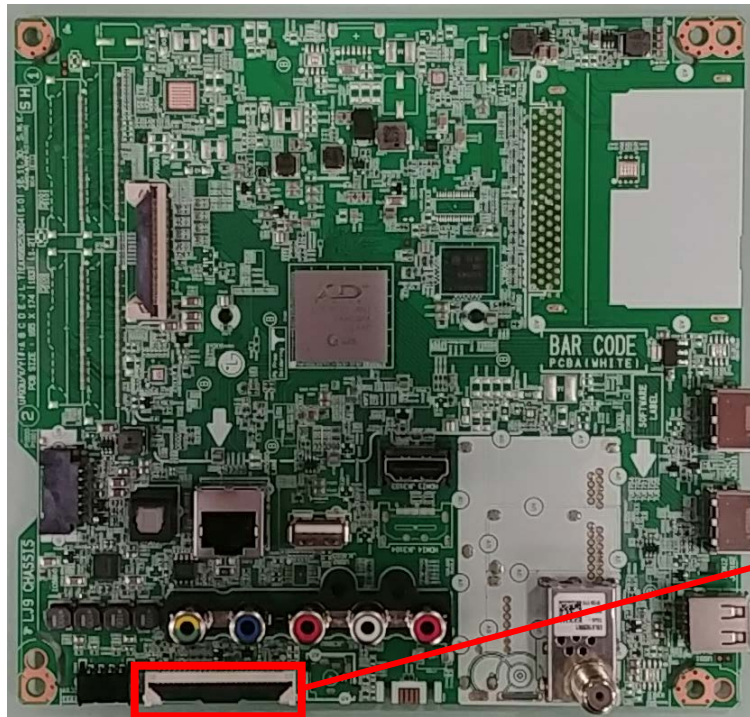
③	1	SPK_R-FT
	2	SPK_R+FT
	3	SPK_L-FT
	4	SPK_L+FT



Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date		
	Content	Remote control operation checking method	Revised date		A23

① IR & LED



Pin	Pin name
1	+3.5V_WIFI
2	WIFI_DM_JACK
3	WIFI_DP_JACK
4	GND
5	WOL/WIFI_POWER_ON_JACK
6	+3.5V_WIFI
7	WIFI Suspend/Resume_Jack
8	GND
9	COMBO_RESET_JACK
10	BT_WAKEUP_HOST_JACK
11	GND
12	GND
13	NC
14	NC
15	NC
16	EYE_SDA_JACK
17	EYE_SCL_JACK
18	GND
19	IR_JACK
20	LED_R_JACK
21	GND
22	+3.5V_ST
23	KEY2_JACK
24	KEY1_JACK
25	GND

Checking order to check remote control

②

Checking order

1. Check IR cable condition between IR & Main board. (Check picture number ① and ②)
2. Check the standby 3.5V on the terminal 16 pin (③)
3. AS checking the Pre-Amp (IR LED light) , the power is in ON condition, an Analog Tester needle should move slowly, otherwise, it's defective.



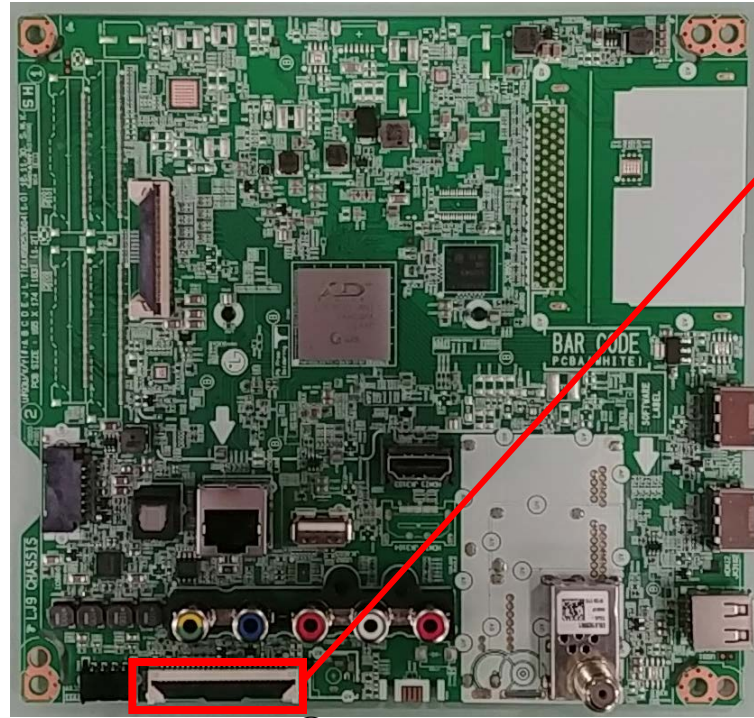
Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date	
	Content	Remote control operation checking method	Revised date	A24

Wifi Front



Wifi Rear



Pin	Pin name
1	+3.5V_WIFI
2	WIFI_DM_JACK
3	WIFI_DP_JACK
4	GND
5	WOL/WIFI_POWER_ON_JACK
6	+3.5V_WIFI
7	WIFI Suspend/Resume_Jack
8	GND
9	COMBO_RESET_JACK
10	BT_WAKEUP_HOST_JACK
11	GND
12	NC
13	NC
14	NC
15	NC
16	EYE_SDA_JACK
17	EYE_SCL_JACK
18	GND
19	IR_JACK
20	LED_R_JACK
21	GND
22	+3.5V_ST
23	KEY2_JACK
24	KEY1_JACK
25	GND

Checking order to check wifi

Checking order

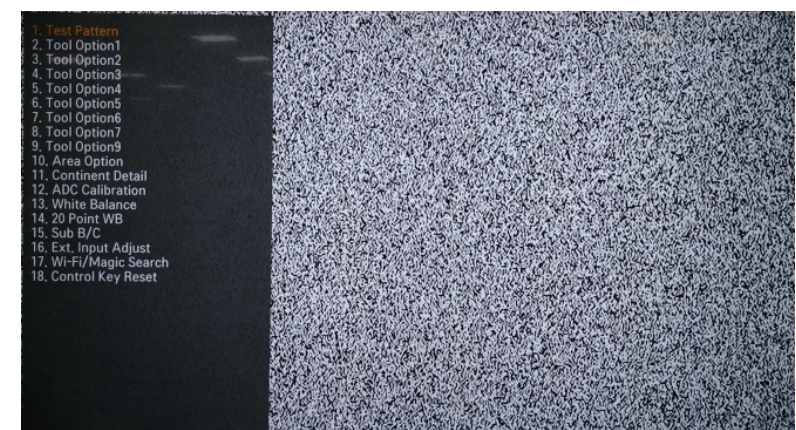
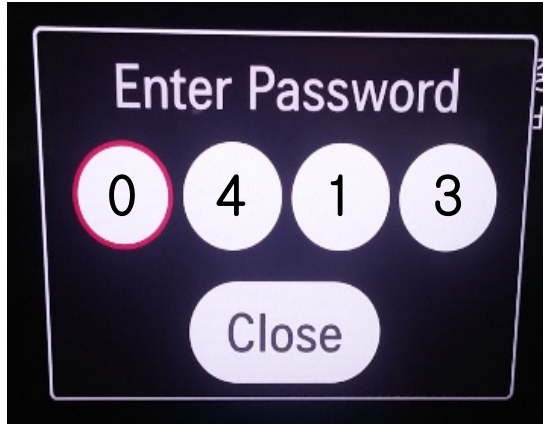
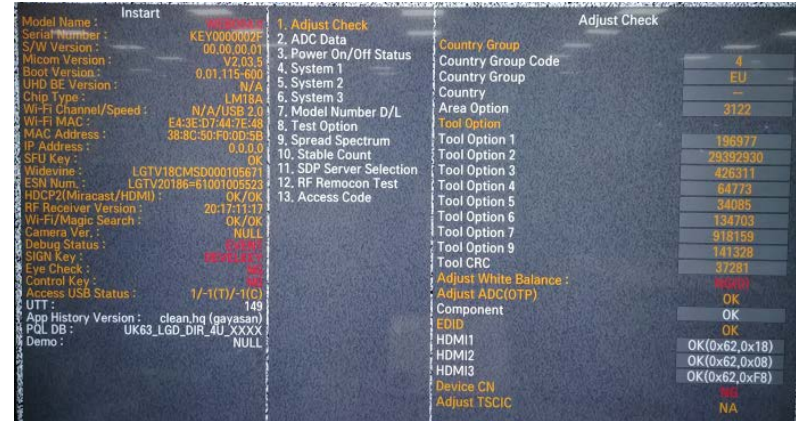
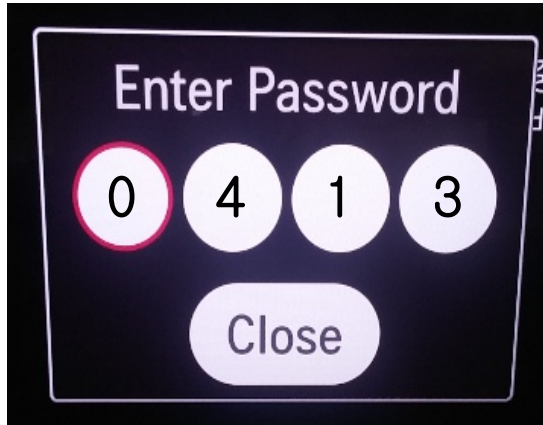
1. Check Wifi cable condition between Wifi assy & Main board.
2. Check the 3.5V on the terminal 22



Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date	
	Content	How to use the Service remote control	Revised date	A25

1. How to access the remote control



Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date		
	Content	How to use the Service remote control	Revised date		A26

2. Remote control part definition



POWER	Power On/Off
ETC (Added Function)	[ETC] Each time pressing the KEY button, Mode gets changed to ETC and P-ONLY each time All KEY function [PIP PR-][PIP PR+][SWAP] [PIP INPUT][DVI] KEY Function
P-ONLY (Added Function)	Changed to factory mode All KEY function &[INFO][STILL][HDMI HOT][USB HOT][HDMI4] KEY Action
INPUT	Change to the external device mode
ARC	Change in the order of 16:9=>Zoom1=>Zoom2=>Cinema Zoom=>Aucto Screen=>4:3=>16:9
PSM	Changes in the order of Bright Picture=>Easy Picture=>Cinema=>Spots=>Game=> Custom Picture1=>Custom Picture2=>Bright Picture
SSM (Added Function)	Standard(user)=>music=>cinema=>sports=>game=>standard(user)
PIP	Picture In Picture is activated
TEXT	Access to the Power Only mode
CAP	Broadcasting caption(on/off)
MPX	Stereo mode (mono, stereo, foreign language) access
	Used when in factory mode
Simplink (Added Function)	Access to the Simplink-connected device
EYE	Digital EYE function ON/OFF For some Model, access to the Test Pattern
TILT	Used for screen tilting change (Access to the old PDP control mode)

Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date		
	Content	How to use the Service remote control	Revised date		A27



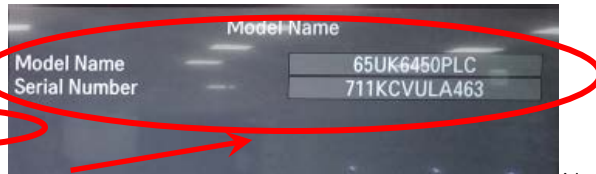
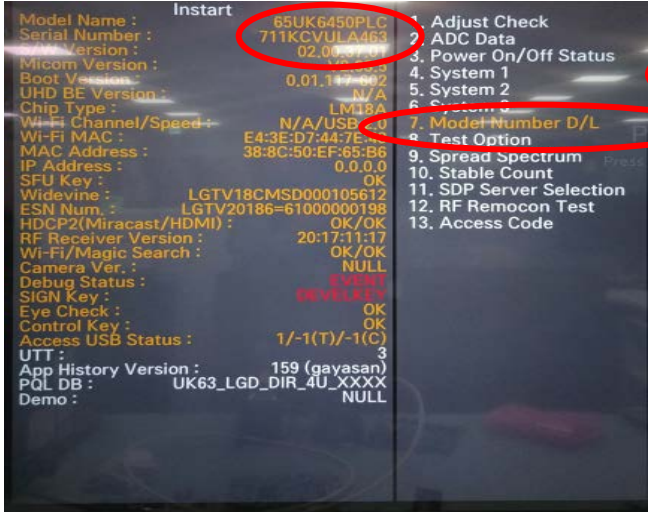
B-TOOTH (Added function)	Connected to Blue-Tooth
IN-START	Model Nam ex) 42PG60D-NA Current Model Name S/W Version ex) V03.11.0 Current S/W version MICOM Version ex) V3.05.0 current Mi-Com version UTT ex) User TV total usage time
ADJ	POWER OFF STATUS ex) Shows power-off status Test Pattern (Off=>White=>Red=>Green=>Blue=>Black=>Pattern=>Off) Change
X-STUDIO (Added function)	HDD,USB, external device's HDD screen is activated
MENU	User function gets activated
EXIT	Exit from the current mode
TIME SHIFT (Added function)	Moves forward/backward of recorded contents
MUTE	Mute function (0 Volume)
IN-STOP	SET to factory mode
VOL + -	Volume Up/Down
CH + -	Channel Up/Down
AV1,2,3 (Added function)	Connects to external input 1,2,3
COMP1,2 (Added function)	Connects to Component 1,2
HDMI1,2,3,4 (Add function)	Connects to HDMI 1,2,3,4
DVI (Add function)	Connects to DVI

Standard Repair Process Detail Technical Manual

	Error symptom	D. Function error	Established date		
	Content	Check items after Main B/D replacement	Revised date		A28

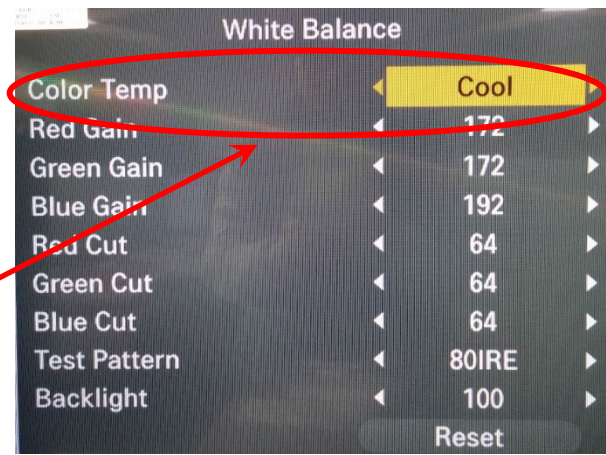
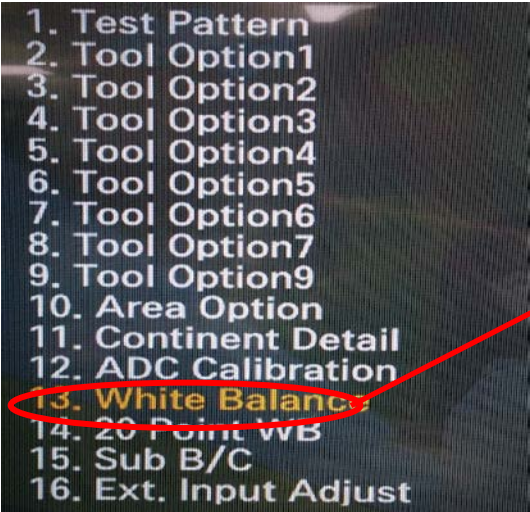
Check items after Main B/D (Model Number D/L, White Balance)

1. Press the Service remote control instart Key.



No.7 Select Model Number D/L
 - Key in the model name and serial number after checking the ID label on the back cover.

2. Press the Service remote control ADJ Key.



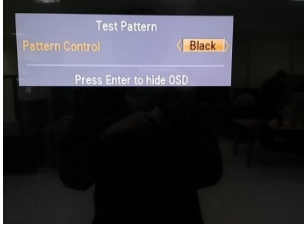
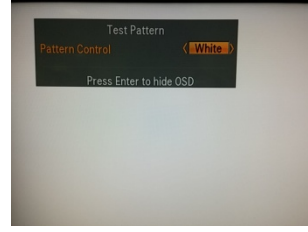
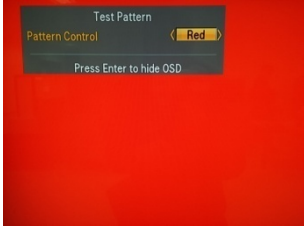
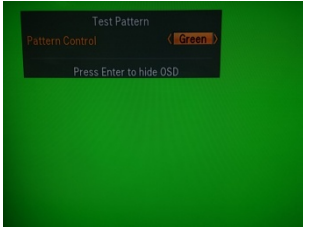
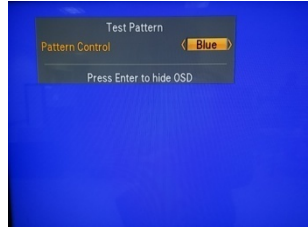
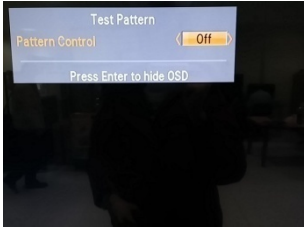
No.13 Select White Balance
 - Record the R, G, B (GAIN, Cut) value of the color temperature before main board replacement.
 After replacing the main board, key in the recorded value.

Standard Repair Process Detail Technical Manual

	Error symptom	A. Video error_Color error	Established date	
	Content	Adjustment Test pattern – ADJ Key	Revised date	A29



1. Test Pattern
2. Tool Option1
3. Tool Option2
4. Tool Option3
5. Tool Option4
6. Tool Option5
7. Tool Option6
8. Tool Option7
9. Tool Option9
10. Area Option
11. Continent Detail
12. ADC Calibration
13. White Balance
14. 20 Point WB
15. Sub B/C
16. Ext. Input Adjust
17. Wi-Fi/Magic Search



You can view 6 types of patterns using the ADJ Key

Checking item : 1. Defective pixel 2. Residual image 3. MODULE error (ADD-BAR,SCAN BAR..)
 4.Video error (Classification of MODULE or Main-B/D!)

