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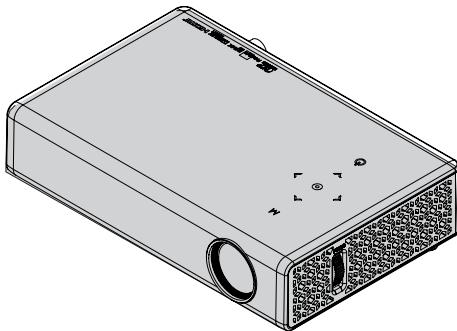
# DLP PROJECTOR SERVICE MANUAL

CHASSIS : FM21B

MODEL : PB63U PB63U-JE

## CAUTION

BEFORE SERVICING THE CHASSIS,  
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



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# SAFETY PRECAUTIONS

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\Delta$  in the Schematic Diagram and Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

### General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this PROJECTOR receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

### Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

### Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between  $1\text{ M}\Omega$  and  $5.2\text{ M}\Omega$ .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

### Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

#### Do not use a line Isolation Transformer during this check.

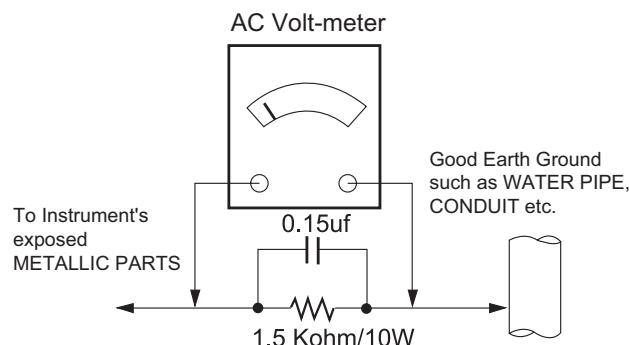
Connect 1.5 K / 10 watt resistor in parallel with a 0.15 uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5 mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

### Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1

\*Base on Adjustment standard

# SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

## 1. Application range

This spec sheet is applied all of the DLP Projector with FM21B chassis.

## 2. Requirement for Test

Each part is tested as below without special appointment.

(1) Temperature:  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  ( $77^{\circ}\text{F} \pm 9^{\circ}\text{F}$ ), CST:  $40^{\circ}\text{C} \pm 5^{\circ}\text{C}$

(2) Relative Humidity:  $65\% \pm 10\%$

(3) Power Voltage

: Standard input voltage (AC 100-240 V~, 50/60 Hz)

\* Standard Voltage of each products is marked by models.

(4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.

(5) The receiver must be operated for about 5 minutes prior to the adjustment.

## 3. Test method

(1) Performance: LGE PROJECTOR test method followed

(2) Demanded other specification

Safety : UL, CSA, IEC, CE specification (EN55022 Class B)

EMC : FCC, ICES, IEC, CE specification (EN60950-1)

## 4. Model General Specification

No	Item	Specification			Remark
		Min	Max	Unit	
1	Video input applicable system	1) NTSC M 2) PAL-B,D,G,H,I 3) PAL M 4) PAL N 5) PAL 60 6) SECAM			3.579545 / 60 Hz 4.433618 / 50 Hz 3.575611 / 60 Hz 3.582056 / 50 Hz 4.433618 / 60Hz
2	Power	Adapter - DC 19.5V @ 4.62A (90W)			
3	Input Voltage	AC 100 ~ 240( $\pm 10\%$ )V, 50/ 60Hz			
4	Market	US			
5	Picture size	WXGA (1280 x 800)			
6	Aspect ratio	16:10			Panel Resolution
7	Operating Temperature	0	40	deg	
8	Operating Humidity		80	%	
9	Storage Temperature	-20	60	deg	
10	Storage Humidity		85	%	

# ADJUSTMENT INSTRUCTION

## 1. Application Object

This instruction is for the application to the DLP Projector (Chassis: FM21B).

## 2. Notes

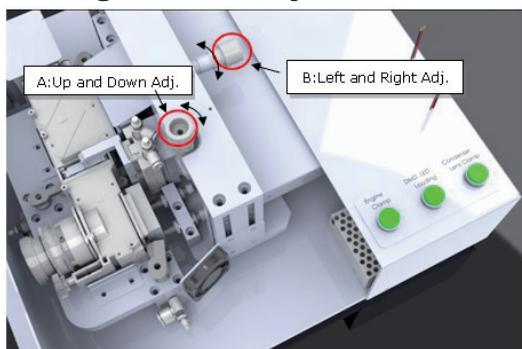
- (1) The power source insulation of this DLP Projector is not charging type and you may not use the transformer for insulation. It is advised to use an insulation transform between the power supply cable and power input of the set to protect the test equipment.
- (2) The adjustment must be performed under the correct sequence. But, it can be changed within the error boundary of performance, considering the mass productivity.
- (3) The adjustment must be performed in the circumstance of  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  of temperature and  $65\% \pm 10\%$  of relative humidity.
- (4) For the adjustment, the receptor's input voltage shall be maintained at 220 V, 60 Hz.
- (5) The set must be on for 5 minutes prior to any adjustment.

After receiving possible 100 % White Pattern, it is ready for adjustment. If it is inevitable, it can be regardless of the signal.

## 3. Composition of Adjustment Mode

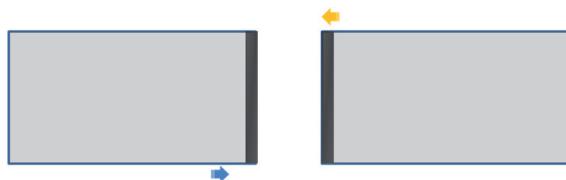
- (1) Adjustment mode can be entered by pressing ADJ key of the adjustment remote controller, and may exit by pressing EXIT key after the adjustment.
- (2) Preparation for adjustment.
  - 1) Connect power to the Set, and make it Power On state.
  - 2) Heat Run for at least 5 min. before the adjustment.
- (3) Adjustment specification
  - 1) Composition of adjustment mode
    - A. Turn on the power of the set with Power on key.
    - B. Select Default mode for input source.
    - C. Adjustment mode can be entered by pressing ADJ key of the adjustment remote controller, and may exit by pressing EXIT key after the adjustment.
    - D. Preparation for adjustment.
    - E. Connect power to the Set, and make it Power On state.
    - F. Heat Run for at least 5 min. before the adjustment.

## 4. Folding Mirror Adjustment



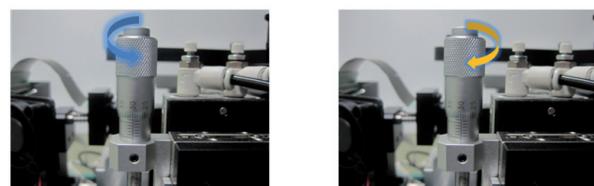
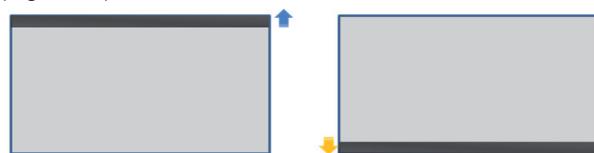
## 4.1. Lighting System Adjustment Procedure

- (1) Settle down optical engine in the standard position of Jig.
- (2) Press Engine Clamp button to fix the engine, and press Lens Clamp button to lock the lighting adjustment lens.
- (3) Adjust screen size with 40 inch as standard, and after bringing up Full White screen, adjust Focus.
- (4) In a case where a lightening is installed to a horizontal direction as shown (a), an adjustment micro-meter is rotated to counter-clockwise whereas it is rotated to clockwise in a case of the left side installation to adjust a lightening margin; after a width of a lightening margin is confirmed by rotating 0.2 mm more to the rotation direction, it is rotated back by 0.1 mm to the opposite direction.
- (5) In a case where a lightening is installed to a vertical direction, confirm with a method like the above (4).



In a case where installed to the right side(right)  
In a case where installed to the left side(left)

(Fig. 4-1-1) In a case where installed to a horizontal direction



In a case where installed to the upper part(right)

In a case where installed to the lower part(left)

(Fig. 4-1-2) In a case where installed to a vertical direction

## 4.2. Final Adjustment

Repeat the adjustments of 5) and 6) 2 times to check again whether the lighting margin of the left screen is at the end, and also check whether end of the right lighting margin went over. After foreign object inspection, focus line width(measurement category: refer to the figure), and Focus Stopper location inspection, fix the lighting system adjustment lens.

### 4.3. Lighting System Margin Inspection Method and Spec.

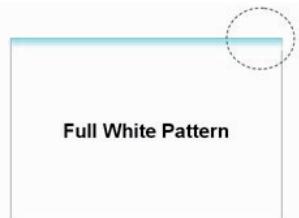
- Apply for the sample that the decision for good/fail is difficult during visual inspection of lighting margin.

- (1) Prepare CL-200 with measurement surface of width 20mm, length 5mm as in (Fig. 4-3-1)



(Fig. 4-3-1) CL-200 for lighting margin inspection (right side)

- (2) Bring up Full White pattern and check whether Light Cyan shows.



(Fig. 4-3-2) CL-200 for lighting margin inspection (right side)

- (3) Measure the brightness at the boundary of the screen.  
(Refer to Fig. 4-3-3)



(Fig. 4-3-3) Measure brightness of screen boundary

- (4) Measure brightness at 10mm in the inner direction from screen boundary. (Refer to Fig. 4-3-4)



(Fig. 4-3-4) Measure brightness at 10mm inside the screen

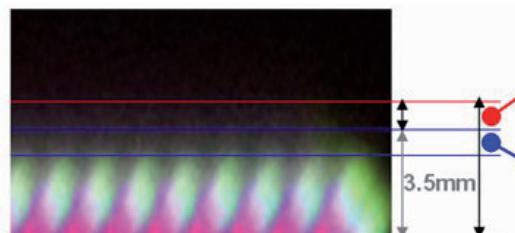
- (5) Lighting Margin Spec shall be smaller than 104% of (4) brightness/(3)brightness.

### 4.4. Focus test method and subject

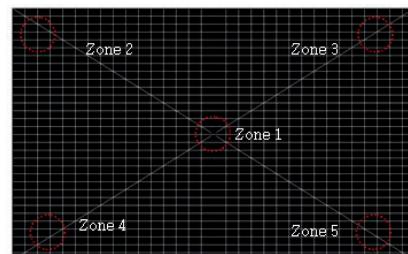
- Test pattern : Resolution Pattern , White Cross-Hatch Pattern
- Tools : Focus width measurement ruler

#### 4.4.1. Focus adjustment method

- (1) Set the projection distance of Engine as 1200 mm (40 Inch screen).
- (2) Pop up the Resolution Pattern among the Test Patterns of Set, and fix the Focus on the part where the Resolution Pattern is classified on each part of screen. (all parts Balancing)
- (3) Popup the White Cross-Hatch Pattern and measure the width of each Point.
- (4) Focus judging standard : 3.5 mm or less (Measure line width excluding light Flare: Refer to Fig. 4-4-1-1)



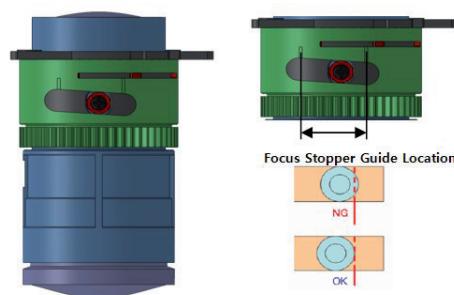
Red Line ( light Flare), Blue Line ( Thick Flare)  
(Fig. 4-4-1-1) Standard for deciding line width



(Fig. 4-4-1-2) Resolution Pattern

#### 4.4.2. Focus Stopper Location Verification

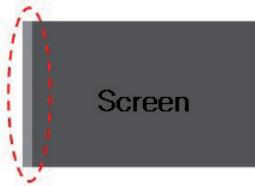
- (1) Test pattern : White cross-hatch
- (2) Visually verify focus after locating a white board 594 mm from the projection lens so that screen is set to 20 inches.
- (3) Inspect the location of the stopper after locating a white board 1210 mm from the projection lens so that screen is set to 40 inches
- (4) Evaluation criteria for stopper location  
Non-defective : Bushing shall be located within A marking.  
(Fig. 4-4-2-1)



(Fig. 4-4-2-1) Bushing verification location

#### 4.4.3. Verification of DMD light source

- (1) Finish after verifying if the light source in the right side of DMD screen in Gray Pattern – Full Gray 10 Pattern inside DMD Check Pattern can be seen with naked eyes. (Refer to Fig. 4-4-3-1)  
(DMD Light Source Spec: It is not seen with naked eyes in Full Gray 10 Pattern.)



(Fig. 4-4-3-1) Verification of DMD light source

### 5. Caution for DMD (Digital Micro-mirror Device)

#### 5.1. Caution for DMD ESD

- (1) Connector the grounding to prevent a damage of ESD (Electrostatic Discharge) when handling the DMD.
- (2) Wear a wrist strap to connect the ESD grounding in flesh necessarily.
- (3) Connect the ESD ground to workstation and an electric conductor.
- (4) Save the DMD after getting rid of a static electricity. Keep it at an exclusive case when moving it When grounding, open the case.
- (5) Put on gloves for preventing static electricity.
- (6) All work is done at static free location. Attach the tape or remove a dust on the DMD front or DMD back pin

#### 5.2. Caution for DMD Clean

- (1) Follow the procedure and caution to prevent the screen from being scratched.
- (2) When DMD glass stains with dust, polish the front and back DMD glass with soft cloth. Then, do it again after rotating 180 degree the DMD. If necessary, keep under observation.
- (3) Don't clean the DMD with the high pressure. The static electricity and pressure will damage the DMD.

\* Attachment )TI Reference :  
DMD Handling Specification, DMD Cleaning

## 6. Country Adjustment and Verification

#### 6.1. Country Adjustment Method

- (1) Enter to the adjustment mode by selecting "IN-START".
- (2) Press the right arrow key in "Adjust check" to locate a cursor on "Country Group Code".
- (3) In case of PB63U-JE, change "Country Group Code" to "02" and press the down arrow key once to change "Country" and then press OK. (PB63U\_EBT62523101)

Main chassis assy P/N	EBT62523101
Suffix	AUS
Country	US

- (4) Press Exit to complete the adjustment.



(In case of EBT62523101, Change both "Country Group Code" and "Country," then press OK.

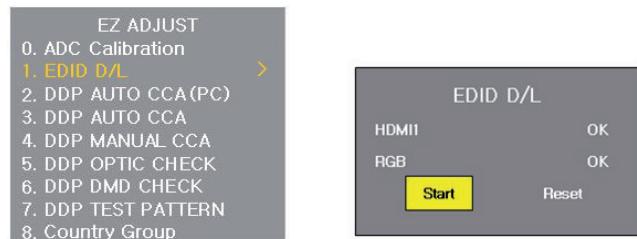
## 7. EDID Data Download

#### 7.1. Used Device

: Adjustment remote control

#### 7.2. Adjustment Method

- (1) Enter to adjustment mode with selecting "ADJ" on remote control.
- (2) Enter to "1. EDID D/L" with pressing right direction key to get in EDID Download adjustment menu (Fig. 7-2-1)
- (3) Select "START".
- (4) When adjustment is completed, check RGB "OK(PCM)" HDMI1 "OK(PCM)". (Fig. 7-2-2)  
When it fails, Reset and check by trying the (3) process again.
- (5) To exit, press "ADJ" or "EXIT" of the adjustment remote controller again to exit.
- (6) To verify the adjustment result, enter EDID D/L or IN-START and verify.



(Fig.7-2-1) Adjustment Menu when ADJ is selected (Left)

(Fig.7-2-2) Selection Category on ADJ Adjustment Menu (Right)

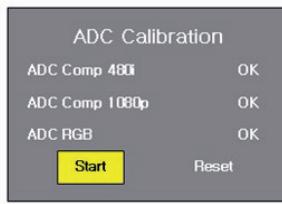
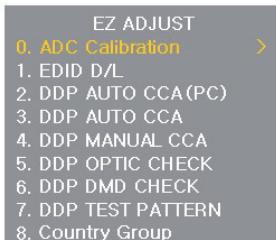
## 8. ADC Adjustment

### 8.1. Used Device

- Adjustment remote control

### 8.2. Adjustment Method

- (1) Enter to adjustment mode with selecting "ADJ" on remote control.
- (2) Enter to "0. ADC Calibration" with pressing right direction key to get in EDID Download adjustment menu (Fig. 8-2-1)
- (3) Select "START".
- (4) When the adjustment is completed, Success message is displayed, and if it fails, Fail message is displayed.
- (5) To exit, press "ADJ" or "EXIT" of the adjustment remote controller again to exit.
- (6) To verify the adjustment result, enter ADC Calibration or IN-START and verify.



(Fig.8-2-1) Selection Category on ADJ Menu (Left)

(Fig.8-2-2) Selection Category on ADJ Adjustment Menu (Right)

### < Common Adjustment for Circuit Board Line / Assembly Line>

## 9. Verify DPP Version

### 9.1. Used Device

: Adjustment remote controller 1EA

### 9.2. DPP Version Verification Method

- (1) Run IN-START and check the DPP version in the sixth item on the left of the screen (Fig. 9-2-1).
- (2) If the version information is displayed wrong as shown in (Fig. 9-2-2), exit and re-enter the IN-START menu to check the version.



(Fig. 9-2-1)



(Fig. 9-2-2)

### <Adjustment for Assembly Line>

## 10. Total Assembly Adjustment

### 10.1. Enter Power Only mode

- (1) After assembling the SET, DC on the SET at the start of post process. (use keypad or remote controller)
- (2) Press 'P-ONLY' key of the adjustment remote controller to enter 'Power Only' mode. (Full White screen is displayed)
- (3) To enter the next adjustment, enter 'EXIT' of the remote controller to exit Full white screen, and proceed to the adjustment.

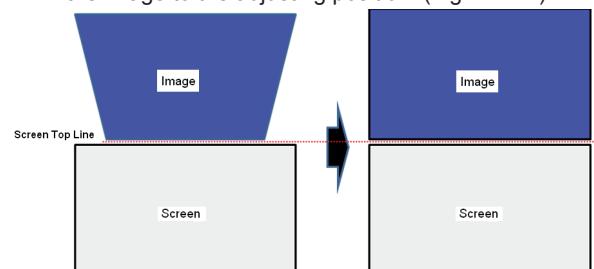
## 11. Compensate Auto Keystone

### 11.1. Used Device

- Adjustment remote control  
- Projector remote control

### 11.2. Adjustment Preparations and Device Configuration

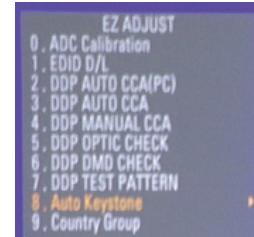
- (1) Adjustment Preparations
  - 1) Input source: Default (no need to specify an input source)
  - 2) The set must be adjusted on a plate, glass or table with a flatness degree between more than -1 and less than +1.
  - 3) Incline upward the set to project an image over the top line of the screen. After the keystone changes, adjust the image to the adjusting position. (Fig. 11-2-1)



(Fig. 11-2-1) Preparations before Auto Keystone Compensation

### (2) Adjustment Method

- 1) Make sure the set is placed on an adjusting position.
- 2) Check the keystone value using the projector remote control.
  - A. Enter the Menu button.-> Move through the options.-> Check the Keystone value.
- 3) Enter the menu to compensate the keystone using the adjustment remote controller.
  - A. ADJ -> 8. Auto Keystone -> Enter the right arrow key



(Fig. 11-2-2) Auto Keystone Menu

- 4) Compensate keystone distortion by pressing the left/right arrow keys according to the keystone value you have checked in B).
- If the value you have checked in B) is positive (+), press the left arrow key.
  - If it is negative (-), press the right arrow key as many times as the value. (ex. If the value was -3, then press the right arrow key 3 times to make it +3.)



(Fig. 11-2-3) Example Before Auto Keystone Compensation



(Fig. 11-2-4) Example Before Auto Keystone Compensation

## 12. EDID/ADC Verification Adjustments

### 12.1. Used Device

- Adjustment Remote Controller

### 12.2. EDID/ADC verification Methode

- (1) Select "IN-START" of the adjustment remote controller.  
(Input '0413' for password)
- (2) Go to "1. Adjust Check" > "3. EDID (PCM)" and check if RGB and HDMI1 are set to "OK". (Fig. 12-2-1)
- (3) Go to "1. Adjust Check" > "2. Adjust ADC" and check if ADC Comp 480i, ADC Comp 1080p and ADC RGB are all set to "OK".
- (4) To exit, press "IN-START" or "EXIT" of the adjustment remote controller again to exit.



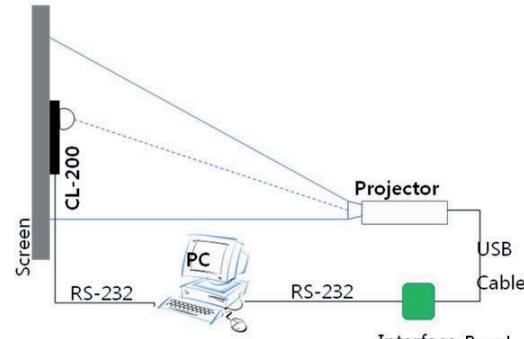
(Fig. 12-2-1) Adjustment Menu when IN-START is selected

## 13. White Balance (CCA) Adjustment.

### 13.1. Used Device

- (1) Photometer (Model Name: CL-200 or CL-200A) 1EA --> Measure color coordinate at the center of the projection screen
- (2) Adjustment remote controller 1EA
- (3) Interface board - 1EA, RS-232C Cable - 1EA
- (4) CL200A UART Cable (T - A11), USB Cable - 1EA

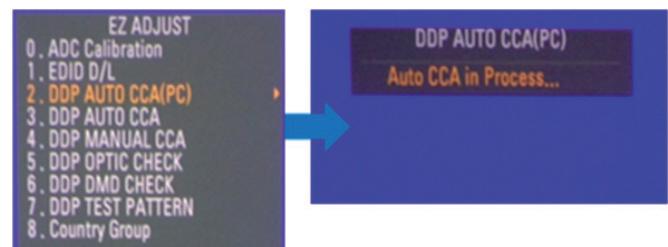
### 13.2. Composition of the equipment



(Fig. 13-2-1) Device Setting Diagram

### 13.3. Adjustment Method

- \* Heat Run for at least 5 min. before the adjustment.
- (1) After connecting as in the Device Composition Diagram, select "ADJ" of the adjustment remote controller to enter the adjustment mode.
- (2) Select 2.DDP AUTO CCA(PC) and enter the right direction key(▶) of the adjustment remote controller to enter. Then, it becomes the screen state as in the right side of Figure 2, and it means that the SET is ready for CCA adjustment.



(Fig. 13-3-1) Selection Category on ADJ Menu

(3) When 'ProjectorWB.exe' is run in CCA adjustment PC screen, window as in (Fig. 13-3-2) is displayed.

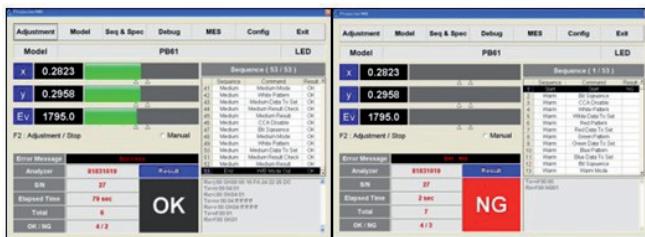
- 1) Click 'Model' to select 'PB63U' model,
- 2) And click 'Adjustment', then the adjustment starts.



(Fig. 13-3-2)

3) If adjustment is properly completed, 'OK' as in the bottom left figure is displayed.

If it is 'NG' as in the bottom left figure, check again whether device composition is properly done as in (Fig. 13-3-3), and click 2) 'Adjustment' again to try re-adjustment.



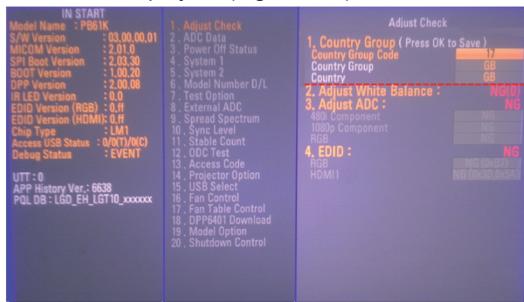
(Fig. 13-3-3)

(4) Press the "Back" or "Exit" key when the compensation is completed. Then a window will be displayed to verify it is completed normally as shown in (Fig. 13-3-4). If the CCA result is OK, select YES on the screen as shown in (Fig. 13-3-4); if NG, select NO.



(Fig. 13-3-4)

(5) You can check whether the result of CCA adjustment is OK or NG by selecting "IN-START" > 1. Adjust Check > 2. Adjust White Balance. If you selected Yes on the screen as shown in (Fig. 13-3-4), OK is displayed; if you selected NO then NG is displayed. (Fig. 13-3-5)



(Fig. 13-3-5)

## 14. Brightness Inspection

- Measure the subjects below and it should satisfy the spec of product specification.

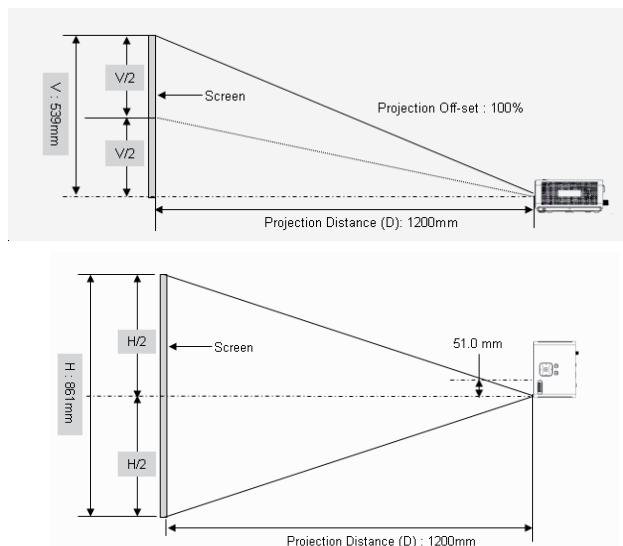
- (1) Brightness(Annsi-Lumen)
- (2) Whiteness color coordinate  
(KAGA measures R,G,B color coordinate)
- (3) Color Uniformity
- (4) Brightness Uniformity

### 14.1. Preparation for Adjustment and Device Composition

#### 14.1.1. Adjustment Preparation

- (1) Input source: Default (No need to designate Source)
- (2) The order of operating the adjustment remote controller buttons  
- IN-STAR -> 4. DDP OPTIC CHECK -> Select Full White.

#### 14.1.2. Brightness Measurement Screen Setting

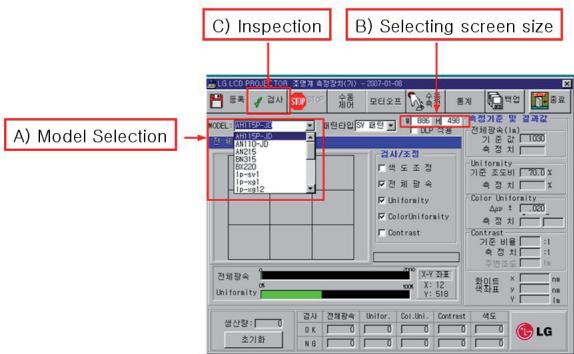


(Fig. 14-1-2-1)  
Brightness Measurement Screen Setting Composition

#### **14.1.3. Projector Brightness Measurement**

JIG Software Organization

- (1) Model Selection: PB63U-JE
  - (2) Selecting screen size : W: 861 , H : 539



(Fig. 14-1-3-1)

- 1) Press the direction key of the adjustment remote controller to change the screen of the projector to White Pattern.
    - After 2~3 seconds, White Color Coordinate Data is transmitted from CL200.
    - In the result display window in the right center of the screen, color coordinate and brightness value are recorded.
  - 2) Press 'Finish' button of the screen.

) White brightness inspection: Check if HW600 brightness is Min Spec 350 ANSI lm or more. (Typ: 400 ANSI-lm)

## 15. Final Inspection

- Carry out according to the contents of the final inspection in the Working Guide. (Auto Keystone Inspection and 3D Inspection Category are added)

- (1) In 3D Inspection, select Master Equipment Model No 2 / Pattern No 703, and reflect DLP link 3D glasses against the screen, and if it shows Left: red / Right: blue, it is normal.
  - (2) Check the Keystone value using the projector remote control.
    - 1) The set must be inspected on a plate, glass or table with a flatness degree between more than -1 and less than +1.
    - 2) Incline upward the set to project an image over the top line of the screen. After the keystone changes, adjust the image to the inspecting position. Fig 9. 0
    - 3) Enter the Menu button.-> Move through the options.-> Check the Keystone value.
    - 4) It is O.K, if the keystone value is -2 or higher and +2 or lower.

## [Reference]

## 1. EDID Data

- RGB : BLOCK 0

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
0	00	FF	FF	FF	FF	FF	FF	00	1E	6D	DD	36	01	01	01	01
10	01	16	01	03	08	80	50	78	0A	31	A8	A5	4D	37	B3	24
20	06	48	4C	A1	08	00	31	40	45	40	61	7C	71	40	81	80
30	90	40	B3	00	01	01	9E	20	00	90	51	20	1F	30	48	80
40	36	00	00	20	53	00	00	1E	66	21	50	B0	51	00	1B	30
50	40	70	36	00	50	00	53	00	00	1E	00	00	00	FD	00	3A
60	7A	1E	69	10	00	0A	20	20	20	20	20	20	00	00	00	FC
70	00	4C	47	20	50	4A	54	52	0A	20	20	20	20	20	00	B7

- HDMI : BLOCK 0

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
0	00	FF	FF	FF	FF	FF	FF	00	1E	6D	DE	36	01	01	01	01
10	01	16	01	03	80	80	50	78	0A	31	A8	A5	4D	37	B3	24
20	06	48	4C	A1	08	00	31	40	45	40	61	7C	71	40	81	80
30	90	40	B3	00	01	01	9E	20	00	90	51	20	1F	30	48	80
40	36	00	00	20	53	00	00	1E	66	21	50	B0	51	00	1B	30
50	40	70	36	00	50	00	53	00	00	1E	00	00	00	FD	00	3A
60	7A	1E	69	10	00	0A	20	20	20	20	20	20	00	00	00	FC
70	00	4C	47	20	50	4A	54	52	0A	20	20	20	20	20	01	3D

- HDMI : BLOCK 1

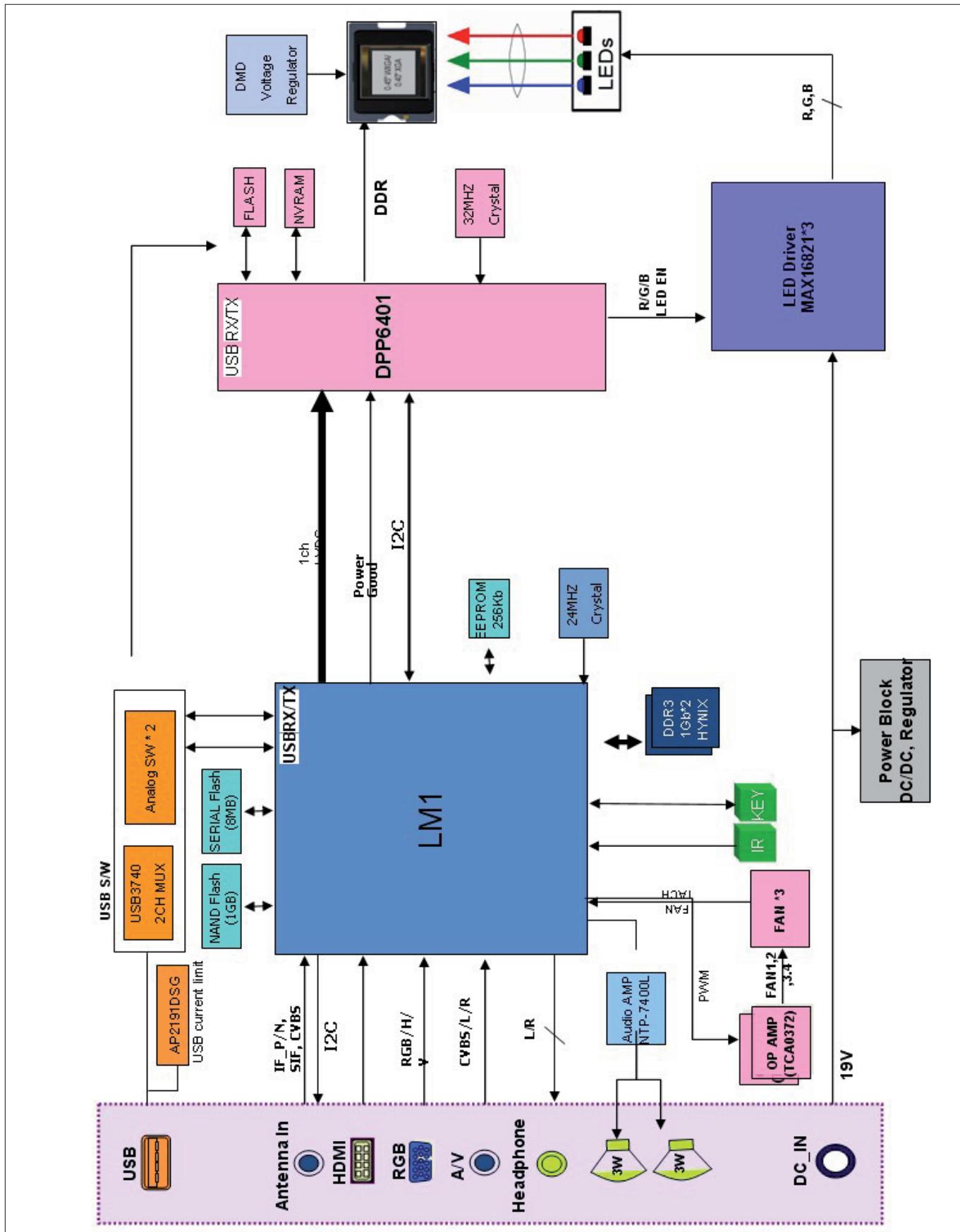
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10	11	01	26	15	07	50	09	57	07	67	03	0C	00	10	00	80
20	1E	9E	20	00	90	51	20	1F	30	48	80	36	00	00	20	53
30	00	00	1E	01	1D	80	18	71	1C	16	20	58	2C	25	00	80
40	38	74	00	00	9E	01	1D	00	72	51	D0	1E	20	6E	28	55
50	00	00	D0	52	00	00	1E	8C	0A	D0	8A	20	E0	2D	10	10
60	3E	96	00	D0	E0	21	00	00	18	26	36	80	A0	70	38	1F
70	40	30	20	25	00	80	38	74	00	00	1A	00	00	00	00	5A

\* HDMI (Country : US Only) : BLOCK 0

\* HDMI (Country : US Only) : BLOCK 1

0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
0	02	03	21	F1	4D	10	1F	84	13	05	14	03	02	12	20	22
10	11	01	26	00	00	00	09	57	07	67	03	0C	00	10	00	80
20	1E	9E	20	00	90	51	20	1F	30	48	80	36	00	00	20	53
30	00	00	1E	01	1D	80	18	71	1C	16	20	58	2C	25	00	80
40	38	74	00	00	9E	01	1D	00	72	51	D0	1E	20	6E	28	55
50	00	00	D0	52	00	00	1E	8C	0A	D0	8A	20	E0	2D	10	10
60	3E	96	00	D0	E0	21	00	00	18	26	36	80	A0	70	38	1F
70	40	30	20	25	00	80	38	74	00	00	1A	00	00	00	00	C6

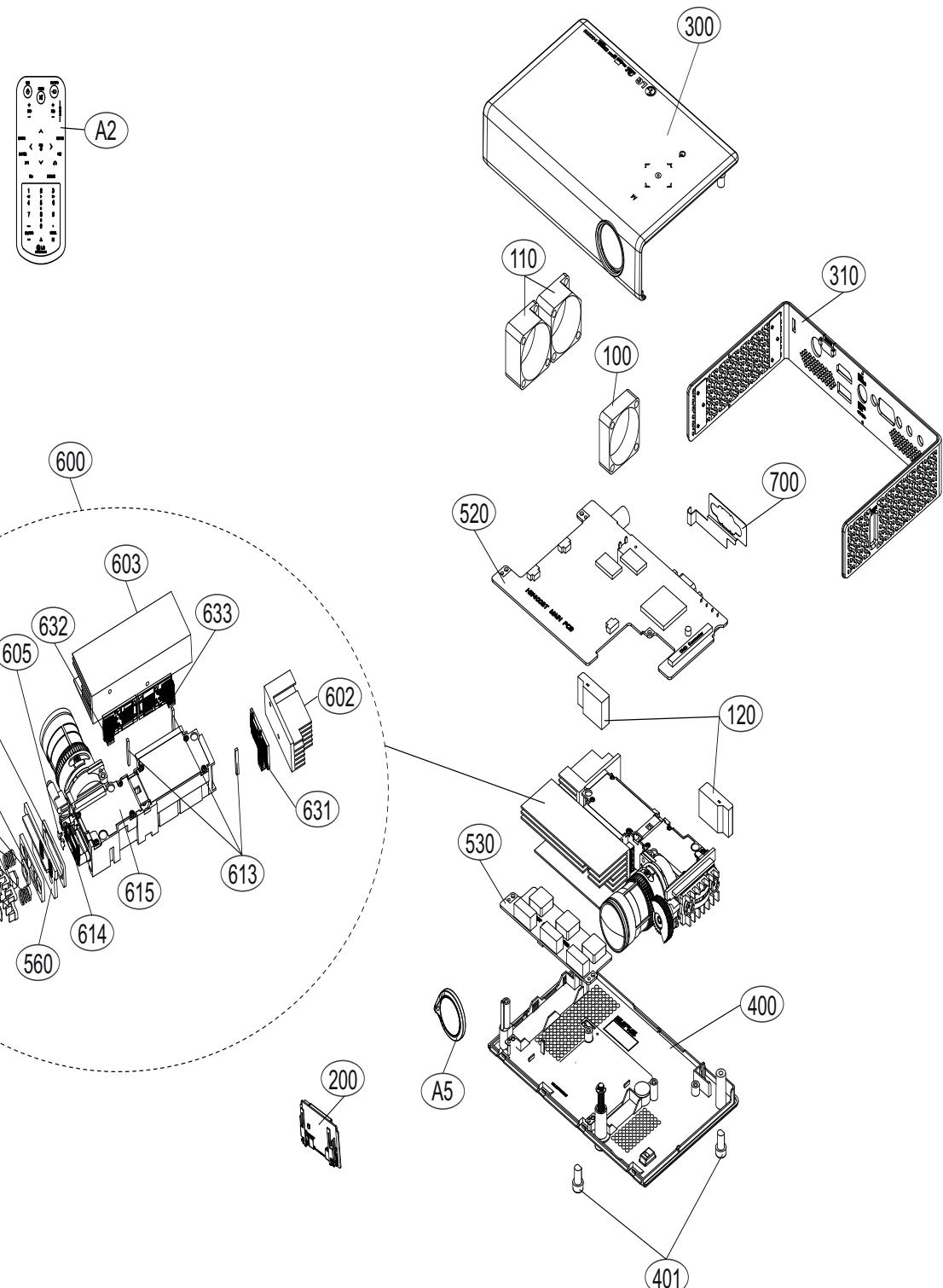
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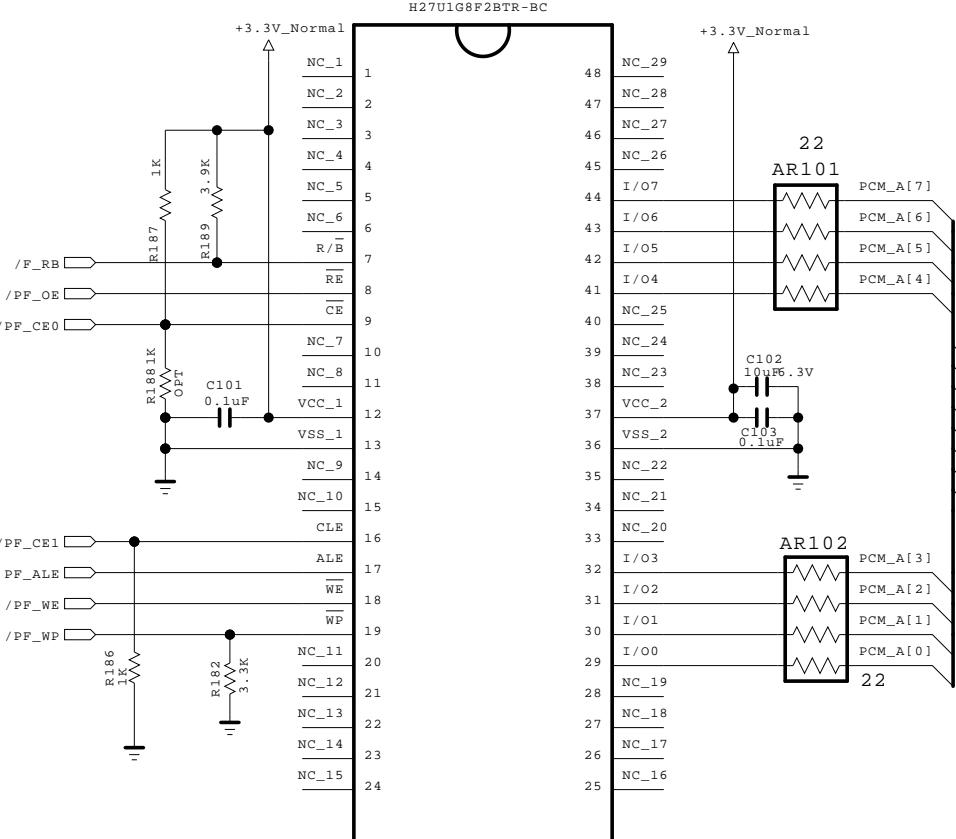
# EXPLODED VIEW

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  in the Schematic Diagram and EXPLODED VIEW.  
It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards.  
Do not modify the original design without permission of manufacturer.



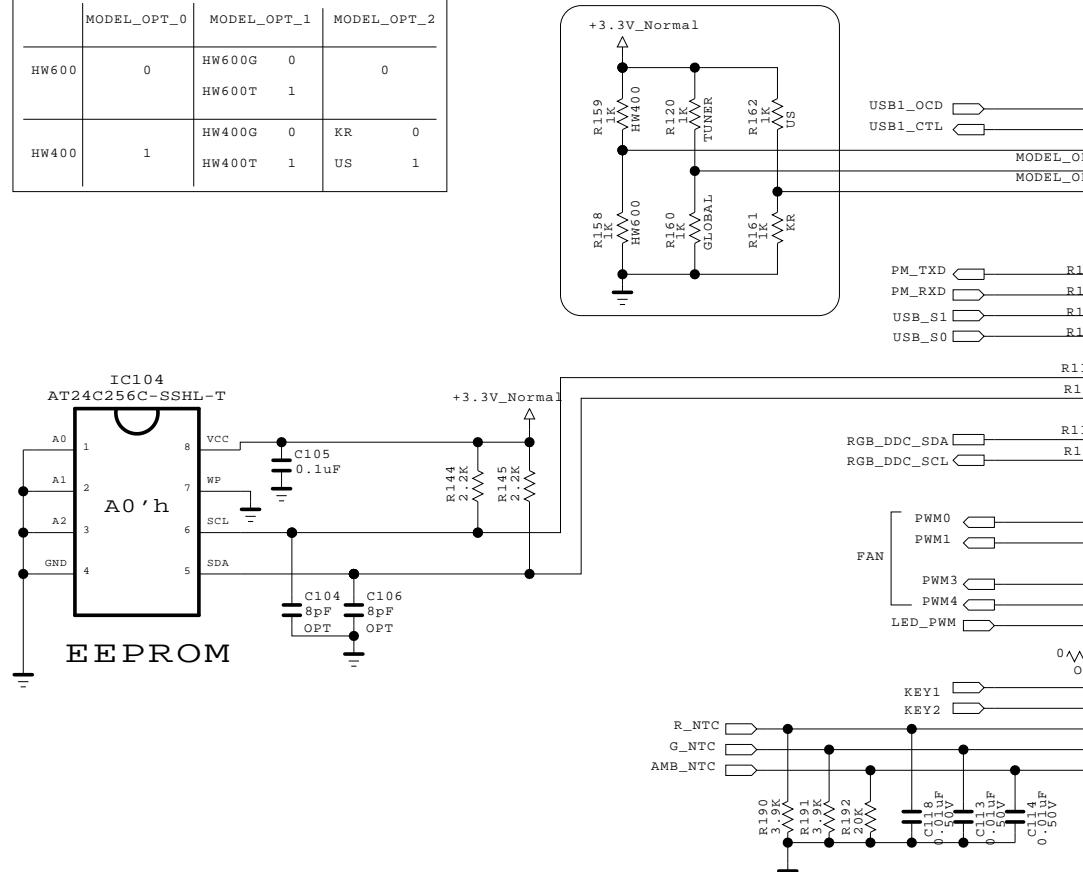
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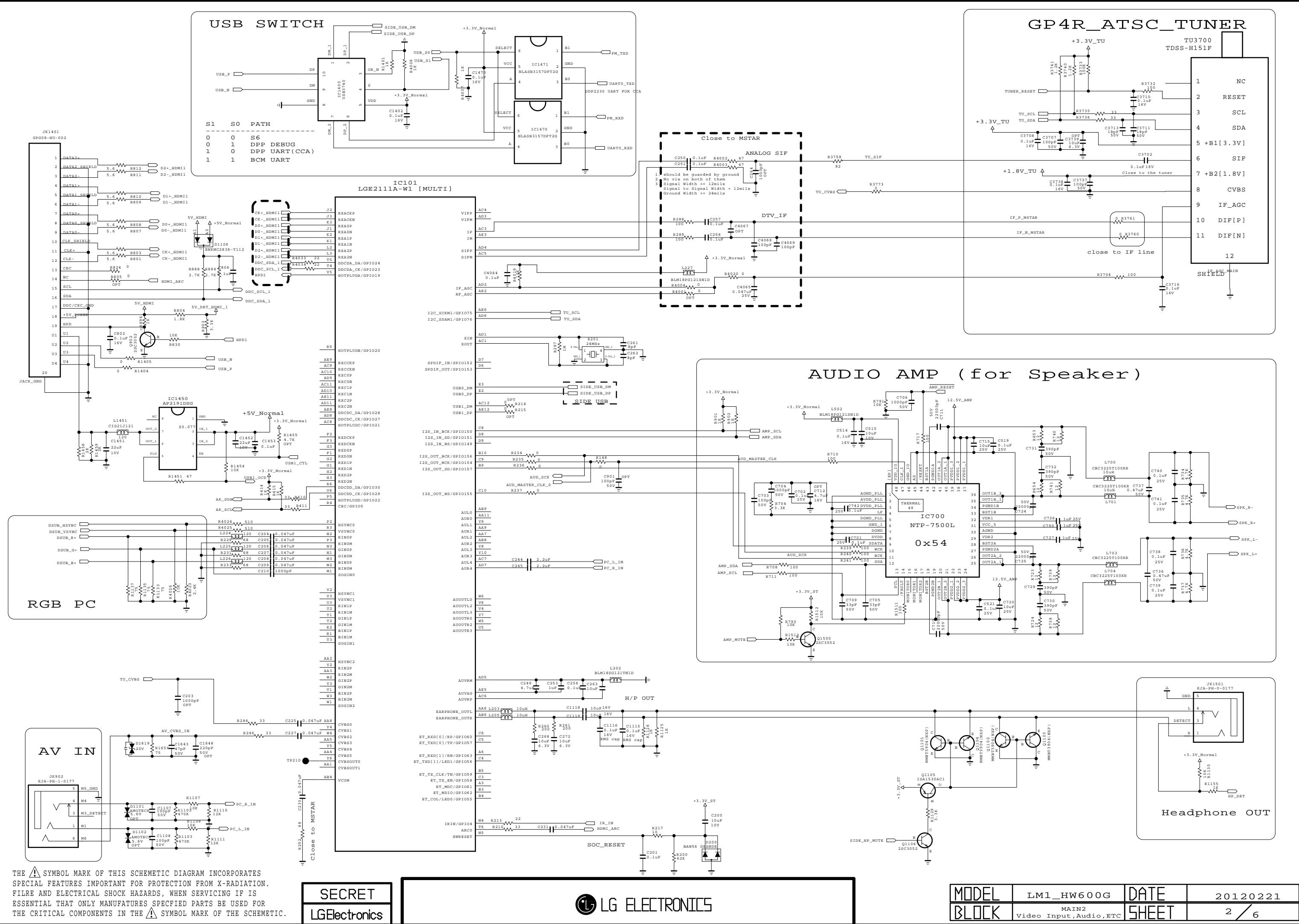


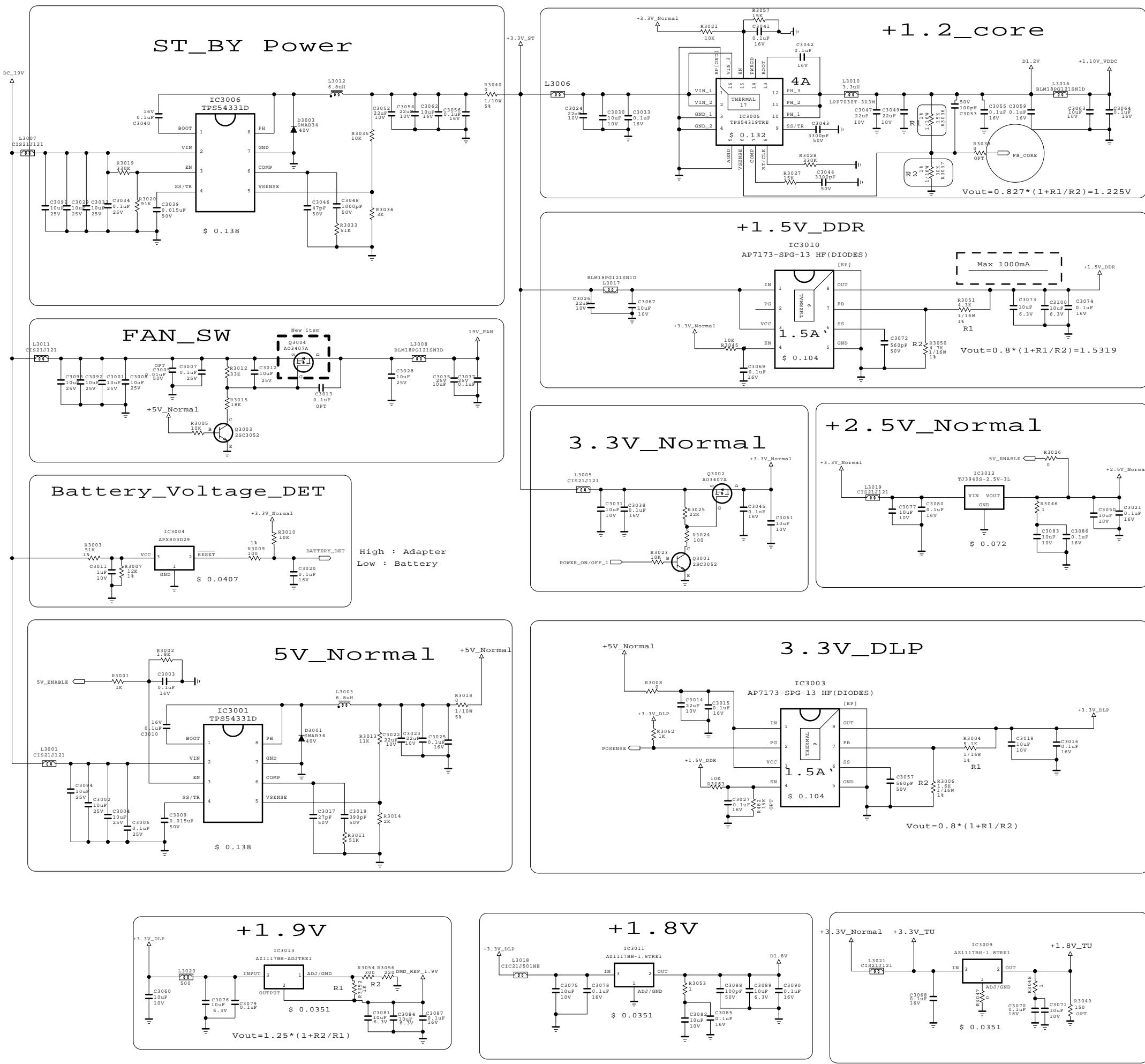
IC101  
LGE2111A-W1 [MULTI]

	MODEL_OPT_0	MODEL_OPT_1	MODEL_OPT_2
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		HW600T 1	
HW400	1	HW400G 0	KR 0
		HW400T 1	US 1

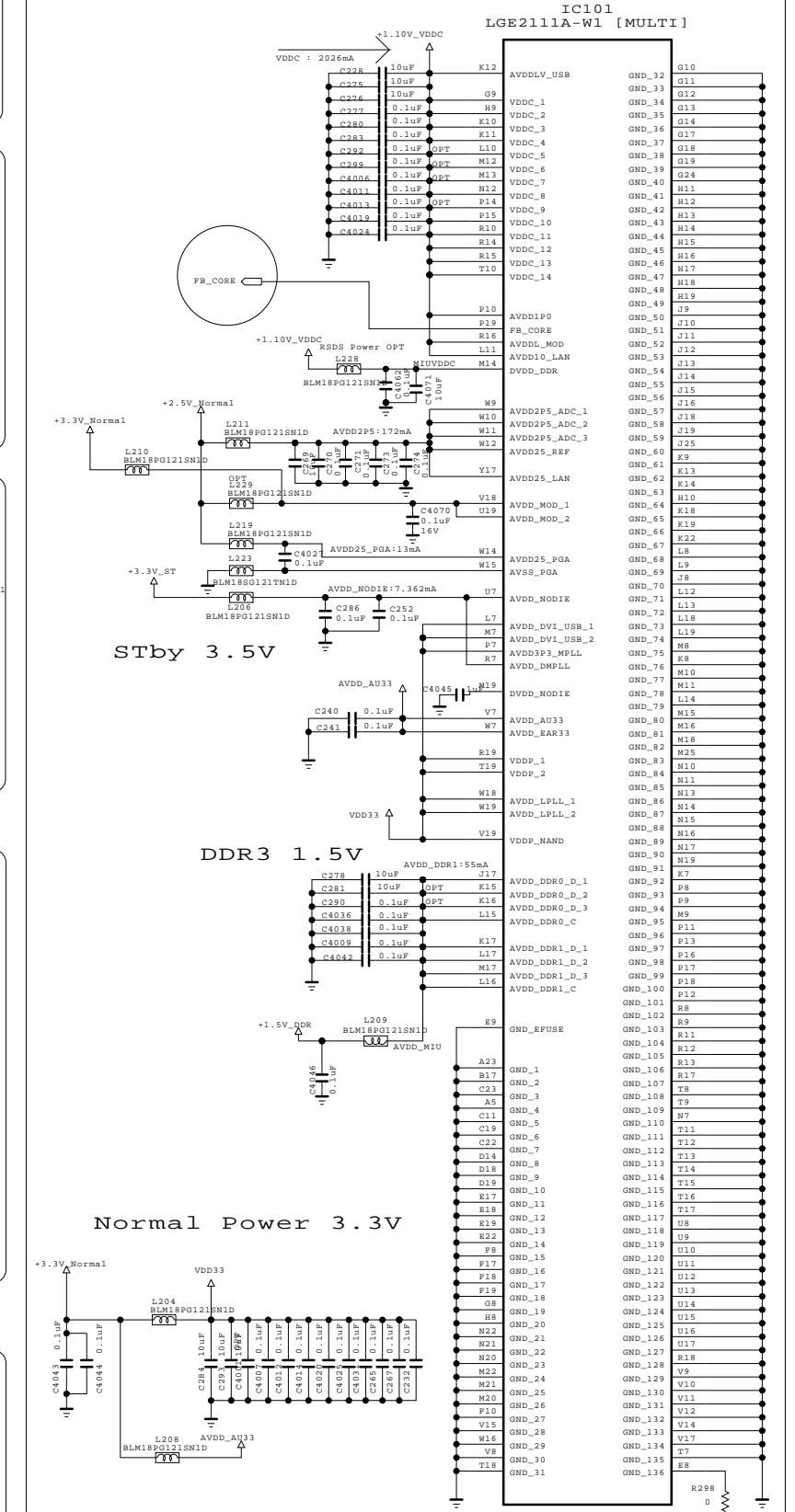
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## LGE2112 Voltage



The SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

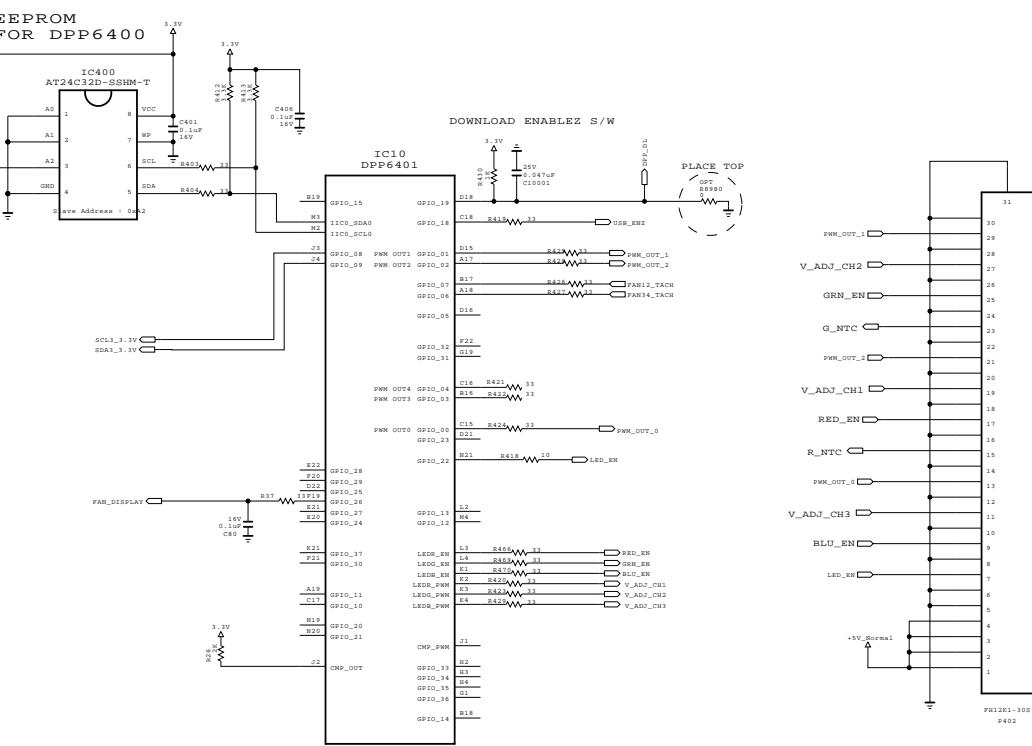
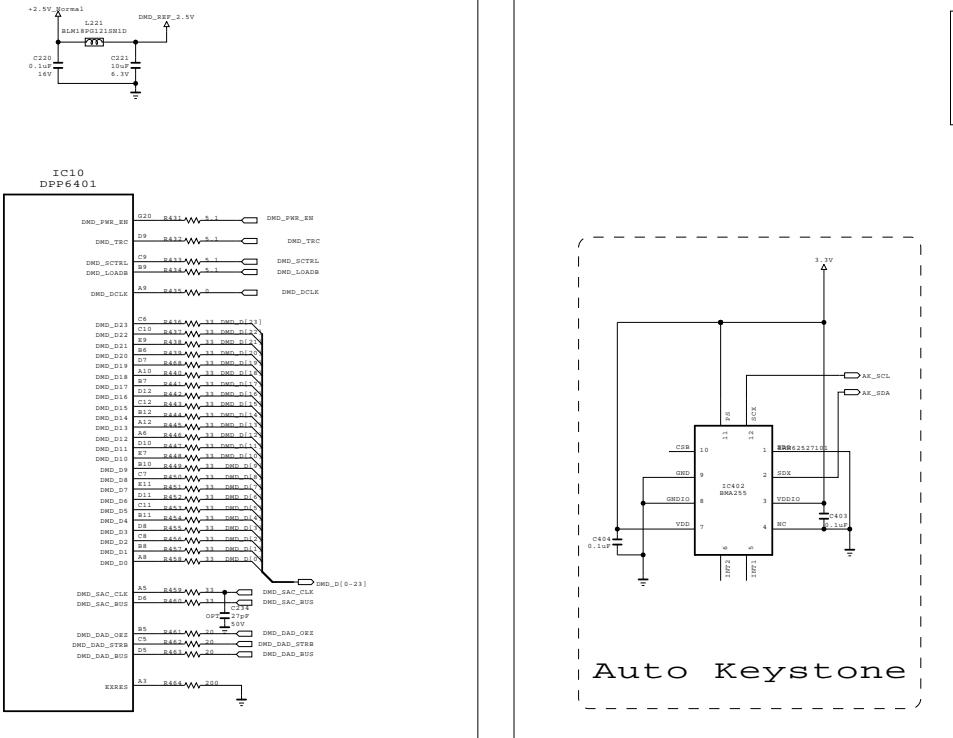
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LG Electronics

LG ELECTRONICS

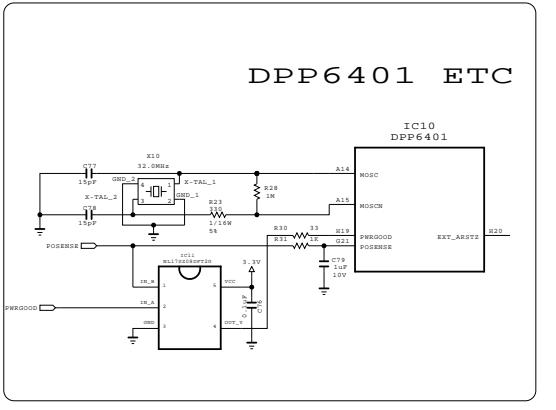
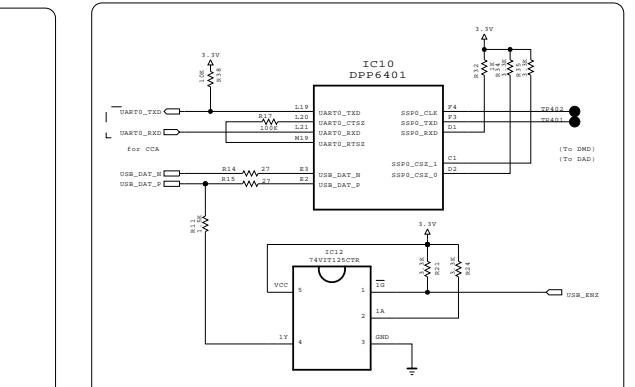
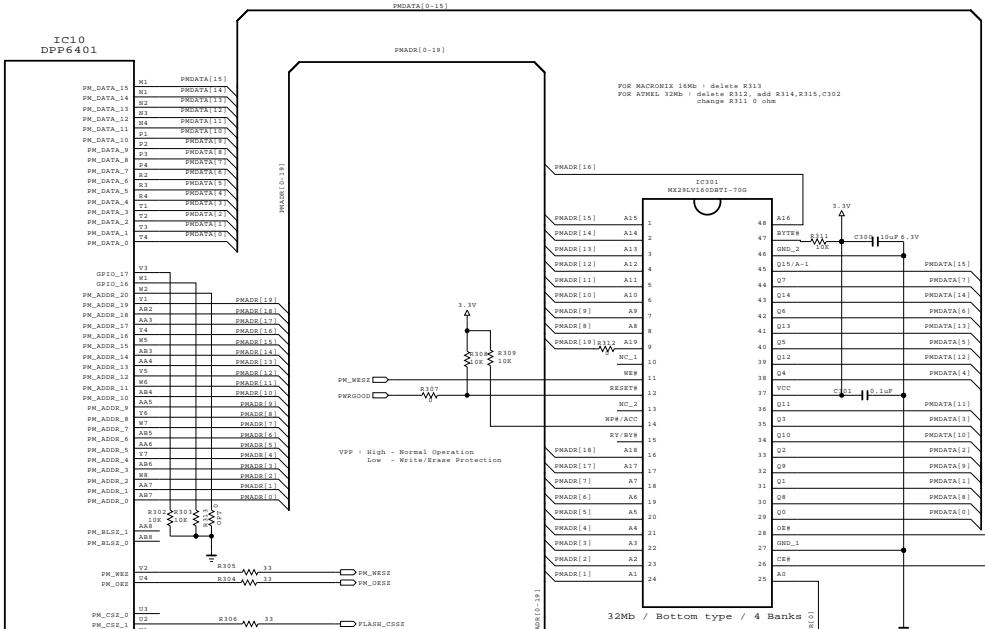
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BLOCK	POWER	SHEET	3 / 6

## TO DMD BOARD

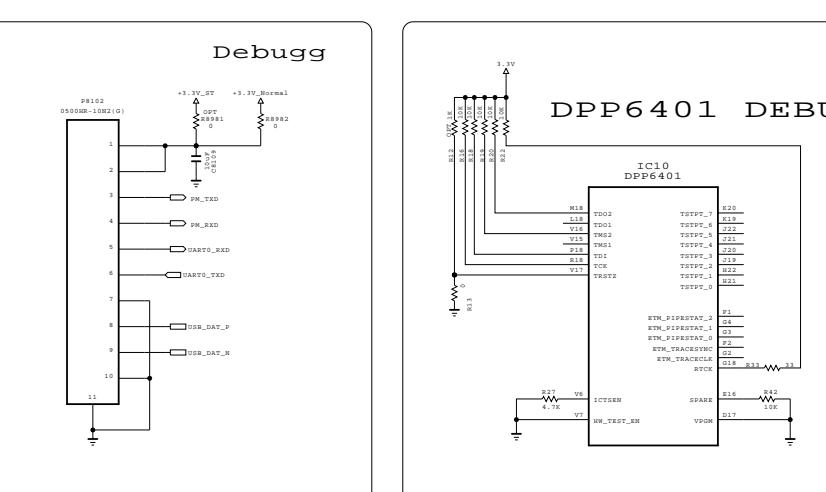
PP6401 GPIO



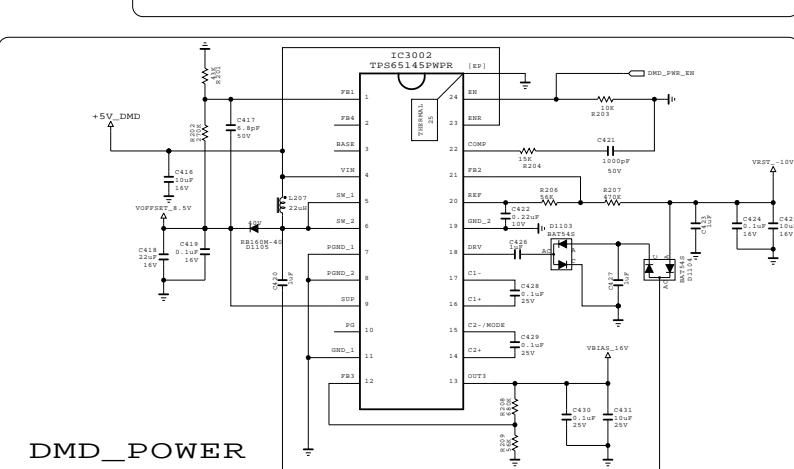
DPP6401 FLASH ROM



ebugg



PP6401 DEBUG

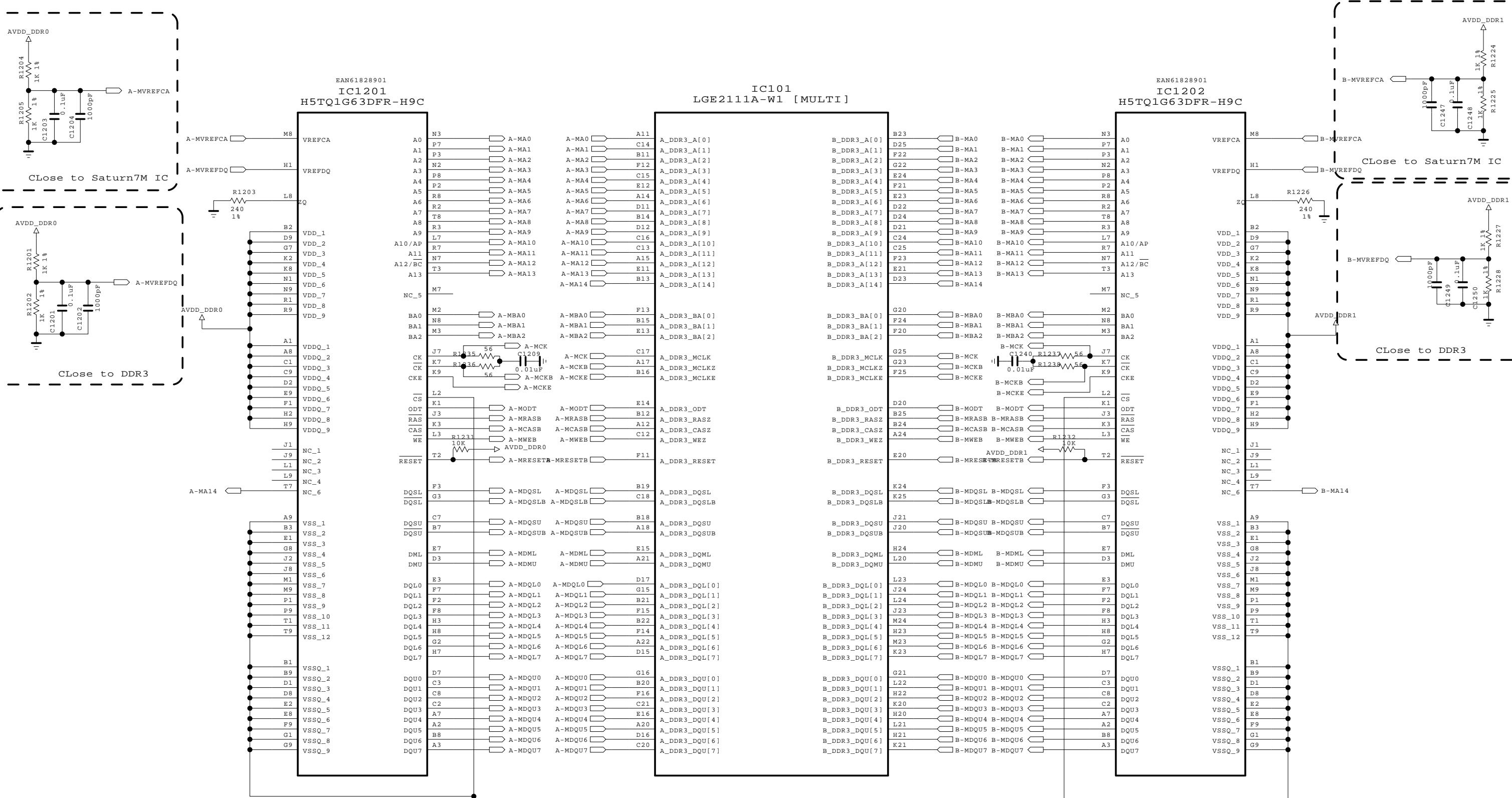
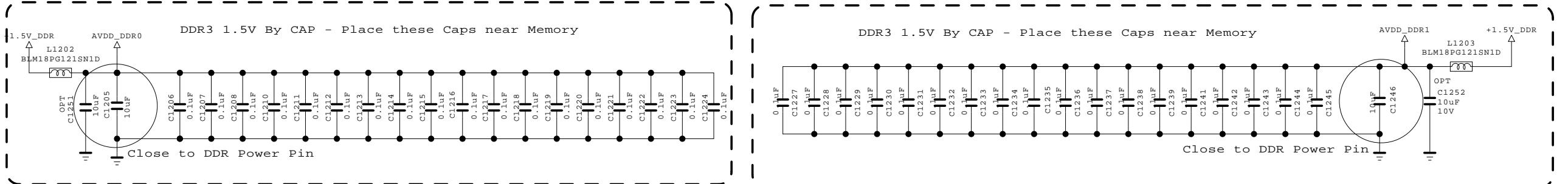


THE A SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE A SYMBOL MARK OF THE SCHEMATIC.

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LG ELECTRONICS

MODEL	LM1_HW600G	DATE	20120221
BLOCK	DDP6401	SHEET	4 / 6

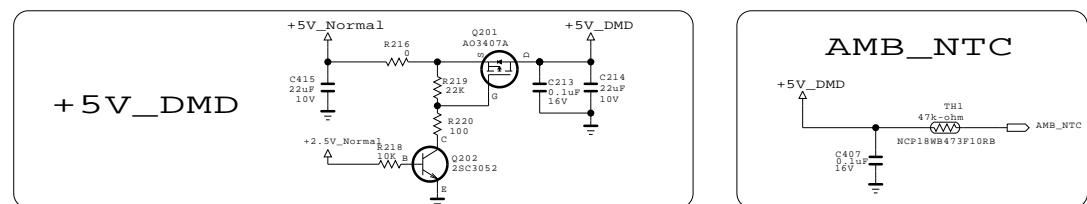
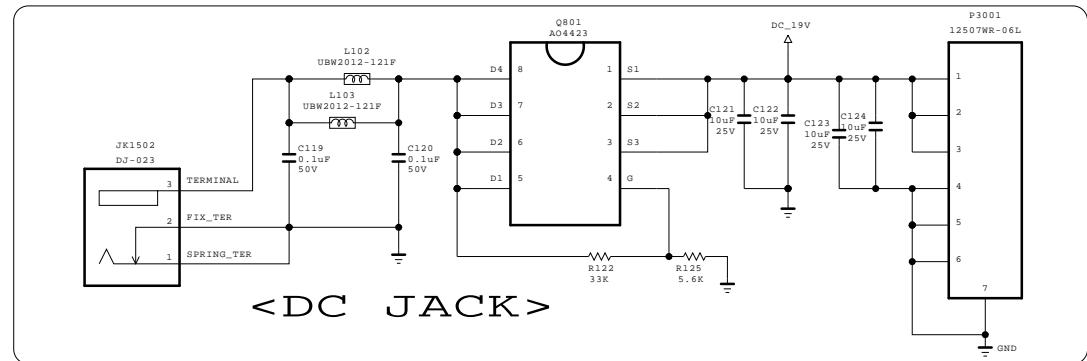


THE ! SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES  
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.  
FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS  
ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR  
THE CRITICAL COMPONENTS IN THE ! SYMBOL MARK OF THE SCHEMATIC.

**SECRET**  
LG Electronics

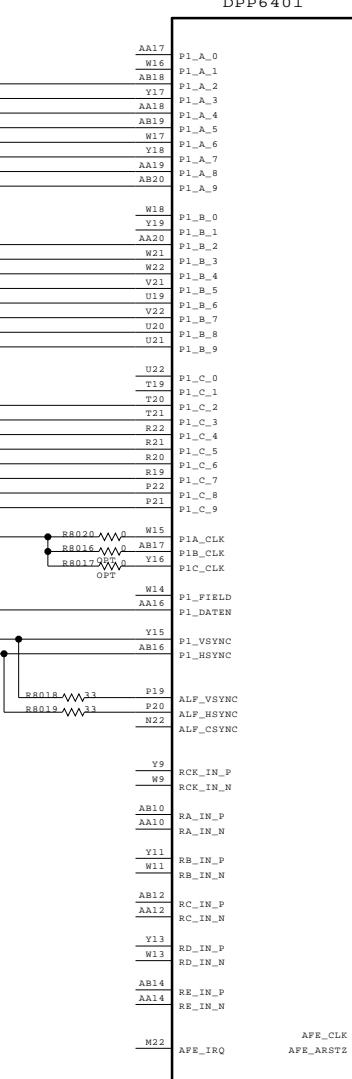
**LG ELECTRONICS**

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<b>BLOCK</b>	DDR_256	<b>SHEET</b>	5 / 6

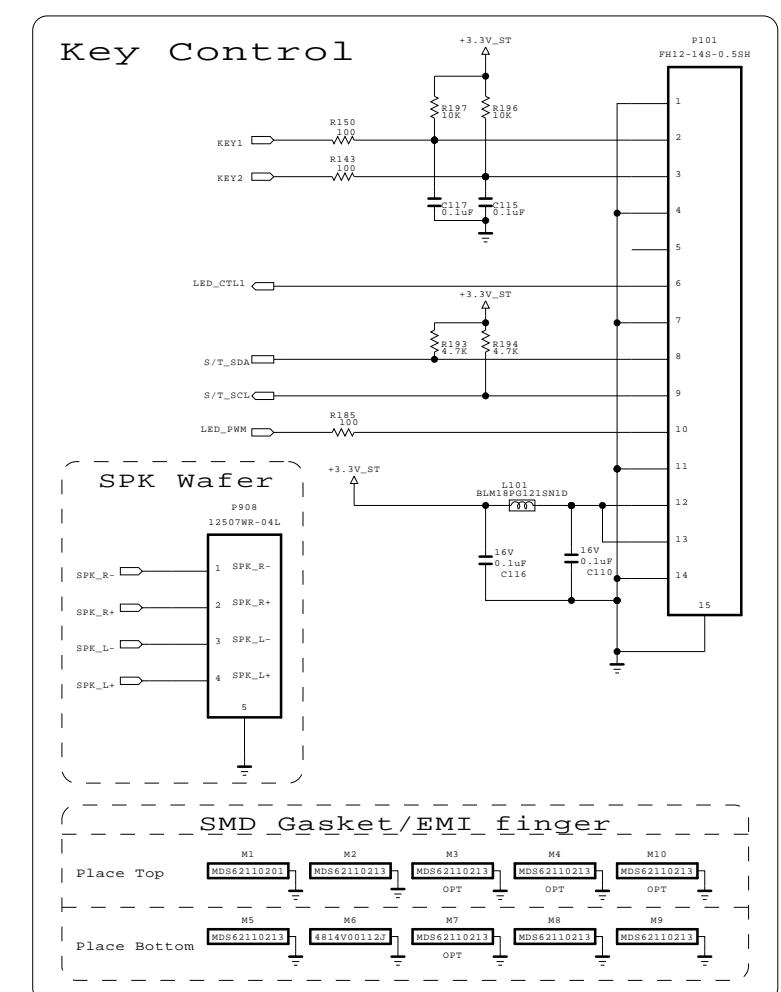
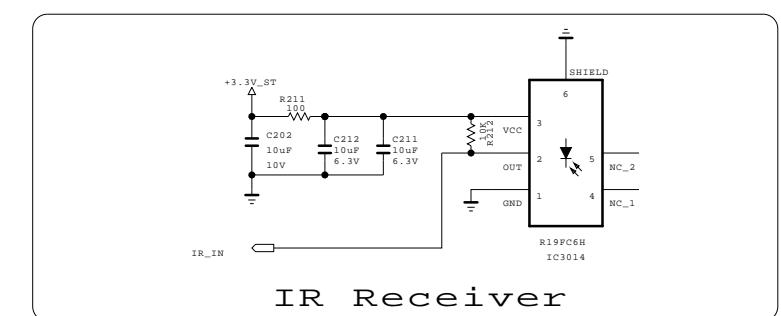
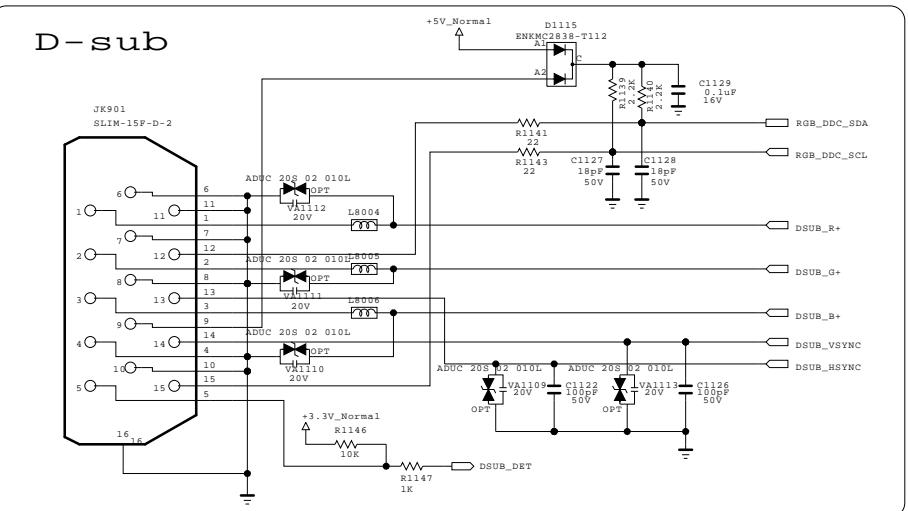
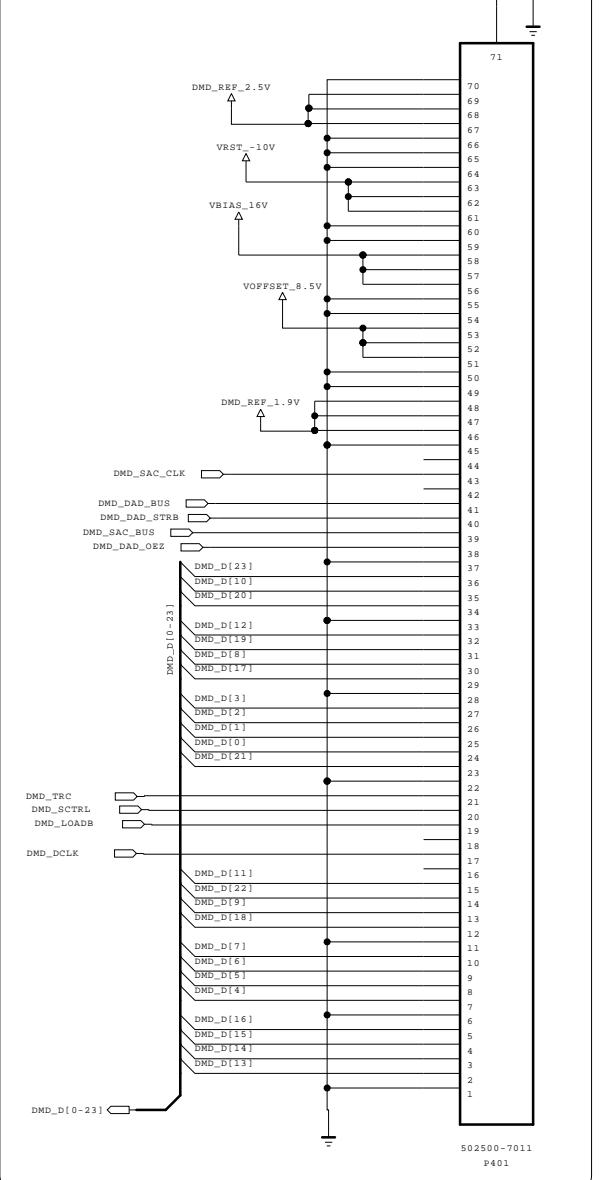


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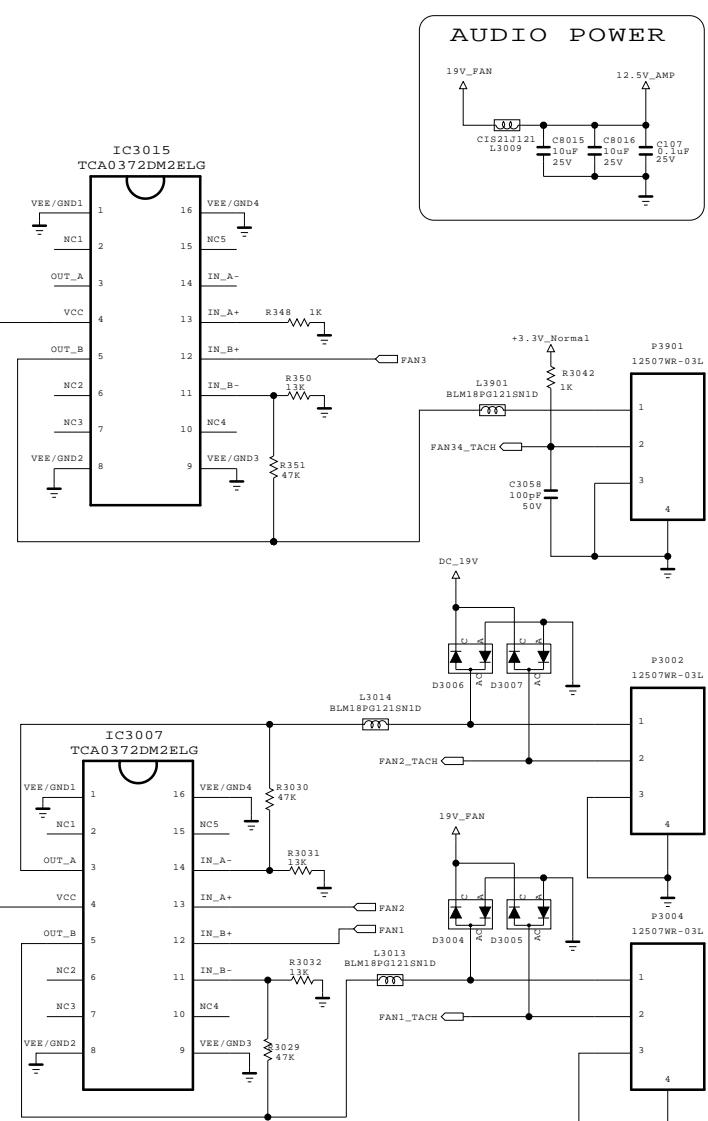
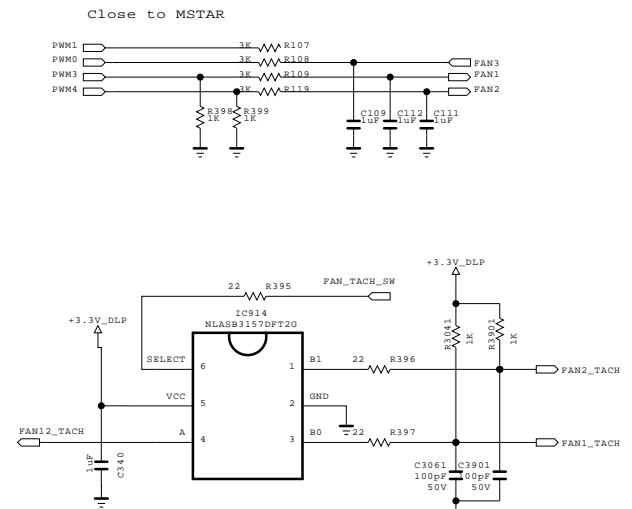
## Front End



## TO DMD BOARD



# FAN Voltage



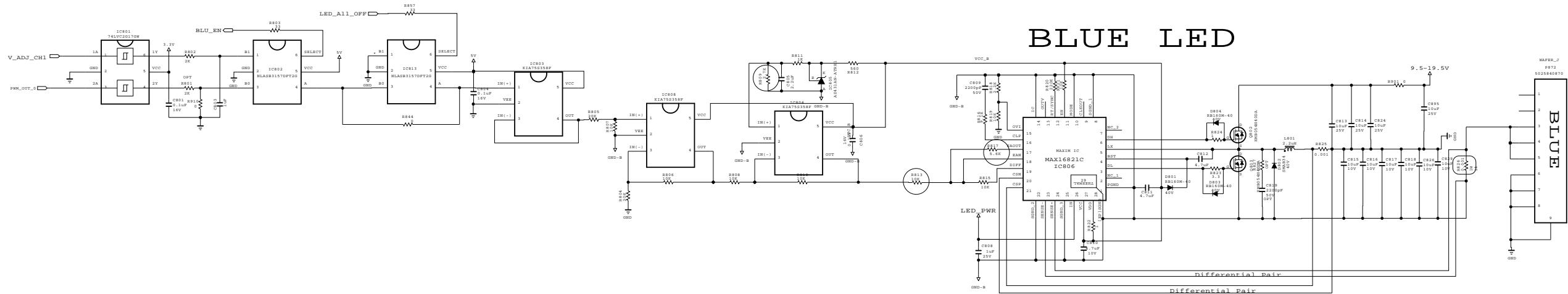
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTER AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

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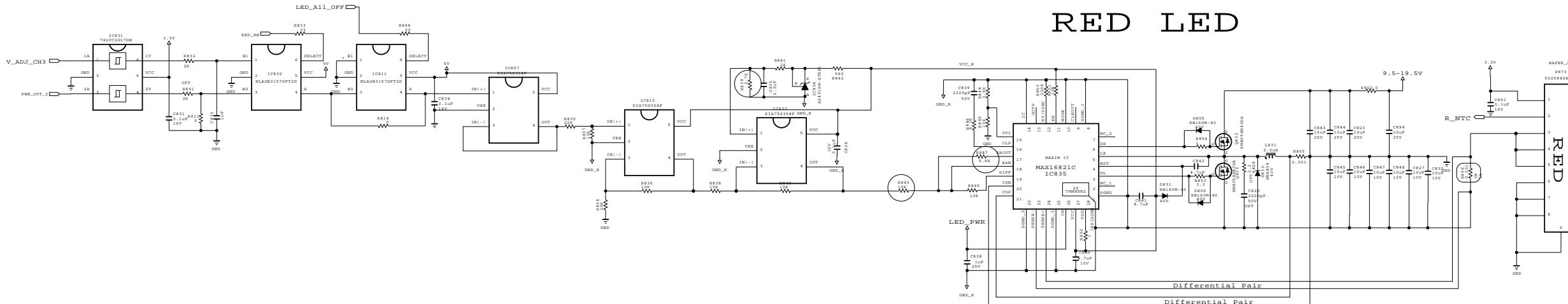


MODEL	LM1_HW600G	DATE	20111129
BLOCK	ETC	SHEET	6 / 8

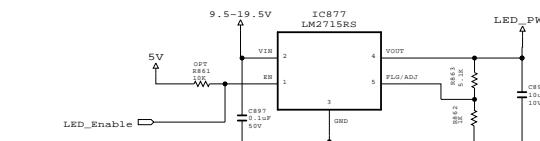
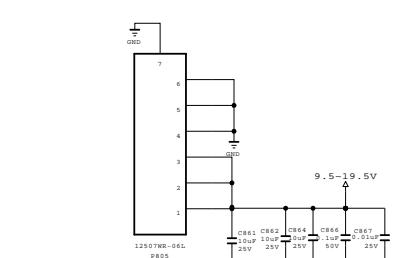
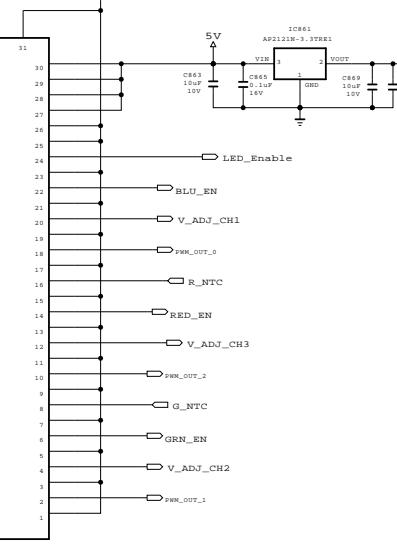
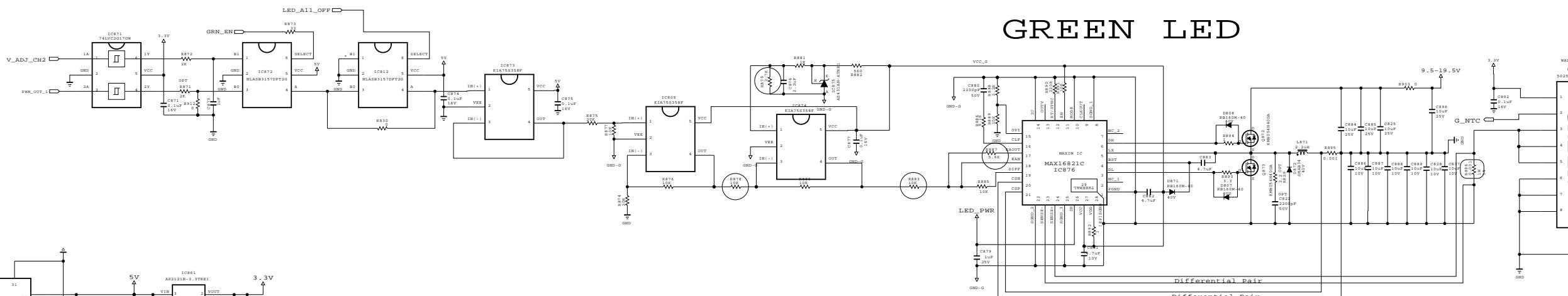
## BLUE LED



## RED LED



## GREEN LED

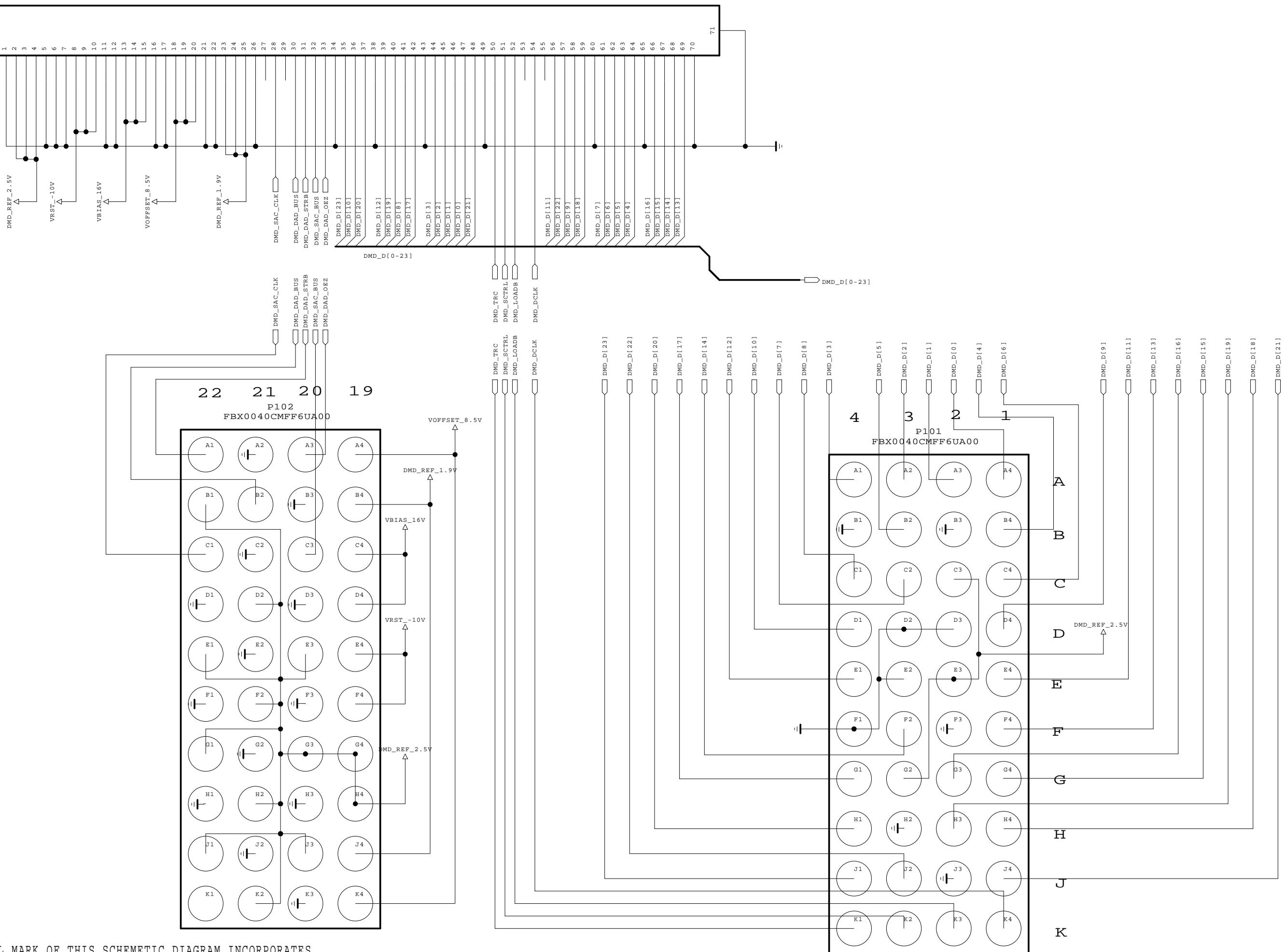


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MODEL	HX300-JE	DATE	10.01.08
BLOCK	LED DRIVER	SHEET	01 / 01



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MODEL	HW400ST	DATE	2011.10.27
BLOCK	DMD	SHEET	/

